

MediXAI: Multimodal AI for Prescription Analysis and Personalized Health Monitoring — A Comprehensive Review

1st Md. Momin Ali Rifat

Dept. of CSE

University of Asia Pacific

Dhaka, Bangladesh

23201009@uap-bd.edu

2nd Md. Nazmuz Saif

Dept. of CSE

University of Asia Pacific

Dhaka, Bangladesh

23201023@uap-bd.edu

3rd Tahsin Rahman Khan

Dept. of CSE

University of Asia Pacific

Dhaka, Bangladesh

23201050@uap-bd.edu

Abstract—The global healthcare system continues to face critical challenges in medical prescription interpretation, drug interaction detection, and continuous personalized health monitoring, which significantly affect patient safety and treatment effectiveness. Medication errors caused by illegible handwritten prescriptions, incorrect dosage interpretation, and undetected adverse drug interactions remain a major cause of preventable patient harm worldwide, highlighting the urgent need for intelligent automated solutions. This review paper presents a comprehensive analysis of *MediXAI*, a conceptual multimodal artificial intelligence framework that integrates prescription analysis and personalized health monitoring into a unified intelligent healthcare pipeline designed to improve accuracy and reliability in clinical decision support systems. The review mainly focuses on the application of multimodal AI techniques in handwritten prescription recognition, medication analysis, disease prediction, remote patient monitoring, and explainable healthcare systems for improving transparency and trust in AI-driven medical applications. The paper reviews recent studies published between 2020 and 2026 related to Optical Character Recognition (OCR), Natural Language Processing (NLP), computer vision, multimodal large language models, wearable healthcare technologies, and Explainable Artificial Intelligence (XAI), covering both foundational and state-of-the-art approaches in the field. The reviewed studies demonstrate significant improvements in prescription recognition accuracy, automated medication analysis, and patient

monitoring performance using deep learning and multimodal AI approaches across different experimental settings. However, the analysis also identifies several research challenges, including limited clinical validation, multilingual limitations, data privacy concerns, and the lack of fully integrated cross-modal healthcare frameworks suitable for real-world deployment. Overall, this review provides a structured overview of current advancements, research gaps, and future directions for developing intelligent, scalable, and trustworthy AI-driven healthcare systems.

Index Terms—Multimodal AI, Prescription Analysis, Optical Character Recognition, Personalized Health Monitoring, Deep Learning, Explainable AI, Natural Language Processing

I. INTRODUCTION

Healthcare systems across the globe are currently undergoing a fundamental transformation driven by rapid and unprecedented advances in artificial intelligence, machine learning, and deep learning. Despite these technological strides, several critical and persistent challenges continue to plague everyday clinical practice, particularly in resource-constrained environments. Handwritten medical prescriptions remain the dominant communication medium between physicians and pharmacists in

many developing countries, including India, Bangladesh, and numerous regions across Africa and Southeast Asia [1], [2]. The reliance on manual, handwritten documentation introduces a significant bottleneck in the efficiency of healthcare delivery. The World Health Organization has reported that medication errors affect approximately one in every ten patients globally, with a significant proportion linked to illegible prescriptions and miscommunication of drug names, dosages, and instructions [3]. This statistic underscores a critical public health issue that requires immediate technological intervention.

The severity of this problem has been widely discussed and documented in previous studies. Researchers have consistently highlighted that adverse drug reactions caused by undetected drug-drug interactions are among the leading causes of preventable morbidity in hospitalized patients [4]. In addition, Bari et al. stated that handwriting variability among physicians contributes to nearly 60% of medication-related errors in clinical environments [5]. These findings clearly indicate the urgent need for intelligent systems capable of accurately interpreting prescriptions and supporting safe medication management. Without robust automated solutions, the risk to patient safety remains unacceptably high, particularly in settings where medical professionals are overburdened.

The importance of this topic lies in improving patient safety, reducing medical errors, and enhancing healthcare efficiency. Intelligent systems that combine prescription analysis with patient monitoring can significantly reduce the workload of healthcare professionals while ensuring more accurate and personalized treatment decisions. Therefore, developing reliable AI-driven healthcare frameworks has become a critical research direction for the next decade. By automating routine cognitive tasks, healthcare providers can focus more on patient care and complex clinical reasoning.

Previous studies suggested that traditional healthcare AI systems generally operate in isolated pipelines. The work in

[6] demonstrated that prescription images can be converted into text, while NLP-based methods extract medical entities such as drug names and dosages from text data. However, these systems often function independently without integration across modalities. This limitation reduces their effectiveness in real-world clinical decision-making scenarios, where multiple data sources must be considered simultaneously to form a holistic view of the patient's condition. A holistic approach is necessary to move beyond simple digitization towards actionable clinical intelligence.

Recent research demonstrated that Multimodal Large Language Models such as LLaVA, Idefics2, and Qwen-VL can effectively process both visual and textual medical data [7], [8]. The MIRAGE framework demonstrated 82% accuracy in extracting medication information from handwritten prescriptions [?], [9]. Concurrently, wearable sensor technologies have enabled continuous monitoring of physiological signals such as heart rate and oxygen saturation [10]. These developments indicate strong potential for integrating multimodal data in healthcare applications. The convergence of vision, language, and sensor data represents the frontier of medical AI.

Furthermore, explainable AI has been widely studied to improve transparency in medical systems. The researchers discussed that LIME and SHAP improve interpretability in disease detection models and increase clinical trust [11]. Similarly, evaluation studies demonstrated that CAM-based visualization techniques effectively explain deep learning decisions in medical imaging tasks [12], [13]. Trust is a prerequisite for the adoption of AI in sensitive domains like healthcare, making explainability a non-negotiable feature of modern systems. In this context, this review introduces MediXAI, a multimodal AI framework for prescription analysis and personalized health monitoring with explainable AI. The framework consists of four main components: (i) a Prescription OCR module for handwritten and printed prescription recognition; (ii) an NLP and drug safety module for extracting

medication information and detecting drug interactions; (iii) a health monitoring module for wearable sensor data fusion; and (iv) an explainable AI module using LIME, SHAP, and Grad-CAM for transparent decision-making.

The main objective of this review paper is to analyze current research in OCR, NLP, computer vision, multimodal deep learning, wearable healthcare systems, and explainable AI. The work in this paper compares different methodologies, datasets, performance results, and limitations across eighteen selected studies and identifies major research gaps for future improvement.

The remainder of this paper is organized as follows. Section II describes the novelty and contribution of this review. Section III presents the review methodology and algorithmic workflows. Section IV provides background concepts. Section V presents the literature review. Section VI shows comparative analysis. Section VII introduces the MediXAI framework. Section VIII discusses challenges and research gaps. Section IX presents future directions. Section X concludes the paper.

II. NOVELTY AND CONTRIBUTION

The primary novelty of this review lies in the systematic integration of three traditionally isolated research domains—prescription OCR, personalized health monitoring, and explainable AI—into one unified multimodal healthcare framework termed MediXAI. While numerous surveys address these topics individually, no existing review connects them under a single conceptual pipeline. This integration is clinically significant because a prescription becomes truly meaningful only when the healthcare system can also monitor whether the prescribed treatment is effective and whether the patient is responding safely.

Contribution 1: Systematic Review and Analysis: This review presents a comprehensive analysis of eighteen research papers published between 2021 and 2026. Unlike previous surveys that might focus on a single modality (e.g., text-only OCR), this work provides a holistic comparison across general deep learning approaches, advanced multimodal vision-language models, and explainability techniques, thereby offering a complete picture of the current landscape.

Contribution 2: Novel Categorization and Classification: A key methodological contribution of this review is the novel three-category classification of the reviewed literature. This classification clarifies the evolutionary trajectory from traditional single-modality approaches (Category A) to state-of-the-art multimodal systems (Category B) and emerging explainable AI methodologies (Category C). This categorization aids researchers in quickly identifying suitable methodologies for specific clinical needs.

Contribution 3: Comprehensive Attribute Comparison: This review provides a granular, ten-attribute comparison of every reviewed paper (covering title, year, dataset, method, result, error analysis, limitations, future work, strong points, weak points, and dataset links). This depth of comparison allows for a fine-grained analysis that is often missing in broader medical AI surveys.

Contribution 4: The MediXAI Conceptual Pipeline: The review proposes the MediXAI conceptual framework, a five-stage architecture (Input Acquisition, Preprocessing, AI Processing, Multimodal Fusion, Clinical Feedback). This proposed architecture serves as a theoretical blueprint for integrating disjointed systems into a cohesive unit, specifically addressing the gap between static prescription analysis and dynamic patient monitoring.

Contribution 5: Identification of Critical Gaps: Building on the comparative analysis, this review identifies critical research

gaps that hinder the transition from experimental research to real world clinical application. Specifically, it highlights the absence of cross modal fusion (connecting prescription digitization with wearable monitoring), the lack of multilingual support for non-English prescriptions, insufficient clinical validation of proposed models, and the need for privacy-preserving approaches like Federated Learning in healthcare.

