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### IRON ABSORPTION AFTER ORAL ADMINISTRATION OF DIFFERENT DOSSAGE FORMS.

#### Efficiency of LIPOFER DISPERSIBLE iron absorption in rats

In order to study the efficiency of LIPOFER DISPERSIBLE on iron absorption, laboratory trials were carried out on rats.

Four groups of rats weighing 230-250 gr were stored in separate cages. Experiments started at least three days after arrival.

Three different iron forms, suspended in a 1% carboxymethyl cellulose, were administered orally directly in the esophagus:

LIPOFER DISPERSIBLE (Code:99 K) ferrous sulfate ferric pyrophosphate control (Carboxymethyl Cellulose)

The iron content of the salts administered was equivalent in all cases (10 mg/kg of animal weight).

At different times rats were anesthetized and blood extracted through heart puncture (three animals per time).

Blood samples were centrifuged and the concentration of iron in the supernatants (blood serum) quantified through atomic absorption.

#### RESULTS

Results obtained are represented in Fig. 1, as iron concentration ( $\mu$ g/dL) versus Time (hours).

The pharmacokinetic profile of Lipofer 99K compared to ferric pyrophosphate shows higher values at any time.

Besides, comparing the pharmacokinetic profile of Lipofer 99K to that of ferrous sulfate one can appreciate that the iron concentration in blood is always higher with Lipofer 99K and there is also a sustained release.

Lipofer Dispersible 99K allows a sustained release of iron during the whole trial.



Serum Iron Levels in Rats

Figure 1.-Iron concentration measured at different times.

The corresponding area under the curve values calculated from media values applying the trapezoidal procedure give the following:

LIPOFER DISPERSIBLE (99K): 2826 µg/dl Ferrous sulfate: 1550 µg/dl Ferric pyrophosphate: 1380 µg/dl Control: 806 µg/dl

These results are represented in Histogram 1



Histogram 1.- Area under the curve values for the different iron dosages.

#### CONCLUSIONS

Total iron absorption is higher when this element is administered in form of Lipofer 99K. Comparing the values under the curve obtained for free and microencapsulated (Lipofer 99K) ferric pyrophosphate, versus basal values, one can say that the increase in iron concentration in blood promoted by the microencapsulated form is 3.5 times higher than that of free salt. Besides, compared to ferrous sulfate this increase is 2.7 times higher. These differences are significant.

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# Efficacy of a microencapsulated iron pyrophosphate-fortified fruit juice: a randomised, double-blind, placebo-controlled study in Spanish iron-deficient women

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#### 11 Abstract

Fe-deficiency anaemia is a worldwide health problem. We studied the influence of consuming an Fe-fortified fruit juice on Fe status in 12 Q1 menstruating women. A randomised, double-blind, placebo-controlled study of 16 weeks of duration was performed. Subjects were ran-13 14 domised into two groups: such as P group (n 58) or F group (n 64), consumed, as a supplement to their usual diet, 500 ml/d of a placebo 15 fruit juice or an Fe-fortified fruit juice, respectively. The Fe-fortified fruit juice, containing microencapsulated iron pyrophosphate, provided 18 mg of Fe (100% of the RDA). At baseline and monthly, dietary intake, body weight and Fe parameters were determined: total erythro-16 17 cytes, haematocrit, mean corpuscular volume (MCV), red blood cell distribution width (RDW), Hb, serum Fe, serum ferritin, serum trans-18 ferrin, transferrin saturation, soluble transferrin receptor (sTfR-2) and zinc protoporphyrin (ZnPP). The fruit juice consumption involved 19 increased intake of carbohydrates and vitamin C, and increased BMI within normal limits. Ferritin was higher in the F group after 20 week 4 (P<0.05) and became 80% higher than in the P group after week 16 (P<0.001), and transferrin decreased in the F group compared 21 with the P group after week 4 (P<0.001). RDW was higher at weeks 4 and 8 in the F group compared with the P group (P<0.05). Trans-22 ferrin saturation increased after week 8, and haematocrit, MCV and Hb increased after week 12, in the F group compared with the P group. Serum Fe did not change. sTfR and ZnPP decreased in the F group at week 16 (P < 0.05). Iron pyrophosphate-fortified fruit juice improves 23 24 Fe status and may be used to prevent Fe-deficiency anaemia.

#### 25 Key words: Fortification: Ferric pyrophosphate: Iron-deficiency anaemia: Iron status: Women

Nutritional Fe deficiency has been identified as one of
the ten leading factors for disease, disability and death
in the world today. An estimated two billion people are
affected, and the population at risk includes women
of child-bearing age and children. It is the only highly
frequent nutritional deficiency in developing and developed countries<sup>(1)</sup>.

Dietary strategies for combating Fe deficiency include Fe supplementation, dietary modification and diversification, and food fortification<sup>(2)</sup>. Our research group has recently observed in young women that the current RDA of 18 mg Fe/d<sup>(3,4)</sup> was not easily reached, even though the volunteers consumed five portions of red meat and two portions of poultry per week<sup>(5)</sup>. Supplementation with doses of Fe ≥100 mg/d is efficacious to increase Fe status, but its 40 major limitation is low compliance due to gastrointestinal 41 discomfort<sup>(2)</sup>. Finally, fortification is widely considered 42 to be the most practical and cost-effective prevention pro-43 gramme<sup>(6)</sup>. However, Fe is the most challenging micro-44 nutrient to add to foods, because the Fe compounds that 45 have the best bioavailability tend to be those that interact 46 most strongly with food constituents producing undesir-47 able organoleptic changes<sup>(7)</sup>. Among Fe fortificants, ferric 48 pyrophosphate allows appropriate food processing, and 49 it is easily and effectively absorbed while producing neg-50 ligible colour and palatability changes<sup>(8-10)</sup>.

It is well known that the food matrix strongly affects 52 Fe bioavailability<sup>(11)</sup>. Therefore, in addition to the Fe salt, 53

Abbreviations: AA, ascorbic acid; F, fortified group; P, placebo group; RDW, red blood cell distribution width; STfR, soluble transferrin receptor; ZnPP, zinc protoporphyrin.

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the effectiveness of consuming Fe fortificants is highlydependent on the type of food used.

Ascorbic acid (AA) is the most important enhancer of Fe
absorption, both for its ability to improve Fe absorption
in the lumen and for overcoming the negative effect of
inhibitors<sup>(12-14)</sup>. However, there are doubts concerning
the applicability of single-meal results to the practical diet.
Cook & Reddy<sup>(15)</sup> studied Fe absorption from three diets

varying in AA and concluded that the effect of vitamin C
on Fe absorption from a complete diet was far less pronounced than that from single meals. A better Fe status
is reached when AA is consumed with meals containing
substantial amounts of added Fe<sup>(10,13)</sup>.

Nevertheless, studies that used foods with a naturally
high content of AA are scarce<sup>(16)</sup>. Fruit juices can contain
high quantities of vitamin C, low pH and no Fe absorption
inhibitors, and should be considered as target products to
fortify with Fe.

