

PART NUMBER
SSA15



BEFORE YOU BEGIN

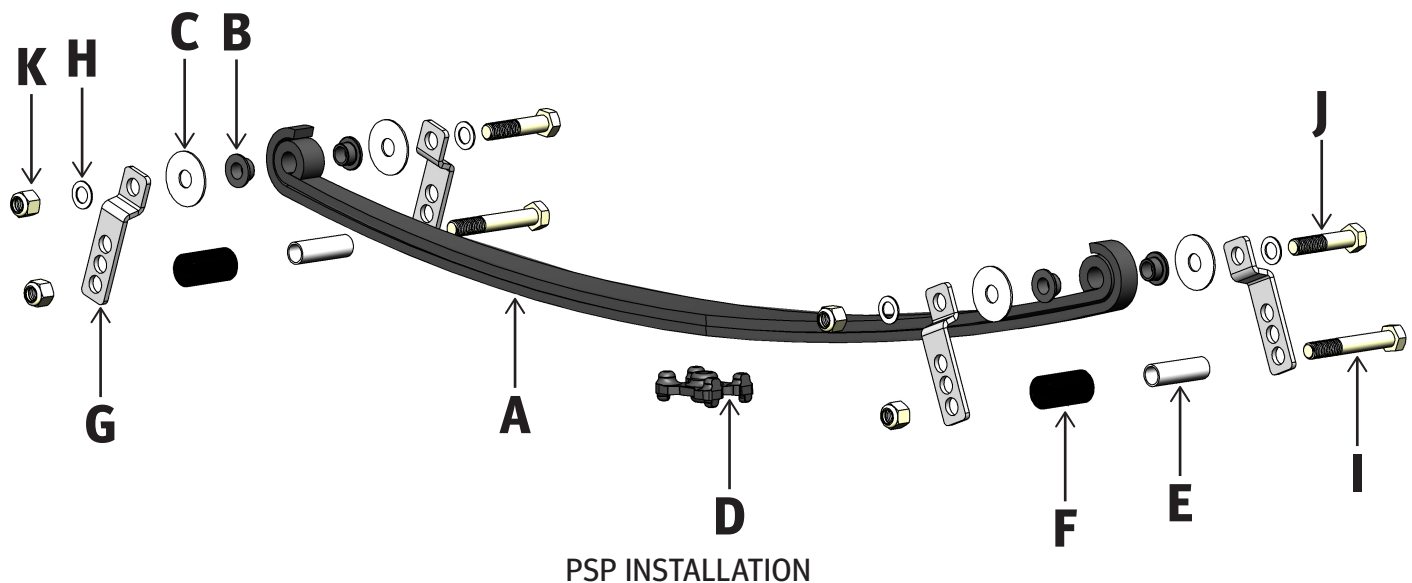
TOOLS REQUIRED

- › Floor Jack
- › Safety Jack Stands
- › Wheel Chocks
- › 1-1/16" Wrench/Sockets
- › 1-1/8" Wrench/Sockets
- › Heavy Duty Clamps or SuperSprings Installation Tool

PARTS LIST - STANDARD INSTALLATION

Item	Part #	Description	QTY
A	102015	SSA15 Leaf Spring	2
B	112141	Polyurethane Bushing	8
C	112147	3/4" Fender Washer	8
D	PSP-7	Polyurethane Springs Pad	2
E	112142	Steel Sleeve	4
F	112190	HDPE Roller	4
G	122405	Shackle	8
H	112146	3/4" Nylon Flat Washer	8
I	112143	3/4-10 x 5" Hex Bolt Grade 8	4
J	112144	3/4-10 x 3 1/2" Hex Bolt Grade 8	4
K	112145	3/4-10 Nylock Nut Grade 8	8

NOT PICTURED: Steel Rollers (112176) qty. 2,
for GMC 2500 & 3500 applications. Rear shackle only.



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Questions or Concerns?

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SAFETY NOTICE: We recommend installation be done by a professional or persons with sound mechanical knowledge.

WARNING: These instructions are a general guide for installation. SuperSprings International (SSI) assumes no liability for the actual installation process. Consumers and installers should apply common automotive safety practices when raising and working on any vehicle. **Do not put yourself in a position where, if the vehicle were to move unexpectedly, you may be injured.** SSI's products are designed to improve vehicle ride quality. Do not load any vehicle beyond the manufacturer's specifications.

