

### Occasional Tables Assembly

#### Tools Required

- Phillip Head #2 Bit
- Power Drill

#### Hardware Required

- Pan Head Phillips #10 X 1 1/2" Wood Screw
- Pan Head Phillips #10 X 2" Wood Screw
- Pan Head Phillips 1/4-20 X 1 1/2" Machine Screw
- Pan Head Phillips 1/4-20 X 2" Machine Screw

#### Installation

1. Remove worksurface (round, square, rectangle or oval) from box and turn upside down placing on a protected surface (carpet, blanket, etc.) free of dirt and debris.
2. Remove frame from box and turn upside onto top
3. Align holes of frames with the pre-drills or threaded inserts of top. (Figure A and Figure B)
4. Visually notice the difference between the heights of each tube of the frame. Two different length screws will be used based on the tube heights.
5. Use the #10 X 1 1/2" or 1/4-20 X 1 1/2" length screws for the short height of tube. (Figure C)
6. Use the #10 X 2" or 1/4-20 X 2" length screws for the tall height of tube. (Figure D)

**SPECIAL NOTE: USING THE #10 X 2" or 1/4-20 X 2" SCREW IN THE SHORT TUBE WILL DAMAGE THE WORKSURFACE.**

Figure A

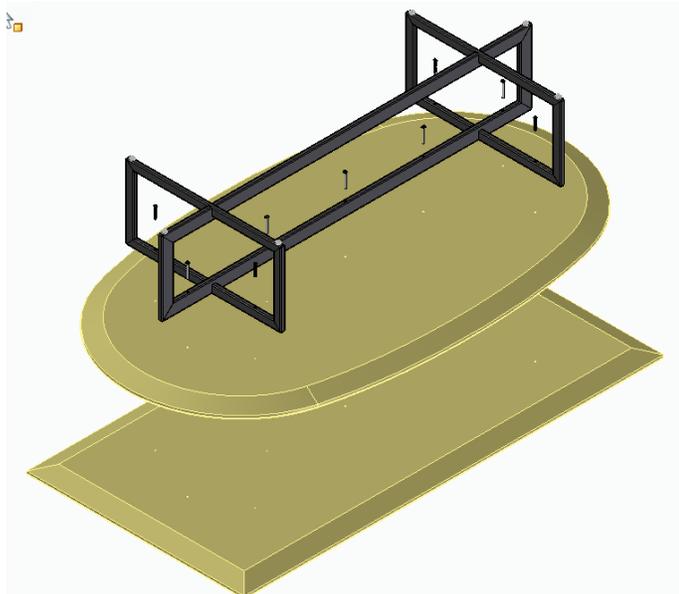


Figure B

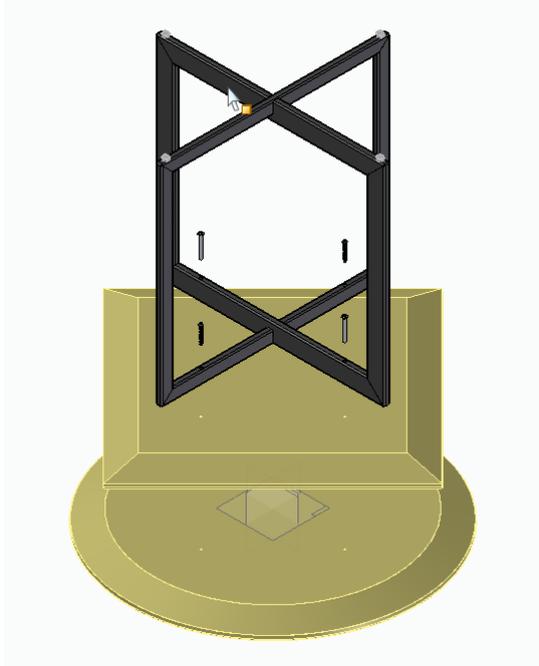


Figure C

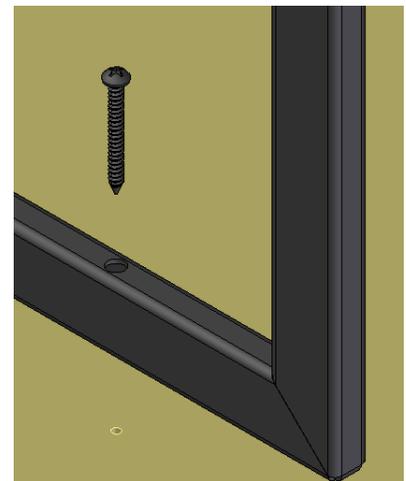


Figure D

