

Evolution

Alliance Seating Upholstery Collection

TECHNICAL INFORMATION

54" Pattern	Approx. Repeat	Fiber Content & Finish	Abrasion (Wyzenbeek)	Lightfastness (AATCC Method 16)	Cleaning Code
ATMOSPHERE	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
AURA	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
CALAIS STRIPE	V-none H-10 ½" Shown Railroaded	93% Polyester, 7% Polyacrylic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
CARESS	V-½" H-½"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
CONNECT	V-6 ¼" H-6 ¾"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
ELEVADO	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	100,000 D.R.	40 hours	WS
EMBRACE	V-1" H-1½"	100% Polyester, includes 24% SEAQUAL [®] YARN - Made With Upcycled Marine Plastic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
EMERSON	V-none H-none	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
ENCORE	V-none H-none	100% Polyester Stain Resistant	75,000 D.R.	40 hours	S
EQUINOX	V-none H-none	100% Polyester SUPREEN [™] Silicone + Moisture Barrier	150,000 D.R.	40 hours	WS/BC
EVOLUTION	V-5 ½" H-¼"	63% Polyester, 37% Acrylic Stain Resistant, Acrylic Backing	125,000 D.R.	40 hours	WS/BC
HUSH	V-none H-none	70% Wool, 20% Polyester, 5% Acrylic, 5% Nylon	100,000 D.R.	40 hours	S
INSIGHT	V-none H-none	100% Phthalate Free Vinyl Face, 100% Polyester Back Stain Resistant	300,000 D.R.	200 hours	WS/BC
SHERLOCK2	V-none H-none	73% Polyester, 27% Viscose alta [™] performance technology, Acrylic Backing	150,000 D.R.	40 hours	WS
SOHO	V-none H-none	50% Polyester, 50% Acrylic Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
STALLION	V-none H-none	100% Vinyl Face, 100% Polyester Back Resilience Stain Resistant	300,000 D.R.	300 hours	WS/BC
SUMMIT	V-none H-none	100% Polyester SUPREEN [™] Silicone + Moisture Barrier	150,000 D.R.	40 hours	WS/BC
VENTURE	V-7" H-3 ½"	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS/BC
VIVO	V-none H-none Shown Railroaded	100% Polyester Stain Resistant, Acrylic Backing	150,000 D.R.	40 hours	WS
WELSH CHECK	V-1 ½" H-1"	75% Polyacrylic, 25% Polyester Stain Resistant, Acrylic Backing	60,000 D.R.	40 hours	WS/BC

Cleaning Codes:
WS - Water based cleaning agents or foam may be used.
BC - May be cleaned with bleach following the proper ratio of water and bleach.
S - Only mild pure water-free dry cleaning solvents may be use.
Cleaning by a professional service is recommended.

See Arc|Com Textile samples for specific technical data.
Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan.
Multiple factors affect fabric durability and appearance retention.



This card represents only a select sampling of the Arc-Com fabrics available. For the complete selection of patterns and colorways and/or samples of our specific fabrics visit our website at arc-com.com or contact Arc-Com.



