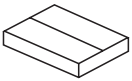
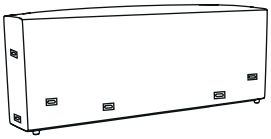
20 min



x6

x2



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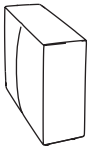
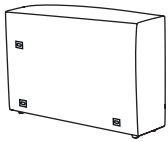


B x1



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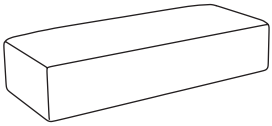

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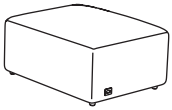
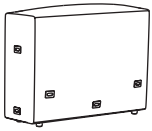


E x1



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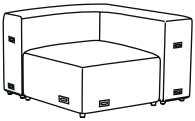
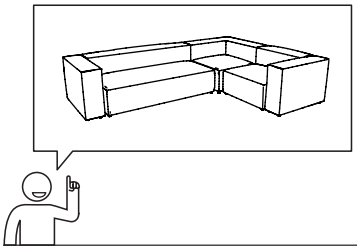
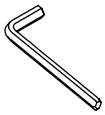


G x1

H x24
M8x90 mm

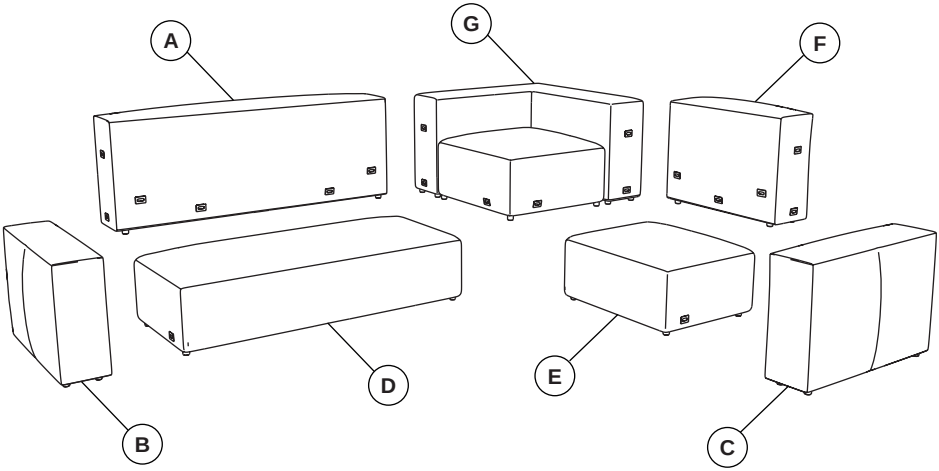
I x24





J x1
5 mm

K x48



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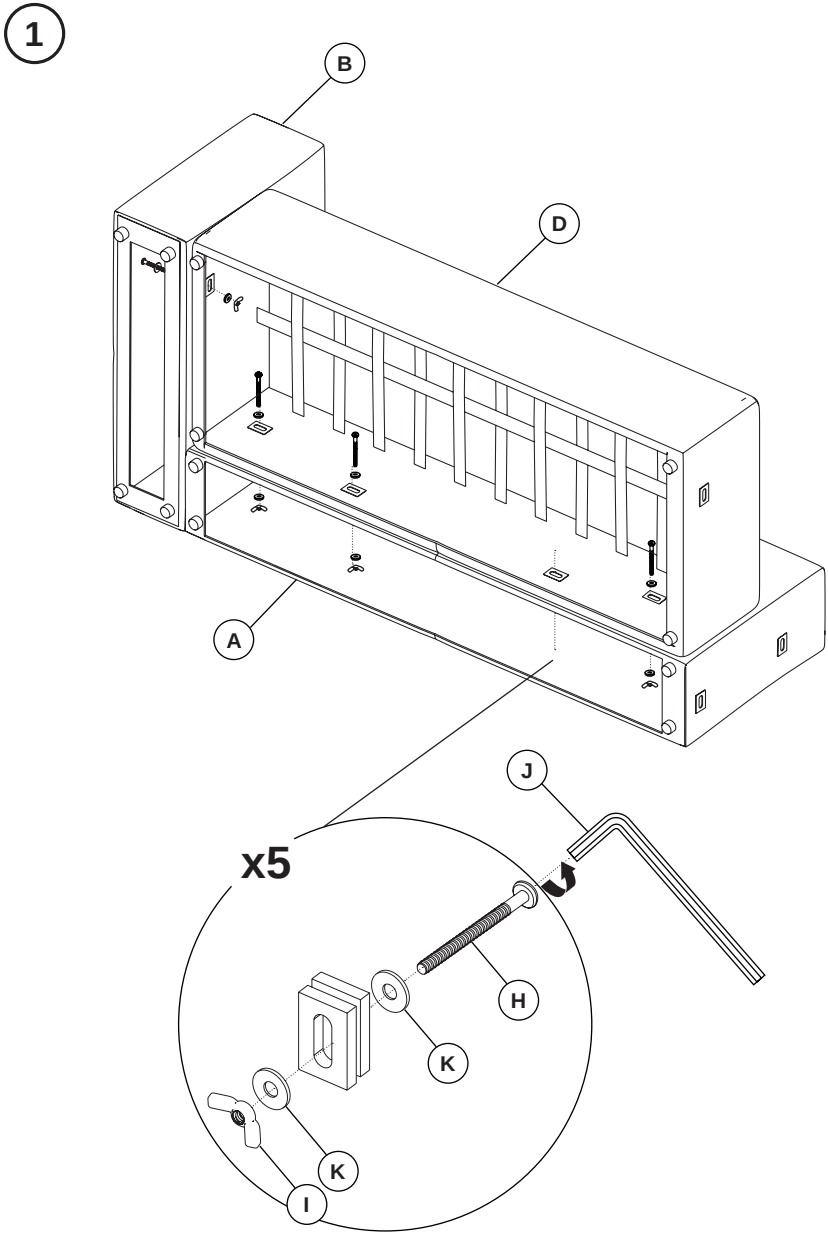
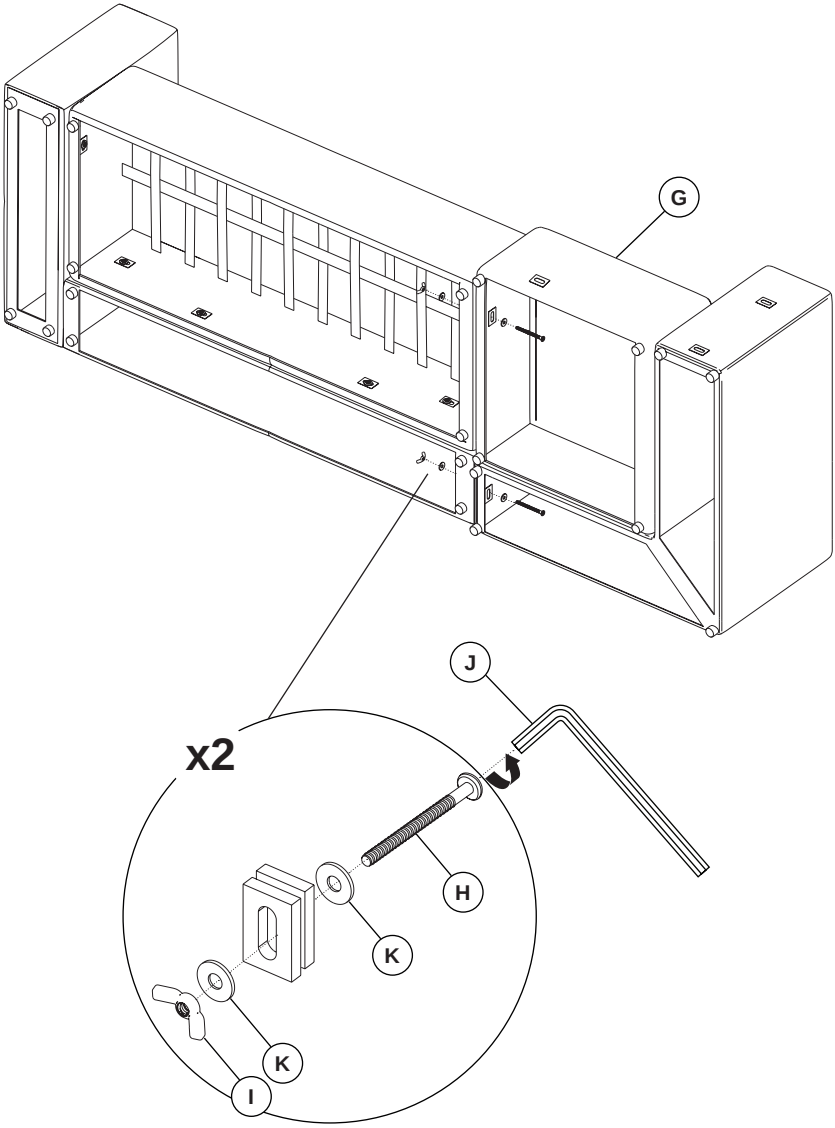