An orange juice fortified with iron sulphate (2 mg Fe/ 72 73 100 ml) given to Brazilian preschool children during 74 4 months (mean Fe intake 5.7 mg/d) increased Hb levels and decreased the percentage of anaemic children from 75 60 to  $20\%^{(16)}$ . Other studies have been performed using 76 multiple-micronutrient-fortified powdered beverages con-77 taining iron bis-glycinate. These beverages reduced the 78 79 overall prevalence of anaemia in children, adolescent girls and pregnant women of developing  $countries^{(17-21)}$ . 80

The present study therefore aims to investigate the influence of the consumption, as a part of the usual diet, of an Fe-fortified fruit juice on Fe metabolism in young Spanish Fe-deficient women.

85 This trial was registered at clinicaltrials.gov as86 NCT01135576.

#### 87 Subjects and methods

The present study was designed and carried out following
the statement guidelines of the Consolidated Standards
of Reporting Trials<sup>(22)</sup>.

#### 91 Subjects

92 Volunteers were recruited by different announcements93 in press, university campus and web pages of Madrid.94 The study was also verbally promoted at public events.

The principal variable for the calculation of sample size was ferritin, with a mean value for the deficient population of 11 (sD 5) ng/ml. It was calculated that a minimum of sixty-three subjects with low Fe stores would be required in each group to demonstrate a difference of 2.5 units in serum ferritin between two treatments at 80% power and confidence level at 95%.

102 Women aged 18–35 years, non-smoker, non-pregnant, 103 non-breast-feeding, with low Fe stores, defined as serum 104  $_{Q2}$  ferritin <40 ng/ml and Hb ≥110 g/l, were included in 105 the present study. The cut-off value for serum ferritin

was selected because a normal or elevated ferritin 106 value does not exclude the presence of Fe deficiency, 107 and cut-off ranges between 25 and 50 ng/ml are usually 108 considered in studies dealing with predisposition to 109 anaemia<sup>(5,23)</sup>. Subjects were excluded from the study if 110 they had amenorrhoea, menopause or any known health 111 problems likely to influence Fe status including Fe 112 metabolism-related diseases (Fe deficiency anaemia, 113 thalassaemia and haemochromatosis), chronic gastric dis- 114 eases (inflammatory bowel disease, Crohn's disease, gastric 115 ulcers, celiac disease and haemorrhagic diseases), renal 116 disease or allergy to any of the components of the assay 117 juices. Other exclusion criteria were blood donors or to 118 have regularly consumed Fe or AA supplements within 119 the 4 months before participating in the intervention. 120

A group of 259 women contacted the research group in 121 order to participate in the study, but only 163 underwent 122 screening. Out of the 163 women, thirty-three were 123 excluded (twenty-eight did not meet the inclusion criteria 124 and five refused to participate). Finally, a total of 130 125 women agreed to participate in the nutritional intervention. 126 They were randomised into two groups: fortified (F) and 127 placebo (P). All volunteers of the F group completed the 128 assay while eight participants of the P group abandoned 129 the intervention (Fig. 1).

Participating women were instructed not to deviate from 131 their regular habits and to maintain their normal diet and 132 exercise level during the 4 months. 133

The present study was conducted according to the 134 guidelines laid down in the Declaration of Helsinki, and 135 all procedures involving human subjects/patients were 136 approved by the Clinical Research Ethics Committee of 137 Hospital Puerta de Hierro, Madrid. Written informed 138 consent was obtained from all subjects. 139

#### Study design

The study consisted of a randomised double-blind study 141 controlled by placebo of 16 weeks of duration. 142

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The volunteers recruited were randomly allocated into 143 two groups, using the RAND function in Excel (Microsoft 144 Office 2003). One group consumed, as a supplement to 145 their usual diet, 500 ml/d of the Fe-fortified fruit juice 146 (F group, n 64), whereas the other consumed 500 ml/d 147 of the placebo fruit juice (P group, n 66). Fortified and 148 placebo juices were manufactured in 500 ml cartons 149 and in two different tastes (orange and peach apple) to 150 achieve compliance. The fortified juice supplied 18 mg 151 Fe/500 ml carton, in the form of microencapsulated iron 152 pyrophosphate coated with lecithin, equivalent to 100% 153 of the RDA/d<sup>(3,4)</sup>. All juices were fortified with vitamin 154 C. Nutritional composition of the juices was facilitated by 155 the manufacturer (Grupo Leche Pascual, Burgos, Spain). 156 Orange juices provided (per 100 ml) 188 kJ, 0.6g of pro- 157 tein, 10.5 g of carbohydrate and 19 mg of vitamin C; the 158 Fe-fortified orange juice provided 3.6 mg of Fe, whereas 159 Iron-fortified fruit juice on iron status



Fig. 1. Diagram of the Consolidated Standards of Reporting Trials.

the placebo juice had 0.084 mg. Peach apple juices
provided (per 100 ml) 201 kJ, 0.6g of protein, 11.3g of
carbohydrate and 19 mg of vitamin C; the Fe-fortified
peach apple juice provided 3.6 mg of Fe, whereas the
placebo juice had 0.136 mg.

Participants were instructed to alternate between juice flavours (orange juice one day, peach apple juice the next day). The 500 ml carton had to be drunk all at once separately from meals (by at least 2 h) and shaken before consumption. Volunteers who could not drink the juice one day were instructed to consume two juice cartons the following day.

#### 172 Dietary control and compliance

173 Each subject's dietary intake was evaluated at baseline and 174 monthly to control any possible changes in energy and nutrient intakes. They completed a 72h detailed dietary 175 intake report, previously validated and proved valuable 176 to assess nutrient intake<sup>(24,25)</sup>, specifying the types of 177 food consumed and serving weights. Daily food, energy 178 intake, nutrient intake and energy provided by macronutri-179 ents were calculated by an computer application using the 180

Spanish Food Composition DatabaseCalculation181of the study was assessed monthly by questionnaires and182personal interview when volunteers underwent blood183sampling.184

## Anthropometric, blood pressure and physical activity determinations

Once a month, anthropometric measures were taken using 187 standardised procedures. Body weight was measured with 188 a calibrated Seca scale (to a precision of 100 g), and height 189 was measured at baseline with a stadiometer incorporated 190 into the scale. Duplicate waist circumference was taken to 191 the nearest 0·1 cm using an inelastic, flexible tape measure. 192 BMI was calculated as weight/height squared (kg/m<sup>2</sup>). 193 To avoid inter-examiner variability, one trained member 194 of the research team did all anthropometric determinations. 195 International manual procedures were used<sup>(27)</sup>. 196

Physical activity was assessed by a validated questionnaire after weeks 4 and 12. This questionnaire was completed during face-to-face interviews conducted by a 199 trained dietitian. Women were asked about their occupation, sleeping hours and additional activities at work 201

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202 and during the rest of the day. The physical activity questionnaire included representative values expressed 203 204 as multiples of resting energy expenditure. Average 205 daily exercise was calculated taking into account the 206 intensity level and time spent on each activity. Activities were divided into five categories and expressed as an 207 activity factor (resting = 1, very light = 1.5, light = 2.5, 208 moderate = 5 and heavy = 7)<sup>(28)</sup>. 209

In addition, every 4 weeks, women completed aquestionnaire about physical discomfort or health pro-blems, medication use and changes in their normal routine.