Never exceed the manufacturer's Gross Vehicle Rating (GVWR) located on your vehicles identification tag.

BEFORE INSTALLATION: Ensure the vehicle is on a hard level surface, the parking brake is ON, with the ignition OFF, and place chocks in front of and behind the tires to prevent the vehicle from moving.

DURING AND/OR AFTER INSTALLATION: Ensure emergency brake cables are not touching the SSI products. Secure any cables out of the way with zip ties or by re-routing. Ensure all A/C lines, brake cables, and frame are clear of contact or interference.

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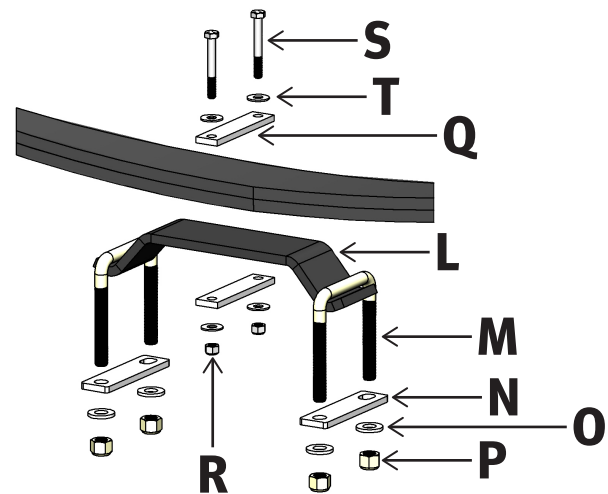
PRIMARY APPLICATIONS

- › Chevrolet Silverado 2500 4 X 2 & 4 X 4**
(2001 - 2004)
- › Chevrolet Silverado 2500 HD 4 X 2 & 4 X 4**
(2001 - 2010)
- › Chevrolet Silverado 2500 HD Classic 4 X 2 & 4 X 4**
(2007)
- › Chevrolet Silverado 3500 4 X 2 & 4 X 4**
(2001 - 2006)
- › Chevrolet Silverado 3500 Classic 4 X 2 & 4 X 4**
(2007)
- › Chevrolet Silverado 3500 HD 4 X 2 & 4 X 4**
(2007 - 2010)
- › Dodge RAM 2500 & 3500 4 X 2 & 4 X 4*
(2003 - 2010)
- › Ford F-250 & F-350 Super Duty 4 X 2 & 4 X 4
(2008 - 2010)
- › GMC Sierra 2500 4 X 2 & 4 X 4**
(2001 - 2004)
- › GMC Sierra 2500 HD 4 X 2 & 4 X 4**
(2001 - 2010)
- › GMC Sierra 2500 HD Classic 4 X 2 & 4 X 4**
(2007)
- › GMC Sierra 3500 4 X 2 & 4 X 4**
(2001 - 2006)
- › GMC Sierra 3500 Classic 4 X 2 & 4 X 4**
(2007)
- › GMC Sierra 3500 HD 4 X 2 & 4 X 4**
(2007 - 2010)
- › RAM 2500 4 X 2 & 4 X 4*
(2011 - 2013)
- › RAM 3500 4 X 2 & 4 X 4*
(2011 - 2021)

*MTKT Required **MXKT Required

PARTS LIST - WITH MOUTING KIT OPTION

Item	Part #	Discription	QTY
L	112211	MTKT Mounting Bracket	2
M	112202	½-13 x 4" U-Bolt (MTKT)	4
	112219	½-13 x 5" U-Bolt (MXKT)	
N	112203	Mounting Kit Corss Plate	4
O	112130	½" Flat Washer	8
P	112126	½"-13 Nylock Nut	8
Q	112282	Hold Down Plate	4
R	112208	5/16-18 Nylock Nut	4
S	112214	5/16-18 x 2" Hex Bolt	4
	112215	5/16-18 x 2-½" Hex Bolt	4
T	512244	5-1/16 Flat Washer	8