1
B
D
A
J
x5
H
K
K
I

2



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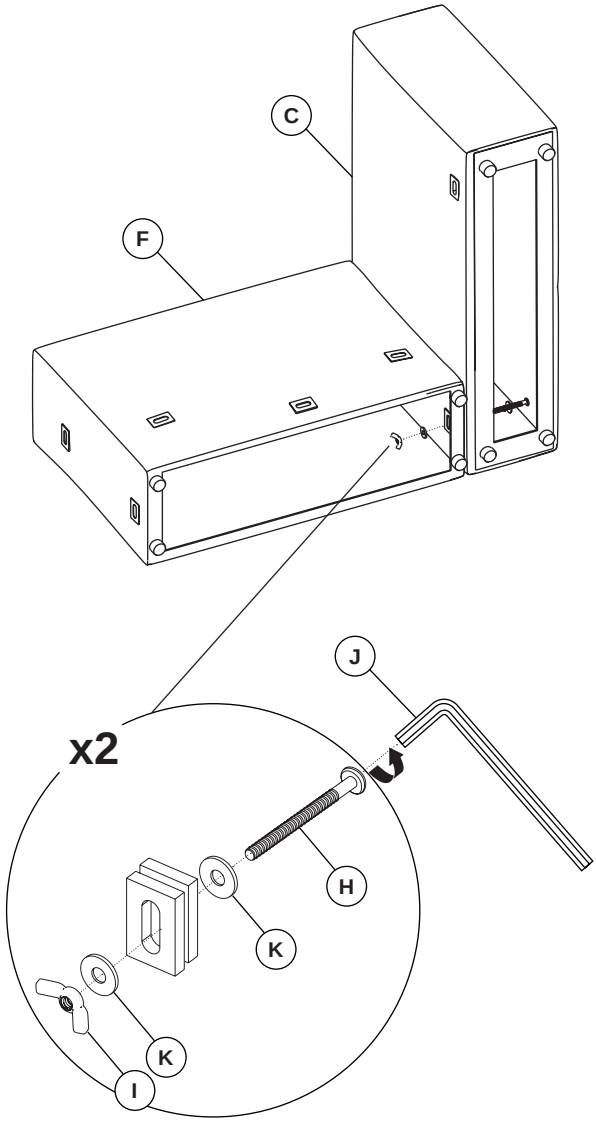
3