#### 213 Blood sampling and biochemical assays

214 Volunteers attended the laboratory facilities at baseline, 215 4, 8, 12 and 16 weeks. Blood samples were collected 216 by venepuncture after a 12h fasting period. Serum and 217 plasma were obtained after centrifugation at 1000 g for 218 15 min and stored at  $-80^{\circ}$ C.

Total erythrocytes, haematocrit, mean corpuscular 219 volume, red blood cell distribution width (RDW) and Hb 220 were determined following standard laboratory techniques 221 using the Symex NE 9100 automated haematology analyser 222 223 (Symex, Kobe, Japan). Serum Fe, serum ferritin and serum transferrin were determined by the Modular Analytics 224 Serum Work Area analyser (Roche, Basel, Switzerland). 225 Total iron-binding capacity (TIBC) and transferrin satu-226 ration were calculated as follows: 227

TIBC  $(\mu mol/l) = 25.1 \times transferrin (g/l),$ 

Transferrin saturation = serum Fe ( $\mu$ mol/l)/TIBC × 100.

228 Serum soluble transferrin receptor (sTfR) concentration was determined using an ELISA technique (sTfR Human 229 ELISA; Biovendor, Heidelberg, Germany) and erythrocyte 230 zinc protoporphyrin (ZnPP) by haematofluorophotometry 231 (haematofluorophotometer AVIV 206; Izasa, Barcelona, 232 Spain). Values of ZnPP µg/µg Hb were converted to 233 µmol/mol haem of erythrocyte protoporphyrin by using 234 a factor of 25.76 according to the AVIV conversion tables. 235 All determinations were subjected to the ISO 9001-2000 236 237 requirements, except for the transferrin receptor; the 238 intra-assay CV of this determination was 3.5% and the inter-assay CV was 4.3%. 239

#### 240 Statistical analysis

241 Data are presented as means and standard deviations. A normal distribution of variables was determined by 242 the Kolmogorov-Smirnov test. Serum ferritin values 243 were log-transformed for statistical testing. A two-way 244 repeated-measures ANOVA was applied. Because a signi-245 ficant group x time interaction was found for the main 246 variables (ferritin, transferrin and Hb,  $P \le 0.001$ ), the 247 248 repeated-measures ANOVA and the Bonferroni post hoc test were used to study the time effect within groups. 249 Comparisons were also made between the F group and 250 the P group using ANOVA. A P value of <0.05 was 251 considered significant. Data were analysed using the SPSS 252 statistical package for Windows (version 17.0). 253

#### Results

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A total of 122 volunteers completed the study (Fig. 1). Ages 255 of the volunteers were 24.5 (sp 5.1) and 24.2 (sp 4.6) years 256 for the P and F groups, respectively. Energy and nutrient 257 intakes at baseline and week 16 are shown in Table 1. 258

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No significant differences between groups were found in 259 the baseline characteristics of subjects (Tables 2 and 3). 260 Compliance rate was confirmed to be very high (approximately 100%). 262

Although energy intake did not show significant differences between baseline and week 16 in both groups, 264 an increase between week 4 and baseline was observed 265 to be significant in the F group (9767 v. 8807 kJ/d for 266 week 4 and baseline, respectively, P < 0.05). A significant 267 decrease in the energy percentage from proteins and an 268 increase in that from carbohydrates were observed 269 during the study in both groups, and a decrease in the 270 energy percentage from lipids was observed only in the 271 F group. The differences between the groups were not 272 significant (Table 1). 273

At baseline, Fe intake was slightly lower in the F group 274 compared with the P group, and due to the Fe-fortified 275 juice consumption, it was about twice that of the P group 276 for the duration of the intervention. In contrast, Fe intake 277 of the P group decreased with time, and it was significantly 278 lower at week 16 compared with baseline. Vitamin C 279

 
 Table 1. Energy and macronutrient intakes of iron-deficient women consuming placebo and iron-fortified fruit juices during 16 weeks (Mean values and standard deviations)

	Base	eline	Week 16				
Groups	Mean	SD	Mean	SD	Time effect (P)†		
Energy (kJ)							
Placebo	9452	2179	9826	2493	NS		
Fortified	8807	2108	9285	2292	NS		
Protein (% e	nergy)						
Placebo	15.2	3.9	13.0	2.4	<0.001		
Fortified	14.6	2.4	13.6	2.3	0.004		
Carbohydrate (% energy)							
Placebo	41.2	7.3	45.0	7.3	0.001		
Fortified	41.2	6.2	44.6	6.6	<0.001		
Lipid (% ene	rgy)						
Placebo	39.9	7.8	37.3	6.3	NS		
Fortified	39.7	6.5	36.4	6.8	0.001		
Fe (mg)							
Placebo	15.1	4.7	12.9	4.7	0.001		
Fortified	13.7*	5.9	30.4***	7.5	<0.001		
Vitamin C (mg)							
Placebo	145.9	60.1	199.8	64.9	<0.001		
Fortified	118.3	59.3	190.2	66.0	<0.001		

Mean values were significantly different from the placebo group at each point Q4 (measured using one-sided tests): \*P<0.05, \*\*\*P<0.001.

† Time-point differences were analysed by repeated-measures ANOVA.

LE: SR—CE: SK—QA: BM

 Table 2. Anthropometric values of iron-deficient women consuming placebo and iron-fortified fruit juices during 16 weeks

 (Mean values and standard deviations)

	Base	Baseline		x 16	
Groups	Mean	SD	Mean	SD	Time effect (P)*
Weight (kg)					
Placebo	57.5	6.4	58.5	6.6	<0.0001
Fortified	59.6	7.6	60.5	7.8	<0.0001
BMI (kg/m <sup>2</sup> )					
Placebo	21.6	2.2	22.0	2.2	<0.0001
Fortified	21.8	2.3	22.1	2.4	<0.0001
Waist circumf	erence (cm	ו)			
Placebo	68.7	4.7	68.8	4.6	NS
Fortified	69.6	5.4	69.8	5.4	NS

Mean values were not significant between the placebo and fortified groups at each  $\mathbf{Q4}$   $\ \ \text{point.}$ 

\* Time-point differences were analysed by repeated-measures ANOVA.

intake increased in both groups from baseline, due to juicecomposition, without significant differences between theP and F groups (Table 1).

The intervention induced increases in body weight and BMI, within normal limits (Table 2). Waist circumference did not change during the intervention. Physical activity was unchanged during the study and did not show differences between the groups; it was classified between very light and light (activity factor, 1.68 *v*. 1.68 in the P and F groups).

