

## Seating Textile Alliance Program

Maharam Customer Service 800.645.3943 or customerservice@maharam.com

Order memo samples through Maharam Customer Service, Alliance website page or www.maharam.com

All patterns not listed must be ordered as COM

This document is considered the most up-to-date listing of Maharam graded-in patterns

Pattern	Grade	Fabric Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Ample	M	2	<b>01.21:</b> 001 <b>05.20:</b> 002, 006, 008	No	Yes
Apt	E	None	<b>Restricted on Grin</b>	No	Yes
Article	E	None		No	Yes
Arlo	F	3		No	Yes
Beck	I	3		No	Yes
Beryl	I	None		No	Yes
Bluff	C	None		No	Yes
Bond	P	2		No	Yes
Boundary	L	2	<b>09.23:</b> 004 <b>01.22:</b> 006 <b>04.19:</b> 009	No	Yes
Bright Angle	N	2		No	Yes
Bright Cube	Q	2		No	Yes
Bright Grid	N	2		No	Yes
Brindle	C	None		No	Yes
Brio	I	None		No	Yes
Buffer	S	2		No	Yes
Campana	K	3		No	Yes
Canopy	T	2		No	Yes
Caper	C	None	<b>01.23:</b> 001, 003, 004, 010	No	Yes
Chalet	L	2	<b>01.23:</b> <b>005</b> <b>05.20:</b> 003	No	Yes
Chasm	I	1		No	Yes
Checker	T	2		No	Yes
Chime	G	None	<b>07.10.20:</b> 004 <b>05.20:</b> 007, 010, 018, 023, 033 <b>04.19:</b> 024, 025, 026, 027, 028, 029, 030	No	Yes
Clamber	P	2		No	Yes
Coin	J	2	<b>01.22:</b> 003 <b>01.21:</b> 004 <b>04.19:</b> 002	No	Yes
Compound	I	None		No	Yes
Concord Stripe	R	2		No	Yes
Conduit	C	None		No	Yes
Cosset	I	None		No	Yes
Cove	N	None		No	Yes
Cycle	H	None	<b>01.22:</b> 009 <b>05.20:</b> 004	No	Yes
Distill	J	2		No	Yes
Eave	H	1		No	Yes
Edges	P	None		No	Yes
Ellipsis	J	None	<b>01.23:</b> 001, 013 <b>05.20:</b> 003, 007	No	Yes
Elm	E	None		No	Yes
Emit	F	None	<b>09.23:</b> 013,015,016,023	No	Yes
Enmesh	H	2	<b>01.23:</b> 009 <b>07.21:</b> 004 <b>5.20:</b> 005	No	Yes
Equate	O	2	<b>01.22:</b> 003	No	Yes
Factor	L	2		No	Yes

Pattern	Grade	Fabric Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Fathom	M	1,2	05.20: 007 04.19: 008, 010	No	Yes
Feature	O	2		No	Yes
Felix	L	None		No	Yes
Festoon	K	None	09.23: 005	No	Yes
Firma	K	3		No	Yes
Flex	J	None		No	Yes
Flint	K	None		No	Yes
Fluent Crypton	I	1	09.23: 009, 018, 021 01.22: 017,019 01.21: 002, 020 05.20: 004, 008, 015, 016	No	Yes
Flurry	P	None		No	Yes
Frequency	H	None		No	Yes
Gale	L	None		No	Yes
Gemma	J	3		No	Yes
Gemma Multi	J	3		No	Yes
Gild	H	None		No	Yes
Ginkgo	L	2		No	Yes
Glen	E	None		No	Yes
Grove	N	1,2	01.22: 007	No	Yes
Gust	H	None		No	Yes
Hearth	L	None		No	Yes
Hive	G	1		No	Yes
Houndstooth	R	2		No	Yes
Imbue	M	None		No	Yes
Instill	G	None	01.24: 005, 006, 017 09.23: 013	No	Yes
Isa	L	None		No	Yes
Jasper	I	3		No	Yes
Keen	F	None		No	Yes
Lariat	C	None	03.24: 023, 027, 029, 037 09.23: 035	No	Yes
League	F	None		No	Yes
Lean	G	None	07.21: 004	No	Yes
Ledger	G	None	1.23: 037, 041 05.20: 022, 033, 035, 036, 039, 040 04.19: 034, 038	No	Yes
Lens	O	2	04.19: 001, 003	No	Yes
Levity	H	None		No	Yes
Lift	S	2		No	Yes
Linden	I	None		No	Yes
Loop	F	2		No	Yes
Luce	J	3		No	Yes
Lunar	G	2	09.23: 011 01.23: 009 01.22: 007,008, 013	No	Yes
Manner	B	None	01.22: 008,015 01.21: 010, 019 05.20: 007, 009, 018, 021	No	Yes
Mantle	F	None		No	Yes
Medium	E	None	09.23: 008 01.23: 012 01.22:013,051,052 05.20: 006, 054	No	Yes
Meld	B	None	Restricted due to Transparency: 10 and 11	No	Yes
Merit	B	None		No	Yes

