



Seating Upholstery Textile Program

ArcCom Customer Service 800.223.5466 or orders@arc-com.com

Order memo samples through ArcCom Customer Service, Alliance website page, or www.arc-com.com

All patterns not listed must be ordered as COM

This document is considered the most up-to-date listing of ArcCom graded-in patterns

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	PFAS Free
Alpha	F	None		Varies by Color	Yes
Ambiance	E	None		No	Yes
Angle	R	2		No	Yes
Apex	O	2		No	No
Apollo	F	None		No	No
Arabesque	H	None		No	Yes
Arashi	L	2,3		No	No
Around	K	2		No	No
Astor	H	2		No	No
Athena	L	2		No	No
Atlas	D	None		No	Yes
Atmosphere	A	None		No	No
Atomic	R	2		No	No
Aura	B	None		No	No
Axis	J - 3.18.24 grade change to G	None		Yes	Yes
Bali	Q	2		No	No
Block Petal	O	2		No	Yes
Boardwalk	F	2		No	No
Bocce	M	2		No	Yes
Bronco	G - 3.18.24 grade change to E	None		Varies by Color	Yes
Burkina	H	None		No	No
Cadence	H	None		No	Yes
Calais Stripe	L	2		No	No
Caress	J	None		No	No
Carnival	G	None		Yes	Yes
Cavo	J	None		No	No
Centring Stripe	M	2,6		No	No
Ceramica	N	2		No	Yes
Channel	F	None		Varies by Color	Yes
Chroma	F	None		Varies by Color	Yes
Cirque	M	1,2		No	No
Coastline	F	None		No	No
Column	G	2		No	No
Connect	K	None		No	No
Contour	L	2		No	Yes
Cosmos	L	2		Varies by Color	Yes
Crescendo	N	2		No	No
Crystal	K - 3.18.24 grade change to J	2	01.24: 62515	No	No
Dakota	D	None	08.20: 69921, 69923, 69929	No	Yes
Dakota 2	D	None		No	Yes
Daytona	L	2		Varies by Color	Yes
Delphi	D	None		No	No
Delta	D	1	01.21: 69841, 69846, 69852, 69861	No	No
Drifter	D	None		No	Yes
Durango	C	1		Varies by Color	Yes
Dynasty	H	None		Varies by Color	Yes
Eden	F	None		No	No
Elementary	T - 3.18.24 grade change to N	2		No	Yes
Elevado	G	None		No	No
Elite	C				No
Embrace	D	None		No	No
Emerson	B	None		No	No
Empress	D	None		No	Yes
Encore	C	4		No	No

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	PFAS Free
Engrave	G	None		No	Yes
Equinox	B	None		No	Yes
Etch	E	1		Varies by Color	Yes
Evolution	M	2		No	No
Fiji	E	None		No	No
Flora	F	2		No	Yes
Fragment	Q - 3.18.24 grade change to M	2		No	Yes
Frontier	D - 3.18.24 grade change to C	1	01.24:67497 08.20: 67495 03.20: 67484	Varies by Color	Yes
Gamma	F	None		Varies by Color	Yes
Gardenia	F	None		Yes	Yes
Gatsby	F	2		Varies by Color	Yes
Gem	E	None		Yes	Yes
Geostitch	M	2,3		No	No
Glam	F	None		Varies by Color	Yes
Glinda	I	None		No	No
Glo	G	None		Varies by Color	Yes
Great Wall	L	2		No	No
Grid	L	2		No	No
Harlequin	R	2,6		No	No
Highlands	I	None		No	No
High Rise	Q	2		No	No
Hush	F	3		No	Yes
Illusion	C	None	10.23: 68591 01.21: 68596	Varies by Color	Yes
Illusion 2	C	None		No	Yes
Insight	B	None		No	Yes
Intaglio	G	None		No	Yes
Intaglio 2	G	None		Varies by Color	Yes
Intersect	I	2	04.19: 69561, 69562, 69566, 69567	No	No
Interstate	H	2		No	No
Iona	H	2		No	No
Isabella	F	2		Varies by Color	No
Itajime	N	2,3		No	No
Kaolin	F	None		No	No
Katano	E	2,3		No	No
Key	L	2		No	No
Kuba	T	2		No	Yes
Kumo	K	2,3		No	No
Legacy	E	1		No	No
Legend	G - 3.18.24 grade change to F	None		No	No
Linea	G	None		No	No
Loara	L	2,3		No	No
Lore	H - 3.18.24 grade change to F	None		No	Yes
Lunette	J	None		No	No
Luxe	G	None		No	Yes
Lyre	I	2		No	No
Lyric	P	2		Yes	Yes
Majorca	J	None		No	Yes
Marquee	L - 3.18.24 grade change to I	2		Varies by Color	Yes
Mason	M	2		Varies by Color	Yes
Mason Stripe	J	2		No	No
Moon Beam 2	H	None	60586, 60587,60588, 60589, 60590, 60591, 60593, 60596, 60602,60604	No	No
Morgan	F	2		No	No
Morocco	L	2		No	No
Nahouri	H	None		No	No
Network	N	2		No	No
Nova	Q	2	7.20: 60000, 60001, 60002, 60003, 60005, 60009, and 60013 due to Mill closure	No	No
Oculus	I	2		No	No
Odyssey	F	None		No	No
Ombre Petal	I	3		No	No
Omega	E	2		Varies by Color	Yes
Palatine	F	None	03.20: 68463	No	No
Palatine 2	F	None		No	No