Table 3 shows the results of haematological and biochemical markers. Increases in the values of total erythrocytes, haematocrit, mean corpuscular volume, RDW, Hb, serum Fe, serum ferritin and transferrin saturation show recovery from Fe deficiency, while increases in serum transferrin, sTfR-2 and ZnPP denote deterioration, as detailed below.

297 Total erythrocytes did not show significant differences between the groups. However, the F group showed signifi-298 cantly higher values at week 12 compared with week 4. 299 300 Similarly, haematocrit values were significantly higher at 301 week 12 compared with week 4 in this group, and higher haematocrit levels were shown at weeks 12 and 302 16 in the F group than in the P group (P=0.01). Mean 303 304 corpuscular volume decreased slightly at week 12 in the 305 P group, while it tended to increase in the F group; thus, differences between the groups were significant at week 12 306 (P=0.03). RDW was higher in the F group than in the 307 P group at weeks 4 and 8 (P<0.01 and 0.05, respectively). 308

Hb concentrations did not vary in the P group during the assay (Table 3), but they increased in the F group and were significantly higher at week 8 compared with baseline, and at week 12 compared with the P group (P < 0.05). ZnPP increased in the P group and decreased in the F group during the assay, and the differences between the groups were significant at weeks 8 and 16 (P < 0.05).

No changes in serum Fe concentrations were observed due to either group or time (Table 3). Ferritin concentrations, the principal variable of the present study, significantly increased from week 4 in the F group, and 319 the values became about 80 % higher compared with the 320 P group at the end of the assay. In contrast, no changes 321 were observed in the P group. Serum transferrin fluctuated 322 above 3000 mg/l in the P group, while in the F group, it 323 markedly decreased from week 4 to the end of the assay, 324 and the differences between the groups were significant 325 (P < 0.01). Accordingly, transferrin saturation was significantly higher from week 8 in the F group with respect to 327 the P group (P < 0.05). 328

sTfR concentrations significantly decreased in the F 329 group compared with baseline and the P group (signifi- 330 cantly at week 16). 331

Discussion

The present study clearly shows that it is feasible to increase 333 Fe status in an at-risk population by daily consumption 334 of a microencapsulated iron pyrophosphate-fortified fruit 335 juice and that the effects are detected in a short period of 336 time (4 weeks). This consumption was compatible with 337 the usual diet, and the extra daily 18 mg of Fe provided 338 in each 500 ml juice carton was 100 % of the RDA<sup>(3,4)</sup>. 339 This quantity of Fe is within the range of supplemental 340 minerals added in European commercial foods (20% of 341 the RDA/100 ml). 342

The study fruit juice was fortified with micronised 343 encapsulated iron pyrophosphate coated with lecithin. 344 This form of Fe is dispersible in aqueous solution 345 and has been demonstrated to be highly bioavailable. Its 346 bioavailability is superior to that of non-micronised iron 347 pyrophosphate, which has higher particle size, and to 348 that of non-encapsulated iron pyrophosphate<sup>(9-11,29)</sup>. 349 Roe et al.<sup>(30)</sup> enriched micronised iron pyrophosphate 350 and ferrous sulphate with different Fe stable isotopes, 351 and included each Fe form in apple juices to conduct 352 an absorption experiment using the technique of the incor- 353 poration of Fe isotopes to erythrocytes. They concluded 354 that the bioavailability of micronised iron pyrophosphate 355 was higher relative to ferrous sulphate, indicating that it 356 could be a useful fortifier for liquid food products. 357

Several studies using fortified food that supplied amounts 358 of Fe similar to the present study have been reported, 359 generally showing lower efficacy. The consumption of a 360 wheat biscuit enriched with 10 mg of Fe (as encapsulated 361 sulphate) during 22 weeks increased iron ferritin but not 362 Hb levels in young women<sup>(31)</sup>. A recent study in female 363 soldiers who received 56 mg of Fe/d in the form of food 364 bars compared with placebo during 9 weeks has shown 365 no changes in serum ferritin, transferrin saturation, 366 % RDW and sTfR<sup>(32)</sup>. The difference between these two 367 studies and ours could be explained by the presence 368 of phytates and the absence of AA in their Fe-fortified 369 products, while the fruit juices of the present study contained no phytate and were fortified with AA. When AA 371 is present, as in one study giving 16 mg of Fe-fortified 372

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Table 3.	Haematological and biochemic	al markers of iron-deficie	ent women consum	ning placebo and iron	n-fortified fruit juices of	Juring 16 weeks
(Mean va	lues and standard deviations)					

