

Table Frame with Metal Legs

Figure A

Tools Required

- Cordless driver with magnetic post and following tips
 - # 2 Phillips Drive
 - M6 Hex Drive
 - Naphtha with clean cloth

Hardware Required (Included)

- 10 or 12— Panhead Phillips #8X 5/8" Wood Screws
- 4 —Cap Screw M8-1 X 20mm
- 9" - 3M Adhesive Tape, cut in 4 equal size pieces
- 4 Glides with M10 Thread

Installation

1. Unpack Frame and all hardware.
2. Attach Legs to Frame using supplied M8 Cap Screws as shown in Figure A. Install Glides in bottom of legs
3. Lay worksurface surface face side down on soft surface free of debris.
4. For Wood, and Laminate Surfaces, attach frame using included Wood Screws. Surface should have 1/16" overhang for Square and Round Legs, 4 7/16" for Angled D Legs.
5. For Glass Surfaces, attach frame to painted side of the glass using included 3M Tape. Clean application areas of tape on frame and painted glass using Naphtha and allow it to dry completely. Tape should be applied to frame next to leg attachment as seen in Figure B.
6. Remove backer from one side of tape and apply exposed tape surface to frame. Partially peel remaining backer off tape, a little over half way, and fold backer back over tape (Figure B). Locate frame on surface leaving 1/16" margin around legs. Pull backer off tape and press tape firmly in place. Place 20-30 lbs of weight over each of the tape location and allow 20-30 minutes for tape to take an initial set before removing weight.

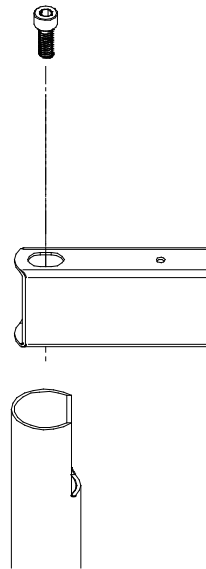


Figure B