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	PFAS Free
Paragon	O - 3.18.24 grade change to N	2		No	No
Paxton	K	2, 4, 7		No	No
Perspective	M	2		No	No
Polished	G	1		Varies by Color	Yes
Quest	L	2		No	No
Radius	O	2,6		No	No
Raya	J	2		No	No
Reality Check	L	2		No	No
Rio	J	2		No	No
Rodeo 2	D	None		No	Yes
Roundabout	E	None		No	No
Samsara	F	2		No	No
Sanganeri	L	2		No	No
Santa Fe	G	None		No	No
Santorini	J	None		No	Yes
Saxon	L	2		No	No
Sector	L	2		No	No
Sequoia	M	2	7.20: 61393, 61394, 61395, 61397, and 61400 due to Mill closure	No	No
Sherlock	E	None		No	No
Sherlock 2	D	None		No	No
Shibori	L	2	7.20: 60041, 60042, 60043, 60045, 60046, 60048, 60051, and 60054 due to Mill closure	No	No
Shimmer	E	1		No	Yes
Shimmer 2	E	None		No	No
Silverado	E	1		Varies by Color	Yes
Silverado 2	E	1		Varies by Color	Yes
Skye	J	None		Varies by Color	Yes
Soho	B	None		No	No
Solitude	I - 3.18.24 grade change to F	None		No	Yes
Sonata Stripe	M	2		No	No
Sonic	T	2		No	No
Spectrum	D	None		No	Yes
Speedway	L	2		No	No
Spin	L	2		No	Yes
Spirit	D	4	01.21: 60465, 60467, 60470, 60480, 60482, 60486, 60488, 60489	No	No
Splash	C	None		No	Yes
Square One	O	2		No	No
Stallion	B	1		No	Yes
Stetson	C	None		No	Yes
Strata	E	1		Yes	Yes
Streamline	L	2		No	Yes
Sukhala	P	2		No	No
Summit	B	None		No	Yes
Sundial	M	2		No	No
Sync	F	None		No	No
Tailored	G	None		No	Yes
Tally	H	2		Yes	Yes
Tectonic	F	None		Varies by Color	Yes
Tick-Tock	I	2		No	No
Tiebele	H	None		No	No
Transform	B	None		No	No
Traverse	P	2		No	No
Tritik	O	2,3		No	No
Vanderbilt	I	2		No	No
Vault	M	2		No	No
Venture	L	2		No	No
Victoria	L	2,4,7		No	No
Vivo	H	None		No	No
Wanderer	R	2		No	No
Watson	B	None		No	No
Welch Check	K	2		No	No
Windlass	N	2		No	No
York Plaid	Q	2		No	No

Textile Appearance Guidelines

Please note that these guidelines are here to help you have the best looking product that Kimball International can provide to you. Guidelines 1-4 are simply explanations of what you may see on your chair. We can still upholster fabrics associated with these guidelines, but you may see some of the characteristics described.