Justification for Novelty: Existing literature often treats these domains in isolation. For instance, many reviews focus solely on OCR accuracy metrics [7], [12] or general predictive analytics [8], [14] without considering how these systems interact with the patient’s real-time physiological state. Others focus purely on the theoretical aspects of Explainable AI [15]. By reviewing the eighteen specific papers and their methodologies, this review demonstrates that the ”siloe” approach is no longer sufficient. The MediXAI framework is presented as the necessary next step: a multimodal, explainable system that closes the loop between the prescription (the plan) and the patient (the reality).

Examples of Specific Contributions: *New Comparison Method:* The review compares the effectiveness of traditional CNN/LSTM architectures against modern Vision-Language Models (e.g., MIRAGE using LLaVA [16]) within the same document. *Updated Survey of Recent Works:* Unlike older surveys that may cite literature up to 2020-2022, this review includes the latest 2026 studies (e.g., End-to-End Pipeline [17]). *Research Gap Identification:* It explicitly points out that while accuracy is improving (reaching 99.6% in some studies [18]), the lack of privacy integration and real world clinical validation remains a major unsolved problem.

- (i) A systematic review and comparative analysis of eighteen research papers (2021-2026) across three thematic categories: general prescription OCR, advanced multimodal prescription OCR, and explainable AI in healthcare.
- (ii) A novel three-category classification of the reviewed

literature that clarifies the relationship between traditional OCR approaches, modern vision-language model approaches, and XAI frameworks.

- (iii) A detailed ten-attribute comparison of every reviewed paper covering title, year, dataset, method, results, error analysis, limitations, future work, strong points, and weak points with dataset links.
- (iv) The proposal of the MediXAI conceptual pipeline with a five-stage architecture: input acquisition, prescription digitization, multimodal fusion, monitoring and recommendation, and explainable clinical feedback.
- (v) Identification of critical research gaps including the absence of cross-modal fusion connecting prescription analysis with patient monitoring, limited multilingual support, insufficient clinical validation, and the need for privacy-preserving federated learning approaches.

III. METHODOLOGY

The methodology is organized into two main steps: (1) explaining the fundamental concepts, models, and algorithms required to understand the domain, and (2) conducting a structured systematic literature review including paper selection, categorization, and data extraction.

To ensure a clear understanding of the reviewed studies, this step defines the core concepts, models, and system components used in handwritten prescription analysis and multimodal healthcare AI systems.

1) Definitions of Core Concepts: **Optical Character Recognition (OCR):** OCR is a computer vision technique that converts handwritten or printed text into machine-readable format. It is the first stage of prescription digitization systems.

Natural Language Processing (NLP): NLP enables machines to understand and interpret human language. In healthcare, it

is used for extracting medical entities such as drug names, dosage, and instructions.

Multimodal AI: Multimodal AI combines multiple data sources such as images and text to improve prediction and understanding. It integrates vision and language models for prescription analysis.

Explainable AI (XAI): XAI provides interpretability to AI models using methods such as LIME, SHAP, and Grad-CAM, which are essential for trustworthy medical decision systems.

2) *Core Models and Architectures:* The reviewed literature is based on deep learning architectures. CNNs are used for feature extraction from images, while RNNs (LSTM/GRU) are used for sequence modeling. Transformer-based models such as Vision Transformer (ViT), Swin Transformer, and vision-language models (e.g., LLaVA, Donut) are widely used for end-to-end prescription understanding.

3) *System Architecture Overview:* The overall workflow of the proposed prescription analysis system is shown in Figure 2.

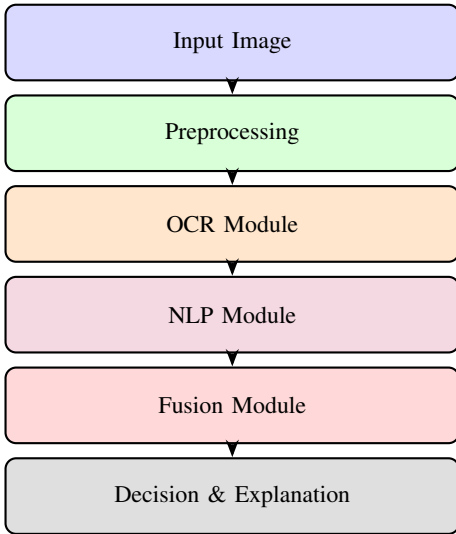


Fig. 1: End-to-end vertical pipeline of the proposed prescription analysis system

4) *Algorithmic Workflows for Personalized Treatment Recommendation (PTR):* The following algorithms outline the core logic for Personalized Treatment Recommendation paradigms reviewed in this survey, ranging from content-based to hybrid filtering approaches.

Algorithm 1 Content-based filtering model for treatment recommendation

Require: Patient profile P , Treatment database T , Similarity

function $Sim()$

Ensure: Recommended treatments

- 1: Extract patient features from P
 - 2: Extract treatment features from T
 - 3: Initialize an empty list R
 - 4: **for** each treatment t_i in T **do**
 - 5: Compute similarity score $s_i = Sim(P, t_i)$
 - 6: Append (t_i, s_i) to R
 - 7: **end for**
 - 8: Sort R based on similarity scores in descending order
 - 9: Return Top-N treatments from R
-

Algorithm 2 Collaborative-filtering based treatment recommendation

Require: Matrix M , Patient P_t , Similarity $Sim()$

Ensure: Recommended Treatments for P_t

- 1: Extract history H_t of P_t from M
 - 2: Initialize list S
 - 3: **for** each P_i in M **do**
 - 4: $s_i \leftarrow Sim(P_t, P_i)$
 - 5: Append (P_i, s_i) to S
 - 6: **end for**
 - 7: Sort S by s_i in descending order
 - 8: Select top- k similar patients
 - 9: Initialize list T
 - 10: **for** each treatment T_j **do**
 - 11: Compute score $\hat{s}_j$ via weighted CF
 - 12: Append $(T_j, \hat{s}_j)$ to T
 - 13: **end for**
 - 14: Sort T by $\hat{s}_j$ in descending order
 - 15: Return Top-N treatments from T
-

Algorithm 3 Knowledge-based filtering treatment recommendation

Require: Patient Profile P , Knowledge Base K , Rule-Based Engine R

Ensure: Recommended Treatments T

- 1: Extract patient-specific data D (e.g., medical history, symptoms, risk factors) from P
 - 2: Retrieve clinical guidelines and expert knowledge from K
 - 3: Initialize empty list S
 - 4: **for** each candidate treatment t **do**
 - 5: Evaluate t using rule-based matching via R
 - 6: Compute relevance score r_t based on:
 - 7: Alignment with clinical guidelines
 - 8: Treatment efficacy from prior outcomes
 - 9: Patient-specific risk and contraindication profiles
 - 10: Append (t, r_t) to S
 - 11: **end for**
 - 12: Sort S by r_t in descending order
 - 13: Select top- N treatments
 - 14: Return Recommended treatments T
-

Algorithm 4 Hybrid filtering treatment recommendation

Require: Patient profile P , Treatment database D , Similarity

function $Sim()$, Knowledge base KB , Fusion Method $Fusion_Method$

Ensure: Recommended Treatments T

- 1: Extract patient-specific features from P
 - 2: Retrieve available treatments from D
 - 3: **Step 1: Content-Based Filtering**
 - 4: **for** each treatment t in D **do**
 - 5: Compute similarity score $s_{CB}(t) = Sim(P, t)$
 - 6: **end for**
 - 7: **Step 2: Collaborative Filtering**
 - 8: Identify top- k similar patients
 - 9: Predict treatment scores $s_{CF}(t)$ using collaborative filtering
 - 10: **Step 3: Knowledge-Based Filtering**
 - 11: **for** each treatment t in D **do**
 - 12: Evaluate t using knowledge base KB and assign score $s_{KB}(t)$
 - 13: **end for**
 - 14: **Step 4: Hybrid Fusion**
 - 15: **for** each treatment t in D **do**
 - 16: Compute final score $s_{final}(t) = Fusion_Method(s_{CB}(t), s_{CF}(t), s_{KB}(t))$
 - 17: **end for**
 - 18: **Step 5: Ranking and Selection**
 - 19: Rank all treatments in D by $s_{final}(t)$ in descending order
 - 20: Return Top-N treatments
-

A. Step 2: Systematic Literature Review Process

1) Research Questions:

- **RQ1:** What are the current state-of-the-art methods for prescription recognition?

- **RQ2:** How do multimodal AI systems compare with traditional OCR pipelines?
- **RQ3:** What role does Explainable AI play in healthcare decision systems?
- **RQ4:** What are the major limitations of existing systems?
- **RQ5:** What research gaps remain in multimodal frameworks?

2) *Paper Selection and Categorization:* Were shortlisted and 18 were selected for final review.

