



Seating Upholstery Textile Program

ArcCom Customer Service 800.223.5466 or orders@arc-com.com

Order memo samples through ArcCom Customer Service, Alliance website page, or www.arc-com.com

All patterns not listed must be ordered as COM

This document is considered the most up-to-date listing of ArcCom graded-in patterns

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Alpine	G	None		No	Yes
Ambiance	E	None		No	Yes
Angle	R	2		No	Yes
Apollo	F	None		No	Yes
Arabesque	H	None		No	Yes
Astor	H	2		No	Yes
Athena	L	2		No	Yes
Atlas	D	None		No	Yes
Atmosphere	A	None		No	Yes
Atomic	R	2		No	Yes
Aura	C	None		No	Yes
Axis	I	None		Yes	Yes
Bali	Q	2		No	Yes
Block Petal	O	2		No	Yes
Boardwalk	F	2		No	Yes
Bocce	M	2		No	Yes
Bronco	E	None		Varies by Color	Yes
Burkina	H	None		No	Yes
Cadence	H	None		No	Yes
Calais Stripe	L	2		No	Yes
Caress	K	None		No	Yes
Carnival	G	None		Yes	Yes
Cavo	J	None		No	Yes
Centring Stripe	M	2,6		No	Yes
Ceramica	N	2		No	Yes
Channel	F	None		Varies by Color	Yes
Chroma	F	None		Varies by Color	Yes
Cirque	M	1,2		No	Yes
Coastline	F	None		No	Yes
Column	G	2		No	Yes
Connect	K	None		No	Yes
Contour	L	2		No	Yes
Cosmos	L	2		Varies by Color	Yes
Crescendo	N	2		No	Yes
Crystal	J	2	01.24: 62515	No	Yes
Dakota	D	None	08.20: 69921, 69923, 69929	No	Yes
Dakota 2	D	None		No	Yes
Daytona	L	2		Varies by Color	Yes
Delphi	D	None		No	Yes
Drifter	D	None		No	Yes
Durango	C	1		Varies by Color	Yes
Dynasty	H	None		Varies by Color	Yes
Eden	F	None		No	Yes
Elementary	N	2		No	Yes
Elevado	G	None		No	Yes
Embrace	D	None		No	Yes
Emerson	B	None		No	Yes
Empress	D	None		No	Yes
Encore	C	4		No	Yes
Engrave	G	None		No	Yes
Equinox	B	None		No	Yes
Etch	E	1		Varies by Color	Yes
Everest	C	None		No	Yes
Evolution	M	2		No	Yes
Fiji	E	None		No	Yes
Flora	F	2		No	Yes
Fragment	N	2		No	Yes

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Frontier	C	1	01.24:67497 08.20: 67495 03.20: 67484	Varies by Color	Yes
Gamma	F	None		Varies by Color	Yes
Gardenia	F	None		Yes	Yes
Gatsby	F	2		Varies by Color	Yes
Gem	E	None		Yes	Yes
Glam	F	None		Varies by Color	Yes
Glinda	I	None		No	Yes
Glo	G	None		Varies by Color	Yes
Great Wall	L	2		No	Yes
Grid	L	2		No	Yes
Harlequin	R	2,6		No	Yes
Highlands	I	None		No	Yes
High Rise	R	2		No	Yes
Horizon	C	None		No	Yes
Hush and Hush 2	F	3		No	Yes
Illusion	C	None	10.23: 68591 01.21: 68596	Varies by Color	Yes
Illusion 2	C	None		No	Yes
Insight	B	None		No	Yes
Intaglio	G	None		No	Yes
Intaglio 2	G	None		Varies by Color	Yes
Intersect	I	2	04.19: 69561, 69562, 69566, 69567	No	Yes
Interstate	H	2		No	Yes
Iona	H	2		No	Yes
Isabella	F	2		Varies by Color	Yes
Key	L	2		No	Yes
Kuba	T	2		No	Yes
Legacy	E	1		No	Yes
Legend	G	None		No	Yes
Linea	G	None		No	Yes
Lore	G	None		No	Yes
Lunette	J	None		No	Yes
Luxe	G	None		No	Yes
Lyre	I	2		No	Yes
Lyric	P	2		Yes	Yes
Majorca	J	None		No	Yes
Marquee	J	2		Varies by Color	Yes
Mason	M	2		Varies by Color	Yes
Mason Stripe	J	2		No	Yes
Moon Beam 2	H	None	60586, 60587,60588, 60589, 60590, 60591, 60593, 60596, 60602,60604	No	Yes
Morgan	F	2		No	Yes
Morocco	L	2		No	Yes
Mustang	C	None		No	Yes
Nahouri	H	None		No	Yes
Network	N	2		No	Yes
Oculus	I	2		No	Yes
Odyssey	F	None		No	Yes
Omega	E	2		Varies by Color	Yes
Palatine and Palatine 2	F	None	03.20: 68463	No	Yes
Paragon	O	2		No	Yes
Paxton	K	2, 4, 7		No	Yes
Perspective	M	2		No	Yes
Pixel	K	2			
Polished	G	1		Varies by Color	Yes
Quest	L	2		No	Yes
Radius	O	2,6		No	Yes
Rainfall	C	None		No	Yes
Raya	J	2		No	Yes
Reality Check	L	2		No	Yes
Rio	K	2		No	Yes
River	R	2		No	Yes
Rodeo 2	D	None		No	Yes
Roundabout	E	None		No	Yes
Samsara	F	2		No	Yes
Sanganeri	L	2		No	Yes
Santa Fe	G	None		No	Yes
Santorini	J	None		No	Yes
Saxon	L	2		No	Yes

