

Benching double side

Tools Required

- Cordless Drill w/#2 Phillips head bit drive
- 3mm Allen key
- 4mm Allen key
- Level

Hardware Required

Varies depending on unit to be installed. Will consist of frame components, legs, worksurfaces, mounting plates, upper sleeves, #8 x 3/4" pan head screws, 1/4-20 x 1" flat head machine screws, M6 x 30 button head machine screws, M5-.8 x 8mm flat head machine screws, 5/16-18 glides. All component members and hardware numbers will vary depending on unit being installed.

Installation

1. Unbox and organize all components for your particular installation. Double sided 6 pack shown in **Figure A**.
2. Locate angled legs for your assembly and insert glides into the threaded hole on the bottom of the leg. **Figure B**.
3. Locate and attach the end cross rail support and the mid cross rail support (if applicable) by inserting the M6 x 30 button head screws through the mounting holes in the leg and into the threaded plate on the selected cross rail, **make sure to orient the connection tab with the "U" towards the top of the legs**, tighten the M6 screws to complete attachment of the rail(s). **Figure C**

Figure A

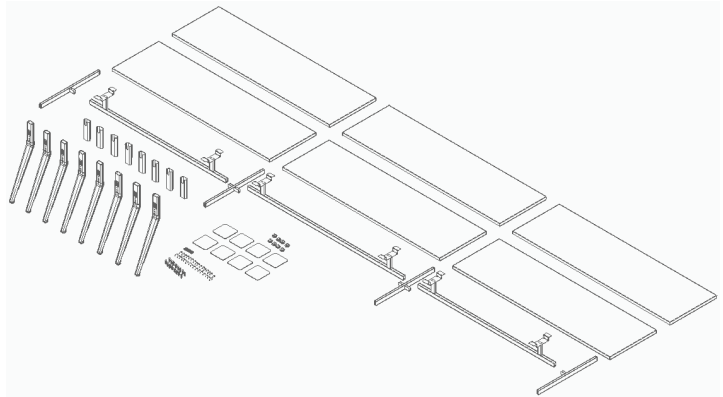


Figure B

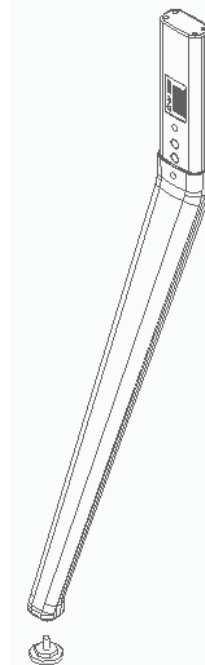
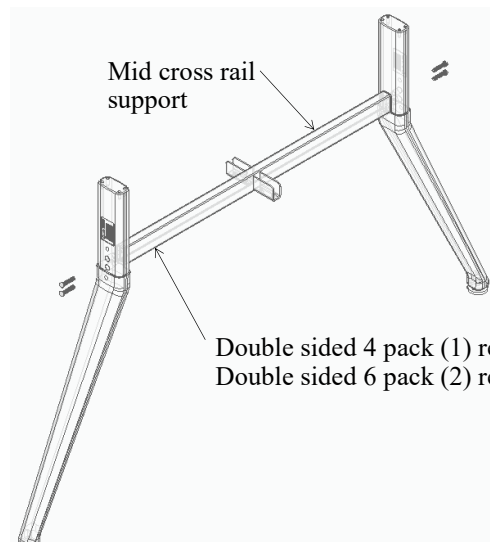
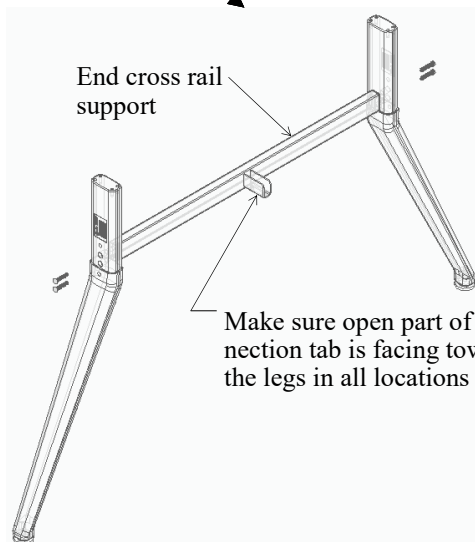