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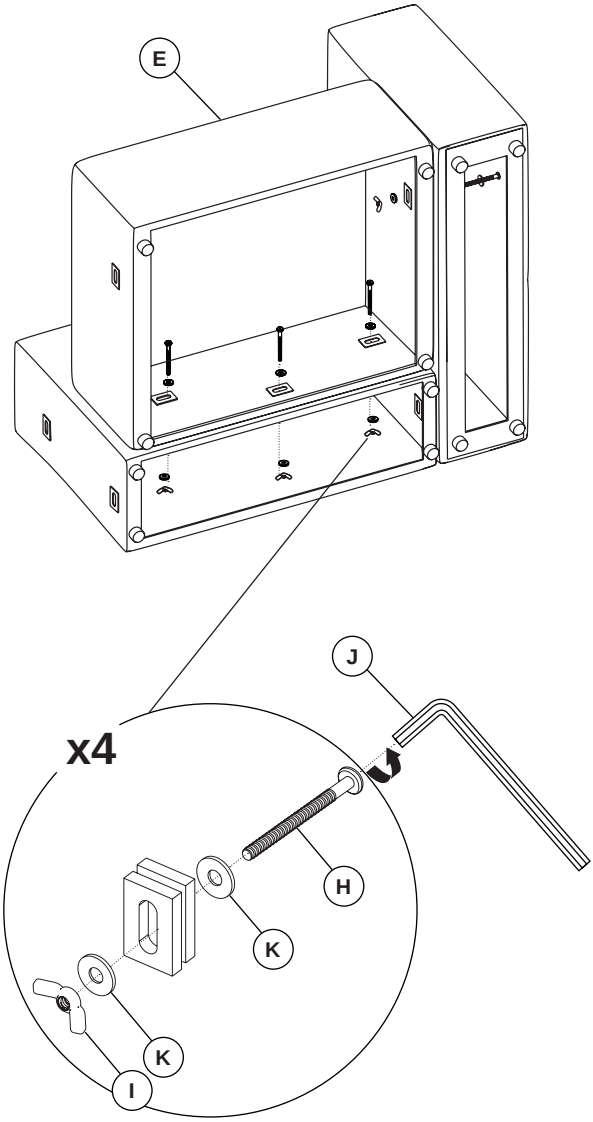

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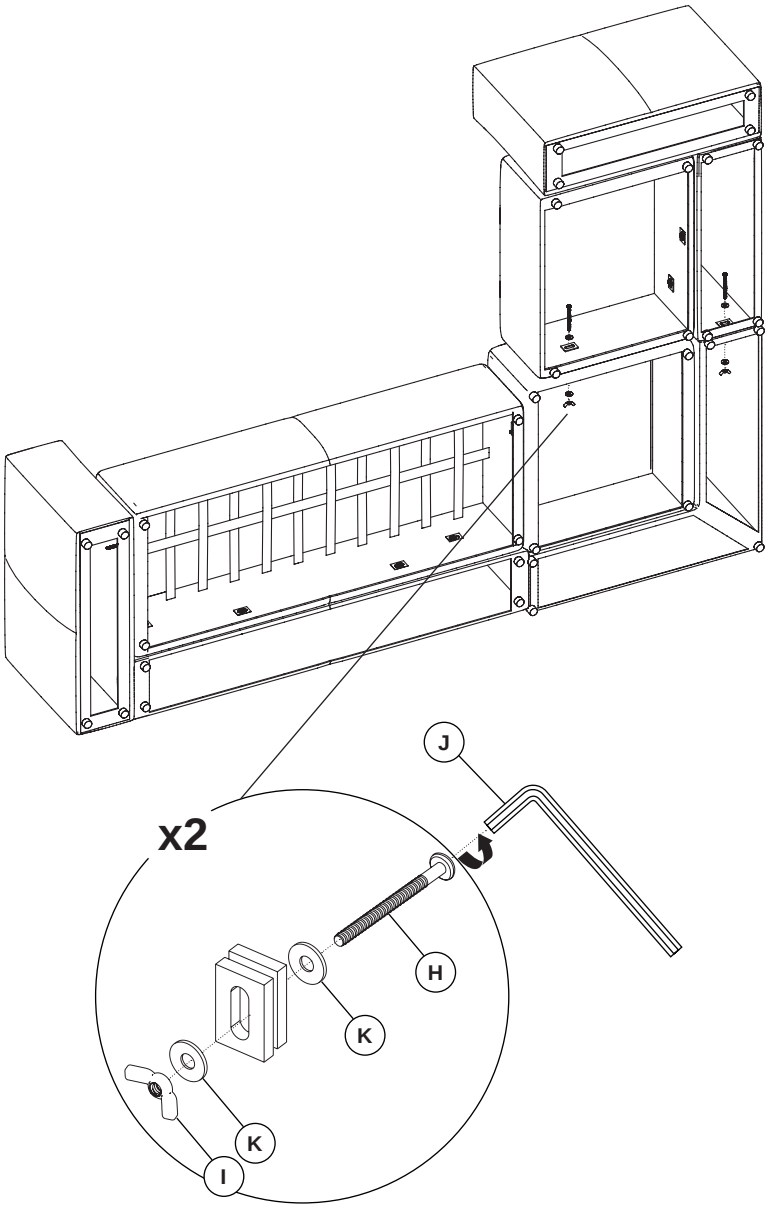
5



