

Sake Breweries

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|-------|---|---|----------------------------|----------|--|---|-----------------|-----------------------|------|---|
| 3-2-3 |  |  | Ishizuchi Shuzo | 石鎚酒造株式会社 | ishizuchi.co.jp/ | 402-3 Hei, Himi, Saijo-shi, Ehime | +81-897-57-8000 | No | - | |
| 3-2-4 |  |  | Kuramotoya Honten | 蔵本屋本店 | - | 1785 Otsu, Himi, Saijo-shi, Ehime | +81-897-57-9900 | No | - | |
| 3-2-5 |  |  | Suto Shuzou | 首藤酒造株式会社 | sukigokoro.co.jp | 312-2 Ko, Oto Komatsu-cho, Saijo-shi, Ehime | +81-898-72-2720 | No | - | |
| 3-2-6 |  |  | Seiryō Sake Brewery | 成龍酒造株式会社 | seirvosuzo.com | 1301-1 Shu, Saijo-shi, Ehime | +81-898-68-8566 | Yes | Yes | Reservations required; must be made at least 1 week in advance. Maximum 20 people per tour; tours not offered in winter. Parking available for 3 to 5 vehicles. |
| 3-2-7 |  |  | Takeda Sake Brewery | 武田酒造株式会社 | yamatosokoro.co.jp/ | 1507 Miyoshi, Saijo-shi, Ehime | +81-898-66-5002 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Parking available for up to 20 vehicles. |

Imabari-shi

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|--------------|----------------------------|--|---------------------------------------|-----------------|---------------|-----------------------|---|
| 3-2-1 |   | Yagi Shuzobu | 株式会社八木酒造部 | yamatan.jp | 3-3-8 Asahi-machi, Imabari-shi, Ehime | +81-898-22-6700 | Yes | Yes | Reservations required; must be made at least 1 week in advance. Weekdays: 10:00 am – 4:00 pm. Maximum 20 people per tour; April to September only. Parking available for up to 10 vehicles. |









Niihama-shi

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|---------------|----------------------------|--|--|-----------------|---------------|-----------------------|--|
| 3-2-2 |   | Kondou Syuzou | 近藤酒造株式会社 | kondousyuzou.com | 1-11-46 Shinsuka-cho, Niihama-shi, Ehime | +81-897-33-1177 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Parking available for up to 6 vehicles. |

Shikokuchuo-shi

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|---------------------|----------------------------|--|---|-----------------|---------------|-----------------------|---|
| 3-2-8 |   | Imamura Shuzou | 今村酒造合資会社 | - | 742-2 Kamibun-cho, Shikokuchuo-shi, Ehime | +81-896-58-3011 | No | - | - |
| 3-2-9 |   | Umenishiki Yamakawa | 梅錦山川株式会社 | umenishiki.com/ | 14 Kanagawa, Kanada-cho, Shikokuchuo-shi, Ehime | +81-896-58-1211 | Yes | Yes | Reservations required. Weekdays: 9:00 am – 4:00 pm. |






Matsuyama-shi

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|--------------------|----------------------------|--|---|-----------------|---------------|-----------------------|---|
| 3-1-1 |   | Minakuchi Shuzo | 水口酒造株式会社 | dogobeer.co.jp/ | 3-23 Dogokita-machi, Matsuyama-shi, Ehime | +81-89-924-6616 | Yes | Yes | Reservations required; must be made at least 1 day in advance. Monday to Saturday: 9:00 am – 4:00 pm. Maximum 10 people per tour; tours not offered on national holidays. Parking available for up to 20 vehicles. |
| 3-1-2 |   | Eikoh Shuzo | 栄光酒造株式会社 | aikoo.com | 443 Ko Mizonobe-machi, Matsuyama-shi, Ehime | +81-89-977-0964 | Yes | Yes | Reservations required; must be made at least 1 week in advance. Parking available for up to 3 vehicles. |
| 3-1-3 |   | Sakurazumaki Syuzo | 桜うづまき酒造株式会社 | sakurazumaki.com | 71 Ko Hattanji, Matsuyama-shi, Ehime | +81-89-992-1011 | Yes | Yes | Reservations required; must be made at least 1 week in advance. |
| 3-1-4 |   | Yukisuzume Shuzo | 雪雀酒造株式会社 | yukisuzume.com | 123 Yanagihara, Matsuyama-shi, Ehime | +81-89-992-0025 | Yes | Yes | Reservations required; must be made at least 14 days in advance. Weekdays: 1:30 pm – 4:00 pm. Parking available for up to 3 vehicles. |