Figure C

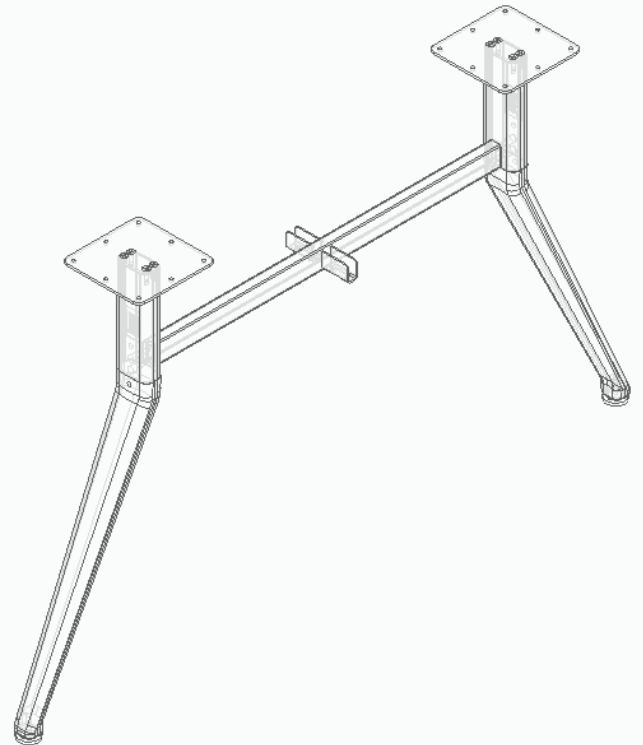
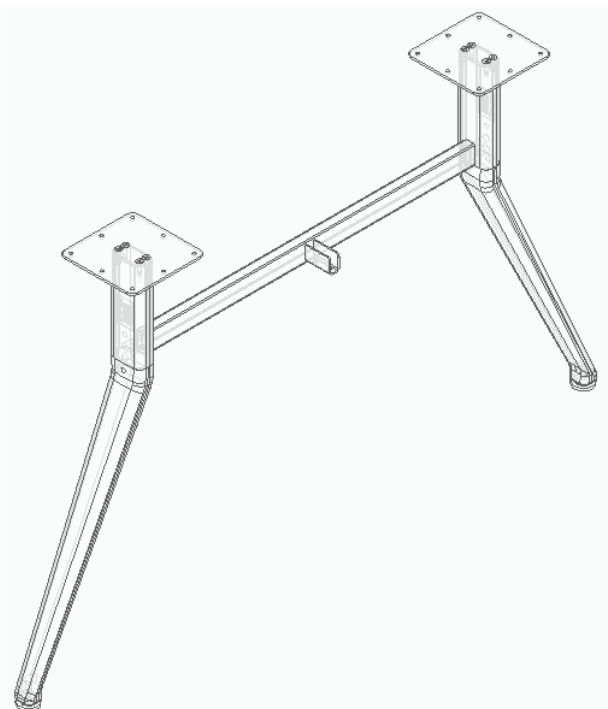
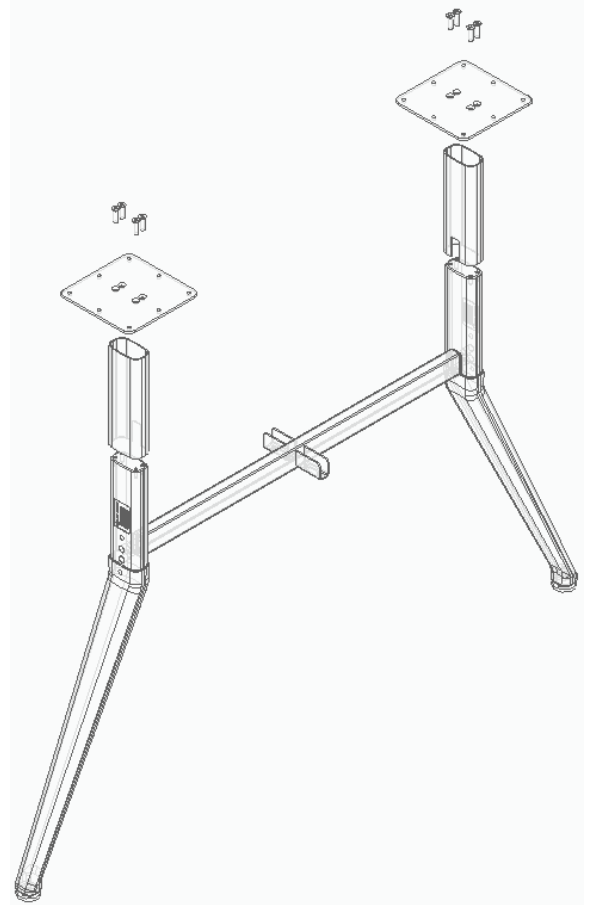


