## B.Tech-3rd(Chem Engg) Chemical Process Technology

Full Marks: 50

Time: 2.5 hours

Answer all questions.

The figures in the right-hand margin indicate marks.

Symbols carry usual meaning.

Any supplementary materials to be provided.

1. Answer all questions:

 $2 \times 5$ 

- (a) What are the different chemicals recovered from Kraft pulp process?
- (b) What do you mean by hydrogenation of oil?
- (c) List the various chemical reactions taking place in lead chamber process for the manufacture of sulfuric acid.

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- (d) What are the products from crude petroleum after distillation?
- (e) What is Vulcanization of rubber and what is the importance of this process?
- 2. (a) What is inversion of sugar? Explain manufacturing of sugar with process flow diagram.
  - (b) What are the different products and by-products recovered from black liquor? What is the function of Causticizing tank also write down the reaction occurred in it?

Or

- (a) What are the different units engaged for the recovery of chemicals from the black liquor? Describe briefly about the functional role of boiler.
- (b) What are the products and by-products of sugar industry? Also write down the differences between White liquor, Black liquor and green liquor.

(Continued)

3. (a) Write down the Fat Splitting reaction and Saponification reaction. Also write down the role of Hydrolyzer unit in the manufacturing process of Soap.

(b) What is the difference between soft soap and hard soap? Why Ion exchanger unit is used in the manufacturing process of glycerin?

Or

- (a) Describe briefly about the various role of Digestor, Expeller, Extractor and Flash film evaporator in the Vegetable oil extraction process.
- (b) What do you mean by hydrogenation of oil? Also write down several chemical reactions for the preparation of the catalyst.
- 4. (a) Discuss in detail the electrolytic process for chlorine-caustic soda production with a neat flow sheet. Also discuss the major engineering problems associated with their production.

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(b) Discuss in detail the production of hydrochloric acid with a neat flow sheet. Also discuss the major engineering problems associated with their production.

Or

- (a) Discuss the production of sulfuric acid by Lead Chamber Process with a neat flow sheet. Also discuss the major engineering problems.
- (b) Discuss the production of sulfuric acid by DCDA process with a neat flow sheet. Also discuss the major engineering problems.
- 5. (a) Write down the manufacturing process of phenol formaldehyde with a neat flow sheet.
  - (b) Write down about the differences between Thermoplastic and Thermosetting polymer.

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Or

- (a) Write down the classification of polymers on the basis of physical structure, origin of source, molecular forces and mode of polymerization.
- (b) Write down the various steps involved in the vulcanization process and also describe it. Why vulcanization of rubber is performed?
- 6. (a) What is the need of a fertilizer also discuss about the fertilizer ratio?
  - (b) Write down the manufacturing process of urea.

Or

- (a) What are the major engineering problems associated with the manufacturing process of ammonia and how to solve those issues?
- (b) What are the differences between Straight and mixed fertilizer? What are the benefits of utilization of a fertilizer?

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