Pattern	Grade	Fabric Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Messenger	B	None	<b>09.23:</b> 001, 088 <b>01.23:</b> 082 <b>01.21:</b> 006, 010, 027, 034,037,043, 052, 057, 059, 064,068,074	No	Yes
Metaphor	C	None		No	Yes
Method	D	None		No	Yes
Metric	B	None	<b>09.23:</b> 010, 014 <b>01.21:</b> 005, 007, 009, 015, 019 <b>05.20:</b> 004, 006, 008	No	Yes
Mexidot by Alexander Girard, 1963	L	2		No	Yes
Micro	F	None	<b>01.23:</b> 013 <b>05.20:</b> 005 <b>04.19:</b> 010	No	Yes
Mode	C	None	<b>10.24:</b> 06, 10, 12, 14,18, 22, 28, 31, 32, 34, 43	No	Yes
Multiply	F	2		No	Yes
Murmur	B	None		No	Yes
Muse	B	None	Restricted Due to Transparency: 005, 007, 011	No	Yes
Nico	F	3		No	Yes
Nimble	I	None	<b>09.23:</b> 007, 023	No	Yes
Note	F	None		No	Yes
Offset	S	2,3,5	<b>1.23:</b> 001, 002, 004, 006, 007	No	Yes
Oxbow	L	3		No	Yes
Pallet	D	None		No	Yes
Parquet	T	2		No	Yes
Passage	S	2,4,7		No	Yes
Pepitas by Alexander Girard, 1952	L	None		No	Yes
Pepper	H	None	<b>09.23:</b> 005	No	Yes
Petra	K	3		No	Yes
Pitch	G	None	<b>01.22:</b> 020 <b>07.21:</b> 005, 009 <b>09.20:</b> 001, 002, 008, 010, 022, 027, 028 <b>05.20:</b> 008, 013 <b>04.19:</b> 003, 006, 023, 025	No	Yes
Platform	E	None		No	Yes
Prompt	G	None		No	Yes
Province	J	None		No	Yes
Quay	H	None		No	Yes
Rail	I	None		No	Yes
Range	L	None		No	Yes
Regatta	L	2	<b>05.20:</b> 003, 005	No	Yes
Relay	P	2		No	Yes
Ribbed Weave	J	None		No	Yes
Rill	L	2	<b>01.22:</b> 002	No	Yes
Roman	L	3		No	Yes
Route	H	None		No	Yes
Runner	S	1,2	<b>01.22:</b> 002	No	Yes
Scuba	H	None	<b>05.20:</b> 004, 018	No	Yes
Scute	O	2	<b>09.23:</b> 008 <b>01.22:</b> 001 <b>07.21:</b> 006, 011 <b>01.21:</b> 005 <b>07.20:</b> 002, 004	No	Yes
Scuttle	H	None	<b>07.22:</b> 011 <b>07.21:</b> 001	No	Yes
Sendal	K	2		No	Yes
Shadow	I	None		No	Yes

Pattern	Grade	Fabric Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Shake	N	2		No	Yes
Sift	O	None		No	Yes
Site	H	None		No	Yes
Sort	G	None	07.20: 009	No	Yes
Stature	G	None	04.19: 006, 012	No	Yes
Structure	E	None		No	Yes
Strum	I	None	05.20: 005, 009 04.19: 003	Varies by color	Yes
Sundry	L	None		No	Yes
Switch	I	None	09.23: 003, 008	No	Yes
Tempo	H	None		No	Yes
Terra	M	3		No	Yes
Tessera	I	None		No	Yes
Transmit	C	0	Restricted Due to Transparency: 001,002, 003	No	Yes
Trestle	K	None			Yes
Trigon	S	2		No	Yes
Trundle	C	None		No	Yes
Turret	F	None		No	Yes
Twist	L	None		No	Yes
Valor	M	3		No	Yes
Veer	G	None		No	Yes
Washi	N	None		NO	Yes
Wend	F	None	1.23: 005, 007, 012, 014, 016	No	Yes
Willow	H	None		No	Yes

## Textile Appearance Guidelines

Please note that these guidelines are here to help you have the best looking product that Kimball International can provide to you. Guidelines 1-4 are simply explanations of what you may see on your chair. We can still upholster fabrics associated with these guidelines, but you may see some of the characteristics described.

