# Assembly Instructions

# COFFEE TABLE

## **Tools Required**

- Cordless driver with magnetic post and following tips
  - M 5 Hex Drive
  - Naphtha with clean cloth

### Hardware Required (Included)

- 4— GLIDES WITH M10 THREADS
- 4—M8-1.25 X 16 FLATHEAD CAP SCREWS
- 4—#10 X 5/8" PANHEAD PHILLIPS WOOD SCREW
- 2-#10 X 2" PANHEAD PHILLIPS WOOD SCERW
- 9" 3M Adhesive Tape

### Installation

- 1. Unpack Frame and hardware.
- 2. Install Glides and Flathead Cap Screws in Leg as shown in Figure A.
- 3. Slide Legs on the welded tabs as seen in Figure A. Ensure there is no gap between Rail and the Leg.
- Using the M5 Hex Drive, Turn the Cap Screws <u>COUNTER-</u> <u>CLOCKWISE</u>, backing the screws out until is presses firmly against the inside of the Horizontal Rail.
- 5. For Wood, and Laminate Surfaces, attach frame using included Wood Screws. Surface should have 1/16" overhang for all legs. See Figure B for screw locations.
- 6. For Glass Surfaces, attach frame to painted side of the glass using included 3M Tape. Clean application areas of tape on frame and painted glass using Naphtha and allow it to dry completely. Tape should be applied to frame next to leg attachment as seen in Figure C.
- 7. Remove backer from one side of tape and apply exposed tape surface to frame. Partially peel remaining backer off tape, a little over half way, and fold backer back over tape (Figure B). Locate frame on surface leaving 1/16" margin around legs. Pull backer off tape and press tape firmly in place. Place 20-30 lbs of weight over each of the tape location and allow 20-30 minutes for tape to take an initial set before removing weight.

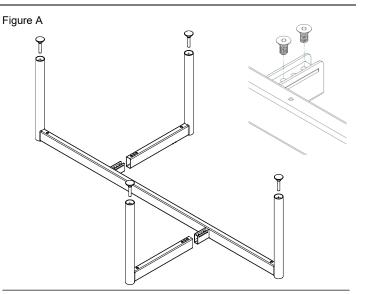
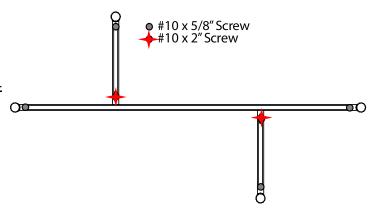
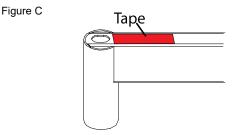
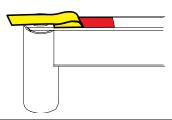


Figure B







Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call Kimball Office Customer Care.

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