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Technical Datasheet Vintage Classic

Direct Pressure Laminate, Level of use according to EN 13329: class 23/32 - AC4







DIMENSION

dimension	thickness (d)	10 ± 0,50 mm · dmax - dmin ≤ 0,50 mm			
	length	1285 ± 0,50 mm			
	width (b)	192 ± 0,10 mm · bmax - bmin ≤ 0,20 mm			
profile	long side	twin clic	short side	1clic 2go pure	
groove	long side	real groove	short side	real groove	

TOLERANCE				
squareness	EN 13329	≤ 0,20 mm		
straightness	EN 13329	≤ 0,30 mm		
flatness crosswise	EN 13329	concave: ≤ 0,15% · convex: ≤ 0,20%		
flatness length	EN 13329	concave: ≤ 0,50% · convex: ≤ 1,00%		
gaps between elements	EN 13329	average: ≤ 0,15 mm · max: ≤ 0,20 mm		
height difference between elements	EN 13329	average: ≤ 0,10 mm · max: ≤ 0,15 mm		
misalignment		± 2 mm		

TEST				
abrasion resistance		EN 13329	AC4 (≥ 4000 rpm)	
impact resistance		EN 13329	small ball ≥ 12 N · big ball ≥ 750 mm	
micro scratch resistance		EN 13329	≤ MSR-B2	
stain resistance	group 1 & 2	EN 13329	grade 5	
	group 3	LIV 13329	≥ grade 4	
castor chair test		EN 13329	no change in appearance or damage, as defined per EN 425	
effect of a furniture leg		EN 13329	no damage shall be visible, when testet with foot type 0	
thickness swelling		EN 13329	≤ 18%	
static indentation		EN 13329	≤ 0,05 mm	
light fastness		EN 13329	grey scale ≥ 4 at blue wool grade 6	
dimensional variations after changes in relative humidity		EN 13329	lengthwise ≤ 0,9 mm · crosswise ≤ 0,9 mm	
locking strength		EN 13329	length ≥ 1 kN/m · width ≥ 2 kN/m	
surface soundness		EN 13329	≥ 1,25 N/mm²	

ENVIRONMENT

emission of formaldehyde EN 16516 class E1

PHYSICAL BEHAVIOR

THOORE BEHAVIOR					
fire behavior	EN 13501-1	Cfl s1			
slide resistance	EN 13893	technical class DS			
thermal resistance	EN 12667	0,091 (m ² K)/W ± 15%			
thermal conductivity	EN 12664	0,120 W/(m*K) ± 15%			

^{*}Detailed warranty conditions are available at www.krono-original.com

For further information, please see: www.blauer-engel.de