1. Due to thickness and or stiffness this textile may result in gathers and puckers around corners, contours and certain seams.
2. Patterns are considered matched directional; however, decorative stitching, tufting/buttons, seams and seat to back on corner, wedge and diagonal units may not align due to pattern configuration.
3. Textile with high nylon or wool content (more than 50%) may show signs of material stretch and lack of rebound when room temperatures fluctuate.
4. Mohair, velvet and chenille may be easily bruised or have the potential of crooked seams due to the heavy nap and flip.

Textile Restriction Guidelines

Fabrics associated with guidelines 5, 6 and 7 prevent us from upholstering the applicable chair series.

5. This textile cannot be used for glue application. Potential issues could include poor adhesion quality to the mating surface, separation of the fabric face from the backing or glue bleeding through the fabric.
6. Thin and/or loosely woven textiles cannot be used due to potential fabric separation at the seams.
7. This textile has an uneven/irregular surface and cannot be used with topstitch upholstery. The topstitch disrupts the visual appearance of the upholstery. You can contact By Design to see if it is possible to remove the model's top stitch in order to use the fabric.

Textile Application Guidelines

Seating Series	1	2	3	4	5	6	7
Abott	✓		✓	✓		✓	
Acquaint	✓		✓	✓		✓	✓
Admire	✓	✓	✓	✓		✓	✓
Alterna Benches	✓	✓	✓	✓		✓	
Anora	✓	✓	✓	✓		✓	
Arlington	✓	✓	✓	✓			
Arlington Tufted	✓		✓	✓		✓	✓
Aspen	✓	✓	✓	✓	✓	✓	✓
Aurora Executive	✓		✓	✓		✓	✓
Aurora guest	✓		✓	✓		✓	
Aussie	✓		✓	✓	✓	✓	✓
Behnti	✓		✓	✓		✓	
Beo	✓	✓	✓	✓		✓	✓
Bloom						✓	
Boyd						✓	✓
Boyd Tufted	✓		✓	✓		✓	✓
Chaddy	✓	✓	✓	✓		✓	✓
Cinch	✓		✓	✓		✓	✓
Circ	✓		✓	✓			
Clever Pedestal Cushion Tops	✓		✓	✓		✓	✓
Collette	✓		✓	✓	✓	✓	✓
Confide Lounge	✓	✓	✓	✓		✓	✓
Connolly	✓	✓	✓	✓		✓	✓
Connolly Bench	✓	✓	✓	✓		✓	
Cricket	✓		✓	✓		✓	✓
Davari	✓		✓	✓	✓	✓	✓
Daymora	✓	✓	✓	✓		✓	
Delgado	✓		✓	✓			
Ditto	✓	✓	✓	✓		✓	
Eager	✓	✓	✓	✓		✓	✓
Eklund	✓	✓	✓	✓		✓	✓
Eklund Tufted	✓		✓	✓		✓	✓
Eloquence Executive/Lounge	✓		✓	✓			✓
Eloquence guest - Stitch-it V models	✓	✓	✓	✓		✓	✓
Embra Sleep Sofa	✓		✓	✓			✓
Epic Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Entourage	✓		✓	✓	✓	✓	
Essay upholstered seat	✓		✓	✓		✓	
Ezzeri	✓		✓	✓		✓	✓
Farrah	✓		✓	✓	✓	✓	✓
fiXt Cushion	✓	✓	✓	✓		✓	✓

