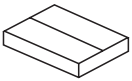
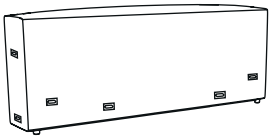
20 min

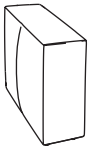


x6

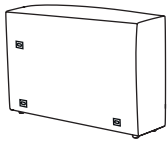
x2



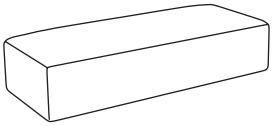
**A** x2



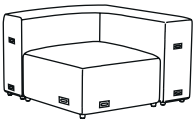
**B** x1



**C** x1



**D** x2

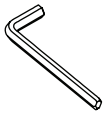


**E** x1

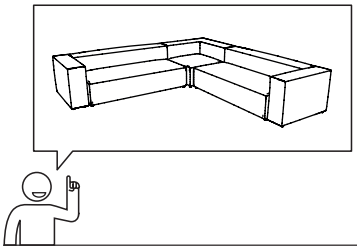
**F** x24
M8x90 mm

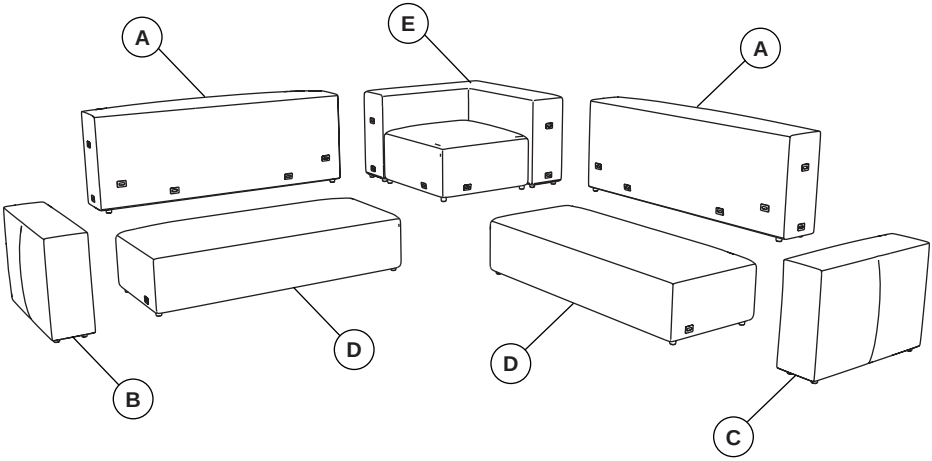
**G** x24

**H** x48
M8x90 mm



**I** x1
5 mm





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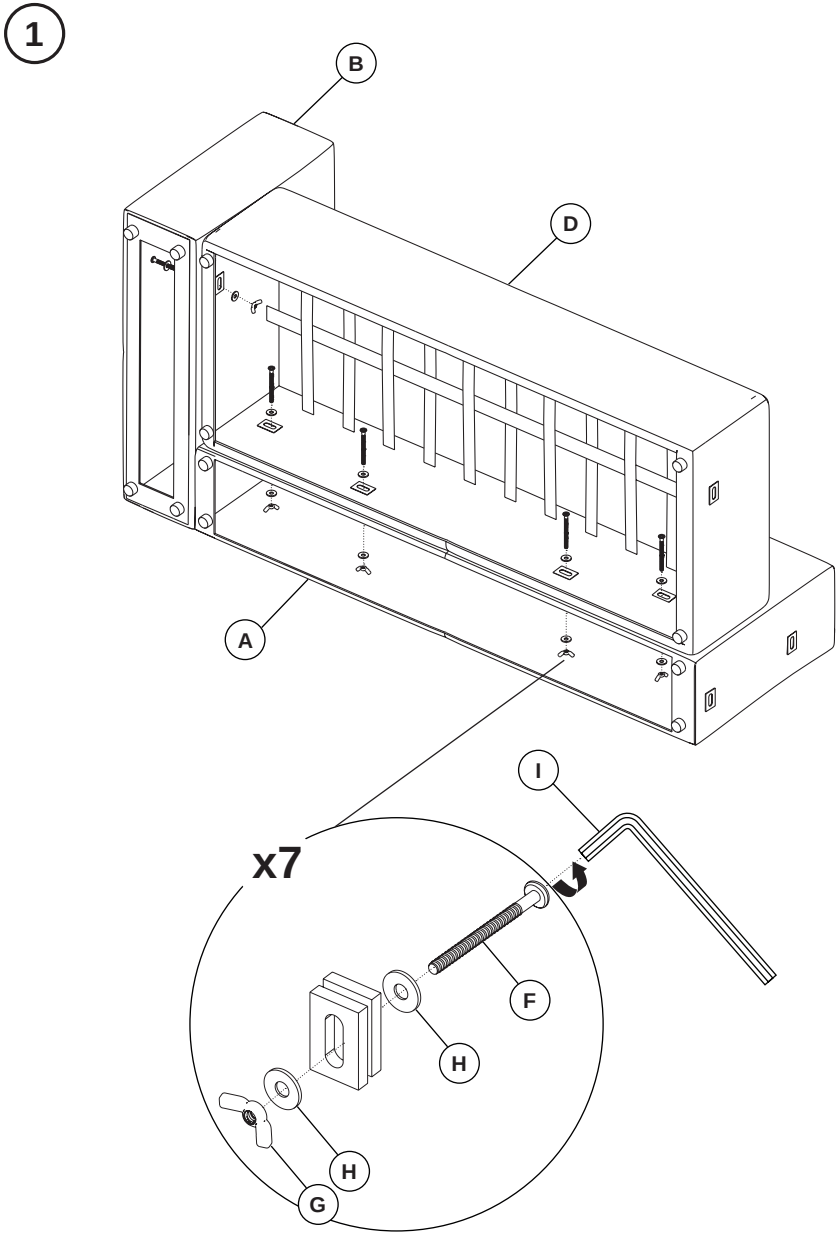
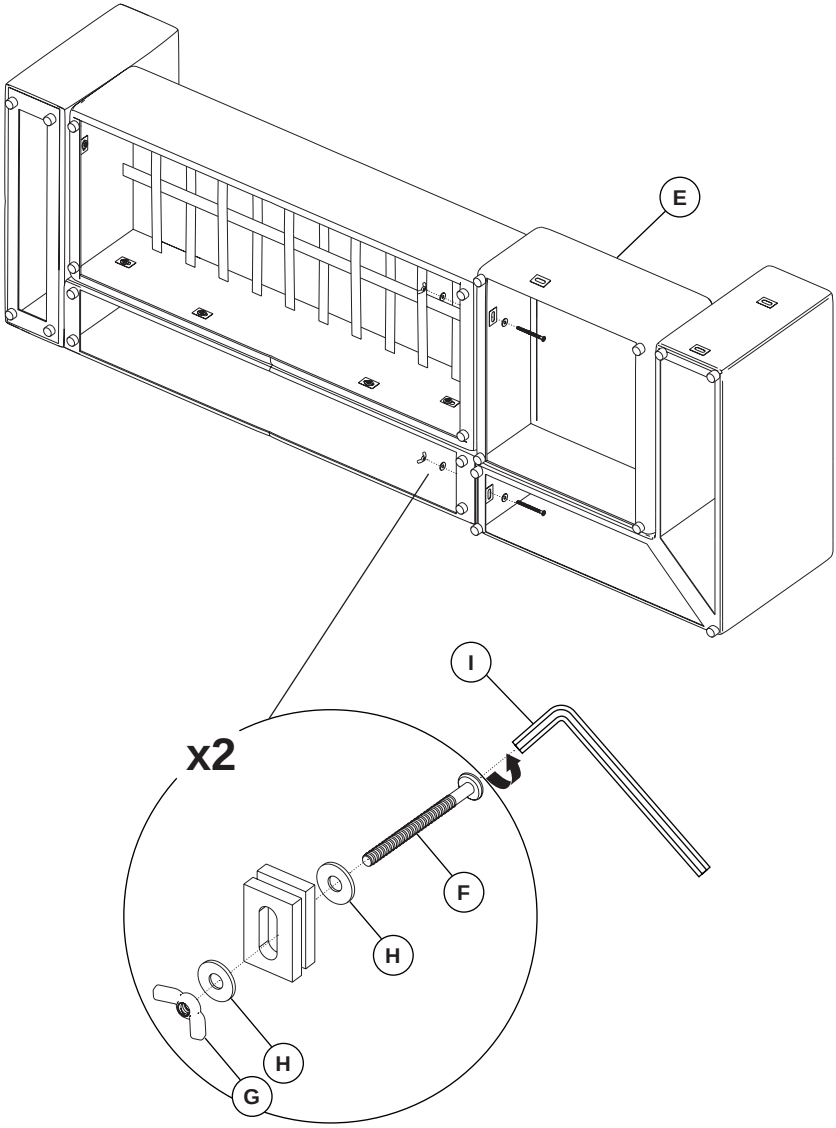