Benching single and double side

Installation

4. With cross rails connected, slide upper sleeves over top portion of the legs, locating the notch over the cross rails. With sleeves in place, attach mounting plates over the sleeve and to the top of each leg using the 1/4-20 x 1" machine screws (4 on top of each leg) **Figure D**

Figure D



Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call Kimball Customer Care.

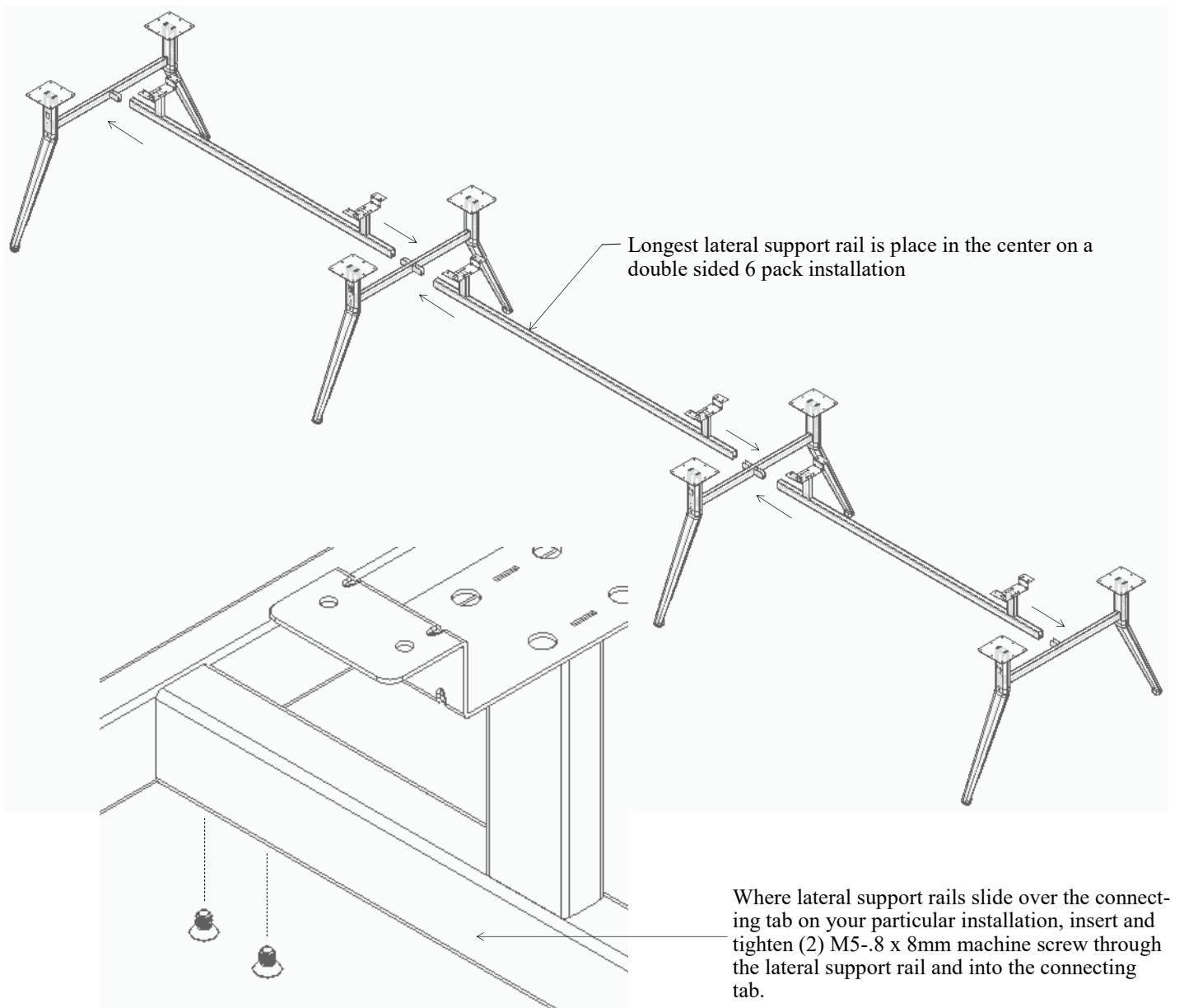
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Benching single and double side