MOUNTING KIT INSTALLATION

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INSTALLATION

1. Positioning the vehicle – Vehicle must be on level solid surface. Ensure emergency brake is ON and Ignition is OFF. Chock both front and rear of the front tires to prevent the vehicle from moving.
2. Jack up vehicle – elevate and support the frame securing with jack stands so that the axle is hanging with tires slightly off the ground. Wheel removal is suggested ONLY were bodies are mounted.
3. Spring Orientation – The SSA15 does not have a dedicated front/rear. However, in most cases the threaded ends of the spring eye bolts should be pointing outboard, away from the frame.
4. Remove Shackle Roller Assemblies – Using 1 1/16" and 1 1/8" tools, wrenches / sockets / ratchet, remove and set aside the bolts [ITEM I] and nuts [ITEM K] rollers [ITEM F] and sleeves [ITEM E] from the front and rear of the shackles. Rotate the shackles toward the center and parallel to the spring.
5. Spring Mounting
PSP Install - Place PSP-7 [ITEM D], centered between the u-bolts, on top of the factory spring-plate. The PSP-7 is double sided, so whichever side fits the spring plate better is the side that should face down.
OR
MTKT or MXKT Install - Place Mounting Kit Bracket [ITEM L] on top of factory springs directly above axle. Attach to factory springs with U-bolts [ITEM M], Clamp Plates [ITEM N], 1/2" Flat Washers [ITEM O] and 1/2" Lock Nuts [ITEM P]. Securely tighten hardware. (After 300-500 miles check and re-tighten hardware as necessary.)
6. SuperSpring Install - Place the SuperSpring on top of the PSP or Mounting Kit Bracket above the OE leaf pack.
7. Shackle Attachment - **Note:** The top/spring eye shackle bolts are factory pre-torqued; no adjustment/further tightening is needed. If any are loosened by the installer then retorque to 30 ft. lbs.
8. Shackle Attachment Front - Rotate the front shackles legs down on both sides of the leaf spring. Using ITL-1 other high capacity clamp(s), compress the SuperSprings and factory leaf pack together. Place the Sleeve [ITEM E] and the Roller [ITEM F] between the Shackles and align with desired preload holes. Secure with 3/4-10 x 5" Hex Bolt [ITEM I] and 3/4-10 Lock Nut [ITEM K]. Torque to 35 ft. lbs.

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9. Shackle Attachment Rear – Rotate the rear shackles legs down on both sides of the leaf spring. Using ITL-1 other high capacity clamp(s), compress the SuperSprings and factory leaf pack together. Place the Sleeve [ITEM E] and the Roller [ITEM D] between the Shackles and align with desired preload holes. Secure with ¾-10 x 5" Hex bolt [ITEM I] and ¾-10 Lock Nut [ITEM K]. Torque to 35 ft. lbs.

NOTE: For Chevrolet/GMC 2500/3500 applications, replace the HDPE Roller [ITEM D] with the included Steel Roller (not pictured).

10. Adjust spring location front to back so that the Rollers have minimum ½" of clearance from spring clamps or the end of the next shorter leaf. Also confirm that there is adequate clearance around the SuperSpring from the frame, brake lines, harnesses, etc. In some cases, it may be necessary to bend routing brackets to adjust position of the brake lines or harnesses for clearance.

11. Secure Lock-down Hardware –

PSP Install - Tighten flange nuts [ITEM N] evenly and securely. Do not over tighten or distort plate shape to excess.
OR

MTKT or MXKT Install – Install the hold down clamp to secure the SuperSpring to the Mounting Kit Bracket. Position one Spring Clamp Plate [ITEM Q] above the SuperSpring, and one below the Mounting Kit Bracket. Attach the Clamp Plates together with 5/16" Bolt [ITEM S], Washer [ITEM T], and Lock Nuts [ITEM R] on each side and fasten securely.

12. Repeat steps 3 through 11 on the other side.

13. Lower the vehicle – elevate chassis, remove the jack stands, lower to the ground. Remove wheel chocks from front wheels.

14. Final Check – Check the position of the SuperSprings ensuring for correct hardware application and orientation. Observe all hardware ensuring for static and dynamic interference clearances. Recheck all hardware to ensure it is securely tightened.

NOTE: After 200-500 miles of driving, recheck all hardware again for tightness.

15. Register the warranty for your SuperSprings International part. A warranty card can be found in the box your part came in.

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