1
B
D
A
I
x7
F
H
H
G

2





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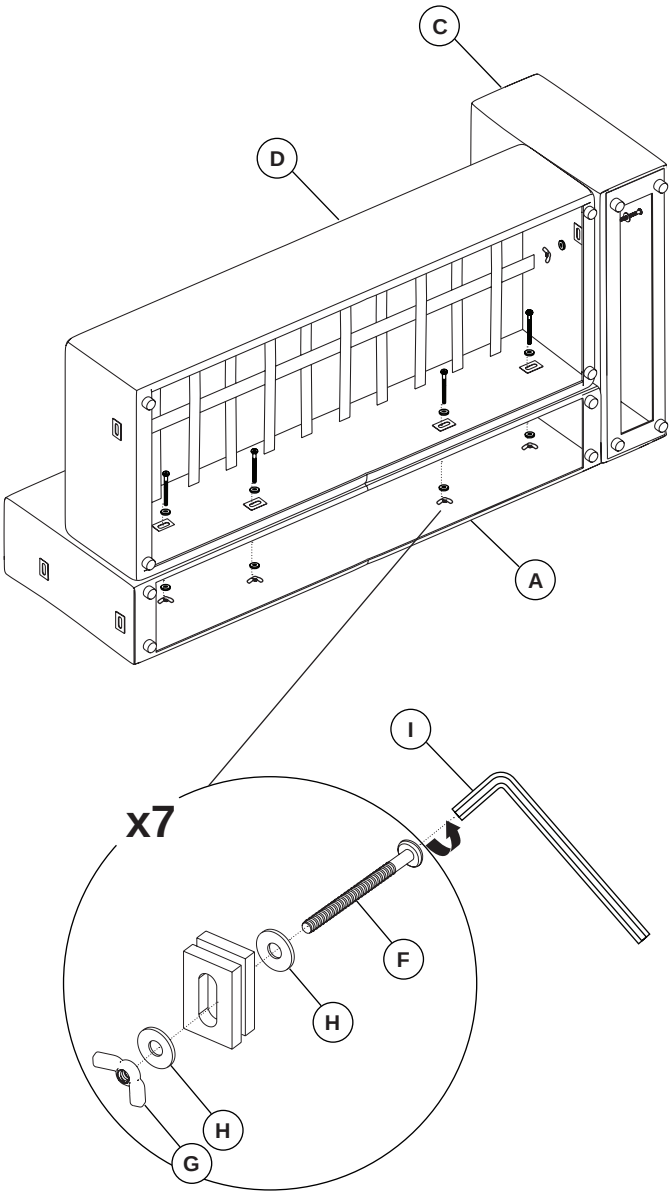
3