Textile Application Guidelines							
Seating Series	1	2	3	4	5	6	7
Footprint Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Fringe	✓		✓	✓			
Geo	✓	✓	✓	✓		✓	✓
Greer	✓		✓	✓	✓	✓	
Grin	✓		✓	✓	✓	✓	✓
Grin Tufted	✓		✓	✓	✓	✓	✓
Helio	✓	✓	✓	✓		✓	✓
Hobsen	✓	✓	✓	✓		✓	✓
Idara	✓		✓	✓			
Independence - 81,82,84	✓		✓	✓			
Independence - All others	✓		✓	✓		✓	✓
Independence - Hillsborough 956	✓		✓	✓			✓
Independence - Newcastle 942,944	✓		✓	✓		✓	✓
Jelson	✓		✓	✓		✓	
Jiminy	✓	✓	✓	✓		✓	
Joelle Lounge	✓	✓	✓	✓		✓	✓
Joelle Ottomans (Ancillary and modular)	✓	✓	✓	✓		✓	✓
Jovalie	✓		✓	✓		✓	✓
Joya	✓	✓	✓	✓		✓	✓
Karid	✓	✓	✓	✓		✓	✓
Kithara	✓	✓	✓	✓		✓	✓
Kozmic	✓		✓	✓		✓	✓
Laudio	✓		✓	✓		✓	✓
Lavoro mesh/plastic back	✓		✓	✓	✓	✓	✓
Lavoro upholstered back	✓		✓	✓		✓	
Lochlyn	✓	✓	✓	✓		✓	✓
Lolita	✓	✓	✓	✓		✓	✓
LSM	✓		✓	✓	✓	✓	✓
Mabel			✓	✓		✓	
Marnia	✓		✓	✓		✓	✓
Marina Table top	✓	✓	✓	✓		✓	✓
Meadow	✓	✓	✓	✓		✓	✓
Melora	✓		✓	✓		✓	
Mix-it Mesh/Plastic Back	✓		✓	✓	✓	✓	
Mix-it upholstered back							✓
Monterrey Tufted	✓	✓	✓	✓	✓	✓	✓
Nash	✓	✓	✓	✓		✓	✓
Nate and Natty	✓	✓	✓	✓		✓	✓
Otto	✓	✓	✓	✓		✓	✓
Pairings	✓		✓	✓		✓	✓
Physician/Exam Stool	✓	✓	✓	✓		✓	
Picado	✓		✓	✓			
Pose	✓		✓	✓		✓	
Priority Pedestal Cushion Tops	✓		✓	✓			
Ralla	✓		✓	✓			✓
Renegade Pedestal Cushion Tops	✓		✓	✓		✓	✓
Reno	✓	✓	✓	✓		✓	✓
Respect	✓		✓	✓			
Rizora	✓		✓	✓			
Rolli	✓	✓	✓	✓		✓	✓
Shore	✓	✓	✓	✓		✓	✓
Smile	✓	✓	✓	✓		✓	✓
Stature with accent	✓		✓	✓		✓	
Stature all other	✓	✓	✓	✓		✓	✓
Swift	✓	✓	✓	✓		✓	✓

Textile Application Guidelines

Seating Series	1	2	3	4	5	6	7
Swift Tufted	✓	✓	✓	✓		✓	✓
Sycamore	✓		✓	✓		✓	
Tag	✓	✓	✓	✓		✓	
Tellaro	✓	✓	✓	✓		✓	✓
Tellaro Horixon Back Stitch and Tufted Models	✓		✓	✓		✓	
Tessera Benches	✓		✓	✓			
Tessera Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Thatcher	✓	✓	✓	✓		✓	
Theo	✓		✓	✓			
Timberlane	✓	✓	✓	✓		✓	✓
Tizelle	✓		✓	✓		✓	✓
Toss Accent Pillow, Bean Bags, Floor Cushions, Wedges & Cushions	✓		✓	✓		✓	✓
Tri	✓		✓	✓		✓	✓
Tucker	✓		✓	✓		✓	✓
Tucker Health	✓	✓	✓	✓		✓	✓
Tyba	✓	✓	✓	✓		✓	✓
Villa	✓	✓	✓	✓		✓	✓
Villa Health	✓	✓	✓	✓		✓	✓
Villa Health Sleep Sofa	✓		✓	✓		✓	
Vora	✓		✓	✓			✓
Waveworks Pedestal Cushion Tops	✓		✓	✓			
Weitz	✓	✓	✓	✓		✓	✓
Weli	✓		✓	✓		✓	
Whimsy	✓		✓	✓		✓	✓
Whimsy - Stitch-it V models	✓		✓	✓		✓	✓
Whittaker	✓	✓	✓	✓		✓	✓
Whittaker Health	✓	✓	✓	✓		✓	✓
Wilder	✓	✓	✓	✓	✓	✓	✓
Wish	✓	✓	✓	✓		✓	✓
Wish Classic	✓		✓	✓			
Wixler	✓		✓	✓		✓	