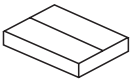
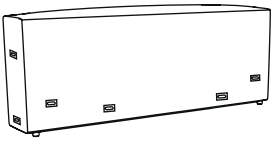
20 min



x5

x2



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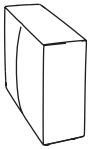

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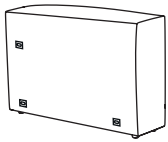

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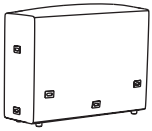

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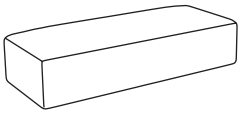

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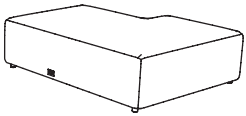
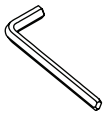


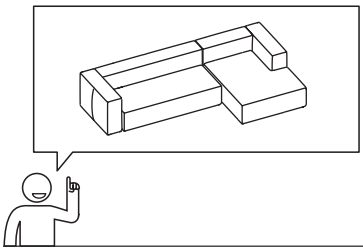
F x1

G x16
M8x90 mm

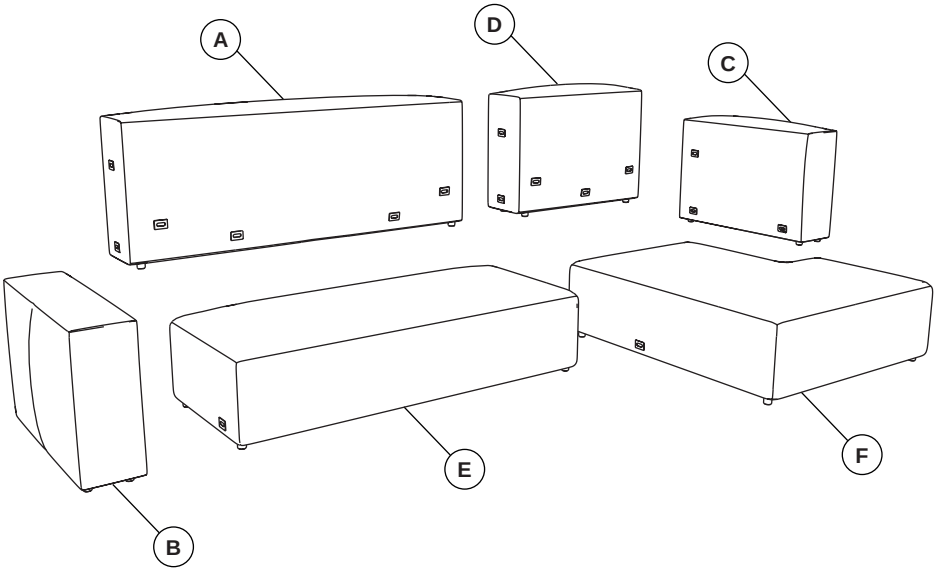
H x16



I x1
5 mm



J x32



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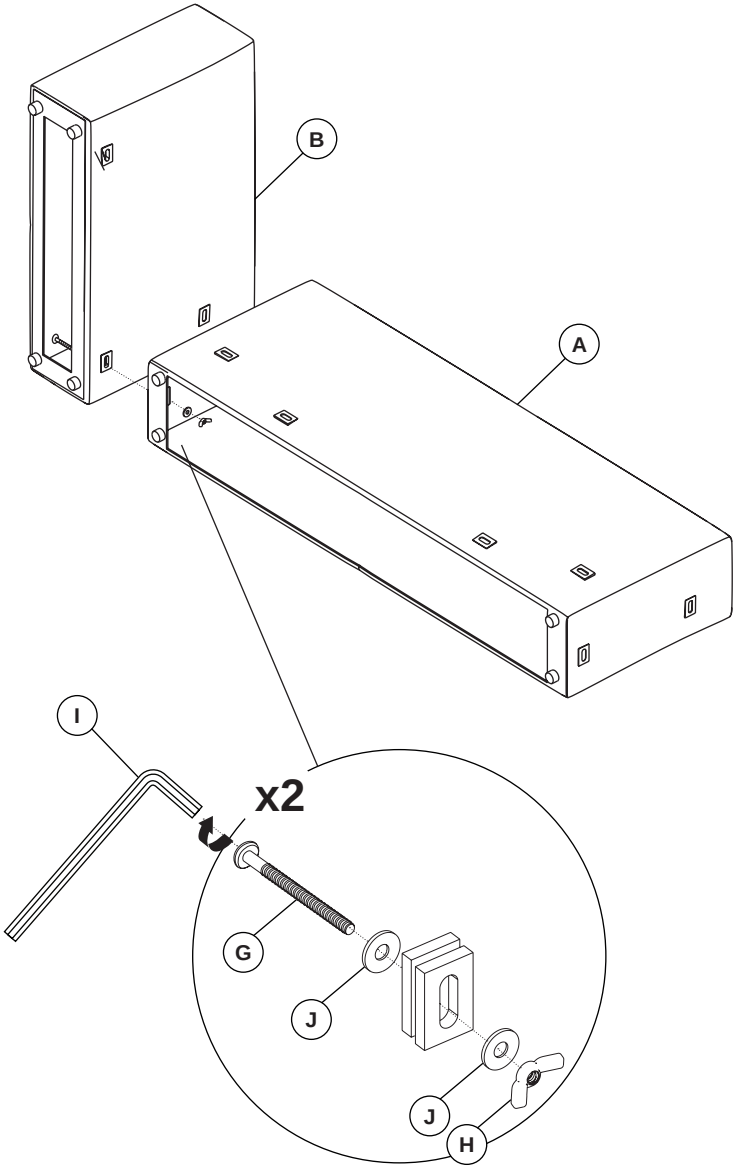
1



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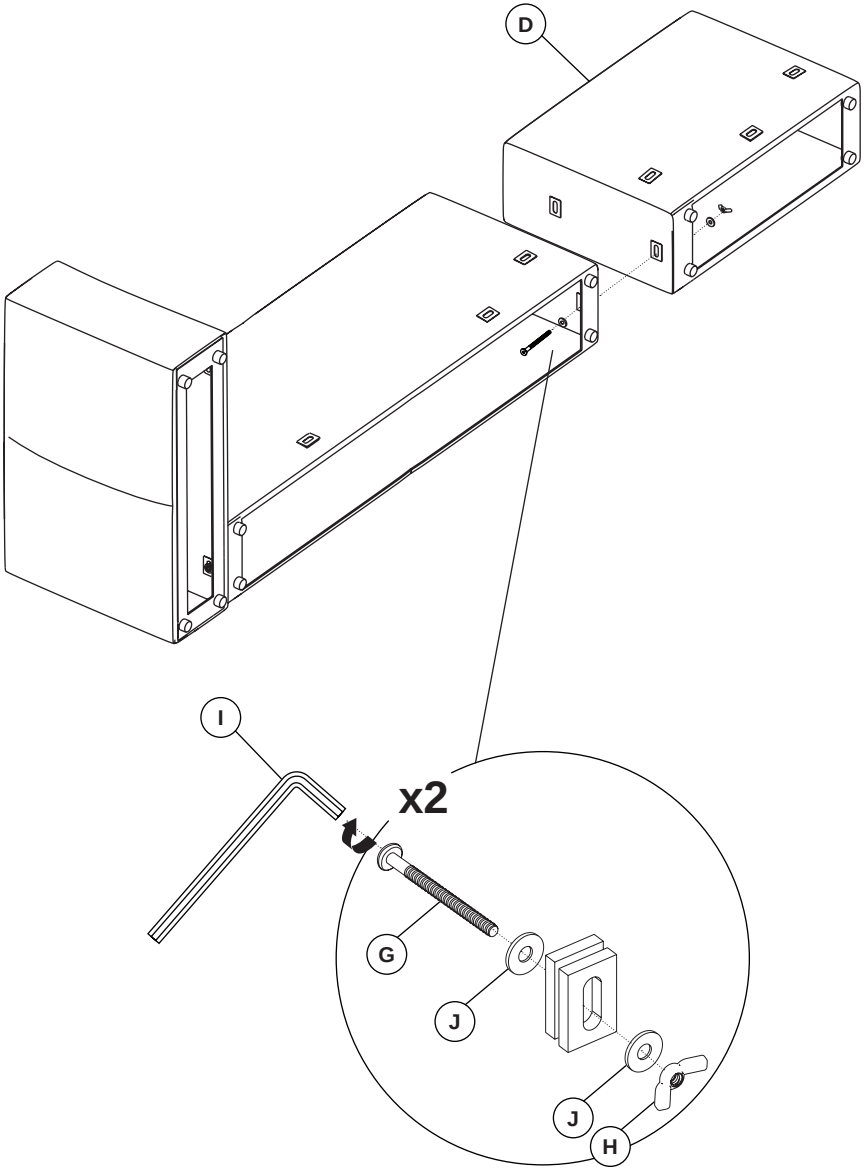