1. Due to thickness and or stiffness this textile may result in gathers and puckers around corners, contours and certain seams.
2. Patterns are considered matched directional; however, decorative stitching, tufting/buttons, seams and seat to back on corner, wedge and diagonal units may not align due to pattern configuration.
3. Textile with high nylon or wool content (more than 50%) may show signs of material stretch and lack of rebound when room temperatures fluctuate.
4. Mohair, velvet and chenille may be easily bruised or have the potential of crooked seams due to the heavy nap and flip.

## Textile Restriction Guidelines

Fabrics associated with guidelines 5, 6 and 7 prevent us from upholstering the applicable chair series.

5. This textile cannot be used for glue application. Potential issues could include poor adhesion quality to the mating surface, separation of the fabric face from the backing or glue bleeding through the fabric.
6. Thin and/or loosely woven textiles cannot be used due to potential fabric separation at the seams.
7. This textile has an uneven/irregular surface and cannot be used with topstitch upholstery. The topstitch disrupts the visual appearance of the upholstery. You can contact By Design to see if it is possible to remove the model's top stitch in order to use the fabric.

## Textile Application Guidelines

Seating Series	1	2	3	4	5	6	7
Abott	✓		✓	✓		✓	
Acquaint	✓		✓	✓		✓	✓
Admire	✓	✓	✓	✓		✓	✓
Alterna Benches	✓	✓	✓	✓		✓	
Anora	✓	✓	✓	✓		✓	
Arlington	✓	✓	✓	✓			
Arlington Tufted	✓		✓	✓		✓	✓
Aspen	✓	✓	✓	✓	✓	✓	✓
Aurora Executive	✓		✓	✓		✓	✓
Aurora guest	✓		✓	✓		✓	
Aussie	✓		✓	✓	✓	✓	✓
Behnti	✓		✓	✓		✓	
Beo	✓	✓	✓	✓		✓	✓
Bloom						✓	
Boyd						✓	✓
Boyd Tufted	✓		✓	✓		✓	✓
Chaddy	✓	✓	✓	✓		✓	✓
Cinch	✓		✓	✓		✓	✓
Circ	✓		✓	✓			
Clever Pedestal Cushion Tops	✓		✓	✓		✓	✓
Collette	✓		✓	✓	✓	✓	✓
Confide Lounge	✓	✓	✓	✓		✓	✓
Connolly	✓	✓	✓	✓		✓	✓
Connolly Bench	✓	✓	✓	✓		✓	
Cricket	✓		✓	✓		✓	✓
Davari	✓		✓	✓	✓	✓	✓
Daymora	✓	✓	✓	✓		✓	

Delgado	✓		✓	✓			
Ditto	✓	✓	✓	✓		✓	
Eager	✓	✓	✓	✓		✓	✓
Eklund	✓	✓	✓	✓		✓	✓
Eklund Tufted	✓		✓	✓		✓	✓
Eloquence Executive/Lounge	✓		✓	✓			✓
Eloquence guest - Stitch-it V models	✓	✓	✓	✓		✓	✓
Embra Sleep Sofa	✓		✓	✓			✓
Epic Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Entourage	✓		✓	✓	✓	✓	
Essay upholstered seat	✓		✓	✓		✓	
Ezzeri	✓		✓	✓		✓	✓
Farrah	✓		✓	✓	✓	✓	✓
fiXt Cushion	✓	✓	✓	✓		✓	✓
Footprint Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Fringe	✓		✓	✓			
Geo	✓	✓	✓	✓		✓	✓
Greer	✓		✓	✓	✓	✓	
Grin	✓		✓	✓	✓	✓	✓
Grin Tufted	✓		✓	✓	✓	✓	✓
Helio	✓	✓	✓	✓		✓	✓
Hobsen	✓	✓	✓	✓		✓	✓
Idara	✓		✓	✓			
Independence - 81,82,84	✓		✓	✓			
Independence - All others	✓		✓	✓		✓	✓
Independence - Hillsborough 956	✓		✓	✓			✓
Independence - Newcastle 942,944	✓		✓	✓		✓	✓
Jelson	✓		✓	✓		✓	
Jiminy	✓	✓	✓	✓		✓	
Joelle Lounge	✓	✓	✓	✓		✓	✓
Joelle Ottomans (Ancillary and modular)	✓	✓	✓	✓		✓	✓
Jovalie	✓		✓	✓		✓	✓
Joya	✓	✓	✓	✓		✓	✓
Karid	✓	✓	✓	✓		✓	✓
Kithara	✓	✓	✓	✓		✓	✓
Kozmic	✓		✓	✓		✓	✓
Laudio	✓		✓	✓		✓	✓
Lavoro mesh/plastic back	✓		✓	✓	✓	✓	✓
Lavoro upholstered back	✓		✓	✓		✓	
Lochlyn	✓	✓	✓	✓		✓	✓
Lolita	✓	✓	✓	✓		✓	✓
LSM	✓		✓	✓	✓	✓	✓
Mabel			✓	✓		✓	