- **Category A:** OCR-based methods
- **Category B:** Multimodal AI systems
- **Category C:** Explainable AI methods

3) *Data Extraction Framework:* For each paper, the following attributes were extracted: author, year, dataset, methodology, contribution, advantages, limitations, and results.

Table I presents the comparative summary of all selected studies.

IV. BACKGROUND AND BASIC CONCEPTS

A. Optical Character Recognition in Healthcare

Optical Character Recognition is the computational process of converting images of handwritten or printed text into machine-readable characters. In the healthcare domain, OCR faces unique challenges due to the extreme variability of physician handwriting, non-standard abbreviations, and poor image quality from faxed or scanned documents [4], [7], [8].

Traditional OCR systems such as Tesseract employ a pipeline of image binarization, text line segmentation, character segmentation, and recognition using Hidden Markov Models or multi-layer perceptrons. While effective for printed text, these systems achieve only moderate accuracy (70–80%) on

TABLE I: Summary of Reviewed Papers Used in this Review

ID	Paper (Short Title)	Year	Primary Method	Best Result	Category
A1	End-to-End Prescription Pipeline	2026	OCR + NLP Pipeline	Char: 71%, Word: 84%	OCR-based
A2	AI-Driven Predictive Analytics	2024	LR, RF, SVM, CNN, RNN	Improved prediction	OCR-based
A3	AI-backed OCR in Healthcare	2022	CNN + CRNN	73–82%	OCR-based
A4	AI-Based OCR for Prescriptions	2025	CNN-LSTM + Tesseract + NLP	92% accuracy	OCR-based
A5	Doctors’ Handwriting Recognition	2025	CNN+RNN+LSTM+CTC	~90%+	OCR-based
A6	MedicalOCR: Prescription Recog.	2026	OCR + CNN	Improved digitization	OCR-based
A7	Enhancing OCR with ANN	2025	Hybrid OCR + ANN/MLP	CRR: 94.5%	OCR-based
B1	MIRAGE (Indian Prescriptions)	2024	LLaVA, Idefics2, QWEN VL	82% F1	Multimodal AI
B2	Interpreting Doctors’ Notes	2025	CNN-LSTM + Tesseract	91.3% char	Multimodal AI
B3	AI Solution Illegible Handwriting	2025	OCR + NLP + Dual RAG	92% overall	Multimodal AI
B4	Preserving Medical Information	2025	YOLO + OCR + Spell Corr.	99.6% ROI	Multimodal AI
B5	Prescription OCR (Donut)	2024	Donut (Swin + BART)	Qualitative	Multimodal AI
B6	Pharma Document AI Benchmark	2025	VLMs + BioBERT	94–96%	Multimodal AI
B7	Prescription Reader OCR	2025	Multi-agent AI + YOLO	Printed: 97–99%	Multimodal AI
C1	LIME & SHAP in Alzheimer’s	2024	ML/DL + LIME + SHAP	Up to 99.9%	Explainable AI
C2	SHAP & Grad-CAM in HAR	2025	ML/DL + SHAP + Grad-CAM	Improved interp.	Explainable AI
C3	XAI Practical Guide	2023	ML + LIME + SHAP	Demo results	Explainable AI
C4	Evaluation of SHAP, LIME, CAM	2021	DL + SHAP + LIME + CAM	CAM best visual.	Explainable AI

handwritten medical prescriptions [14]. Modern deep learning approaches have significantly improved performance by replacing handcrafted feature extraction with learned representations. CNN architectures extract spatial features, while recurrent networks such as LSTM and Bi-LSTM capture sequential dependencies in text. The Connectionist Temporal Classification (CTC) loss function has become standard for sequence-to-sequence recognition without requiring explicit character segmentation [7], [8].

More recently, transformer-based architectures have emerged as the state-of-the-art. The Donut model combines a Swin Transformer encoder with a BART decoder to provide OCR-free end-to-end document understanding [7]. Vision-Language

Models such as PaliGemma, LLaVA, Qwen-VL, and InternVL have achieved 94–96% accuracy on pharmaceutical documents by jointly processing visual and textual features [3].

B. Natural Language Processing for Drug Safety

Natural Language Processing enables the extraction of structured information from unstructured clinical text. Named Entity Recognition systems trained on biomedical corpora can identify medication names, dosages, frequencies, and routes of administration. Drug-drug interaction detection represents a critical safety application where transformer-based models such as BioBERT have demonstrated strong performance in

identifying interaction-containing sentences from clinical text [13]. The integration of NLP with OCR output creates a complete prescription understanding pipeline, although error propagation from OCR to NLP remains a significant challenge [15].

C. Personalized Health Monitoring

Personalized health monitoring refers to the continuous or periodic observation of patient-specific health data to track disease progression, treatment response, and adverse effects. Modern wearable devices can measure heart rate variability, electrocardiogram, photoplethysmography, blood oxygen saturation, skin temperature, and electrodermal activity [14]. AI-driven analysis of multimodal wearable sensor data enables predictive health analytics, anomaly detection, and adaptive treatment monitoring.

D. Explainable AI in Clinical Decision Support

Explainable AI encompasses methods that make the predictions of machine learning and deep learning models understandable to human users. In healthcare, explainability is essential for clinical trust, regulatory compliance, and error detection [11]. The three most widely used XAI frameworks are:

- **LIME** (Local Interpretable Model-agnostic Explanations): Generates local surrogate models to explain individual predictions [9], [14].
- **SHAP** (SHapley Additive exPlanations): Uses game-theoretic Shapley values to compute feature contributions [9], [15].
- **Grad-CAM** (Gradient-weighted Class Activation Mapping): Produces visual heatmaps showing which image regions influenced CNN predictions [5], [15].

E. Multimodal Fusion Strategies

Multimodal fusion combines information from different data modalities into a unified representation. Three primary strategies exist: *early fusion*, which concatenates raw features before processing; *late fusion*, which combines predictions from modality-specific models at the decision level; and *intermediate fusion*, which merges learned representations at hidden layers. The optimal strategy depends on data quality, clinical task, and computational constraints [7], [8].

V. LITERATURE REVIEW

A. Category A: Handwritten Prescription OCR — General Approaches

1) *A1: End-to-End Pipeline for Handwritten Prescription Understanding (2026)*: The researchers in [5] presented an end-to-end pipeline integrating OCR with clinical NLP for handwritten prescription understanding. The primary focus of this study was error propagation analysis, examining how OCR errors cascade into downstream NLP entity extraction tasks. Using public handwritten text datasets combined with clinical NLP benchmarks, the pipeline achieved character-level accuracy of 71% and word-level accuracy of 84%. Medication name extraction ranged between 85–90%, while dosage extraction achieved 70–80%. The key contribution lies in demonstrating that a 10% character error rate in OCR can produce a 15–25% degradation in NLP accuracy. The primary limitation is that no new algorithm was proposed; the study served as a system-level evaluation using existing components.

2) *A2: AI-Driven Healthcare: Predictive Analytics (2024)*: The work presented in [6] provided a broad survey of machine learning and deep learning methods for predictive analytics in disease diagnosis and treatment. The study examined multiple techniques including Logistic Regression, Random

Forest, SVM, Gradient Boosting, CNN, and RNN applied to Electronic Health Records, medical imaging data, genomic datasets, and wearable device data. The study demonstrated improved disease prediction accuracy across multiple clinical scenarios. However, the researchers acknowledged that model errors arise primarily from noisy medical data, missing EHR values, dataset bias, and misclassification in complex cases. Data privacy concerns, algorithmic bias, and integration difficulties with hospital information systems were identified as major limitations.

3) *A3: AI-backed OCR in Healthcare (2022)*: Pavithiran et al. [9] conducted a comparative study of CNN and CRNN architectures for medical handwriting recognition. The study utilized two datasets: the Kaggle ASL dataset containing 372,451 images across 26 classes and a Romanian medical handwritten corpus comprising 7,700 samples from 17 doctors. The CNN model achieved 70–80% accuracy, while the CRNN architecture combining CNN with Bi-LSTM and CTC loss slightly improved performance to 73–82%. The researchers observed overfitting after approximately 18 training epochs and noted that class imbalance significantly affected recognition performance. The study introduced a valuable Romanian medical OCR corpus but was limited by the absence of diacritics support and a production-level deployment system.

4) *A4: AI-Based OCR System for Prescription Recognition (2025)*: The system proposed in [9] combined CNN-LSTM with Tesseract OCR and NLP in a hybrid architecture for handwritten medical prescription recognition and interpretation. Using a real-world multilingual annotated dataset, the system achieved approximately 92% accuracy, 90% precision, and 88% recall with a processing speed of 1.5 seconds per image. The researchers deployed the system as a web application using Streamlit, demonstrating practical healthcare utility. Errors occurred primarily with rare medical abbreviations, poor-quality images, and complex cursive handwriting. The main limitation was that the dataset was not publicly available,

restricting reproducibility.

