

Technical Datasheet Super Natural Classic



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Made by Kronospan

Direct Pressure Laminate, Level of use according to EN 13329: class 23/32 - AC4









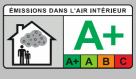


Heavy domestic use

Commercial general use The guarantee applies to the living area according to warranty regulations*

DIMENSION

dimension	thickness (d)	8 ± 0,50 mm · dmax - dmin ≤ 0,50 mm		
	length	1285 ± 0,50 mm		
	width (b)	192 ± 0,10 mm · bmax - bmin ≤ 0,20 mm		≤ 0,20 mm
profile	long side	twin clic	short side	1clic2go
groove	long side	real groove	short side	real groove







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squareness	

TOLERANCE		
squareness	EN 13329	≤ 0,20 mm
straightness	EN 13329	≤ 0,30 mm
flatness crosswise	EN 13329	concave: ≤ 0,15% · convex: ≤ 0,20%
flatness length	EN 13329	concave: ≤ 0,50% · convex: ≤ 1,00%
gaps between elements	EN 13329	average: ≤ 0,15 mm · max: ≤ 0,20 mm
height difference between elements	EN 13329	average: ≤ 0,10 mm · max: ≤ 0,15 mm
misalignment		± 2 mm

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1201			
EN 13329	AC4 (≥ 4000 rpm)		
EN 13329	small ball ≥ 12 N · big ball ≥ 750 mm		
EN 13320	grade 5		
LIV 10029	≥ grade 4		
EN 13329	no change in appearance or damage, as defined per EN 425		
EN 13329	no damage shall be visible, when testet with foot type 0		
EN 13329	≤ 18%		
EN 13329	≤ 0,05 mm		
EN 13329	grey scale ≥ 4 at blue wool grade 6		
EN 13329	lengthwise ≤ 0,9 mm · crosswise ≤ 0,9 mm		
EN 13329	length ≥ 1 kN/m · width ≥ 2 kN/m		
EN 13329	≥ 1,25 N/mm²		
	EN 13329		

ENVIRONMENT

emission of formaldehyde	EN /1/-1	Klasse E1

PHYSICAL BEHAVIOR

fire behavior	EN 13501-1	Cfl s1	
slide resistance	EN 13893	technical class DS	
thermal resistance	EN 12667	0,073 (m ² K)/W ± 15%	
thermal conductivity	EN 12664	0,110 W/(m*K) ± 15%	

^{*}Detailed warranty conditions are available at www. krono-original.com

For further information, please see: www.blauer-engel.de