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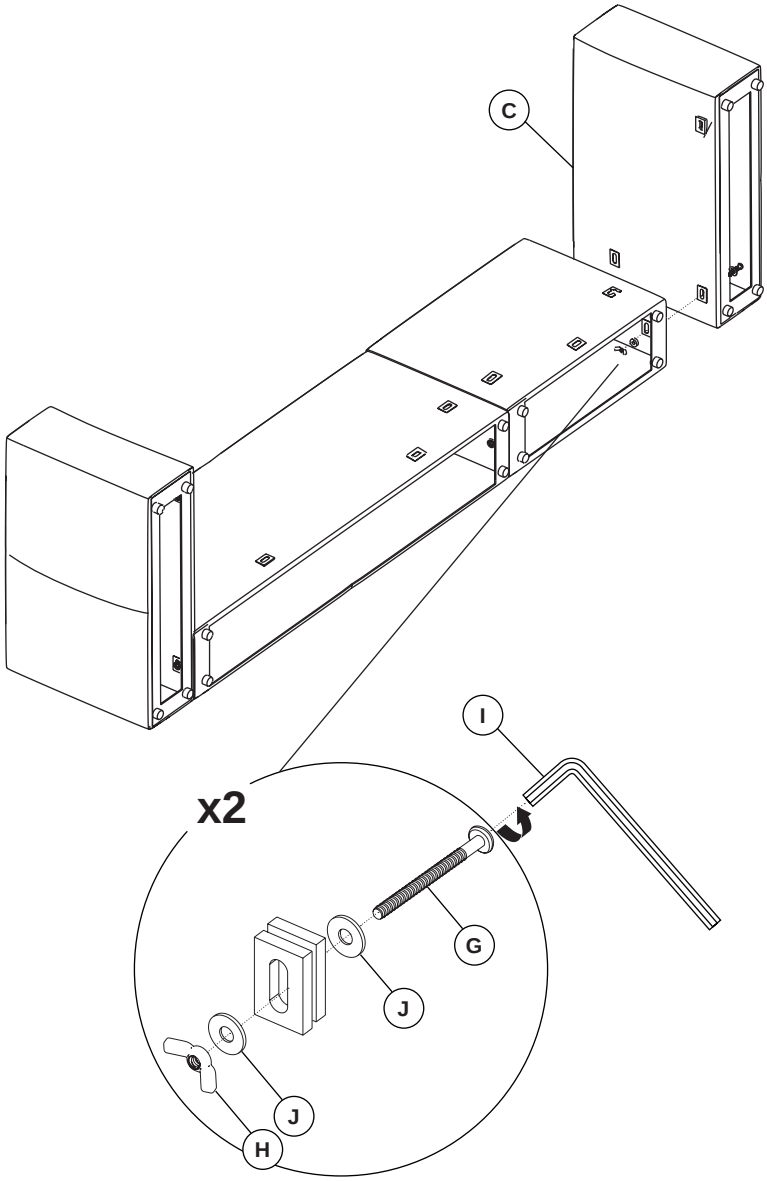
3