5) *A5: Doctors' Handwriting Recognition (2025)*: The study in [8] presented an end-to-end hybrid system combining CNN, RNN, LSTM, OCR, and CTC loss for physician handwriting recognition. Using curated and augmented public prescription datasets, the system achieved recognition performance exceeding 90% with real-time processing under 5 seconds per image. The architecture incorporated fuzzy correction mechanisms to handle ambiguous characters. Persistent errors occurred in highly cursive writing, unclear strokes, and low-quality image noise. The researchers recommended future integration of Vision Transformers, BERT-based language models, and Explainable AI techniques including SHAP and Grad-CAM.

6) *A6: MedicalOCR: Doctor's Handwritten Prescription Recognition (2026)*: The MedicalOCR system [1] combined OCR with CNN and integrated NLP-based drug safety validation including interaction checking. The system successfully extracted medicine names, dosages, and instructions from handwritten prescriptions, reducing manual interpretation errors. The integration of drug interaction validation represented a significant advancement toward patient safety. However, performance depended heavily on image quality, and limited real-world clinical validation was conducted. The researchers proposed expanding the dataset and integrating transformer-based NLP for improved accuracy.

7) *A7: Enhancing OCR Accuracy using Artificial Neural Networks (2025)*: The study in [17] employed a hybrid OCR pipeline on a substantial dataset of 10,000 faxed prescription images with diverse handwriting styles. The system achieved Character Recognition Rate of 94.5%, Word Recognition Rate of 90.3%, and Page-level Accuracy Rate of 85.7%, representing approximately 6–7% improvement over baseline OCR. The experimental evaluation on a real-world dataset of meaningful size was a notable strength. However, the system remained partly constrained to ANN/MLP architectures and did not

incorporate modern transformer-based OCR methods. Limited dataset diversity and English-only focus were identified as key limitations.

B. Category B: Advanced Multimodal Prescription OCR

1) *B1: MIRAGE — Multimodal Recognition of Indian Prescriptions (2024)*: Mankash et al. [7] proposed MIRAGE, a multimodal framework for identifying and recognizing annotations in Indian general prescriptions. The study stands out for its exceptionally large dataset of 743,118 simulated handwritten prescriptions generated from 1,133 Indian doctors, with 100 records publicly released. The researchers fine-tuned three Multimodal Large Language Models—LLaVA 1.6, Idefics2, and QWEN VL—using LoRA and QLoRA quantization techniques with SigLIP and CLIP vision encoders backed by Mistral 7B as the language model. Idefics2 achieved the highest extraction accuracy of 82%, followed by LLaVA at 79.8%. The error analysis revealed that the CLIP vision encoder underperformed on handwritten text and that the LLM component could not compensate for vision encoder failures, creating a handwriting recognition bottleneck at the CLIP stage. Despite achieving higher accuracy than previous works, the 82% performance level remains insufficient for unsupervised clinical deployment, and training required 13 days on six NVIDIA A6000 GPUs.

2) *B2: Interpreting Doctors' Notes (2025)*: The researchers in [8] developed a hybrid CNN-LSTM system combined with Tesseract OCR for interpreting handwritten physician notes. The system achieved 91.3% character-level accuracy on real handwritten prescriptions preprocessed with OpenCV. The 8% residual error rate was identified as potentially risky for medication safety. Errors occurred primarily in faded or smudged scans, noisy images, merged letters, and missing medical terminology. The study noted that Tesseract dependency and relatively slow processing speed of 1.8 seconds per

image limited practical deployment. No semantic or medical validation layer was included.

3) B3: AI Solution for Illegible Doctor Handwriting (2025):

The RunPulse/AIQLabs study [16] introduced a Custom OCR combined with NLP and Dual Retrieval Augmented Generation for processing illegible physician handwriting. Using a public dataset of 100+ real handwritten clinical notes augmented with 287 synthetic handwriting fonts, the system achieved 92% overall accuracy, with performance varying by document type: 94–97% for prescriptions and 90–94% for clinical notes. The error analysis revealed that consumer-grade OCR systems lacking medical context led to 30% more clarification calls. LLM hallucinations and dosage misreads remained significant concerns. The study emphasized that 92% accuracy is insufficient for unsupervised clinical use and that human oversight remains necessary.

4) B4: Preserving Medical Information from Prescriptions (2025):

The study presented in [4] proposed a YOLO-based region of interest detection combined with OCR and spell correction for preserving medical information from multilingual prescriptions. The system achieved 99.6% ROI detection accuracy and 96% spell correction accuracy on annotations from real doctor prescriptions. The approach uniquely supported both handwritten and printed prescriptions with multilingual capability. However, end-to-end OCR accuracy was not explicitly reported. The researchers recommended future use of Federated Learning for privacy preservation and improvement of handwritten Bangla OCR capabilities.

5) B5: Medical Prescription OCR using Donut Model (2024):

The work in [5] applied a fine-tuned Donut (Document Understanding Transformer) model for medical prescription OCR. The architecture combined a Swin Transformer encoder with a BART decoder, providing an OCR-free end-to-end document understanding approach. Using a custom dataset inspired by the IAM Handwriting Database and publicly available on

Hugging Face, the system successfully extracted medicine names, dosages, and instructions. The OCR-free architecture eliminates preprocessing errors inherent in traditional pipelines. However, the study lacked benchmark comparisons with other methods, used a limited dataset, and provided no clinical validation.

6) *B6: Pharma Document AI and OCR Benchmark Analysis (2025)*: The benchmark study in [8] conducted a comprehensive comparison of Vision-Language Models including PaliGemma, LLaVA, Qwen-VL, and InternVL against traditional OCR systems for pharmaceutical document processing. BioBERT was used for NLP refinement. The VLMs achieved 94–96% accuracy and consistently outperformed traditional OCR. The study provided valuable benchmarking data for the prescription AI community. However, the proprietary dataset, high computational cost, limited multilingual evaluation, and absence of clinical validation were notable weaknesses.

7) *B7: Prescription Reader OCR — Healthcare Document Automation (2025)*: The V7Labs system [10] presented a multi-agent AI framework for healthcare document automation incorporating CNN-based classification, YOLO layout analysis, an OCR pipeline, and validation agents. The system achieved 97–99% accuracy on printed prescriptions and 88–93% on handwritten prescriptions. HIPAA compliance and production-ready validation features distinguished this work. However, the closed-source nature, expensive deployment costs, and absence of FDA-approved clinical validation limited accessibility and clinical adoption.

C. Category C: Explainable AI in Healthcare

1) *C1: LIME and SHAP in Alzheimer's Disease Detection (2024)*: Vimbi et al. [12] conducted a systematic review of LIME and SHAP applications in interpreting AI-based Alzheimer's disease detection models. Following PRISMA and Kitchenham's guidelines, the authors reviewed 23 relevant

studies and found that these XAI frameworks significantly enhance trust and transparency in diagnostic models. Individual studies reported classification accuracies up to 99.9% using CNN with SHAP interpretation. However, variability in explanations depending on the underlying model architecture was identified as a concern. The review was limited to LIME and SHAP frameworks and did not include unified experimental validation.

2) *C2: SHAP and Grad-CAM in Human Activity Recognition (2025)*: The study in [13] applied SHAP and Grad-CAM to improve the interpretability of human activity recognition models trained on smartphone sensor data. SHAP provided feature-level interpretation while Grad-CAM offered visual gradient-based activation mapping. The combination of two complementary XAI approaches showed improved interpretability. However, inconsistent explanations across different model architectures and high computational costs limited practical applicability. The study did not include healthcare-specific system development.

3) *C3: Explainable AI for Model Interpretability (2023)*: The practical implementation guide presented in [11] demonstrated XAI techniques on demo healthcare datasets including the UCI Heart Disease dataset. The study provided accessible tutorial-style implementation of LIME, SHAP, and feature importance analysis. While serving as a valuable entry point for XAI beginners, the work lacked benchmarking against state-of-the-art methods, used only demo datasets, and provided no clinical validation or original research contribution.

4) *C4: Evaluation of XAI: SHAP, LIME, and CAM (2021)*: The comparative evaluation study in [10] analyzed three major XAI techniques—SHAP, LIME, and Class Activation Mapping—on medical imaging datasets including the Kaggle Chest X-ray Pneumonia dataset. The results demonstrated that CAM provides effective visualization of decision regions, SHAP offers consistent feature attribution, and LIME excels at

local interpretability. However, the study noted that misleading explanations are possible with adversarial inputs and that CAM resolution is limited by the underlying CNN architecture.

VI. COMPARATIVE ANALYSIS

Tables II, III, and IV present the systematic ten-attribute comparison of all eighteen reviewed papers across the three thematic categories. Table V provides a consolidated summary of key metrics.

