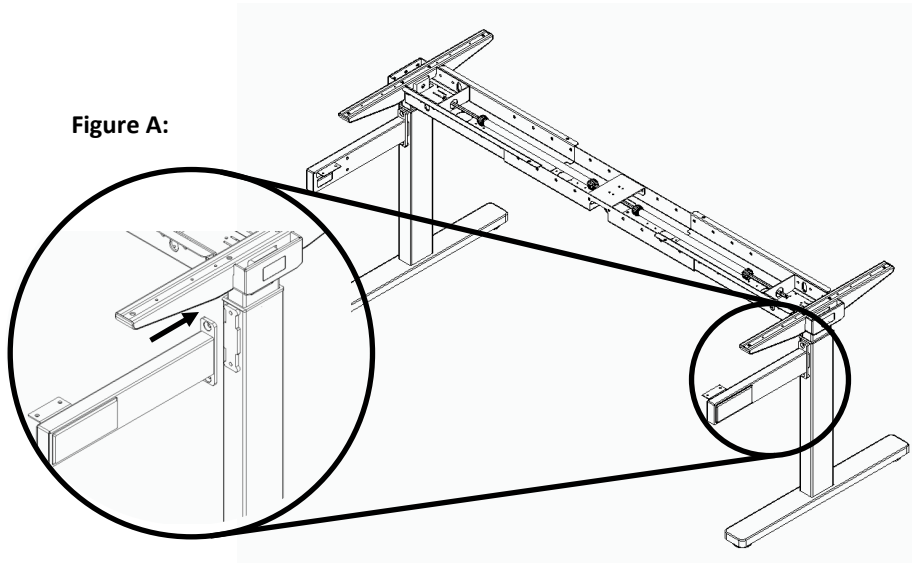


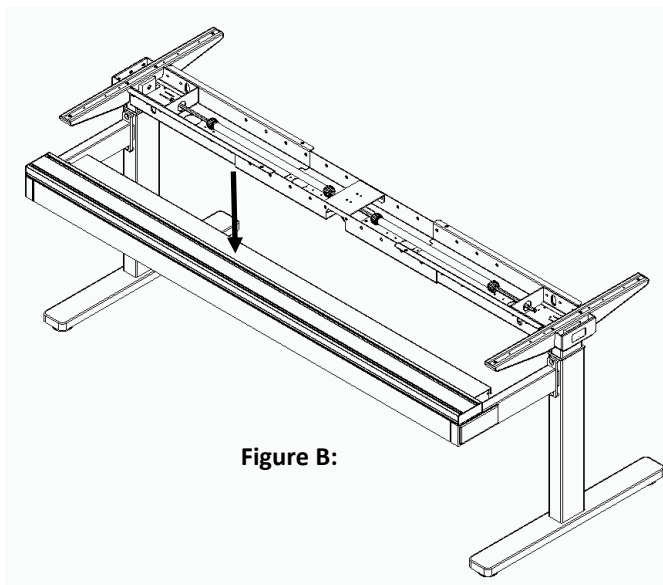
Assembly Instruction

Note: This assembly instruction will cover all configurations of the Alloy adjustable height single sided beams.

- 1** Attach each crosslink to the already assembled single depth station using the M8x12 Flat Head screws as shown in **Figure A**. Place the **crosslink covers** on both ends of each crosslink tube to hide all mounting hardware.



- 2** Place the beam between the crosslink tubes as shown in **Figure B**. Non powered and powered beams are installed in the same method.



Alloy
Adjustable Single Beam

Package Contents

Hardware	Qty
M8 x 12 Screw	4
Self Driving Screw	4

Tools Required
5mm Allen Wrench
Screw Driver
#3 Phillips Driver

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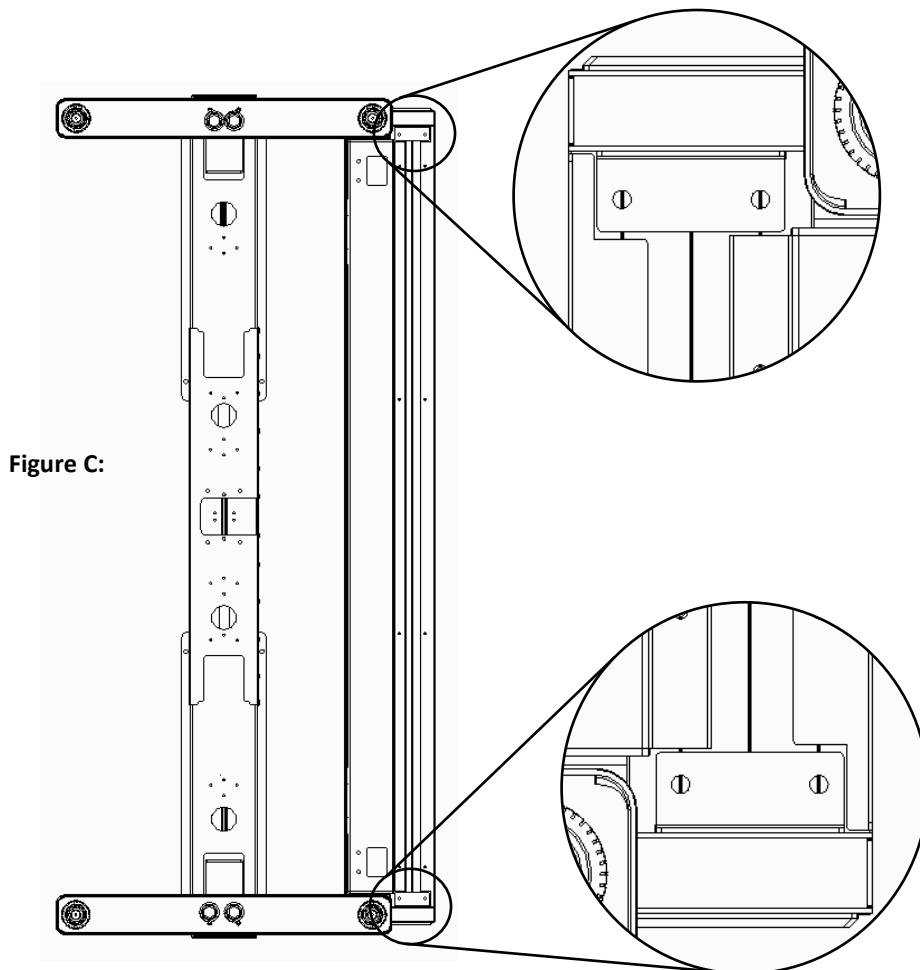
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Assembly Instruction

- 3** From the bottom of the beam align the two outside v grooves with the four holes in the beam mounting brackets as shown in **Figure C**. Using the four provided self-drilling screws secure the beam to the crosslink tubes. Verify the beam is centered length wise between the crosslink tubes on both ends. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.



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