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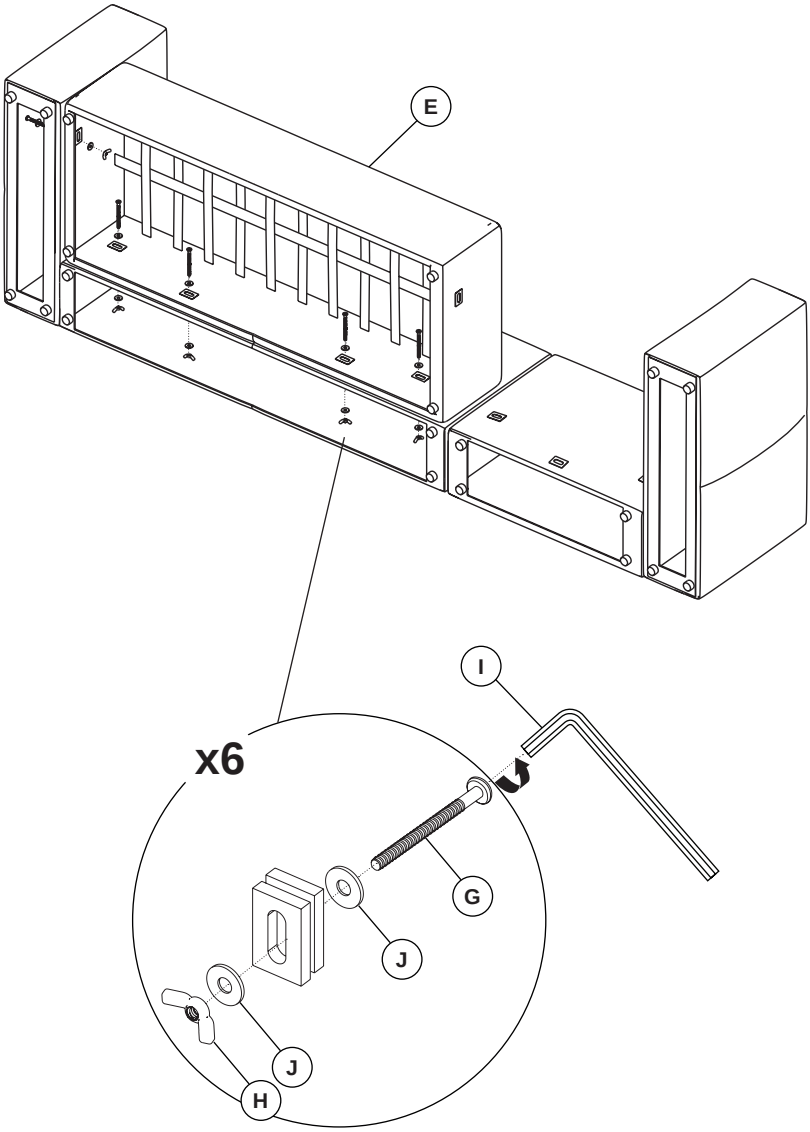