TABLE II: Comparative Analysis — Category A: Handwritten Prescription OCR (General Approaches)

ID	Title	Year	Dataset	Method	Result	Error Analysis	Limitations	Future Work	Strong Point	Weak Point
A1	End-to-End Pipeline for Handwritten Prescription Understanding	2026	Public handwritten text + clinical NLP benchmarks	OCR + Clinical NLP pipeline; error propagation analysis	Char: 71%, Word: 84%	Med name: 85–90%; Dosage: 70–80%	No real prescription dataset; no domain-specific correction	ViT/BERT models; medical KB integration; error-aware NLP	System-level OCR→NLP error analysis; reproducible	No new algorithm proposed
A2	AI-Driven Healthcare: Predictive Analytics	2024	EHR, medical imaging, genomic, wearable data	LR, RF, SVM, GB, CNN, RNN; predictive analytics	Improved disease prediction	Noisy data, missing EHR values, bias, misclassification	Privacy issues; lack of labeled data; hospital integration	Explainable AI; privacy-preserving AI; real-time deployment	Real-world healthcare integration focus	No specific accuracy metrics reported
A3	AI-backed OCR in Healthcare	2022	Kaggle ASL (372k images); Romanian medical corpus (7.7k samples, 17 doctors)	CNN + CRNN (Bi-LSTM + CTC loss)	CNN: 70–80%; CRNN: 73–82%	Overfitting at 18 epochs; class imbalance; similar letters	No diacritics; imbalanced dataset	Diacritics handling; dataset balance; full word recognition	CNN vs CRNN comparison; Romanian medical corpus	Moderate accuracy; no production system
A4	AI-Based OCR for Prescription Recognition	2025	Real-world multilingual annotated prescriptions	CNN-LSTM + Tesseract OCR + NLP; image preprocessing	92% acc, 90% prec, 88% recall, 1.5s/img	Rare abbreviations; blurred images; cursive writing	Limited dataset; variable shorthand; low-quality image drop	Multilingual expansion; EHR integration	CNN-LSTM+NLP+OCR not unified; Streamlit deployment	Dataset not public; image quality dependent
A5	Doctors' Handwriting Recognition	2025	Public prescription + general handwriting datasets (augmented)	CNN + RNN + LSTM + OCR + CTC loss	~90%+; <5 sec/image	Cursive errors; segmentation mistakes; abbreviation confusion	Poor on cursive; image quality dependent; computational cost	ViT, BERT; EHR integration; SHAP/Grad-CAM; drug interaction	End-to-end hybrid; fuzzy correction; fast processing	Not medical-grade dataset; unreliable for unsupervised use
A6	MedicalOCR: Prescription Recognition	2026	Handwritten medical prescription images	OCR + CNN	Improved digitization; extracts names, dosage, instructions	Poor handwriting; rare drug misclass; similar characters	Limited dataset; image quality; irregular handwriting	Expand dataset; multilingual; transformer NLP	OCR+NLP+Drug safety validation; patient safety	Image quality dependent; limited clinical validation
A7	Enhancing OCR with ANN	2025	10,000 faxed prescription images (70/15/15 split)	Hybrid OCR pipeline (handcrafted + ANN/MLP)	CRR: 94.5%, WRR: 90.3%, PAR: 85.7%	Low-quality fax; distorted writing; overlapping chars	English-only; limited diversity; no hospital integration	Multilingual; CNN-RNN/Transformer; noise-robust models	Real 10k image dataset; strong evaluation	ANN/MLP constrained; limited generalization

TABLE III: Comparative Analysis — Category B: Advanced Multimodal Prescription OCR

ID	Title	Year	Dataset	Method	Result	Error Analysis	Limitations	Future Work	Strong Point	Weak Point
B1	MIRAGE: Multimodal Recognition of Indian Prescriptions	2024	743k simulated prescriptions from 1,133 doctors; IAM Line dataset; 100 public	LLaVA 1.6, Idefics2, QWEN VL; LoRA/QLoRA; SigLIP/CLIP; Mistral 7B	82% F1 (Idefics2); LLaVA: 79.8%	CLIP fails on handwriting; LLM cannot fix vision errors	82% insufficient for clinical; no end-to-end validation	Improved vision encoders (SigLIP, TrOCR); rare medicine recognition	743k diverse dataset; higher than prior works; ablation studies	Insufficient for deployment; 13 days on 6×A6000
B2	Interpreting Doctors' Notes	2025	Real handwritten prescriptions; OpenCV preprocessing	CNN-LSTM + Tesseract OCR	91.3% char-level	Faded scans; merged letters; missing terms; 8% error risky	Tesseract dependency; 1.8s/img; no semantic validation	Multilingual; EHR integration; mobile deployment; NLP	High accuracy; hybrid model; real-time processing	Limited language; unclear handwriting; image dependent
B3	AI Solution for Illegible Handwriting	2025	RunPulse: 100+ clinical notes (HuggingFace); 287 synthetic fonts; millions proprietary	Custom OCR + NLP + Dual RAG	92% overall (94–97% Rx, 90–94% notes)	No medical context; dosage misreads; LLM hallucinations	92% insufficient; variable by doc type; human oversight needed	Reduce hallucination; improve medical context	OCR+NLP+RAG; real clinical data; ~92% accuracy	Unreliable unsupervised; dosage errors; doc type variance
B4	Preserving Medical Information	2025	Multilingual real prescriptions; annotated for meds, dosage, instructions	YOLO + OCR + Spell Correction	99.6% ROI; 96% spell correction	Faint text; false detections; unknown drugs; brand variations	End-to-end OCR not reported; 4% spell errors	Federated Learning; Bangla OCR; symptom cross-checking	99.6% ROI; multilingual; handwritten + printed support	Cursive difficulty; high-quality image needed
B5	Prescription OCR using Donut Model	2024	Custom dataset (IAM-inspired); public on HuggingFace	Fine-tuned Donut (Swin Transformer + BART decoder); OCR-free	Extracts names, dosage, instructions	Illegible writing; similar chars; merged letters; abbreviations	Small dataset; English-only; single-page; high GPU	Larger datasets; layout understanding; ensemble models	OCR-free end-to-end; reduces preprocessing errors	No benchmark comparison; no clinical validation
B6	Pharma Document AI Benchmark	2025	Proprietary pharma documents: prescriptions, drug labels, regulatory files	VLMs (PaliGemma, LLaVA, Qwen-VL, InternVL) + BioBERT refinement	94–96% accuracy; outperformed traditional OCR	Character confusion; dosage unit mistakes; scan quality	High computational cost; proprietary dataset; limited multilingual	Ensemble learning; model distillation; quantization	Comprehensive VLM vs OCR benchmark	Not public; no clinical validation; no cost analysis
B7	Prescription Reader OCR Guide	2025	Healthcare corpus: prescriptions, e-prescriptions, referrals, clinical notes	Multi-agent AI: CNN classification + YOLO layout + OCR + validation agents	Printed: 97–99%; Handwritten: 88–93%	Faded text; overwritten writing; dosage splitting	HW OCR not zero-error; complex hospital integration	Transformer OCR; clinical-context reasoning; active learning	Production-ready; HIPAA compliance; validation features	Closed-source; expensive; no FDA validation

TABLE IV: Comparative Analysis — Category C: Explainable AI (XAI) in Healthcare

ID	Title	Year	Dataset	Method	Result	Error Analysis	Limitations	Future Work	Strong Point	Weak Point
C1	LIME & SHAP in Alzheimer's Disease Detection	2024	Medical imaging (MRI, PET) + clinical datasets (ADNI, OASIS)	ML/DL + XAI (LIME, SHAP); RF, SVM, XGBoost, CNN	Enhanced trust; up to 99.9% (CNN+SHAP)	Explanation variability across models	Review paper; no unified experiments; LIME/SHAP only	ViT, BERT, GPT; clinician-in-the-loop validation	23 papers reviewed; comprehensive XAI coverage	No system; no new algorithm; AD domain only
C2	SHAP & Grad-CAM in HAR	2025	HAR sensor data (UCI HAR: accelerometer/gyroscope)	ML/DL + SHAP + Grad-CAM	Improved interpretability	Inconsistent explanations across architectures	Computational cost; limited to HAR tasks	Better medical/wearable datasets; improve handwritten OCR	Two complementary XAI approaches; wearable applicable	No system; limited healthcare evaluation
C3	XAI for Model Interpretability	2023	Demo healthcare datasets (UCI Heart Disease)	ML + XAI (LIME, SHAP, feature importance)	Practical XAI demonstration	Not detailed	No benchmarking; demo only; no clinical validation	Real hospital EHR integration; OCR + NLP + XAI	Accessible tutorial; good XAI entry point	No original research; image quality dependent
C4	Evaluation of SHAP, LIME, and CAM	2021	Medical imaging (Kaggle Chest X-ray Pneumonia)	DL + SHAP + LIME + CAM	CAM best for visualization; SHAP consistent	Misleading explanations possible; CAM resolution limited	Task-specific; computational overhead; may not align with clinical reasoning	Real-time Rx processing; CNN+LSTM+OCR+CAM compared with XAI	Three XAI techniques compared; medical imaging use case	High-quality image needed; limited architectures