Marnia	✓		✓	✓		✓	✓
Marina Table top	✓	✓	✓	✓		✓	✓
Meadow	✓	✓	✓	✓		✓	✓
Melora	✓		✓	✓		✓	
Mix-it Mesh/Plastic Back	✓		✓	✓	✓	✓	
Mix-it upholstered back							✓
Monterrey Tufted	✓	✓	✓	✓	✓	✓	✓
Nash	✓	✓	✓	✓		✓	✓
Nate and Natty	✓	✓	✓	✓		✓	✓
Otto	✓	✓	✓	✓		✓	✓
Pairings	✓		✓	✓		✓	✓
Physician/Exam Stool	✓	✓	✓	✓		✓	
Picado	✓		✓	✓			
Pose	✓		✓	✓		✓	
Priority Pedestal Cushion Tops	✓		✓	✓			
Ralla	✓		✓	✓			✓
Renegade Pedestal Cushion Tops	✓		✓	✓		✓	✓
Reno	✓	✓	✓	✓		✓	✓
Respect	✓		✓	✓			
Rizora	✓		✓	✓			
Rolli	✓	✓	✓	✓		✓	✓
Shore	✓	✓	✓	✓		✓	✓
Smile	✓	✓	✓	✓		✓	✓
Stature with accent	✓		✓	✓		✓	
Stature all other	✓	✓	✓	✓		✓	✓
Swift	✓	✓	✓	✓		✓	✓
Swift Tufted	✓	✓	✓	✓		✓	✓
Sycamore	✓		✓	✓		✓	
Tag	✓	✓	✓	✓		✓	
Tellaro	✓	✓	✓	✓		✓	✓
Tellaro Horizon Back Stitch and Tufted Models	✓		✓	✓		✓	
Tessera Benches	✓		✓	✓			
Tessera Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Thatcher	✓	✓	✓	✓		✓	
Theo	✓		✓	✓			
Timberlane	✓	✓	✓	✓		✓	✓
Tizelle	✓		✓	✓		✓	✓
Toss Accent Pillow, Bean Bags, Floor Cushions, Wedges & Cushions	✓		✓	✓		✓	✓
Tri	✓		✓	✓		✓	✓
Tucker	✓		✓	✓		✓	✓
Tucker Health	✓	✓	✓	✓		✓	✓
Tyba	✓	✓	✓	✓		✓	✓
Villa	✓	✓	✓	✓		✓	✓

Villa Health	✓	✓	✓	✓		✓	✓
Villa Health Sleep Sofa	✓		✓	✓		✓	
Vora	✓		✓	✓			✓
Waveworks Pedestal Cushion Tops	✓		✓	✓			
Weitz	✓	✓	✓	✓		✓	✓
Weli	✓		✓	✓		✓	
Whimsy	✓		✓	✓		✓	✓
Whimsy - Stitch-it V models	✓		✓	✓		✓	✓
Whittaker	✓	✓	✓	✓		✓	✓
Whittaker Health	✓	✓	✓	✓		✓	✓
Wilder	✓	✓	✓	✓	✓	✓	✓
Wish	✓	✓	✓	✓		✓	✓
Wish Classic	✓		✓	✓			
Wixler	✓		✓	✓		✓	