Pattern	Grade	Application Guidelines	Deletions	Are Flame Retardants Added	Free of Intentionally Added PFAS
Seascape	K	2		No	Yes
Sector	L	2		No	Yes
Sherlock	E	None		No	Yes
Sherlock 2	D	None		No	Yes
Shimmer	E	1		No	Yes
Shimmer 2	E	None		No	Yes
Silk Road	D	None		No	Yes
Silverado	E	1		Varies by Color	Yes
Silverado 2	E	1		Varies by Color	Yes
Skye	J	None		Varies by Color	Yes
Soho	B	None		No	Yes
	H	None		No	Yes
Solitude	H	None		No	Yes
Sonata Stripe	M	2		No	Yes
Speckle	D	None		No	Yes
Spectrum	D	None		No	Yes
Spin	L	2		No	Yes
Spirit	D	4	01.21: 60465, 60467, 60470, 60480, 60482, 60486, 60488, 60489	No	Yes
Splash	C	None		No	Yes
Stallion	B	1		No	Yes
Stetson	C	None		No	Yes
Strata	E	1		Yes	Yes
Streamline	L	2		No	Yes
Sukhala	P	2		No	Yes
Summit	B	None		No	Yes
Sundial	M	2		No	Yes
Sync	F	None		No	Yes
Tailored	G	None		No	Yes
Tally	H	2		Yes	Yes
Tectonic	F	None		Varies by Color	Yes
Terra	C	None		No	Yes
Tick-Tock	I	2		No	Yes
Tiebele	H	None		No	Yes
Transform	B	None		No	Yes
Traverse	P	2		No	Yes
Typography	I	None		No	Yes
Vanderbilt	I	2		No	Yes
Vault	M	2		No	Yes
Venture	L	2		No	Yes
Victoria	L	2,4,7		No	Yes
Vivo	H	None		No	Yes
Wanderer	R	2		No	Yes
Watson	B	None		No	Yes
Welch Check	K	2		No	Yes
Windlass	N	2		No	Yes
Wrangler	C	None		No	Yes
York Plaid	Q	2		No	Yes

Country of Origin
Turkey
Columbia
Columbia
India
Taiwan
Turkey
USA
China
China
USA
China
Canada
USA
USA
Canada
Columbia
Taiwan
USA
Taiwan
Germany
Italy
Taiwan
Germany
USA
Comumbia
China
Columbia
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India
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Columbia
Taiwan
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China
Italy
USA
Turkey
Taiwan
Turkey
Taiwan
China
Columbia
China
Germany
USA
Columbia
Canada

Country of Origin
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Turkey
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Country of Origin
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Germany

Textile Appearance Guidelines

Please note that these guidelines are here to help you have the best looking product that Kimball International can provide to you. Guidelines 1-4 are simply explanations of what you may see on your chair. We can still upholster fabrics associated with these guidelines, but you may see some of the characteristics described.