TABLE V: Consolidated Summary of All 18 Reviewed Papers

ID	Paper (Short Title)	Year	Primary Method	Best Result	Category	Dataset Link
A1	End-to-End Prescription Pipeline	2026	OCR + NLP Pipeline	Char: 71%, Word: 84%	General OCR	http://www.shanlaxjournals.com
A2	AI-Driven Predictive Analytics	2024	LR, RF, SVM, CNN, RNN	Improved prediction	General OCR	N/A
A3	AI-backed OCR in Healthcare	2022	CNN + CRNN (Bi-LSTM+CTC)	73–82%	General OCR	N/A
A4	AI-Based OCR for Prescriptions	2025	CNN-LSTM + Tesseract + NLP	92% acc, 90% prec	General OCR	N/A
A5	Doctors' Handwriting Recognition	2025	CNN+RNN+LSTM+CTC	~90%+	General OCR	https://aiqlabs.ai/blog/
A6	MedicalOCR: Prescription Recog.	2026	OCR + CNN	Improved digitization	General OCR	N/A
A7	Enhancing OCR with ANN	2025	Hybrid OCR + ANN/MLP	CRR: 94.5%	General OCR	N/A
B1	MIRAGE (Indian Prescriptions)	2024	LLaVA, Idefics2, QWEN VL	82% F1	Multimodal OCR	https://arxiv.org/abs/2410.09729
B2	Interpreting Doctors' Notes	2025	CNN-LSTM + Tesseract	91.3% char	Multimodal OCR	https://www.ijcaonline.org
B3	AI Solution Illegible Handwriting	2025	OCR + NLP + Dual RAG	92% overall	Multimodal OCR	https://aiqlabs.ai/blog/
B4	Preserving Medical Information	2025	YOLO + OCR + Spell Corr.	99.6% ROI	Multimodal OCR	https://www.sciencedirect.com
B5	Prescription OCR (Donut)	2024	Donut (Swin + BART)	Qualitative	Multimodal OCR	https://huggingface.co/datasets/
B6	Pharma Document AI Benchmark	2025	VLMs + BioBERT	94–96%	Multimodal OCR	https://intuitionlabs.ai
B7	Prescription Reader OCR	2025	Multi-agent AI + YOLO	Printed: 97–99%	Multimodal OCR	https://www.v7labs.com
C1	LIME & SHAP in Alzheimer's	2024	ML/DL + LIME + SHAP	Up to 99.9%	XAI	https://adni.loni.usc.edu/
C2	SHAP & Grad-CAM in HAR	2025	ML/DL + SHAP + Grad-CAM	Improved interp.	XAI	https://archive.ics.uci.edu
C3	XAI Practical Guide	2023	ML + LIME + SHAP	Demo results	XAI	https://www.kaggle.com
C4	Evaluation of SHAP, LIME, CAM	2021	DL + SHAP + LIME + CAM	CAM best visual.	XAI	https://www.kaggle.com

VII. PROPOSED MEDI XAI FRAMEWORK PIPELINE

The framework integrates prescription analysis and personalized health monitoring into a unified five-stage multimodal AI pipeline.

A. Framework Architecture

The MediXAI framework consists of five sequential stages as illustrated in Fig. 2:

- 1: Data Acquisition Layer** — Collects inputs from four modalities: handwritten/printed prescription images, electronic health records (EHR), wearable biosensor signals (heart rate, SpO2, ECG, temperature), and clinical text/notes.
- 2: Preprocessing and Feature Extraction Layer** — Applies modality-specific preprocessing: image enhancement (noise reduction, binarization, deskewing) for prescriptions; text normalization and tokenization for clinical notes; signal filtering and segmentation for wearable data; and structured parsing for EHR data.
- 3: AI Processing Engine** — Contains four specialized sub-modules:
 - *OCR Module*: CNN-LSTM, Donut Transformer, or VLMs (LLaVA, Idefics2, QWEN-VL) for prescription text extraction.
 - *NLP Module*: BioBERT-based NER for medication entity extraction and drug-drug interaction detection.
 - *Sensor Fusion Module*: Time-series analysis of wearable data for vital sign monitoring and anomaly detection.
 - *XAI Module*: LIME, SHAP, and Grad-CAM for generating interpretable explanations of all model outputs.
- 4: Multimodal Fusion Layer** — Combines processed outputs from all sub-modules using intermediate or late

fusion strategies to create a unified patient health representation.

- 5: Output and Clinical Feedback Layer** — Generates three types of outputs: (a) digitized prescription with drug safety alerts, (b) personalized health monitoring dashboard, and (c) explainable clinical decision support recommendations.

B. Design Rationale

The five-stage architecture of MediXAI is motivated by the following observations from the reviewed literature:

- **OCR is necessary but insufficient**: All Category A and B papers demonstrate that prescription OCR alone cannot ensure medication safety. Post-OCR NLP validation, drug interaction checking, and semantic verification are essential additional layers.
- **Multimodal fusion improves clinical relevance**: The comparison between Category A (unimodal) and Category B (multimodal) papers shows that incorporating multiple data sources and model architectures generally yields higher accuracy and more robust performance.
- **Explainability is a clinical requirement**: Category C papers consistently emphasize that AI systems without transparent reasoning mechanisms face significant barriers to clinical adoption.
- **Monitoring completes the clinical loop**: Prescription analysis produces a treatment plan, but monitoring determines whether that plan is effective and safe. This feedback loop is essential for personalized medicine.

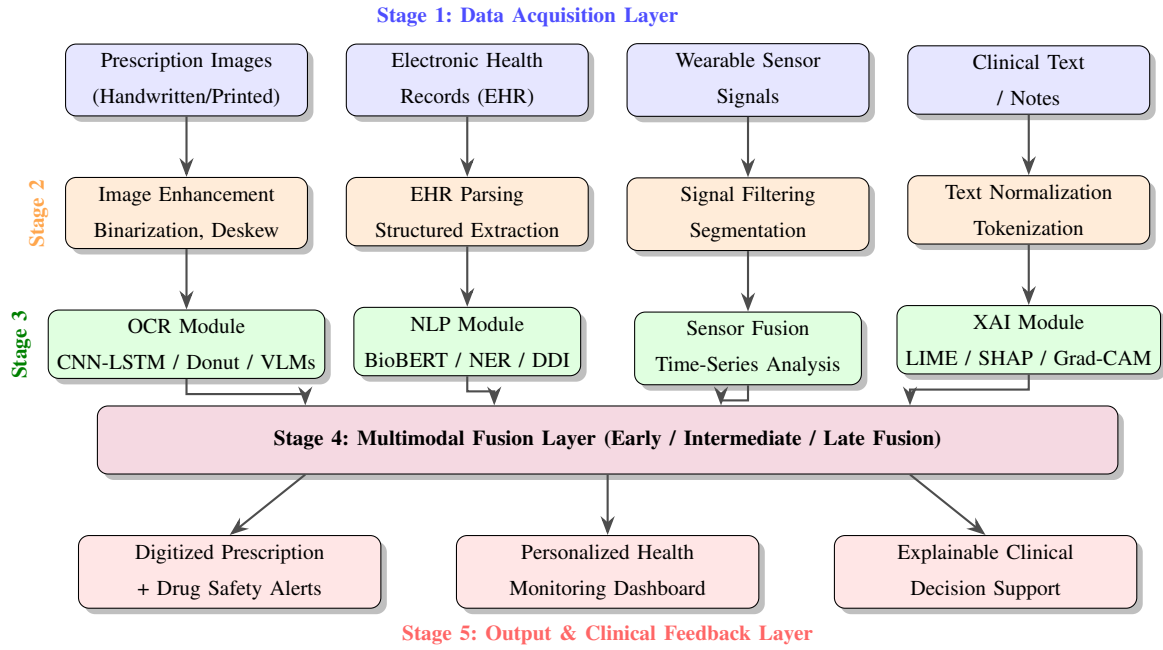


Fig. 2: Proposed MediXAI five-stage multimodal AI pipeline for prescription analysis and personalized health monitoring.

VIII. CHALLENGES AND RESEARCH GAPS

The following critical challenges and research gaps have been identified. Figure 6 illustrates the core divergence between current isolated systems and the required integrated MediXAI approach.

A. Handwriting Variability and Image Quality

The most frequently cited error source across 16 of 18 papers is poor image quality including faded, blurred, and noisy scans. Physician handwriting variability remains the fundamental challenge for prescription OCR. Even the most advanced VLM-based systems achieve only 82–96% accuracy, which is insufficient for unsupervised clinical deployment where a single character error can change a medication name entirely [7]–[9].

B. Absence of Cross-Modal Fusion

No reviewed paper combines prescription OCR with wearable health monitoring data in a unified framework. Current systems operate in isolation: OCR systems process prescriptions, monitoring systems track vital signs, and NLP systems analyze clinical text. The MediXAI framework addresses this gap by proposing an integrated pipeline, but significant engineering and research challenges remain in implementing effective cross-modal fusion for these heterogeneous data types.

