

PRODUCT DATA SHEET

EVERBUILD® P20 Plumbers Flux

SOFT PASTE APPLIED TO JOINT AREAS PRIOR TO SOLDERING

PRODUCT DESCRIPTION

EVERBUILD® P20 Plumbers Flux is a soft paste which is applied to joint areas prior to soldering. It is suitable for use with most metal types. It is self-cleaning and can be used with potable water.

USES

- All common types of metal pipes.
- Hot/cold water pipes.

CHARACTERISTICS / ADVANTAGES

- Easy to apply
- Suitable for use with potable water
- For use with most types of metals

PRODUCT INFORMATION

Packaging	140g tub
Colour	Off White
Shelf Life	24 months in original unopened containers.
Storage Conditions	Store between 5 and 25°C in original container away from frost in a dry area.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Before applying EVERBUILD® P20 Plumbers Flux clean all surfaces, ensuring they are free from oil, grease, dirt and rust.

APPLICATION METHOD / TOOLS

Apply a thin layer of EVERBUILD® P20 Plumbers Flux directly onto the pipe ends, avoid getting any flux inside the pipes. Then heat the pipes with an iron/ blow lamp until it reaches the correct temperature for welding. Excess product should be removed with a damp cloth.

After use it is recommended that the system be flushed out with water and P11 Central Heating Sys-

tem Cleanser to remove all residue of Flux.

LIMITATIONS

Use only as directed.

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and

uses.

ECOLOGY, HEALTH AND SAFETY

Consult MSDS for full list of hazards.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

EVERBUILD BUILDING PRODUCTS LTD

Site 41, Knowsthorpe Way
Cross Green Industrial Estate
Leeds, LS9 0SW
Tel: 0113 240 3456
Web: www.everbuild.co.uk
Twitter: @everbuild

SIKA LIMITED

Watchmead
Welwyn Garden City
Hertfordshire, AL7 1BQ
Tel: 01707 394444
Web: www.sika.co.uk
Twitter: @SikaLimited

SIKA IRELAND LIMITED

Ballymun Industrial Estate
Ballymun
Dublin 11, Ireland
Tel: +353 1 862 0709
Web: www.sika.ie
Twitter: @SikaIreland

EVERBUILD P20 Plumbers Flux-en-GBEVER-(04-2018)-1-1.pdf

Product Data Sheet
EVERBUILD® P20 Plumbers Flux
April 2018, Version 01.01
020514050000000014