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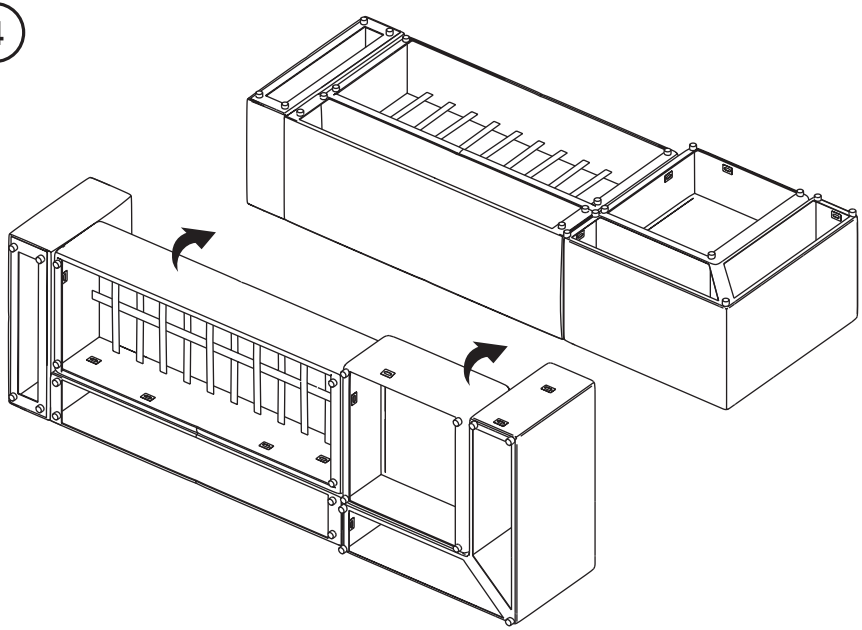

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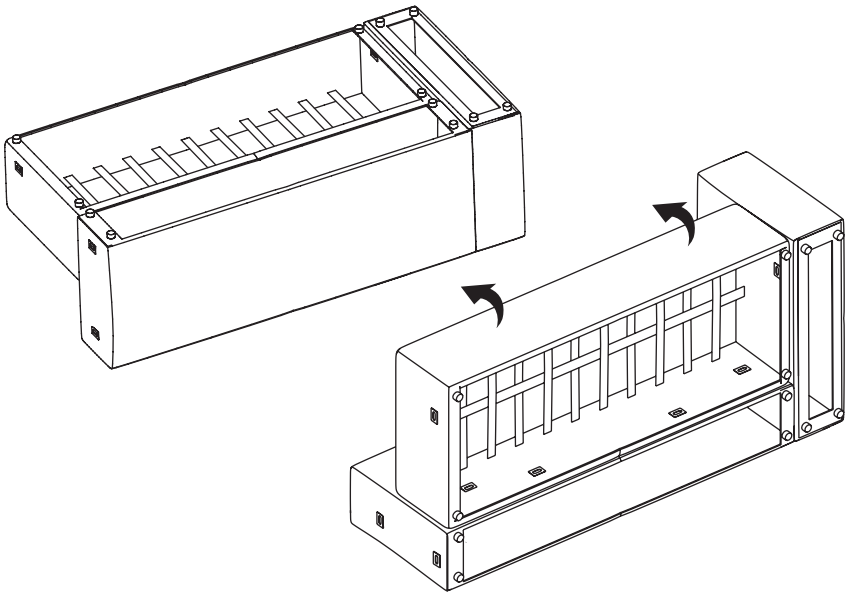