C. Insufficient Clinical Validation

Only 3 of 18 papers report any form of real-world clinical deployment or validation. The majority of studies evaluate on benchmark or proprietary datasets without testing in actual hospital workflows [8]. This gap between laboratory performance and clinical utility is a major barrier to adoption.

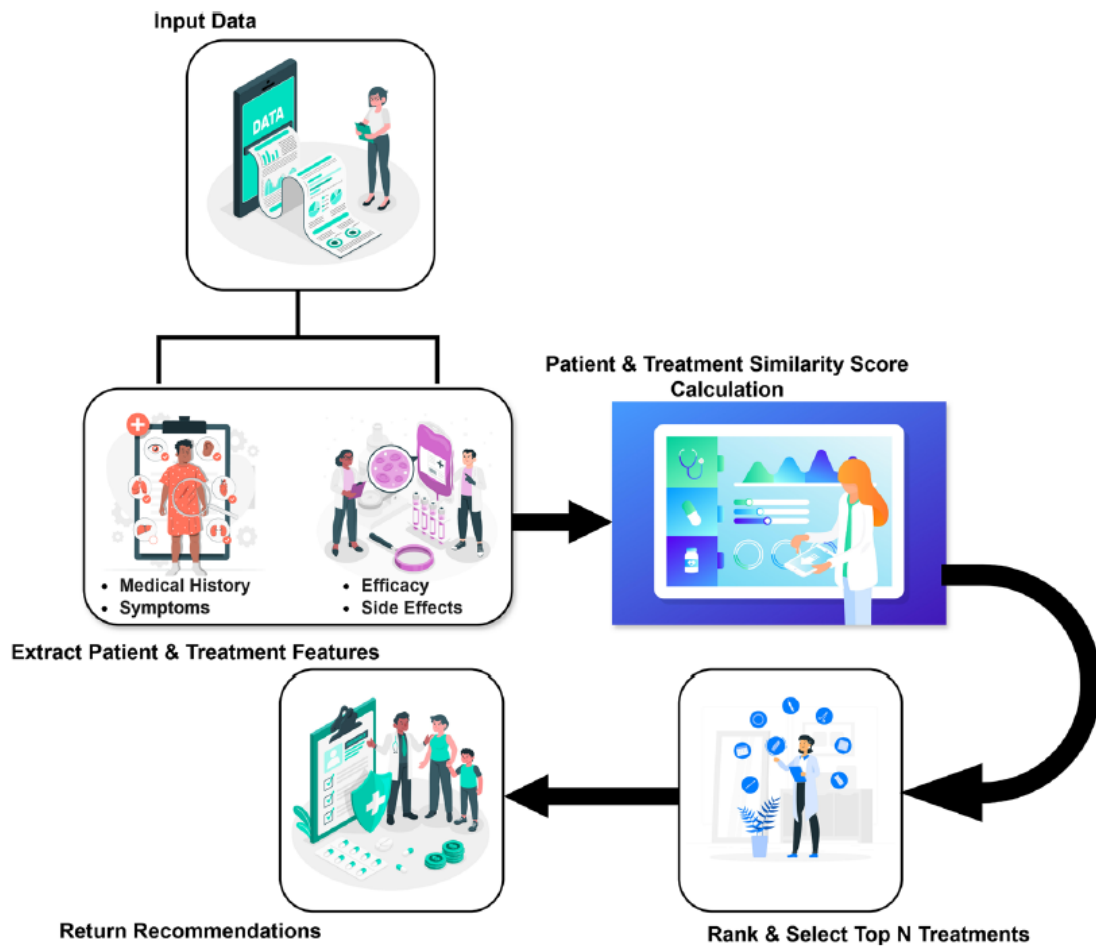


Fig. 3: Workflow diagram illustrating the comprehensive data flow and processing stages within the MediXAI framework.

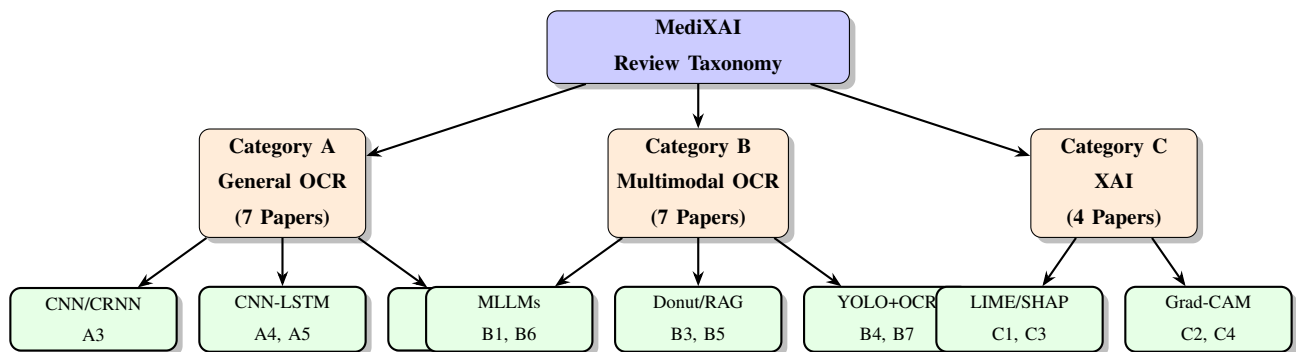


Fig. 4: Taxonomy of reviewed literature organized by thematic category and methodology.

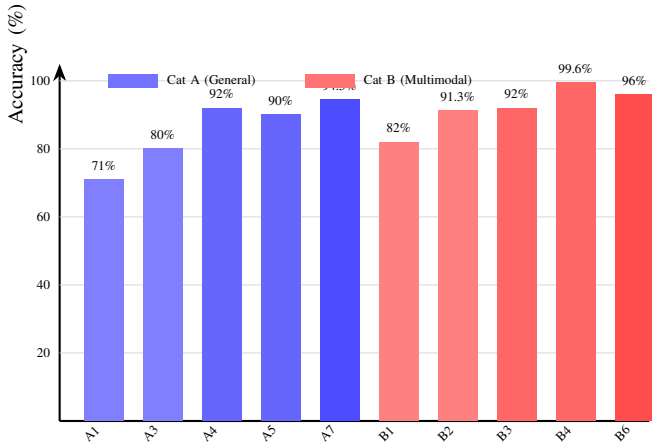


Fig. 5: Accuracy comparison across reviewed prescription OCR studies.

D. Limited Multilingual Support

Most reviewed systems are English-only. Only two papers address multilingual prescriptions: the YOLO-based system for Bangla prescriptions [1] and MIRAGE for Indian prescriptions [7]. Given that illegible prescriptions are most prevalent in developing countries with diverse linguistic environments, multilingual OCR is a critical unmet need.

E. Data Privacy and Security

Healthcare data is highly sensitive and subject to stringent regulations including HIPAA and GDPR. Only one reviewed paper [4] explicitly proposes Federated Learning for privacy-preserving medical AI. The remaining studies either use public benchmark datasets or do not address privacy considerations, leaving a significant gap in responsible AI deployment.

F. Lack of Integrated XAI

No reviewed paper integrates explainable AI techniques with prescription OCR pipelines. Category C papers demonstrate XAI effectiveness for medical imaging and disease detection, but these techniques have not been applied to explain

prescription recognition decisions, drug interaction alerts, or personalized monitoring recommendations. This represents a key opportunity for MediXAI.

G. Computational Cost and Scalability

Advanced MLLM-based approaches such as MIRAGE require substantial computational resources (13 days training on $6 \times A6000$ GPUs) [7]. The pharma benchmark study [8] also noted high computational costs and slower inference speeds for VLMs. Deploying these models in resource-constrained healthcare settings remains challenging.