	Baseline		Week 4		Week 8		Week 12		Week 16		
Groups	Mean	SD	Mean	SD	Mean	SD	Mean	SD	Mean	SD	Time effect (P
Total erythr	rocytes (×10	<sup>-12</sup> /l)									
Placebo	4.50	0.35	4.49	0.33	4.48	0.29	4.51	0.34	4.45	0.30	NS
Fortified	4⋅51 <sup>a,b</sup>	0.30	4∙49 <sup>a</sup>	0.32	4.53 <sup>a,b</sup>	0.32	4.56 <sup>b</sup>	0.31	4.53 <sup>a,b</sup>	0.30	0.046
Haematocri	it (%)										
Placebo	39.3	2.9	39.2	2.8	38.9	2.5	38.9	2.6	38.7	2.6	NS
Fortified	39.0 <sup>a</sup>	2.8	39.4 <sup>a</sup>	2.5	39·4 <sup>a</sup>	2.7	40·1 <sup>b</sup> **	2.6	39·9 <sup>a,b</sup> **	2.4	0.006
Mean corpu	uscular volum	ne (fl)									
Placebo	87.4 <sup>a</sup>	4.8	87·3 <sup>a</sup>	4.3	87·0 <sup>a,b</sup>	4.3	86·5 <sup>b</sup>	4.1	87·0 <sup>a,b</sup>	4.2	0.011
Fortified	86.6ª	5.1	87·9 <sup>b,c</sup>	3.9	87·1 <sup>a,b</sup>	4.2	88·1 <sup>c</sup> *	3.6	88·1°	4.0	0.001
Red blood	cell distributio	on width (%	6)								
Placebo	12.7 <sup>a</sup>	0.8	, 12⋅8 <sup>a</sup>	0.9	12·9 <sup>a</sup>	0.9	12·9 <sup>a</sup>	0.9	12·8 <sup>a</sup>	0.8	NS
Fortified	13.0 <sup>a</sup>	1.2	13.7 <sup>b</sup> **	2.3	13.5 <sup>b</sup> *	1.9	13.0 <sup>a</sup>	1.2	12.7 <sup>a</sup>	0.7	0.003
Hb (a/l)		. –						. –		• •	
Placebo	133	9	133	9	132	8	132	8	132	8	NS
Fortified	132 <sup>a</sup>	9	133 <sup>a</sup>	8	135 <sup>b</sup>	9	136 <sup>b</sup> *	9	136 <sup>b</sup> **	8	<0.0001
Zinc protop	orphyrin (um	ol/mol hae	em)								
Placebo	_		, 79⋅3 <sup>a,b</sup>	26.9	79.9 <sup>a,b</sup>	29.4	76·1 <sup>a</sup>	32.5	86·1 <sup>b</sup>	33.7	0.049
Fortified	_		76.5 <sup>a</sup>	28.6	69.7 <sup>b,c</sup> *	26.1	67·1 <sup>b</sup>	24.1	74.6 <sup>a,c</sup> *	19.3	<0.0001
Serum Fe (	(mmol/l)										
Placebo	14.0	7.1	16.4	10.0	14.4	7.8	15.0	6.9	14.2	6.5	NS
Fortified	15.5	6.5	14.7	7.2	15.2	6.7	15.5	5.8	16.0	8.3	NS
Serum ferri	tin (na/ml)			. –							
Placebo	26.9	17.9	25.0	17.4	24.8	17.7	23.1	16.2	22.8	14.9	NS
Fortified	25.4 <sup>a</sup>	16.5	30.7 <sup>b</sup> *	13.6	34.1 <sup>b,c</sup> **	14.8	37.3 <sup>c,d</sup> ***	16.5	40.7 <sup>d</sup> ***	17.7	< 0.0001
Serum tran	sferrin (ma/l)	100	007	10 0	011		0/0	100	10 /		00001
Placebo	3213 <sup>a</sup>	676	3114 <sup>b</sup>	628	3208 <sup>a,b</sup>	618	3104 <sup>a,b</sup>	638	3232 <sup>a,b</sup>	718	0.001
Fortified	3102 <sup>a</sup>	519	2799 <sup>b**</sup>	449	2875 <sup>b,c***</sup>	486	2806 <sup>b</sup> **	438	2929 <sup>c**</sup>	509	< 0.0001
Transferrin	saturation (%	6)	2,00	110	_0/0	100		100	_320	500	00001
Placebo	19.2	7.9	19.6	10.3	17.8	9.7	19.1	9.0	17.8	11.7	NS
Fortified	19.7	10.7	23.7	15.3	22.2*	10.8	23.4*	g.g	23.0*	11.3	NS
Soluble tran	nsferrin recer	tor (ma/l)	201	.50			20 4	0.0	20.0		NO
Placebo	1.41	0.37	_		1.40	0.35	_		1.45	0.53	NS
Fortified	1.48 <sup>a</sup>	0.60	_		1.33 <sup>b</sup>	0.46	_		1.28 <sup>b</sup> *	0.43	0.001
Fortified	1.48 <sup>a</sup>	0.60	-		1.33 <sup>b</sup>	0.46	-		1.28 <sup>b</sup> *	0.43	0.

Q4 Mean values within the same row with unlike superscript letters were significantly different between the placebo and fortified groups at each point, measured using one-sided tests (repeated-measures ANOVA followed by the Bonferroni test): \* P<0.05, \*\* P≤0.01, \*\*\* P≤0.01.

breakfast cereal with kiwifruit, increases in ferritin and 373 Hb were observed<sup>(33)</sup>, in agreement with the present study. 374 In the present study, the food matrix used was an 375 acidic drink that contained AA with a molar AA:Fe ratio 376 of 1.7:1. Several reports have discussed the importance of 377 this ratio; however, there is no agreement on the optimal 378 ratio to facilitate Fe absorption. A linear relationship 379 between molar AA:Fe ratio and Fe absorption has been 380 suggested<sup>(34)</sup>, but Cook & Reddy<sup>(15)</sup> did not observe diffe-381 rences in Fe absorption between diets with AA:Fe ratios 382 of 1.2:1, 2.4:1 and 4.5:1. This was attributed to the fact 383 that Fe absorption was measured from a complete diet 384 and not from individual meals. However, their study was 385 criticised by Hunt<sup>(35)</sup> because subjects were instructed to 386 select or avoid foods according to their AA content, 387 which resulted in highly variable estimates of reported 388 AA intakes. Shah et al.<sup>(36)</sup> compared Fe absorption in 389 children consuming meals that were accompanied by 390 either apple or orange juice, to which 5mg of aqueous 391 ferrous sulphate enriched with a stable isotope was 392 added. They found that Fe absorption was similar to the 393 orange and apple juices, even though the orange juice 394 had much higher vitamin C content. 395

The effect of the AA:Fe ratio on Fe bioavailability **396** depends on inhibitors present in the food<sup>(34)</sup>, and several **397** authors have suggested a ratio of 2:1 for low-phytate con-**398** tent foods<sup>(34,37)</sup>, which is equivalent to the ratio of the **399** juices assayed in the present study. **400** 

It is also important to consider that volunteers in the present study drank the 500 ml of juice separately at least 2 h 402 after the meals; thus, the provided Fe could not interact 403 with inhibitors present in the diet. Moreover, the low Fe 404 status of these women at the beginning of the assay constituted a factor to favour Fe absorption<sup>(13)</sup>. Therefore, the Fe 406 supplement given in the form of fruit juices was highly 407 bioavailable and was efficacious to improve Fe status in 408 Fe-deficient young women. 409

The short-term response observed in the present study 410 was unexpected, and the effect was clearly shown in the 411 principal variable, ferritin, a marker of Fe stores. To our 412 knowledge, this is the first study that demonstrates a 413 significant increase in this parameter after the consumption 414 of an Fe-fortified functional beverage during 1 month. 415 Therefore, it was found that in a very short period of 416 time, and using a relatively low additional intake of Fe, 417

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Iron-fortified fruit juice on iron status

the biomarkers of Fe status improved in non-anaemicFe-deficient women.

Moreover, it was observed that markers such as Hb or 420 haematocrit, which were within normal ranges, increased 421 422 after 3 months. The observed increase in RDW in the enriched group could also indicate a recovery from Fe 423 deficiency. The RDW levels of the F group became 424 425 higher in the first months, indicating greater variation in 426 width, and returned to baseline levels at the end of the 427 assay, which corresponds to the average lifespan of erythrocytes<sup>(38)</sup>. These results are consistent with the observed 428 increase in mean corpuscular volume and haematocrit 429 after the consumption of the Fe-enriched fruit juice. 430

Other indices, sTfR-2 and ZnPP, which are not widely
available as standardised clinical determinations, also indicate an improvement of Fe status. Both reflect marrow Fe
status for erythropoiesis and recovery from Fe deficiency<sup>(39)</sup>.