Installation

5. With leg and cross rail assemblies complete, align the lateral support rail assemblies to the connection tabs and slide together. **Figure E**

Figure E



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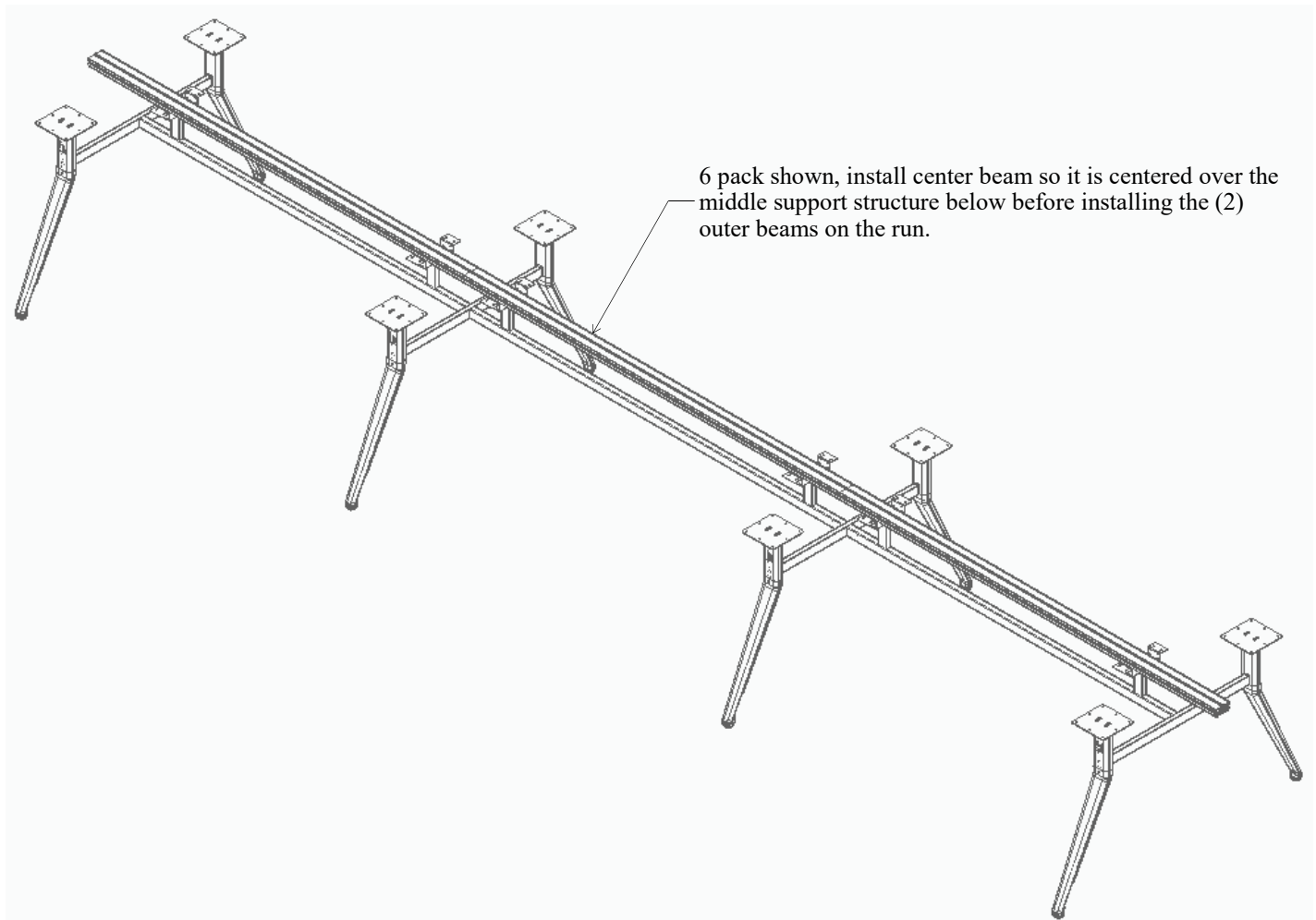
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Benching single and double side