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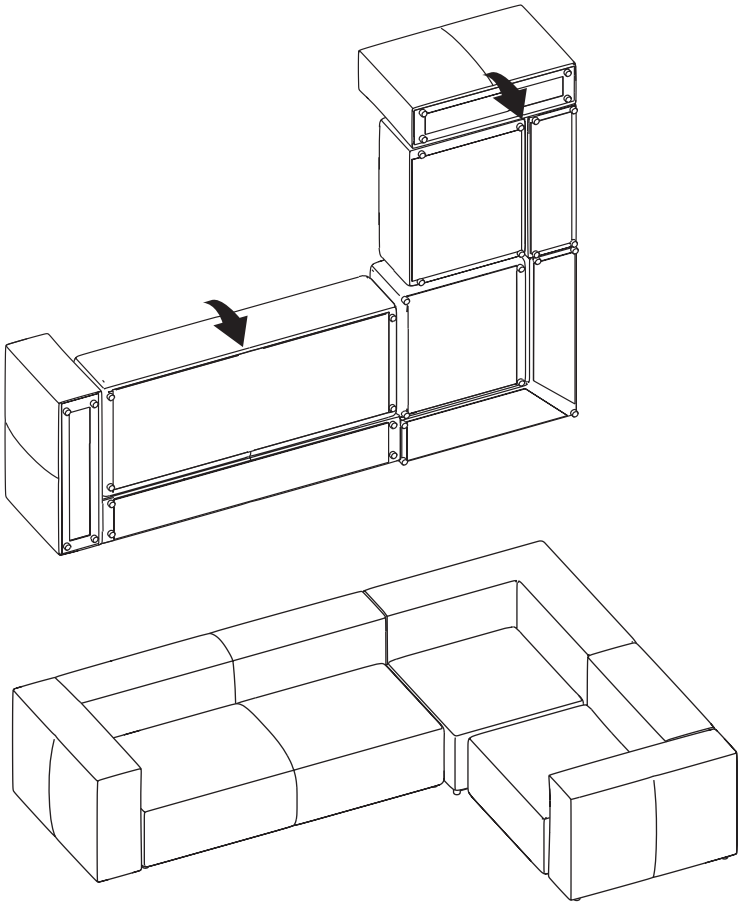

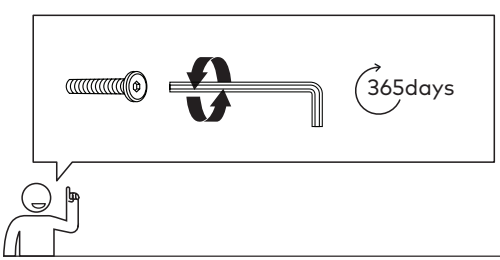

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