TABLE VI: Summary of Identified Research Gaps

No.	Research Gap	Papers Affected
1	No cross-modal prescription-to-monitoring fusion	All 18 papers
2	Insufficient real-world clinical validation	15 of 18 papers
3	Limited multilingual support	14 of 18 papers
4	No XAI integration with prescription OCR	All Cat A & B papers
5	Data privacy not addressed	17 of 18 papers
6	High computational cost for MLLMs	B1, B3, B5, B6
7	No drug interaction detection in OCR pipeline	16 of 18 papers
8	Accuracy insufficient for unsupervised clinical use	All Cat A & B papers

IX. FUTURE RESEARCH DIRECTIONS

Based on the identified research gaps, the following future research directions are recommended for advancing the MediXAI framework:

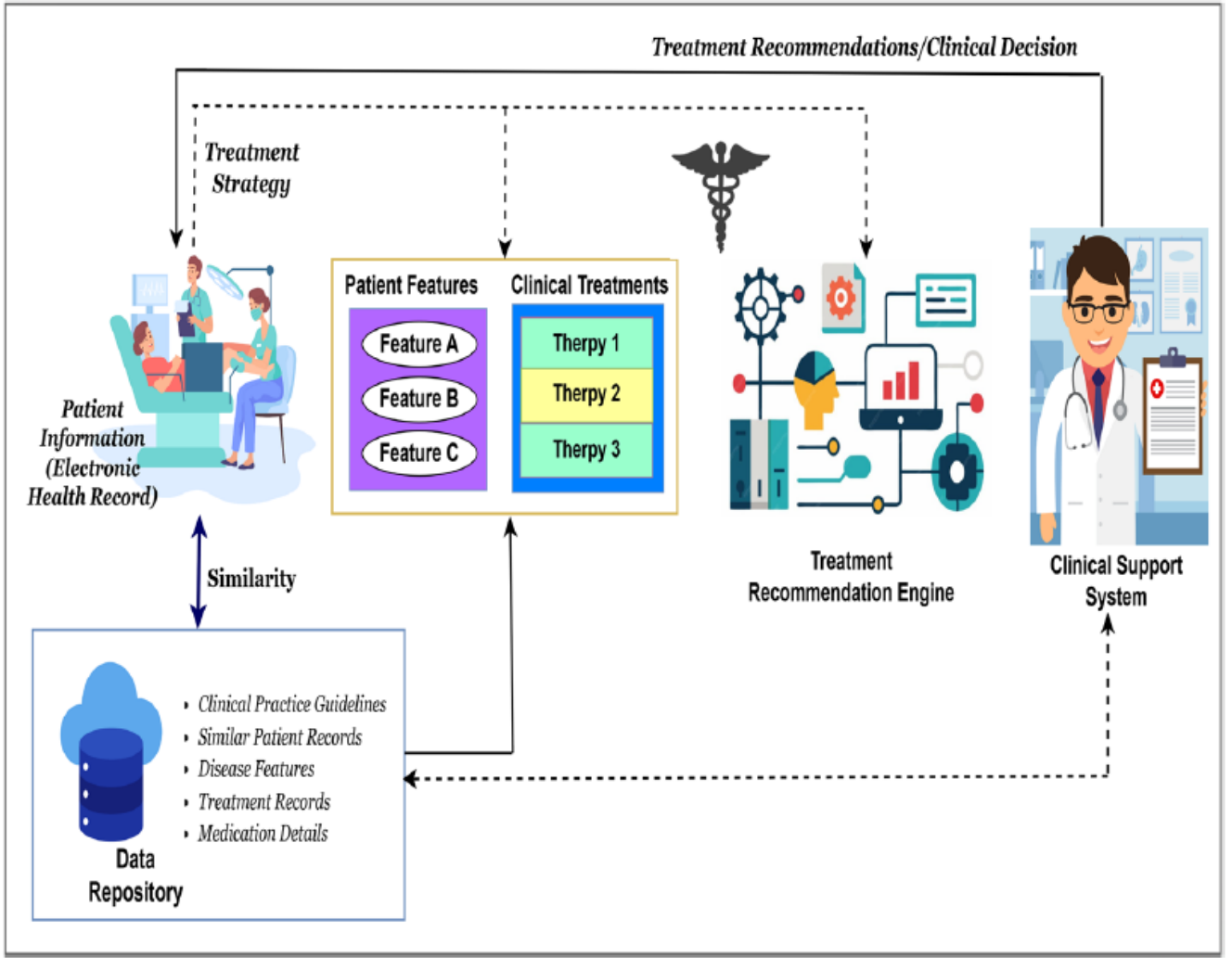


Fig. 6: Visual representation of the research gap: bridging the divide between isolated current systems and the unified MediXAI framework.

A. Unified Multimodal Architecture

Future systems should develop end-to-end multimodal architectures that can simultaneously process prescription images, EHR data, wearable sensor streams, and clinical text within a single model. Multimodal transformers with cross-attention mechanisms and shared tokenization strategies represent promising approaches for achieving this unification. By sharing latent representations across modalities, the model can learn cross-modal dependencies that are currently missed by isolated systems. This architectural shift requires significant advancements in model capacity and training efficiency but

promises to deliver a truly holistic view of patient health.

B. Advanced Vision Encoders for Medical Handwriting

The MIRAGE study [7] identified the vision encoder as the primary bottleneck in MLLM-based prescription OCR. Future work should explore specialized vision encoders trained on medical handwriting, including models such as TrOCR, SigLIP with medical fine-tuning, and hybrid architectures combining handwriting-specific feature extractors with general-purpose language models. Creating a specialized corpus of medical handwriting with fine-grained annotations for

stroke order and ligatures could significantly improve encoder performance on complex cursive text.

C. Integrated Drug Safety Layer

Future MediXAI implementations should incorporate real-time drug-drug interaction detection immediately after prescription digitization. This requires integrating biomedical NLP models such as BioBERT with comprehensive drug interaction databases to automatically flag potentially dangerous medication combinations before dispensing. Furthermore, integrating patient-specific genomic data could enable pharmacogenomic safety checks, predicting adverse reactions based on individual metabolic profiles rather than just population averages.

D. Federated Learning for Privacy-Preserving Healthcare AI

To address data privacy concerns while leveraging distributed hospital data, future research should implement federated learning frameworks that enable model training across multiple institutions without centralizing raw patient data. Differential privacy and secure multi-party computation can provide additional privacy guarantees. Developing efficient federated learning protocols for large multimodal models like VLMs remains a significant technical challenge that requires novel algorithmic approaches to communication efficiency and aggregation strategies.

E. Clinical Validation and Prospective Studies

The field urgently needs prospective clinical validation studies that evaluate MediXAI-type systems in actual hospital pharmacies and clinical workflows. These studies should measure not only technical accuracy but also clinical impact metrics including medication error reduction rates, pharmacist workload reduction, and patient safety outcomes. Long-term observational studies are necessary to assess the sustained

impact of these systems on treatment adherence and health outcomes, moving beyond the snapshot evaluations typical of current academic research.

F. Explainable Prescription AI

Future research should develop XAI techniques specifically designed for prescription analysis, such as attention visualization over prescription regions, confidence scoring for individual extracted entities, and uncertainty estimation that triggers human review for ambiguous cases. The integration of LIME and SHAP with OCR output layers can provide character-level and word-level explanation of recognition decisions. Moreover, counterfactual explanations could help clinicians understand and trust the AI's reasoning process in critical safety scenarios.

G. Multilingual and Low-Resource Language Support

Expanding prescription OCR to support multilingual and low-resource languages including Bangla, Hindi, Urdu, Arabic, and various African languages is essential for global healthcare impact. Transfer learning from high-resource languages and data augmentation using synthetic handwriting generation are promising strategies. Collaborative efforts to build open, multilingual medical handwriting datasets will be crucial to democratize access to these AI tools and ensure that benefits are not restricted to English-speaking regions.

H. Edge Deployment and Mobile Integration

For real-world adoption in resource-constrained settings, MediXAI models must be optimized for edge deployment on mobile devices and embedded systems. Model distillation, quantization, and pruning techniques can reduce computational requirements while maintaining acceptable accuracy levels. Developing lightweight versions of large multimodal models

that can run on standard smartphones or point-of-care devices will enable real-time prescription checking in remote clinics and home care settings, significantly extending the reach of these safety systems.

X. CONCLUSION

This review paper has presented a comprehensive analysis of the MediXAI concept—a multimodal AI framework for prescription analysis and personalized health monitoring. Through the systematic examination of eighteen research papers published between 2020 and 2026 across three thematic categories, the review has provided a detailed understanding of the current state of the art, persistent challenges, and critical research gaps in this domain.

The comparative analysis revealed several key findings. In the domain of handwritten prescription OCR, general approaches using CNN, LSTM, and hybrid architectures achieve moderate accuracy ranging from 71% to 94.5%, while advanced multimodal approaches employing Vision-Language Models and transformer-based architectures push accuracy to 82–99.6%. However, even the highest-performing systems remain insufficient for fully unsupervised clinical deployment due to the safety-critical nature of medication prescriptions. The explainable AI literature demonstrates that LIME, SHAP, and Grad-CAM are effective frameworks for enhancing model transparency, but these techniques have not yet been integrated with prescription OCR pipelines.

The most significant research gap identified is the absence of cross-modal fusion architectures that connect prescription digitization with continuous patient health monitoring. Current systems operate in isolation, processing individual data modalities without leveraging the complementary information available from other sources. The proposed MediXAI five-stage pipeline addresses this gap by providing a conceptual architecture that integrates data acquisition, preprocessing,

AI processing, multimodal fusion, and explainable clinical feedback into a unified framework.

The overall evidence suggests that a well-designed MediXAI system has the potential to significantly reduce prescription ambiguity, support more adaptive chronic disease monitoring, and improve healthcare decision-making. The most promising future implementations will be those that successfully integrate multimodal data processing, generate explainable and trustworthy outputs, ensure patient data privacy through federated learning, and undergo rigorous prospective clinical validation. This review provides a structured foundation and actionable roadmap for researchers and practitioners working toward the realization of such systems.

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