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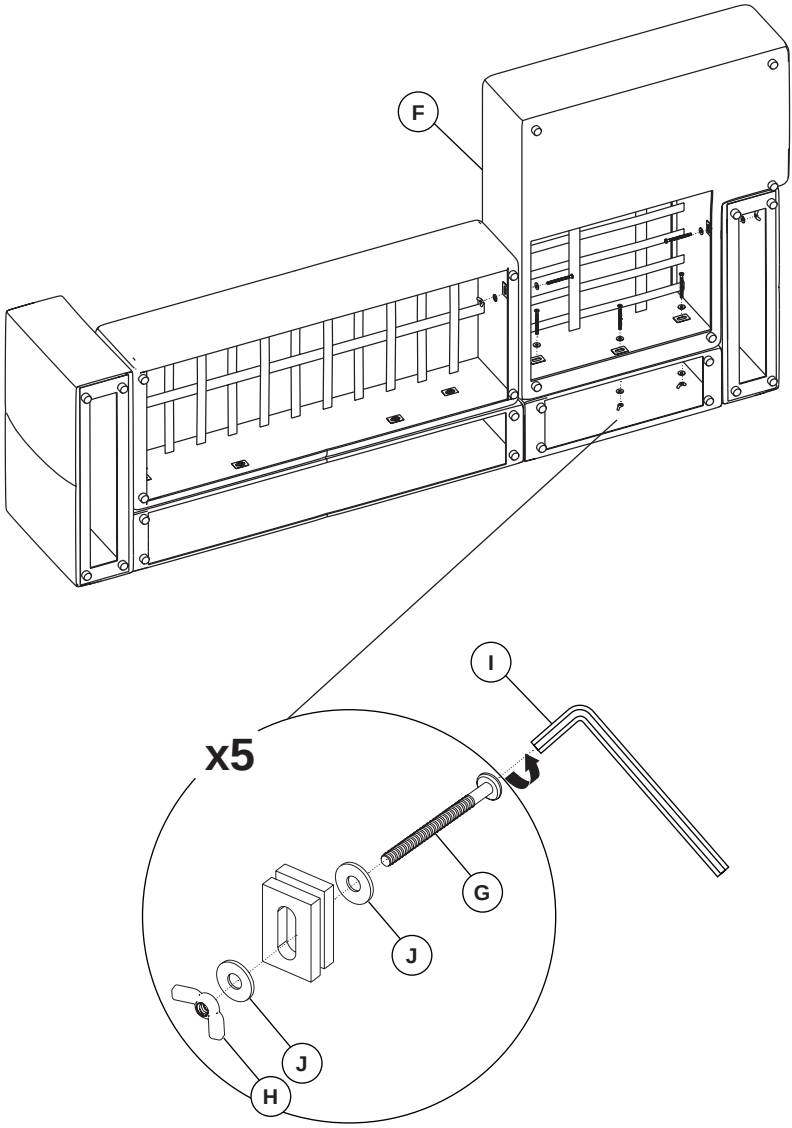
5



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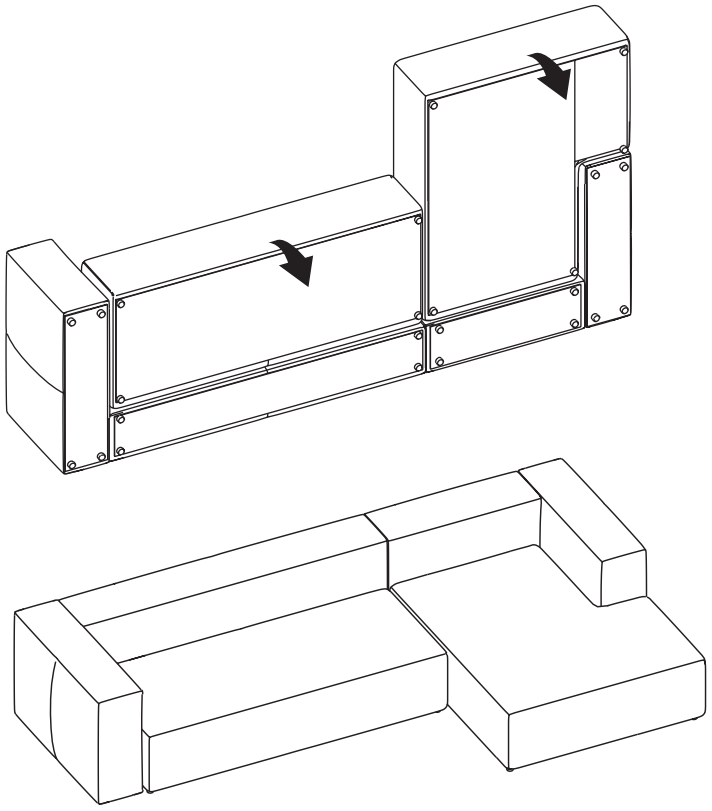

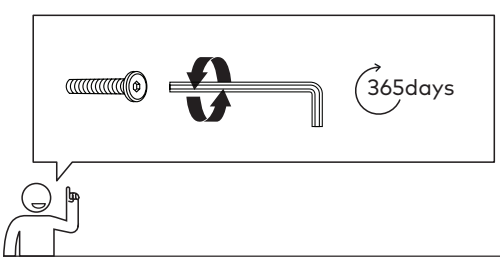

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