

Assembly Instruction

Note: This assembly instruction will cover all configurations of Alloy fixed height double bases.

- 1 Assemble the two adjustable upper channels as shown in **Figure A**. Using the supplied handle and lock plate roughly set the length of the adjustable channel to the desired surface size and configuration ordered in **Figure B**. **Do not fully tighten the lock plate.**

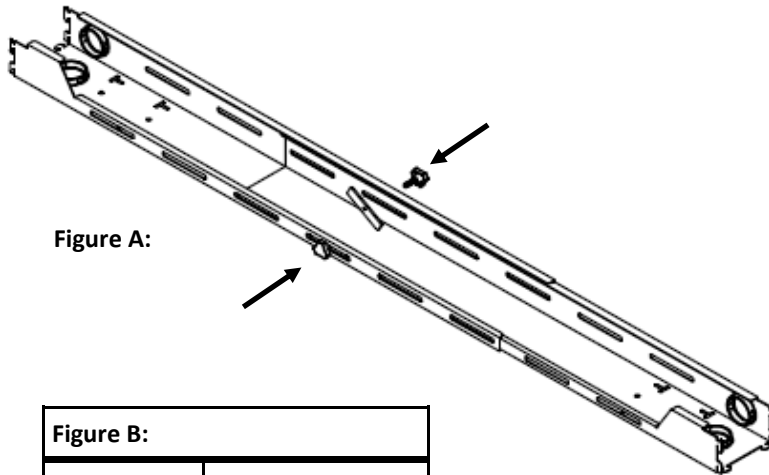


Figure A:

Figure B:	
Surface Size	Freestanding:
48	39 1/2"
54	45 1/2"
60	51 1/2"
66	57 1/2"
72	63 1/2"

- 2 Using the tabs as shown in **Figure C**, attach one side of the adjustable upper channel to the first end leg.

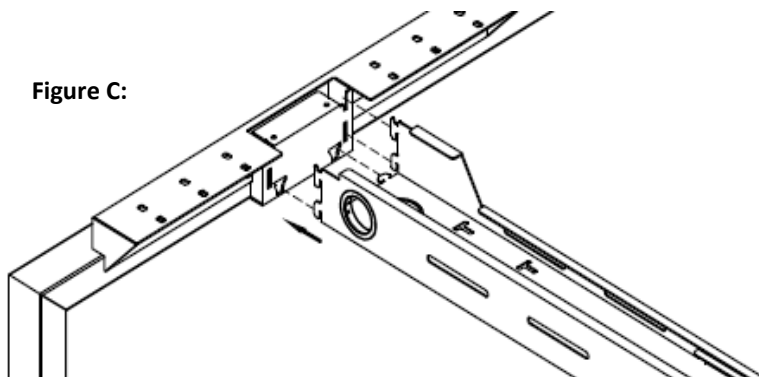


Figure C:

Alloy Fixed Height Single Bases

Package Contents

Hardware	Qty
M6 x 12	4
Handle	2
Lock Plate	2
Mounting Bracket	2
Woodscrews	4

Tools Required

4mm Allen Wrench
Screw Driver
#2 Phillips Bit

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- 3** Verify the upper channel is fully seated as shown in **Figure D**. Using the mounting bracket and M6 x 12 screws provided, secure the adjustable upper channel to the end leg as shown in **Figure E**.

Figure D:

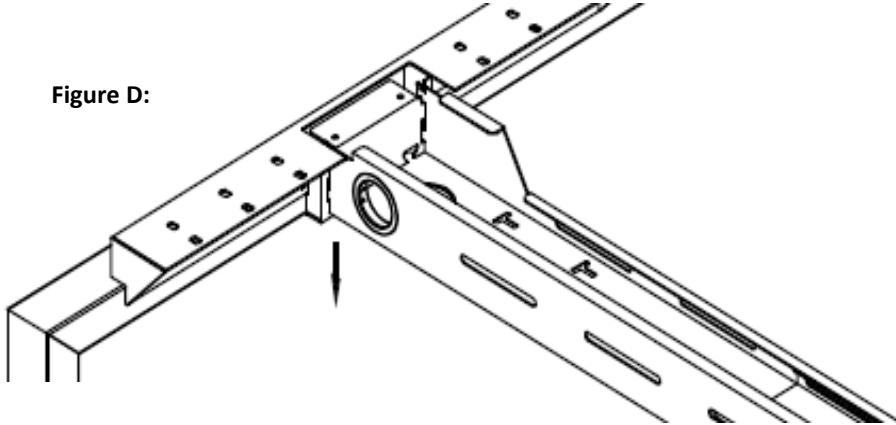
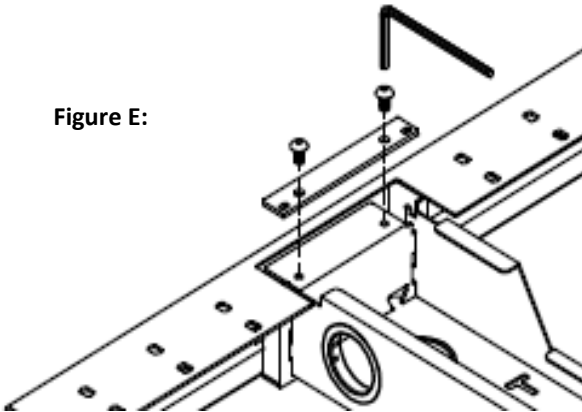


Figure E:



- 4** Repeat steps 2-3 to secure the opposite end leg. Once complete, the entire frame should be constructed to your desired configuration.

Alloy Fixed Height Single Bases

Package Contents

Hardware	Qty
M6 x 12	4
Handle	2
Lock Plate	2
Mounting Bracket	2
Woodscrews	4

Tools Required

4mm Allen Wrench
Screw Driver
#2 Phillips Bit

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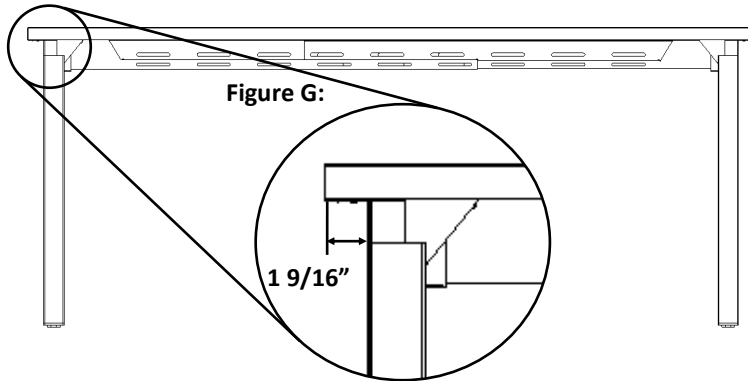
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- 5** Attach the worksurfaces to **one end** of the frame using the provided wood-screws. Center the worksurface width wise on the end leg. Reference the dimension in **Figure F** for location of the surface length wise.



- 6** Pull the adjustable upper channels / frame into final position. Secure the final end leg to the surface using the dimensions shown in **Figure G**.

- 7** Once the surface is secured. Fully tighten down the handle and lock plates from Step 1 on the adjustable upper channel.

Package Contents

Hardware	Qty
M6 x 12	4
Handle	2
Lock Plate	2
Mounting Bracket	2
Woodscrews	4

Tools Required

4mm Allen Wrench
Screw Driver
#2 Phillips Bit

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