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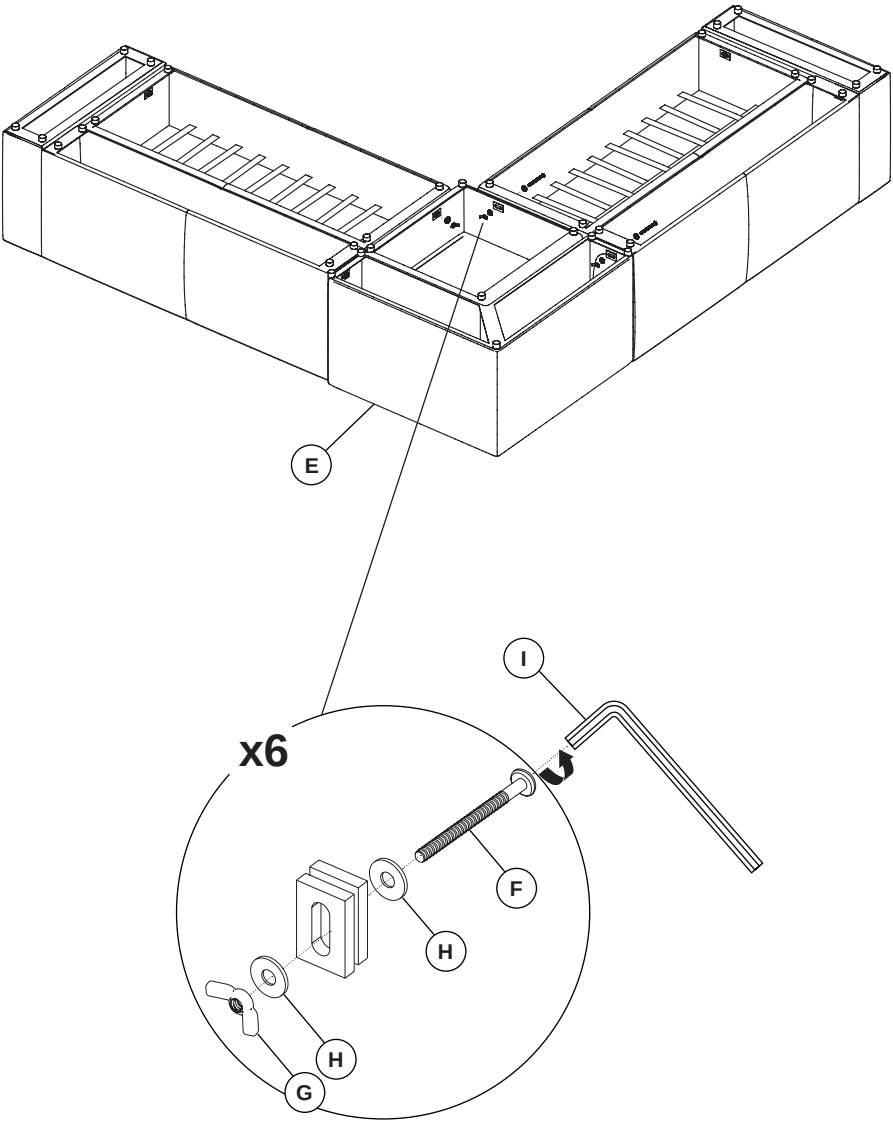
6



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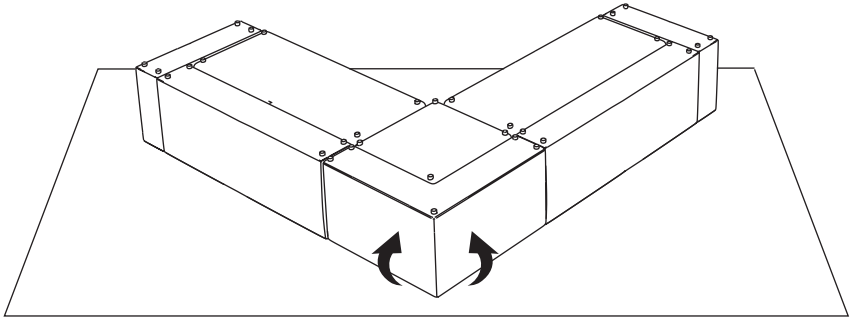

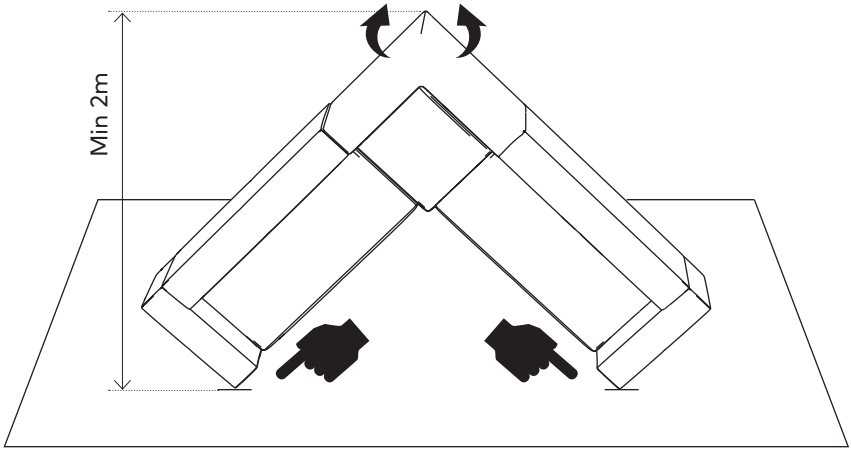


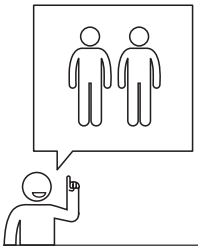


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