- 1. Due to thickness and or stiffness this textile may result in gathers and puckers around corners, contours and certain seams.
- 2. Patterns are considered matched directional; however, decorative stitching, tufting/buttons, seams and seat to back on corner, wedge and diagonal units may not align due to pattern configuration.
- 3. Textile with high nylon or wool content (more than 50%) may show signs of material stretch and lack of rebound when room temperatures fluctuate.
- 4. Mohair, velvet and chenille may be easily bruised or have the potential of crooked seams due to the heavy nap and flip.

Textile Restriction Guidelines

- Fabrics associated with guidelines 5, 6 and 7 prevent us from upholstering the applicable chair series.
- 5. This textile cannot be used for glue application. Potential issues could include poor adhesion quality to the mating surface, separation of the fabric face from the backing or glue bleeding through the fabric.
  - 6. Thin and/or loosely woven textiles cannot be used due to potential fabric separation at the seams.
  - 7. This textile has an uneven/irregular surface and cannot be used with topstitch upholstery. The topstitch disrupts the visual appearance of the upholstery. You can contact By Design to see if it is possible to remove the model's top stitch in order to use the fabric.

Textile Application Guidelines							
Seating Series	1	2	3	4	5	6	7
Abott	✓		✓	✓		✓	
Acquaint	✓		✓	✓		✓	✓
Admire	✓	✓	✓	✓		✓	✓
Alterna Benches	✓	✓	✓	✓		✓	
Anora	✓	✓	✓	✓		✓	
Arlington	✓	✓	✓	✓			
Arlington Tufted	✓		✓	✓		✓	✓
Aspen	✓	✓	✓	✓	✓	✓	✓
Aurora Executive	✓		✓	✓		✓	✓
Aurora guest	✓		✓	✓		✓	
Aussie	✓		✓	✓	✓	✓	✓
Behnti	✓		✓	✓		✓	
Beo	✓		✓	✓		✓	✓
Bloom	✓	✓	✓	✓		✓	✓
Boyd	✓		✓	✓		✓	✓
Boyd Tufted	✓		✓	✓		✓	✓
Chaddy	✓	✓	✓	✓		✓	✓
Cinch	✓		✓	✓		✓	✓
Circ	✓		✓	✓		✓	✓
Clever Pedestal Cushion Tops	✓		✓	✓		✓	✓
Collette	✓		✓	✓	✓	✓	✓
Confide Lounge	✓	✓	✓	✓		✓	✓
Connolly	✓	✓	✓	✓		✓	✓
Connolly Bench	✓	✓	✓	✓		✓	
Cricket	✓		✓	✓		✓	✓
Davari	✓		✓	✓	✓	✓	✓
Daymora	✓	✓	✓	✓		✓	
Delgado	✓		✓	✓			
Ditto	✓	✓	✓	✓		✓	
Eager	✓	✓	✓	✓		✓	✓
Eklund	✓	✓	✓	✓		✓	✓
Eklund Tufted	✓		✓	✓		✓	✓
Eloquence Executive/Lounge	✓		✓	✓			✓
Eloquence guest - Stitch-it V models	✓	✓	✓	✓		✓	✓
Embra Sleep Sofa	✓		✓	✓			✓
Epic Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Entourage	✓		✓	✓	✓	✓	
Essay upholstered seat	✓		✓	✓		✓	
Ezzeri	✓		✓	✓		✓	✓
Farrah	✓		✓	✓	✓	✓	✓
Dynasty	✓	✓	✓	✓		✓	✓
Footprint Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Fringe	✓	✓	✓	✓		✓	✓
Geo	✓	✓	✓	✓		✓	✓
Greer	✓		✓	✓	✓	✓	