Installation

6. With the support structure assembled attach the power beams required for either a double sided 2 pack, 4 pack or 6 pack. **Refer to DATA BEAM install sheet for detail on how to attach beam to support structure. Figure F**
7. 2 pack, center power beam on lateral support structure 4 pack, 2 power beams meet at center of mid support 6 pack, 3 power beams, install and center middle beam before placing the remaining beams to the outside.

Figure F



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Installation

8. Place support structure in desired location and level assembly. Installing the work surfaces - Place the work surface (s) to be installed on the support structure using the mounting hole guide seen in **Figure G** as a guide for selecting mounting holes. *On a 6 pack installation, the center work surfaces must be installed first and then the outside surfaces.*

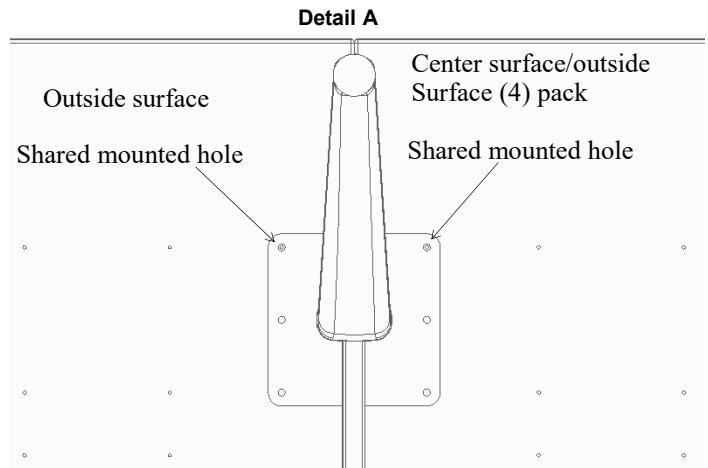
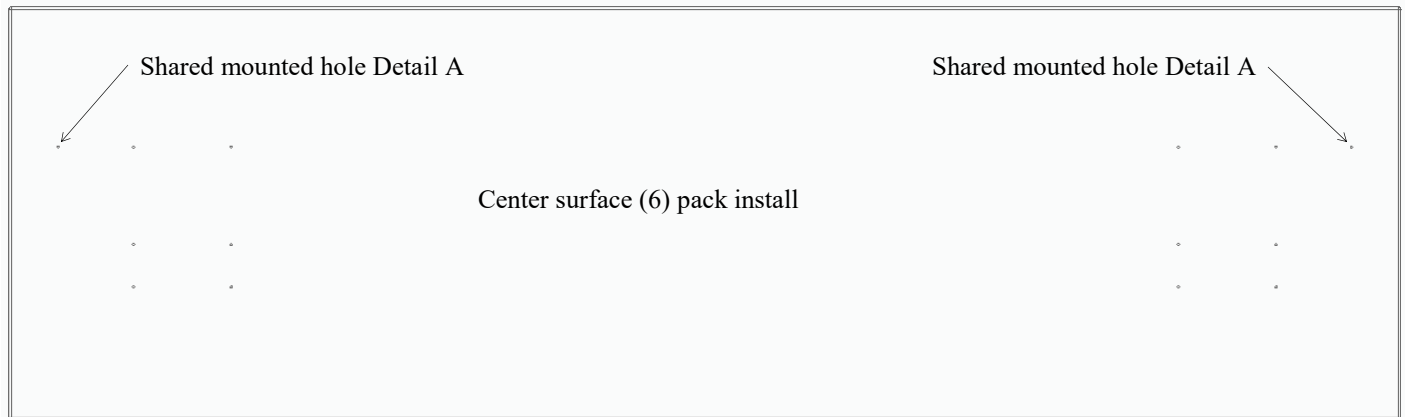


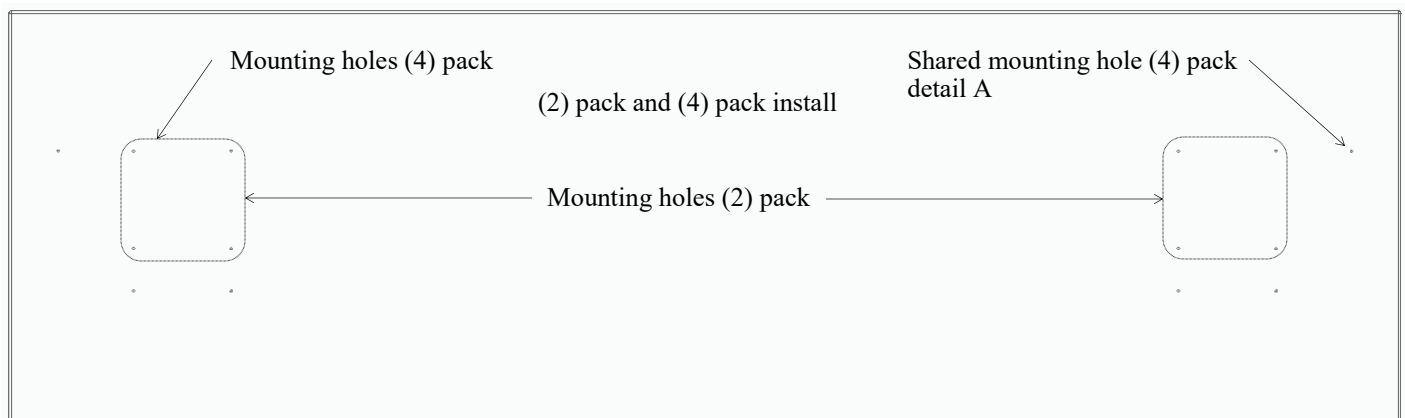
Figure G

USER SIDE



BEAM SIDE

USER SIDE



BEAM SIDE

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Installation

9. With worksurfaces in place for you particular installation, using #8 x 3/4" pan head screws, insert all screws through mounting plates and brackets into the bottom of the work-surface. Installation is now complete. **Figure H**

Figure H

