

Base to Top Assembly

Tools Required

- Box Cutter/Utility Knife
- Drill w/#2 Phillips head bit drive
- M5 Allen wrench key

Hardware Required

- 1 - Worksurface (pre-drilled)
- 2 - Height Adjustable Legs
- 1 - Welded Crossbeam
- 4 - Casters (**optional**)

Installation

1. Using a knife, open each individual box removing all parts. **See components in Figure A.**
2. Align crossrail countersink holes with threaded holes in height adjust Y-legs. Tighten M6 X 20 countersink screws using M5 Allen wrench key securing crossrail. **See Figure B.**
3. Place worksurface upside down, pre-drill holes on top, and flip base upside down aligning base mounting pad holes with correct 4 pre-drilled centered holes on worksurface. **See Figure C.**
4. Attach base to surface using cordless drill, #2 Philips pan-head drive, and #8x3/4" wood screws.
5. Refer to manual packed with base legs for instructions on attaching remaining electrical components and power legs.
6. If casters, with base turned upside down, attach to legs as shown in **Figure D.**

Figure B

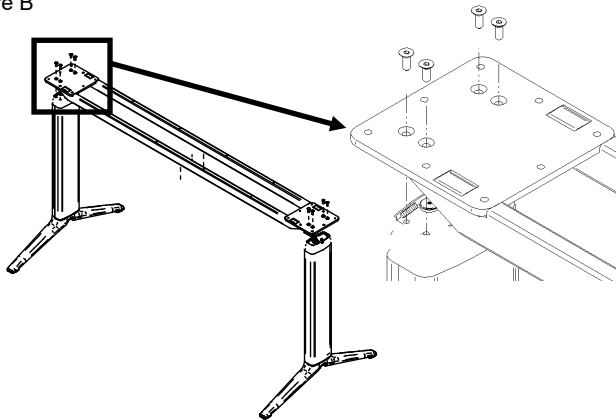


Figure A

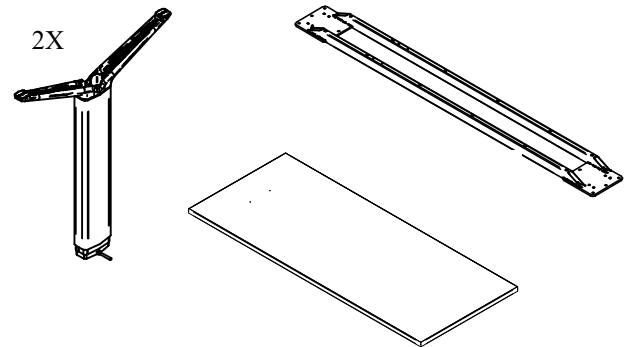


Figure C

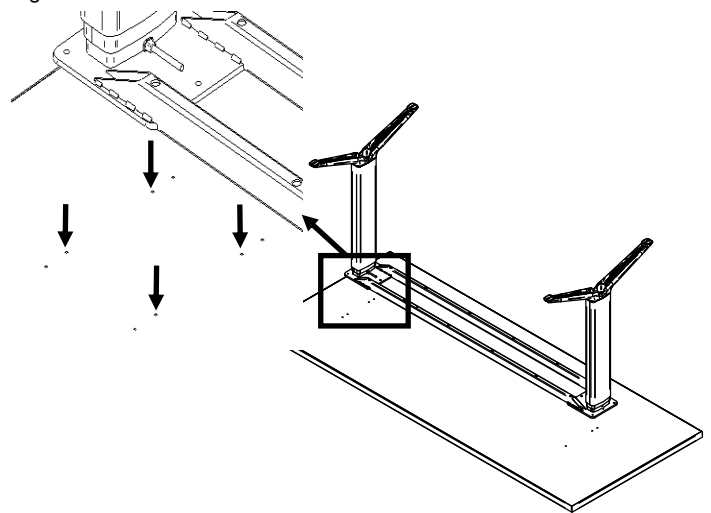


Figure D