Toon-shi

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|------------------|----------------------------|---------|-----------------------------------|-----------------|---------------|-----------------------|------|
| 3-1-5 |   | Yukisuzume Shuzo | 島田酒造株式会社 | - | 1445, Shitsukawa, Toon-shi, Ehime | +81-89-964-2111 | No | - | - |


Tobe-cho

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|-----------------|----------------------------|--|--|-----------------|---------------|-----------------------|--|
| 3-1-6 |   | Kachizuru Syuzo | かち鶴酒造株式会社 | - | 542 Miyauchi, Tobe-cho, Iyo-gun, Ehime | +81-89-962-2017 | No | - | - |
| 3-1-7 |   | Kyouwa Syuzou | 協和酒造株式会社 | hatsuyukihai.jp | 400 Ominami, Tobe-cho, Iyo-gun, Ehime | +81-89-962-2717 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Parking available for up to 8 vehicles. |
| 3-1-8 |   | Sasaki Shuzo | 佐々木酒造合名会社 | - | 785 Sozu, Tobe-cho, Iyo-gun, Ehime | +81-89-969-2005 | No | - | - |

Masaki-cho

| ID | | Brewery Name | Brewery Name (in Japanese) | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|------------------|----------------------------|---------|--|-----------------|---------------|-----------------------|------|
| 3-1-9 |   | Takechi Sakamise | 合名会社武智酒店 | - | 816 Kitakuroda, Masaki-cho, Iyo-gun, Ehime | +81-89-984-1037 | No | - | - |






Uwajima-shi

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|-----------------------|------------|--|--|-----------------|---------------|-----------------------|--|
| 3-3-1 |  | Akamatsu Honke Shuzou | 赤松本家酒造株式会社 | - | 1502 Ko Kamihataji, Tsushima-cho, Uwajima-shi, Ehime | +81-895-32-2727 | No | - | - |
| 3-3-2 |  | Nishimoto Syuzo | 西本酒造株式会社 | toranoo.com | 855 Miyanoshita, Mima-cho, Uwajima-shi, Ehime | +81-895-58-2008 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Weekdays: 9:00 am – 4:00 pm. Maximum 10 people per tour. Parking available for up to 4 vehicles. |
| 3-3-3 |  | Meimon Sakai | 名門サカイ株式会社 | meimon.co.jp/ | 2-1045 Takagushi, Uwajima-shi, Ehime | +81-895-25-5533 | No | - | - |

Yawatahama-shi

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|---|-----------------|-----------|--|---|-----------------|---------------|-----------------------|--|
| 3-3-4 |  | Umebijin Shuzo | 梅美人酒造株式会社 | umebijin.com | 1557-1 Saiwai-machi, Yawatahama-shi, Ehime | +81-894-22-0312 | Yes | Yes | Reservations required; must be made at least a week in advance. Weekdays: 9:00 am – 4:00 pm. Weekends: 9:00 am – 5:00 pm. Maximum 20 people per tour. Parking available for up to 20 vehicles. |
| 3-3-5 |  | Kawakame Shuzou | 川亀酒造合資会社 | - | 2-4-1 Gotanda, Yawatahama-shi, Ehime | +81-894-22-0315 | No | - | - |