435 The present study was performed in a European population at risk of Fe-deficiency anaemia (i.e. young menstruat-436 437 ing women with low Fe stores), and it is important to indicate that intake of the juice portions was compatible with the 438 439 usual diet, and that the amount of Fe ingested daily via the enriched juice was one-fifth of the usual therapeutic 440 dose (100 mg) of Fe. Under these experimental conditions, 441 442 ferritin levels increased by 80%. It should be pointed out 443 that once the assay started, none of the volunteers receiving the Fe-fortified juice dropped out and that they did 444 not complain about digestive discomfort. Therefore, these 445 results are outstanding and suggest that Fe-fortified juices 446 could be used as part of the dietary treatment of anaemic 447 patients in order to correct anaemia more effectively. 448

The slight increments of energy intake and body 449 weight indicate high compliance, as all juices contained 450 451 10 g/100 ml of carbohydrates (non-added sugars). However, mean body-weight gain was only 1 kg, and BMI 452 453 remained within normal limits during the whole intervention. This is a controversial issue because high consump-454 tion of fruit juices should be limited in order to prevent 455 obesity, especially in children and young people. How-456 457 ever, present results show that the percentage of energy 458 from protein and fat is reduced by the inclusion of the 459 daily juices in the diet, and the energy profile tended 460 to be more balanced. In this respect, dietary guidelines recommend 45-60% of energy from carbohydrates, and 461 462 concerning sugar intake, even added sugar, the European Food Safety Authority has recently indicated that there 463 were insufficient data to set an upper limit<sup>(40)</sup>. Moreover, 464 Western populations show a low consumption of fruits 465 and vegetables<sup>(41,42)</sup>, and the beneficial effects of these 466 fruit juices on other aspects of health should be explored. 467 Nevertheless, sugar content could be reduced in future 468 469 products that might be used as alternatives in subjects predisposed to anaemia and also obesity or diabetes. 470

A physiological adaptation appears to occur, since theincrease in body weight was observed at the beginningof the assay (data not shown); thus, it is possible that

energy from foods other than the juice decreased to 474 compensate for the energy provided by the juices. It should 475 be pointed out that none of the Fe-deficient women participating in this intervention were obese, and that their 477 physical activity was unchanged during the study. 478

Fe-fortified juice consumption should be recommended to 479 individuals with predisposition to Fe-deficiency anaemia but 480 not to those at risk of excessive Fe intake who do not need to 481 increase their Fe supply, such as patients with Fe overload<sup>(43)</sup>. **482** Therefore, consumption of an Fe-fortified fruit juice may be 483 considered as a supplement to prevent Fe-deficient anaemia 484 in population risk groups, such as women of child-bearing 485 age, pregnant women or children. These groups have a 486 high acceptance of fruit juices, and the concept of functional 487 foods also has high acceptance in developed countries. 488 The present study can have repercussions on public health 489 as prevention of one of the most widespread diseases will 490 have important economic impact, decreasing the need to 491 use public health services and pharmaceutical Fe sup- 492 plements. The cost benefits of the consumption of this 493 Fe-fortified food compared with those of the pharmaceutical 494 therapy and health care services should be studied. In 495 fact, in the present study, consumption of the Fe-fortified 496 juice led to a recovery from depleted Fe stores (ferritin 497 < 12 ng/ml), with only one woman remaining depleted. 498

Further studies should be focused on the effectiveness of 499 this Fe-fortified beverage in subjects according to their genetic background, in the line of previous studies<sup>(43,44)</sup>. 501 Consumer aspects such as the optimal amount of fruit 502 juice to be drunk, according to concentration of the Fe salt to be included, cost, palatable aspects and acceptability should also be investigated. Finally, the effect of such 505 Fe-enriched juices on subjects with Fe-deficiency anaemia, 506 obesity, diabetes or CVD and their corresponding nutrigenomic aspects should also be studied. 508

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# Iron absorption from meat pate fortified with ferric pyrophosphate in iron-deficient women

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Abstract Objective: Preventing iron deficiency has been a main target of the World Health Organization since 1992. Difficulties to reach dietary recommended iron intakes and to enhance iron absorption should be overcome. We compared in iron-deficient women the bioavailability of iron of three meat pate products enriched with ferrous sulfate, ferric pyrophosphate encapsulated in liposomes, or ferric pyrophosphate encapsulated in liposomes plus a hemoglobin-based meat pigment.

**Methods:** Seventeen women with low iron stores (ferritin  $<30 \ \mu g/L$ ) took part in a three-way, randomized, crossover, double-blind postprandial intervention. Test meals consisted of 80 g of the three different enriched meat pate products, which were spread on two slices of white bread. The pate composition was 13.5 g of protein/100 g, 30 g of fat/100 g (49% monounsaturated fatty acids, 35% saturated fatty acids, 16% polyunsaturated fatty acids), 1 g of carbohydrates/100 g, and 19 mg of total iron (including 15 mg of iron from the test fortificants). Blood samples were taken at baseline and each hour for 6 h after eating the meal and serum iron was determined.

**Results:** Serum iron concentration evolution during the postprandial study was similar with the three meals, and maximum concentrations were obtained between hours 2 and 4. The effect of type of fortificant was not significant.

**Conclusion:** Consumption of meat pate fortified with ferric pyrophosphate encapsulated in liposomes can be part of a dietary strategy for preventing iron deficiency in humans. The addition of larger amounts of a meat pigment rich in heme iron should be further studied. © 2009 Elsevier Inc. All rights reserved.

Keywords: Iron absorption; Iron-deficient women; Iron-fortified food; Ferric pyrophosphate; Postprandial intervention

#### Introduction

Iron deficiency anemia is one of the most important nutritional deficiencies, and its prevention has been a main target for the World Health Organization since 1992 [1]. Iron deficiency anemia is considered "a public health condition of epidemic proportions," with children and women being at-risk populations. In developing countries 52% of women are estimated to have iron deficiency and 22% in developed countries [2,3]. Iron deficiency affects more people than any other condition in the world [2].

Because dietary recommended iron intake is difficult to achieve from food alone, strategies for preventing iron deficiency have focused on food fortification with iron salts, mainly cereal products such as rice, flours, and bread [4-7], although an effective iron fortification of food remains a challenge. Ideal iron fortificants should permit supplementing high doses of iron in food without changing their physical, chemical, or sensory properties [8], allow appropriate food processing, and from a consumer's point of view be easily and effectively absorbed. Recently, the most studied

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iron fortificants have been ferrous bis-glycinate [5,9], ferrous fumarate [4], elemental iron [10,11], ferrous lactate [12], and ferric pyrophosphate [8,13–16]. Ferric pyrophosphate produces neither color nor palatability changes.

The use of meat-based products as vehicles for iron fortification is an unexplored pathway in iron deficiency prevention strategies. An important advantage is the natural content of heme iron and the presence of the "meat factor," a well-known enhancer of iron absorption [17–19].

Fortificants made from hemoglobin have also been studied, because they contain almost exclusively heme iron, which is well absorbed and improves the rate of iron absorption in rats and humans from the common iron pool in the gut [20,21]. Blood pigments containing heme iron are widely used in the meat industry, but their potential enhancing effect of iron absorption has not been explored yet.