Encore
AC-63735 Pebble #26



Evolution
AC-63963 Dune #14



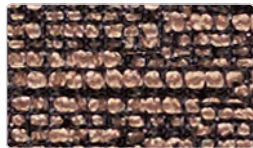
Stallion
AC-64223 Cocoa #14



Stallion
AC-64225 Dune #16



Encore
AC-63732 Cocoa #23



Vivo
AC-63117 Cocoa #28



Insight
AC-63551 Granite #32



Atmosphere
AC-63896 Coal #17



Calais Stripe
AC-64434 Papaya #5



Caress
AC-64470 Tiger's Eye #1



Venture
AC-63591 Pecan #2



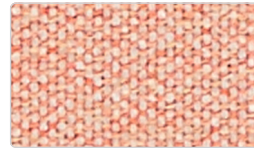
Summit
AC-64318 Sunflower #9



Equinox
AC-64284 Amber #5



Stallion
AC-64217 Amber #8



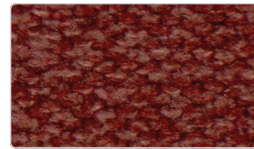
Emerson
AC-63382 Coal #13



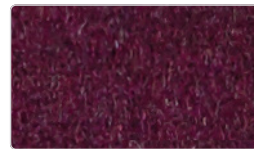
Stallion
AC-64218 Adobe #9



Encore
AC-63728 Blush #19



Summit
AC-64320 Poppy #11



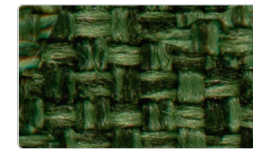
Hush
AC-62117 Plum #8



Soho
AC-64169 Lime #10



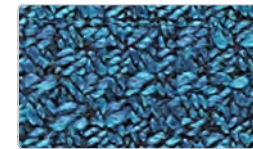
Stallion
AC-64214 Grass #5



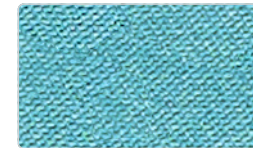
Equinox
AC-64292 Forest #13



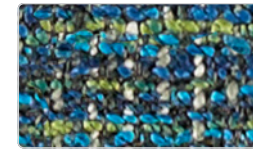
Encore
AC-63717 Emerald #8



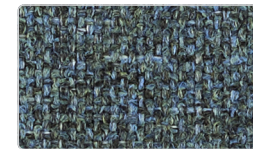
Soho
AC-64171 Mallard #12



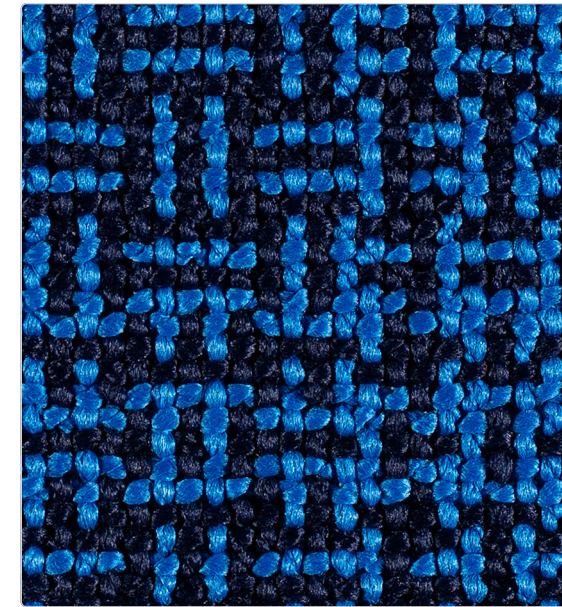
Encore
AC-63719 Turquoise #10



Sherlock 2
AC-63132 Ocean #19



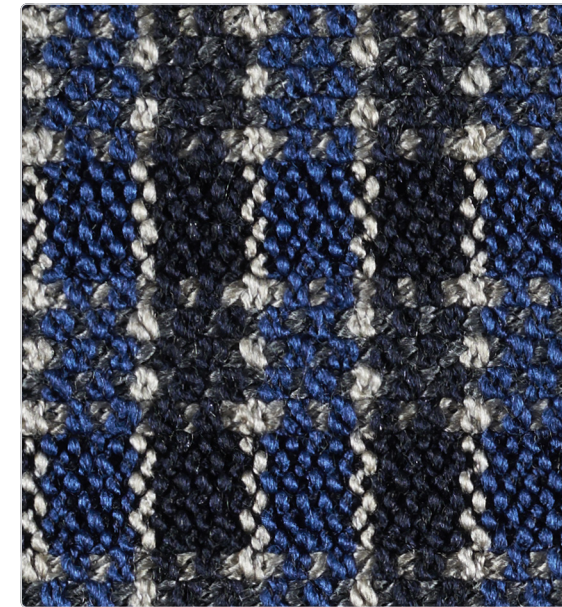
Aura
AC-64241 Baltic #2



Connect
AC-64482 Ocean #3



Evolution
AC-63958 Cobalt #9



Welsh Check
AC-64421 Cobalt #2



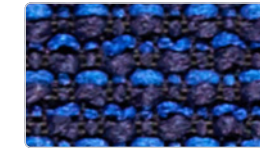
Emerson
AC-63380 Ice Blue #11



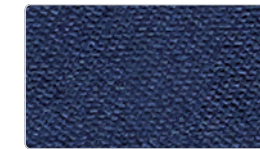
Summit
AC-64331 Sky #22



Stallion
AC-64211 Blueberry #2



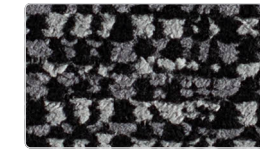
Elevado
AC-62665 Sapphire #16



Encore
AC-63723 Midnight #14



Stallion
AC-64235 Ash #26



Embrace
AC-64491 Graphite #2



Soho
AC-64174 Coal #15