Seiyo-shi

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|--------|---|-------------------------|------------|--|---|-----------------|---------------|-----------------------|--|
| 3-3-7 |  | Motomiya Sakamise | 株式会社元見屋酒店 | motomiya.jp | 3-88 Uwa-cho Uno-machi, Seiyo-shi, Ehime | +81-894-62-0036 | Yes | Yes | Reservations required. Weekdays: 9:00 am – 5:00 pm. No parking available on the property (municipal parking nearby). |
| 3-3-8 |  | Saisin Shuzou | 最進酒造合名会社 | uwaikedaya.com | 4-332 Uwa-cho Uno-machi, Seiyo-shi, Ehime | +81-894-62-0223 | No | - | - |
| 3-3-9 |  | Utsunomiya Sake Brewery | 宇都宮酒造株式会社 | uwanosake.com | 4-254-1 Uwa-cho Uno-machi, Seiyo-shi, Ehime | +81-894-62-0117 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Weekdays: 9:00 am – 4:00 pm. |
| 3-3-10 |  | Nakashirohonke Syuzou | 中城本家酒造合名会社 | - | 1319 Kagio, Shirokawa-cho, Seiyo-shi, Ehime | +81-894-82-0146 | Yes | Yes | Reservations required. Parking available for up to 3 vehicles. |
| 3-3-11 |  | Himebayashi | 株式会社媛囃子 | himebayashi.jp | 4598 Uona-shi, Shirokawa-cho, Seiyo-shi, Ehime | +81-894-82-0008 | No | - | - |

Ozu-shi

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|-------|--|---------------|----------|--|---|-----------------|---------------|-----------------------|--|
| 3-3-6 |  養老 | Yourou Shuzou | 養老酒造株式会社 | yoroshuzo.jp | 49 Yamatosaka, Hijikawa-cho, Ozu-shi, Ehime | +81-893-34-2352 | Yes | Yes | Reservations required; must be made at least 1 week in advance. Tours not offered in winter. |

Kita-gun

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|--------|--|-----------------------|------------|--|--|-----------------|---------------|-----------------------|--|
| 3-3-12 |  千代亀 | Chiyonokame Shuzo | 千代の亀酒造株式会社 | chiyonokame.com/ | 1592-1 Ko Hiraoka, Uchiko-cho, Kita-gun, Ehime | +81-893-44-2201 | Yes | Yes | Reservations required. Parking available for up to 4 vehicles. |
| 3-3-13 |  京なひ | Sakaroku Sake Brewing | 酒六酒造株式会社 | sakaroku-swuzo.co.jp | 3279-1 Uchiko, Uchiko-cho, Kita-gun, Ehime | +81-893-44-3054 | No | - | - |

Matsuno-cho

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|--------|---|---------------------------|-------------|---------|---|-----------------|---------------|-----------------------|--|
| 3-3-14 |  | Masaki Masamitsu Shuzoujo | 有限会社正木正光酒造場 | - | 178 Matsumaru, Matsuno-cho, Kitaauwa-gun, Ehime | +81-895-42-1128 | Yes | Yes | Reservations required; must be made at least 10 days in advance. Parking available for up to 5 vehicles. |

Ainan-cho

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|--------|---|-------------------|-----------|---------|--|-----------------|---------------|-----------------------|------|
| 3-3-15 |  | Konishi Shuzoujou | 合資会社小西酒造場 | - | 3 Renjoji, Ainan-cho, Minamiuwa-gun, Ehime | +81-895-72-0019 | No | - | - |

Ikata-cho

| ID | | Brewery Name | 酒蔵名 | Website | Address | Tel. | Tours Offered | Reservations Required | Note |
|--------|---|----------------|----------|--|---|-----------------|---------------|-----------------------|------|
| 3-3-16 |  | Matsuda Syuzou | 松田酒造株式会社 | mivanomai.com | 1003-2 Minatoura, Ikata-cho, Nishiwa-gun, Ehime | +81-894-38-1111 | No | - | - |