Meat pate is a ready-to-eat spreadable product consumed by different population groups. It is an excellent source of highly bioavailable iron due to its content in heme iron, animal protein [22], and saturated fat [23]; therefore, it may be an adequate matrix for iron fortification. In a recent study in rats our group compared the relative iron absorption from two forms of iron, ferrous gluconate and ferric pyrophosphate encapsulated in liposomes (Lipofer, Lipofoods, Gavá, Barcelona, Spain.), when used as fortificants in meat pate, and observed that iron bioavailability was similar from both sources [15].

The present work compared the iron bioavailability in young iron-deficient women of meat pate products enriched with ferrous sulfate, ferric pyrophosphate encapsulated in liposomes, or ferric pyrophosphate encapsulated in liposomes plus a hemoglobin-based meat pigment.

#### Materials and methods

#### Study design

This study was approved by the clinical research ethics committee of the Hospital Clinico San Carlos and the ethics committee of the Spanish Council for Scientific Research (Madrid, Spain).

The study was a three-way, randomized, crossover, doubleblind postprandial intervention.

Volunteer recruitment was carried out through advertisements in the Complutense University campus and advertising in Web pages of nutritional interest.

Twenty healthy, non-smoking, non-pregnant, non-anemic (hemoglobin >110 g/L), menstruating women, 21–25 y of age, with low iron stores (serum ferritin  $<30 \ \mu g/L$ ), who had had iron deficiency anemia or had a family history of anemia showed their interest in participating in the intervention trial. None had taken iron supplements in the 12 mo before the start of the study, were blood donors, or taking any medication that could influence their iron metabolism. Seventeen women took part in the study after giving written informed consent.

The volunteers visited the laboratory facilities three

times at 1-wk intervals. On each occasion the subjects fasted overnight for  $\geq 12$  h. After a cannula (ABOCATH 20G, Abbott Laboratories, Abbott Park, IL, USA) was inserted into a vein for blood sampling, baseline samples were obtained and the volunteers received the pate with the sliced bread. Blood samples were collected at 1-h intervals for 6 h after the end of the meal. On their first study day, volunteers were randomly assigned to an individual sequence of eating, starting with the P1, P2, or P3 pate (see following section), until every woman had completed the postprandial study with all three meals.

#### Test meals

A total of 90 pate cans, 80 g each, were provided by La Piara SA (Spain). They were distributed in three groups of 30 cans: P1, pate fortified with ferrous sulfate; P2, pate fortified with ferric pyrophosphate encapsulated in liposomes (Lipofer); and P3, pate fortified with Lipofer and an added pigment (Aprored). Total iron contents per can were  $20.19 \pm 1.08$ ,  $18.42 \pm 1.47$ , and  $18.95 \pm 0.93$  mg, respectively (values are means of 10 measurements). Because the pate enriched in ferrous sulfate (P1) had a slightly higher iron content, 6.5 g of P1 pate was discarded just before eating to provide the volunteers an equivalent iron content in each meal. The cans were kept at room temperature in a dry place until use.

Aprored is a chromatically stable meat pigment, completely soluble in water, with no taste, that contains heme iron (66% of proteins present are hemoglobin) [24] and is employed in meat-based products to enhance the natural color of meat. It was used in P3 in the proportion of 2.5 g of Aprored/kg.

Macronutrient pate composition per kilogram was 10 g of carbohydrates, 135 g of protein, and 302 g of fat (49% monounsaturated fatty acids, mainly oleic acid; 35% saturated fatty acids, mainly palmitic acid; and 16% polyunsaturated fatty acids).

On each study day, volunteers ate two slices of white bread (25 g) with the pate. They were not allowed to eat or drink anything more except tap water during the 6 h of the study.

#### Analytical methods

Hematologic baseline parameters were determined according to standard laboratory techniques and using the Symex NE 9100 automated hematology (Symex, Kobe, Japan) and the Modular Analytics Serum Work Area (Roche, Basel, Switzerland) analyzers. Measurements of hemoglobin concentration, serum ferritin, hematocrit, serum transferrin, and serum iron were carried out and total iron-binding capacity (micromoles per liter;  $25.1 \times$  serum transferrin [grams per liter]) and transferrin saturation (serum iron/total iron-binding capacity  $\times$  100) were calculated.

The postprandial blood samples were collected into tubes containing ethylene-diaminetetra-acetic acid and centri-

fuged at  $1000 \times g$  for 30 min, and serum was obtained and kept frozen in aliquots of 1 mL at  $-80^{\circ}$ C.

Pate samples were dry-ashed in a muffle furnace at 500°C. Ashes were dissolved in an acid solution (HCl/0<sub>3</sub>/H<sub>2</sub>O: 1/2/1; Suprapur, Merck, Darmstadt, Germany). Iron was determined by atomic absorption spectrophotometry (model 1100B, Perkin-Elmer, Norwalk, CT, USA). A stock standard solution of iron (1 g/L) was prepared from Tritrisol (Merck; FeCl<sub>3</sub> in 15% HCl, 1.000 g; SD 0.002 g). Calibration solutions were prepared from the stock standard solutions by serial dilution with demineralized water (MilliQ Plus, Millipore Iberica, Madrid, Spain.) A blank solution was also used.

Postprandial serum iron concentrations were determined according to the protocol developed by Martinek [25]. This colorimetric technique allows determining serum iron in lipemic serum samples, such as those obtained after consuming the meat pate, by using Nitroso-R-salt as chromogenic agent without deproteinization.

Pig lyophilized kidney (certified reference material CRM 186; Community Bureau of Reference, Brussels, Belgium) was used as an external control, and yielded a concentration of 295.24  $\pm$  16.42 µg/g (certified value 299  $\pm$  10 µg/g), with an interassay variation coefficient of 5.56%.

#### Statistical analysis

The sample size was calculated to be 16 subjects given a power of 80% to detect a difference of 5% in serum iron, with a standard deviation of 5% at an  $\alpha$ -value of 0.05 (95% confidence).

To examine the influence of the three pate meals, the influence of time and the possible interaction of meal type by time, data were analyzed by two-way analysis of variance with repeated measures followed by Bonferroni's post hoc test. SPSS 15.0 for Windows (SPSS, Inc., Chicago, IL, USA) was used. P < 0.05 was considered statistically significant.

#### Results

Hematologic values at the beginning of the study corresponding to the 17 volunteers are listed in Table 1.

