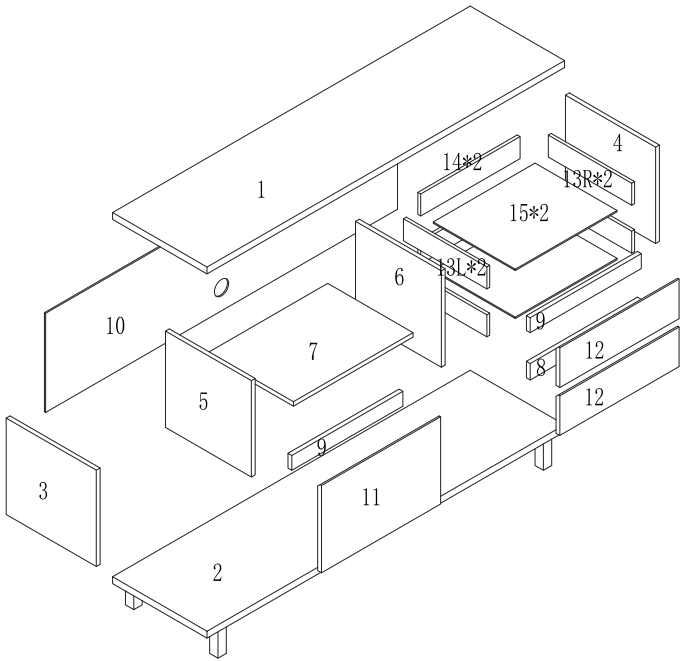
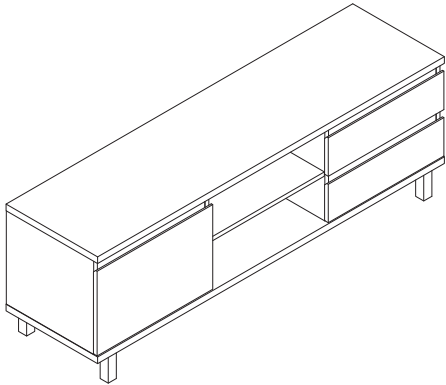
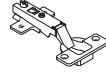
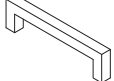


Assembly Instruction



NO.	SIZE	QTY
1	1500*396*25	1
2	1498*396*16	1
3	350*378*16	1
4	350*378*16	1
5	350*360*16	1
6	350*360*16	1
7	502*358*16	1
8	466*60*16	1
9	466*54*16	2
10	1476*360*5	1
11	500*317*16	1
12	500*144*16	2
13	350*80*12	4
14	417*79*12	2
15	427*344*5	2

		
A	M6*40	30pcs
B	φ15*11.5	30pcs
C	φ8*30	24pcs
		
D	φ12*10mm	8set
E	M4*14	24pcs
F	M4*30	8pcs
		
M	/	2pcs
N	/	8pcs
K	12"	2set
		
G	M6*25	4pcs
L	H100	2pcs
Z	φ20	30pcs
		
I	M4*14	8pcs
J	/	2pcs
O	/	2pcs

STEP 1:

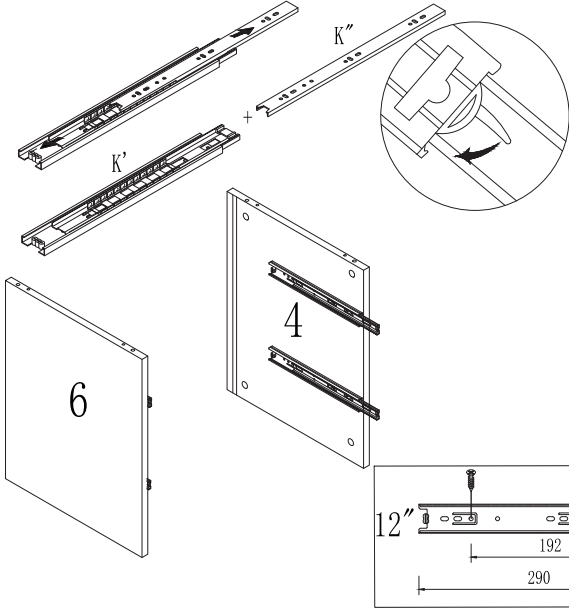
	
K	12"
2set	E
M4*14	12pcs

STEP 2:

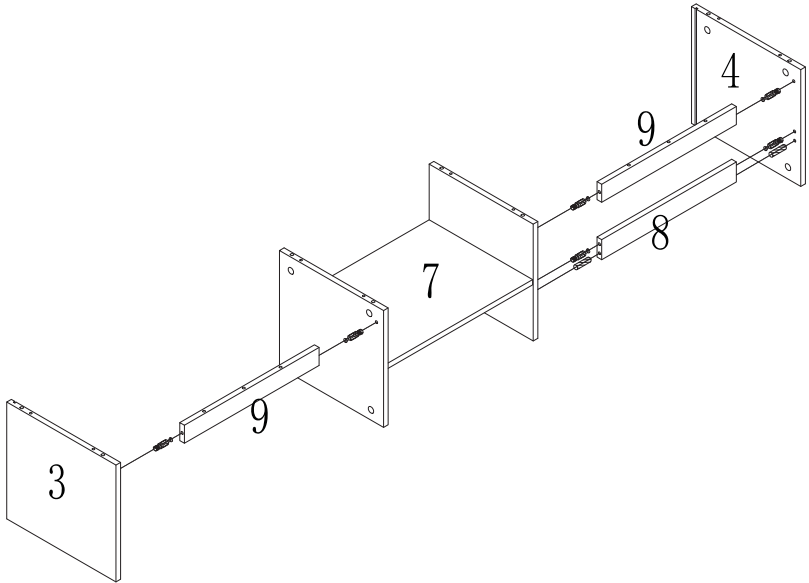
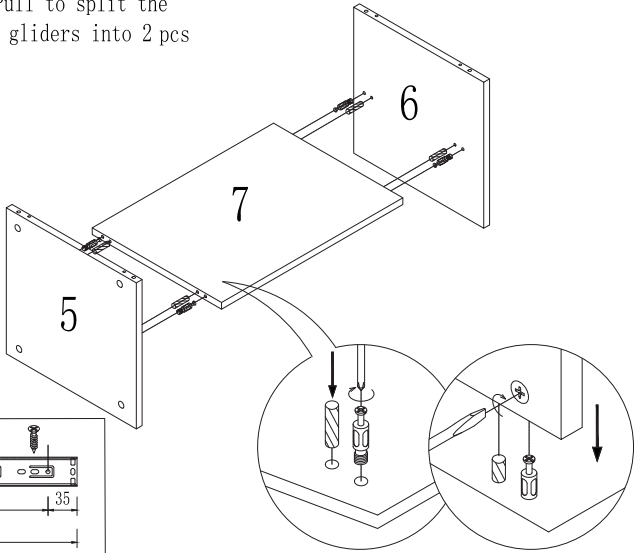
		
A	M6*40	4pcs
B	φ15*11.5	4pcs
C	φ8*30	4pcs

STEP 3:

