



# Evolution

## Alliance Seating Upholstery Collection

### TECHNICAL INFORMATION

54" Pattern	Approx. Repeat	Fiber Content & Finish	Abrasion (Wyzenbeek)	Lightfastness (AATCC Method 16)	Cleaning Code
ATMOSPHERE	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
AURA	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
CALAIS STRIPE	V-none H-10 1/2" <b>Shown Railroaded</b>	93% Polyester, 7% Polyacrylic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
CARESS	V-1/2" H-1/2"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
CONNECT	V-6 1/2" H-6 3/4"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
ELEVADO	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	100,000 D.R.	40 hours	WS
EMBRACE	V-1" H-1 1/2"	100% Polyester, includes 24% SEAQUAL® YARN - Made With Upcycled Marine Plastic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
EMERSON	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
ENCORE	V-none H-none	100% Polyester Stain Resistant	75,000 D.R.	40 hours	S
EQUINOX	V-none H-none	100% Polyester SUPREEN™ Silicone + Moisture Barrier	150,000 D.R.	40 hours	WS/BC
EVOLUTION	V-5 1/2" H-1/4"	63% Polyester, 37% Acrylic Stain Resistant, Acrylic Backing	125,000 D.R.	40 hours	WS/BC
HUSH	V-none H-none	70% Wool, 20% Polyester, 5% Acrylic, 5% Nylon	100,000 D.R.	40 hours	S
INSIGHT	V-none H-none	100% Phthalate Free Vinyl Face, 100% Polyester Back Stain Resistant	300,000 D.R.	200 hours	WS/BC
SHERLOCK2	V-none H-none	73% Polyester, 27% Viscose alta™ performance technology, Acrylic Backing	150,000 D.R.	40 hours	WS
SOHO	V-none H-none	50% Polyester, 50% Acrylic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
STALLION	V-none H-none	100% Vinyl Face, 100% Polyester Back Resilience Stain Resistant	300,000 D.R.	300 hours	WS/BC
SUMMIT	V-none H-none	100% Polyester SUPREEN™ Silicone + Moisture Barrier	150,000 D.R.	40 hours	WS/BC
VENTURE	V-7" H-3 1/2"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
VIVO	V-none H-none <b>Shown Railroaded</b>	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
WELSH CHECK	V-1 1/2" H-1"	75% Polyacrylic, 25% Polyester Stain Resistant, Acrylic Backing	60,000 D.R.	40 hours	WS/BC

Cleaning Codes:  
 WS - Water based cleaning agents or foam may be used.  
 BC - May be cleaned with bleach following the proper ratio of water and bleach.  
 S - Only mild pure water-free dry cleaning solvents may be use.  
 Cleaning by a professional service is recommended.

See Arc|Com Textile samples for specific technical data.  
 Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan.  
 Multiple factors affect fabric durability and appearance retention.



This card represents only a select sampling of the Arc-Com fabrics available. For the complete selection of patterns and colorways and/or samples of our specific fabrics visit our website at arc-com.com or contact Arc-Com.

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**Encore**  
AC-63735 Pebble #26