No significant differences were observed in serum iron concentration during the 6-h postprandial study due to the

Table 1				
Hematologic ch	aracteristics of	participants	(n =	17)

Parameter	Mean	SD
Hemoglobin (g/dL)	13.03	0.97
Hematocrit (%)	40.21	2.55
Ferritin (ng/mL)	18.03	12.26
Serum iron (µmol/L)	14.53	7.39
Serum transferrin (mg/dL)	307.87	46.10
Transferrin saturation (%)	25.16	13.47



Fig. 1. Serum iron increase during the postprandial study after eating the enriched pate meals. Values are mean  $\pm$  SEM of 17 volunteers. The effect of time was significant (P = 0.005; further data in RESULTS). There was no effect of type of food. There was no interaction of food with time. Circles, pate enriched with ferrous sulfate (P1); squares, pate enriched with ferric pyrophosphate (P2); triangles, pate enrich with ferric pyrophosphate and Aprored (P3).

type of pate consumed and there was no interaction between the type of meal and time (Fig. 1). The time influence was significant (P = 0.005). Serum iron concentration increased steadily in hours 1 and 2 after eating the meals (P = 0.001, compared with basal values and between hours 1 and 2), and the maximal concentrations were reached between hours 2 and 4 (no significant differences between values). A slight decrease was observed in hours 5 and 6 (no significant differences across hours 4, 5, and 6), without returning to baseline values.

#### Discussion

The use of serum iron increases is a feasible and reliable method to determine iron absorption that has been recently validated [26-28].

Our data of serum iron concentration at time 0 (baseline) are in accordance with reported values [26,29–32]. The evolution of serum iron concentration is in agreement with previous studies [31,32]. Ekenved et al. [31] reported a maximum serum iron increase of 12  $\mu$ mol/L 3 to 4 h after consuming a labeled meal containing 25 mg of <sup>59</sup>Fe. Navarro and Wood [32] reported similar results in serum iron evolution and increase using a multivitamin and mineral supplement containing 60 mg of ascorbic acid and 18 mg of iron. As expected, after 6 h serum iron concentration did not return to baseline values [26,27,31,32].

Some investigators have reported the existence of a significant within-day serum iron variation, observing increases between 12% and 30% with respect to baseline values in starved subjects during 6 h [26,29,31,33]. However, other studies have shown that the diurnal variation is not consistent [30,32].

Hoppe et al. [26–28] adjusted the serum iron increase for diurnal variation by subtracting a standarized area under the curve from the serum iron increases observed in their subjects. Alternatively, Navarro and Wood [32] compared the evolution of different serum parameters when eating a meal with or without the mineral and vitamin supplement and showed that serum iron did not vary when the subjects consumed the meal without the supplement.

The present study was designed to be a randomized crossover trial, so such a correction was not considered, because we aimed to compare the response of each subject to different iron-fortified meals, and subtracting a constant area under the curve obtained from a mean population would not have modified the results obtained.

We are conscious that the method we have employed in this study has some limitations, the most important being the low sensitivity to changes in serum iron concentration, due mainly to the different within-subject and between-day responses of serum iron. Nevertheless, the measurement of serum iron concentration is a good way to discriminate iron salts that may present different bioavailabilities depending on the food matrix, as in our case, and its advantage is the feasibility and low cost of the colorimetric determination. This method is useful to screen for candidate fortification salts and to study new food matrices in a fast and effective way. To confirm the results obtained in this study, a new assay using stable isotopes of iron or a long-term nutritional intervention is needed. An assay with stable isotopes imply the production of iron salts containing different isotopes, e.g., <sup>54</sup>Fe, <sup>57</sup>Fe, and <sup>58</sup>Fe, and a long-term study must reproduce real conditions of consumption and the measurements should include classic parameters of iron metabolism and specific new biomarkers.

Ferric pyrophosphate has been widely studied in recent years, showing very different values of bioavailability [8,13–16]. Because this salt is poorly soluble in dilute acid and in gastric juice, efforts were focused on enhancing its solubility by its encapsulation [8]. Wegmüller et al. [14] suggested a 40/60 capsule/substrate ratio as optimal for maximal iron bioavailability. In our case the capsule/ferric pyrophosphate ratio was 30/70, and previous studies in rats have confirmed its effectiveness [15]. The particle size of ferric pyrophosphate also influences iron bioavailability [14]. Particle size reduction, from 2.5 to 0.5  $\mu$ m, improved the relative bioavailability of pyrophosphate. Lipofer has a size of 7  $\mu$ m and yielded iron bioavailability results similar to ferrous sulfate in the present study, which suggests that this salt is a potential candidate for fortification of meat-based products.

The food matrix can strongly affect the bioavailability of ferric pyrophosphate. Moretti et al. [34] stated that the relative bioavailability of ferric pyrophosphate varied from 62% when it was included in wheat-milk infant cereal to 15–25% in a rice meal. In previous rat studies carried out by our group, cocoa enriched with Lipofer presented low iron absorption and low utilization of the iron absorbed, probably due to the interaction and formation of chelates between ferric pyrophosphate and

polyphenols [16]. In contrast, pate enriched with Lipofer presented a good iron bioavailability in rats [15], which is consistent with the present study in humans.

Studies with meat-based products as vehicles for iron fortification are scarce, although the potent enhancing power of the "meat factor" in iron absorption is well known [17–19,22]. This may be due to the high cost of meat products, which limits its use in strategies for preventing iron deficiency anemia in developing countries. However, almost 22% of women in developed countries have iron deficiency [2], and thus the use of this iron-fortified pate may be relevant in Western countries, where this spreadable ready-to-eat meat product is generally very well accepted by a wide range of the population, and depending on the food processing involved in its manufacture it can be stored, refrigerated or at room temperature, for long periods.

The fat content of meat pate also contributes to it being a good matrix for iron fortification. Kapsokefalou and Miller [23] studied the effects of different protein and fat sources on iron absorption in rats, stating that independently of the fat source (beef fat, milk fat, or partially hydrogenated vegetable fat), diets containing lean beef presented the highest iron absorption, with the highest in combination with beef fat. Highly unsaturated fat has been shown to alter iron metabolism in rats [35]. The proportions of protein and fat in the study meat pate (13.5% and 30%), in addition to the lipid profile of this fat (49% monounsaturated fatty acids, 35% saturated fatty acids, and 16% polyunsaturated fatty acids), make this food a suitable enhancer and vehicle for iron fortificants.

In this study, the inclusion of Aprored together with Lipofer, under the experimental conditions of the trial, did not show an increase in serum iron concentration, mainly due to the small quantity added (2.5 g of Aprored/kg of pate). Previous studies carried out with heme-derived compounds, used for fortifying infant weaning foods, have reported an increase of iron bioavailability without observing major changes in the organoleptic characteristics of these foods [20,21]. Lisbona et al. [36] suggested, in rats, a proportion of 20/80 heme/nonheme iron in diets as the most adequate for recovering from iron deficiency anemia. A combination of ferric pyrophosphate with a meat pigment derived from hemoglobin providing a similar ratio would be feasible and effective for pate fortification that should be explored, considering technologic, organoleptic, and health effects.

#### Conclusions

Consumption of pate fortified with ferric pyrophosphate encapsulated in liposomes can be part of a dietary strategy for preventing iron deficiency in humans. Long-term studies in which this pate is part of the usual diet are needed to confirm benefits in populations at risk of iron deficiency anemia, although the possible additional effects of adding a meat pigment rich in heme iron should be further studied.

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