Textile Application Guidelines							
Seating Series	1	2	3	4	5	6	7
Grin	✓		✓	✓	✓	✓	✓
Grin Tufted	✓		✓	✓	✓	✓	✓
Encore	✓	✓	✓	✓		✓	✓
Engrave	✓	✓	✓	✓		✓	✓
Idara	✓		✓	✓			
Independence - 81,82,84	✓		✓	✓			
Evolution	✓		✓	✓		✓	✓
Independence - Hillsborough 956	✓		✓	✓			✓
Independence - Newcastle 942,944	✓		✓	✓		✓	✓
Jelson	✓		✓	✓		✓	
Jiminy	✓	✓	✓	✓		✓	
Gamma	✓	✓	✓	✓		✓	✓
Joelle Ottomans (Ancillary and modular)	✓	✓	✓	✓		✓	✓
Gatsby	✓		✓	✓		✓	✓
Joya	✓	✓	✓	✓		✓	✓
Karid	✓	✓	✓	✓		✓	✓
Kithara	✓	✓	✓	✓		✓	✓
Kozmic	✓		✓	✓		✓	✓
Laudio	✓		✓	✓		✓	✓
Lavoro mesh/plastic back	✓		✓	✓	✓	✓	✓
Grid	✓		✓	✓	✓	✓	
Lochlyn	✓	✓	✓	✓		✓	✓
Lolita	✓	✓	✓	✓		✓	✓
LSM	✓		✓	✓	✓	✓	✓
Mabel	✓		✓	✓		✓	
Hush and Hush 2	✓		✓	✓		✓	✓
Marina Table top	✓	✓	✓	✓		✓	✓
Meadow	✓	✓	✓	✓		✓	✓
Melora	✓		✓	✓		✓	
Mix-it Mesh/Plastic Back	✓		✓	✓	✓	✓	✓
Mix-it upholstered back	✓		✓	✓	✓	✓	✓
Monterrey Tufted	✓	✓	✓	✓	✓	✓	✓
Nash	✓	✓	✓	✓		✓	✓
Nate and Natty	✓	✓	✓	✓		✓	✓
Otto	✓	✓	✓	✓		✓	✓
Pairings	✓		✓	✓		✓	✓
Physician/Exam Stool	✓	✓	✓	✓		✓	
Picado	✓		✓	✓			
Pose	✓		✓	✓		✓	
Priority Pedestal Cushion Tops	✓		✓	✓			
Ralla	✓		✓	✓			✓
Renegade Pedestal Cushion Tops	✓		✓	✓		✓	✓
Reno	✓	✓	✓	✓		✓	✓
Respect	✓		✓	✓			
Rizora	✓		✓	✓			
Rolli	✓	✓	✓	✓		✓	✓
Shore	✓	✓	✓	✓		✓	✓
Smile	✓	✓	✓	✓		✓	✓
Stature with accent	✓		✓	✓		✓	
Stature all other	✓	✓	✓	✓		✓	✓
Swift	✓	✓	✓	✓		✓	✓
Swift Tufted	✓	✓	✓	✓		✓	✓
Sycamore	✓		✓	✓		✓	
Tag	✓	✓	✓	✓		✓	
Tellaro	✓	✓	✓	✓		✓	✓
Tellaro Horixon Back Stitch and Tufted Models	✓		✓	✓		✓	
Morocco	✓		✓	✓			
Tessera Pedestal Cushion Tops	✓	✓	✓	✓		✓	✓
Thatcher	✓	✓	✓	✓		✓	



Textile Application Guidelines							
Seating Series	1	2	3	4	5	6	7
Network	✓		✓	✓			
Timberlane	✓	✓	✓	✓		✓	✓
Tizelle	✓		✓	✓		✓	✓
Toss Accent Pillow, Bean Bags, Floor Cushions, Wedges & Cushions	✓		✓	✓		✓	✓
Tri	✓		✓	✓		✓	✓
Tucker	✓		✓	✓		✓	✓
Tucker Health	✓	✓	✓	✓		✓	✓
Tyba	✓	✓	✓	✓		✓	✓
Villa	✓	✓	✓	✓		✓	✓
Villa Health	✓	✓	✓	✓		✓	✓
Villa Health Sleep Sofa	✓		✓	✓		✓	
Vora	✓		✓	✓			✓
Waveworks Pedestal Cushion Tops	✓		✓	✓			
Weitz	✓	✓	✓	✓		✓	✓
Weli	✓		✓	✓		✓	
Whimsy	✓		✓	✓		✓	✓
Whimsy - Stitch-it V models	✓		✓	✓		✓	✓
Whittaker	✓	✓	✓	✓		✓	✓
Whittaker Health	✓	✓	✓	✓		✓	✓
Wilder	✓	✓	✓	✓	✓	✓	✓
Wish	✓	✓	✓	✓		✓	✓
Wish Classic	✓		✓	✓			
Wixler	✓		✓	✓		✓	

Sonic