		
A	M6*40	6pcs
B	φ15*11.5	6pcs
C	φ8*30	2pcs

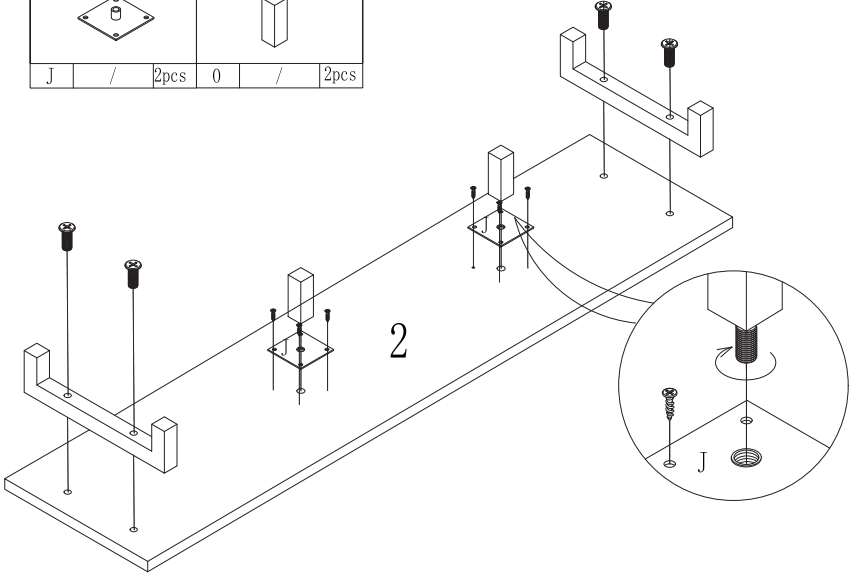


Pull to split the
gliders into 2 pcs



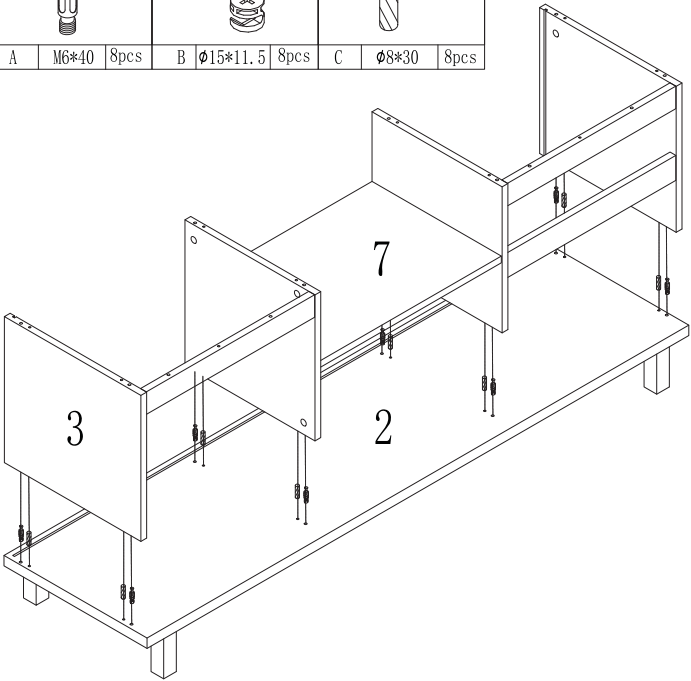
STEP 4:

								
G	M6*25	4pcs	L	H100	2pcs	I	M4*14	8pcs
								
J	/	2pcs	O	/	2pcs			



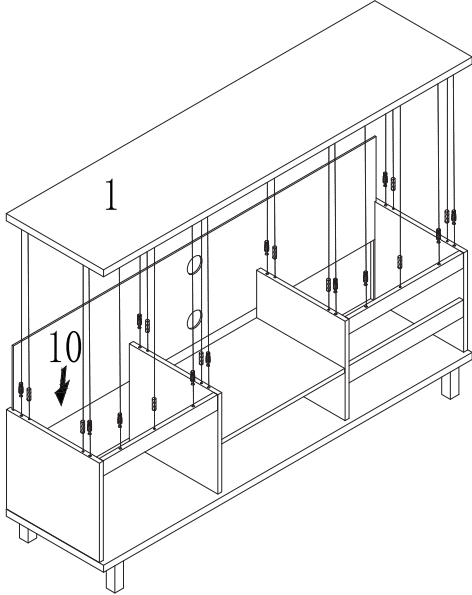
STEP 5:

								
A	M6*40	8pcs	B	Ø15*11.5	8pcs	C	Ø8*30	8pcs



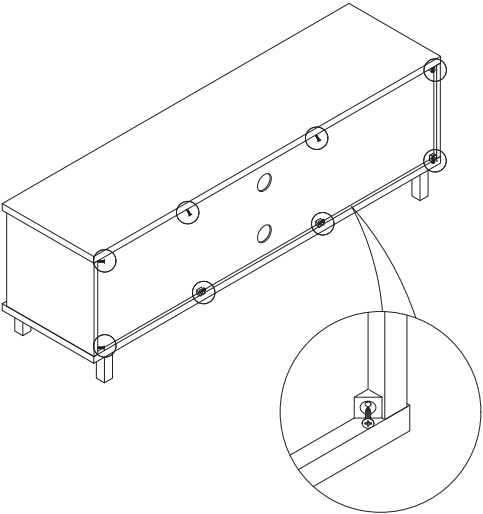
STEP 6:

								
A	M6*40	12pcs	B	φ15*11.5	12pcs	C	φ8*30	10pcs



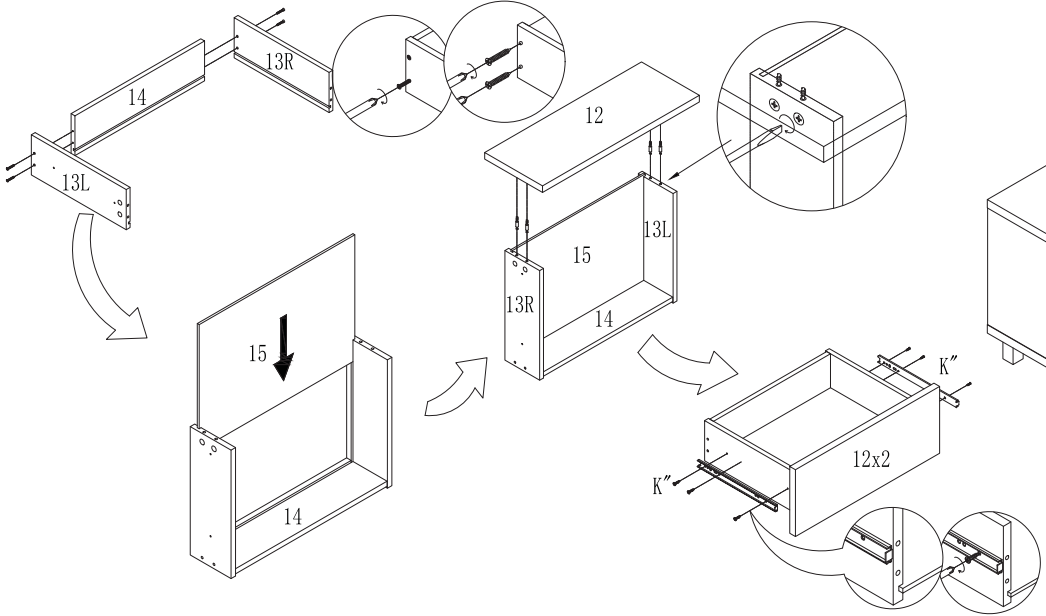
STEP 7:

		
N	/ 8pcs	



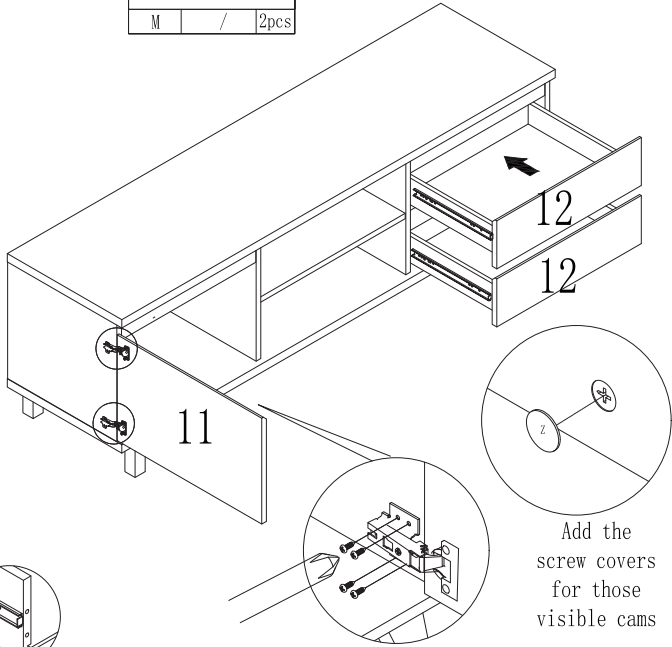
STEP 8:

								
D	Ø12*10mm	8set	E	M4*14	12pcs	F	M4*30	8pcs



STEP 9:

		
M	/ 2pcs	



Add the screw covers for those visible cams