**Evolution**  
AC-63963 Dune #14



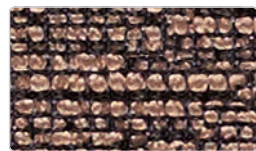
**Stallion**  
AC-64223 Cocoa #14



**Stallion**  
AC-64225 Dune #16



**Encore**  
AC-63732 Cocoa #23



**Vivo**  
AC-63117 Cocoa #28



**Insight**  
AC-63551 Granite #32



**Atmosphere**  
AC-63896 Coal #17



**Calais Stripe**  
AC-64434 Papaya #5



**Caress**  
AC-64470 Tiger's Eye #1



**Venture**  
AC-63591 Pecan #2



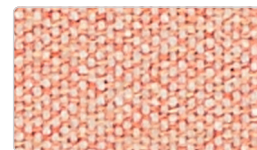
**Summit**  
AC-64318 Sunflower #9



**Equinox**  
AC-64284 Amber #5



**Stallion**  
AC-64217 Amber #8



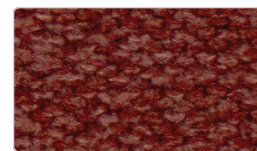
**Emerson**  
AC-63382 Coal #13



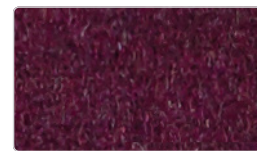
**Stallion**  
AC-64218 Adobe #9



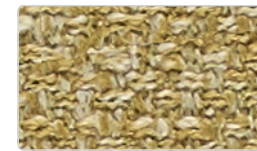
**Encore**  
AC-63728 Blush #19



**Summit**  
AC-64320 Poppy #11



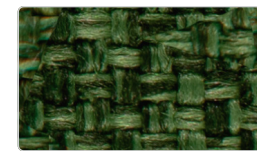
**Hush**  
AC-62117 Plum #8



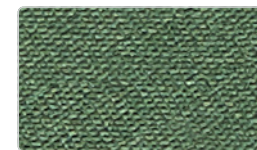
**Soho**  
AC-64169 Lime #10



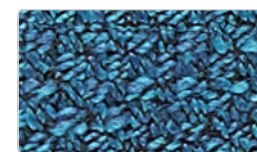
**Stallion**  
AC-64214 Grass #5



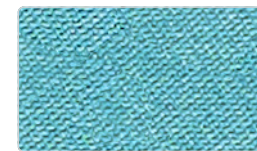
**Equinox**  
AC-64292 Forest #13



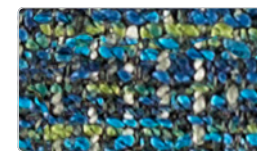
**Encore**  
AC-63717 Emerald #8



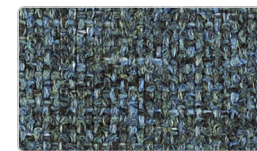
**Soho**  
AC-64171 Mallard #12



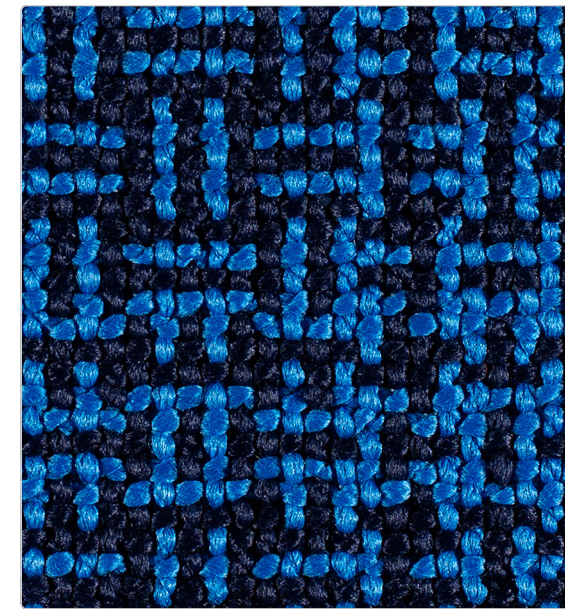
**Encore**  
AC-63719 Turquoise #10



**Sherlock 2**  
AC-63132 Ocean #19



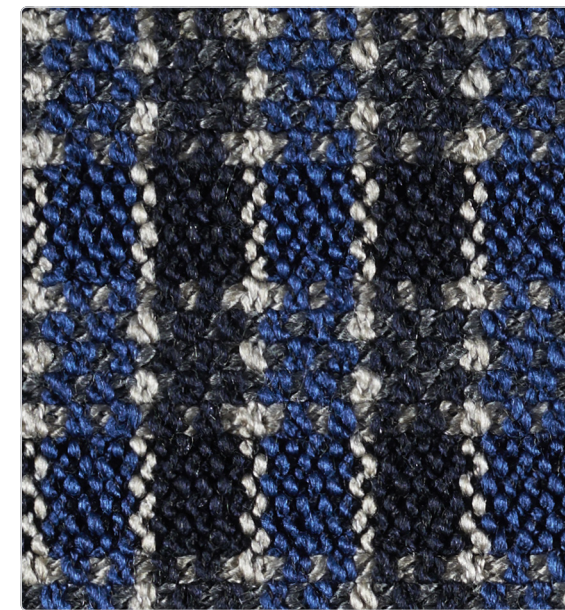
**Aura**  
AC-64241 Baltic #2



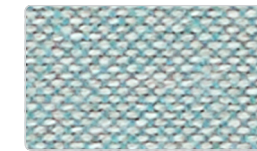
**Connect**  
AC-64482 Ocean #3



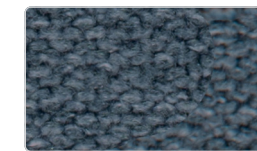
**Evolution**  
AC-63958 Cobalt #9



**Welsh Check**  
AC-64421 Cobalt #2



**Emerson**  
AC-63380 Ice Blue #11



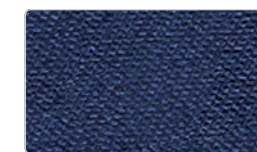
**Summit**  
AC-64331 Sky #22



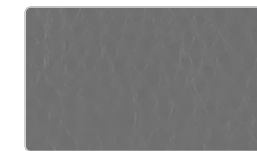
**Stallion**  
AC-64211 Blueberry #2



**Elevado**  
AC-62665 Sapphire #16



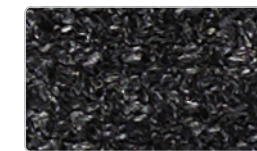
**Encore**  
AC-63723 Midnight #14



**Stallion**  
AC-64235 Ash #26



**Embrace**  
AC-64491 Graphite #2



**Soho**  
AC-64174 Coal #15