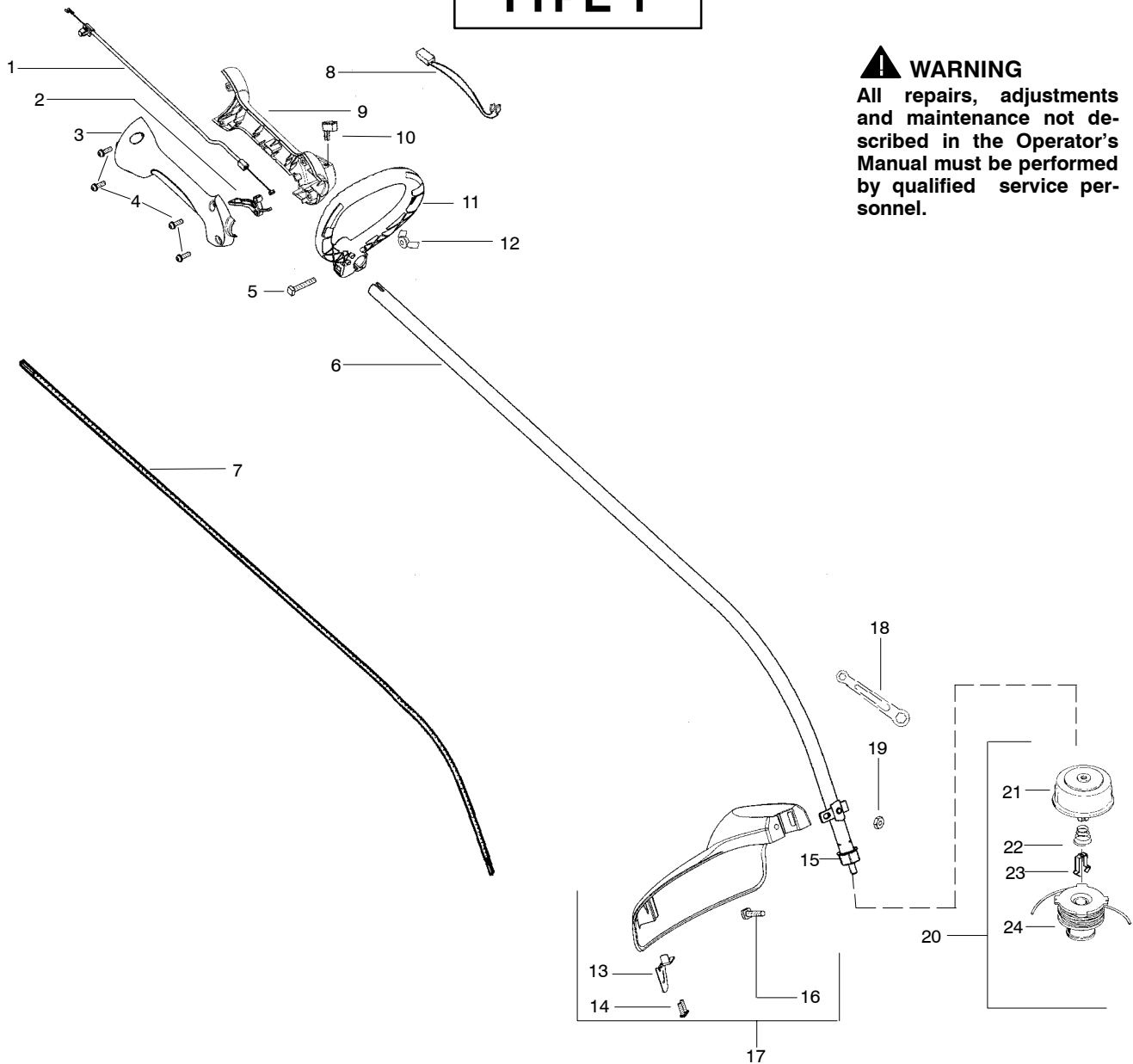


PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 – 1/03/07		PAGE NO. 1

TYPE 1



WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

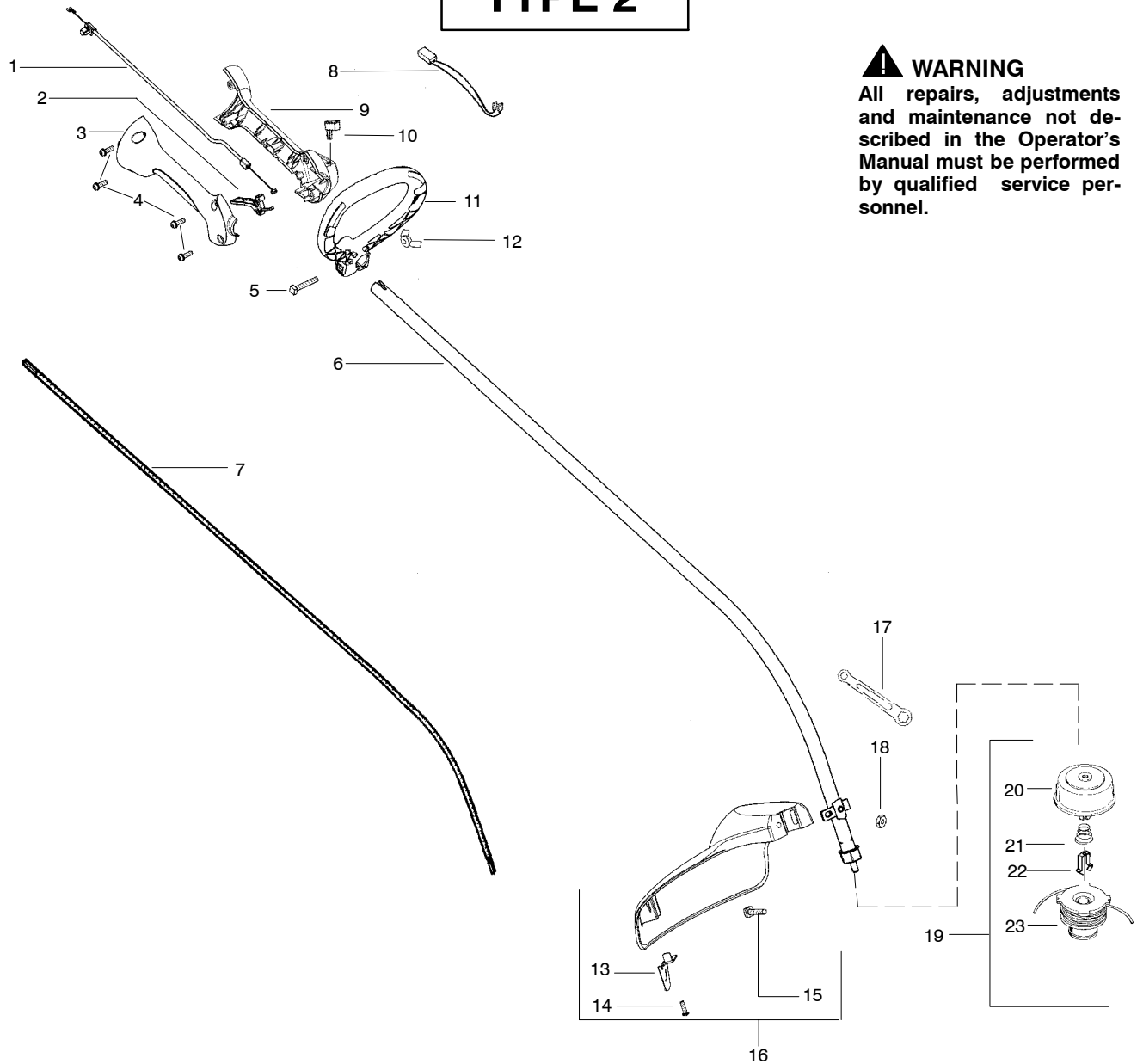
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	18.	530056401	Wrench
2.	530049107	Trigger	19.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	20.	530095846	Assy – TNG VI Cutting Head (Incl. 21 – 24)
4.	530015880	Screw – Throttle Hsg.	21.	530095776	Assy – Hub
5.	530015821	Bolt – Handle	22.	530053241	Spring – Compression
6.	545041301	Assy – Drive Shaft Hsg.	23.	530401957	Clip – Retainer – Head
7.	530095242	Shaft – Flex	24.	530095845	Assy – Spool w/Line
8.	530054183	Assy – Wire	Not Shown		
9.	530059952	Throttle Hsg. (Left)			
10.	530069572	Kit – Switch	---	---	Operator Manual
11.	530057587	Handle – Assist	530166147	Scan	
12.	530016152	Wingnut	530166146	Euro	
13.	530052287	Line Limiter	530166148	Euro III	
14.	530015966	Screw – Line Limiter	530166149	Euro IV	
15.	530095563	Dust Cup	530166150	Turkish	
16.	530015820	Bolt	530150303	Decal – Shaft Warning	
17.	530071972	Kit – Shield Assy (Incl. 13,14,16,18,19)			

 = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 – 1/03/07		PAGE NO. 2

TYPE 2



⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

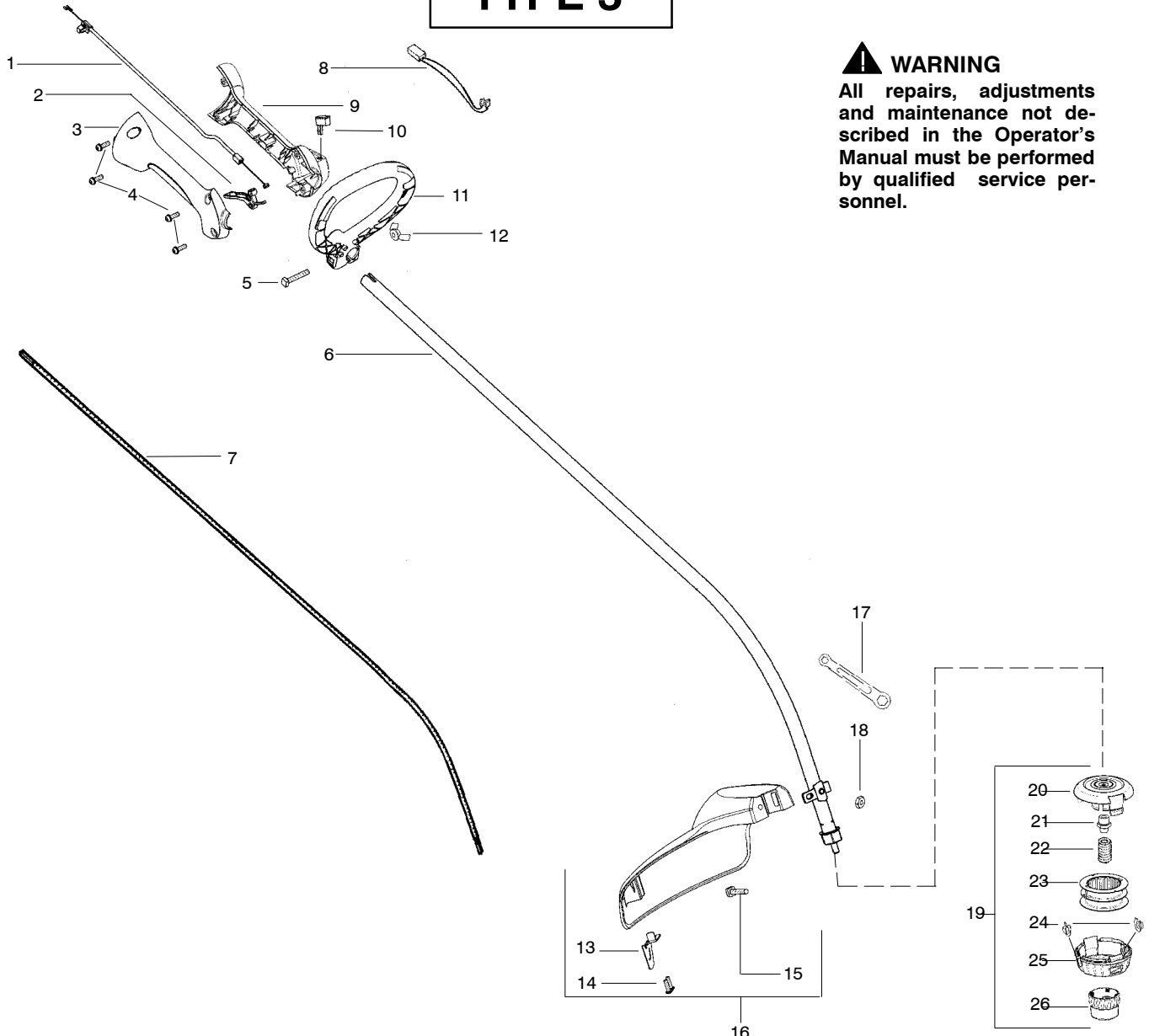
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	17.	530056401	Wrench
2.	530049107	Trigger	18.	530015197	Nut
3.	530057582	Throttle Hsg. (Right)	19.	530095846	Assy – TNG VI Cutting Head (Incl. 20,21,22,23)
4.	530015880	Screw – Throttle Hsg.	20.	530095776	Assy – Hub
5.	530015821	Bolt – Handle	21.	530053241	Spring – Compression
6.	545024806	Kit – Drive Shaft Hsg.	22.	530401957	Clip – Retainer – Head
7.	530096275	Shaft – Flex	23.	530095845	Assy – Spool w/Line
8.	530054183	Assy – Wire	Not Shown		
9.	530059952	Throttle Hsg. (Left)			
10.	530069572	Kit – Switch	---	---	Operator Manual
11.	530058580	Assy – Handle (Incl. 5,12)	530166147	Scan	
12.	530016152	Wingnut	530166146	Euro	
13.	530052287	Line Limiter	530166148	Euro III	
14.	530015966	Screw – Line Limiter	530166149	Euro IV	
15.	530015820	Bolt	530166150	Turkish	
16.	530071972	Kit – Shield Assy (Incl. 13,14,15,17,18)	530150303	Decal – Shaft Warning	

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 – 1/03/07		PAGE NO. 3

TYPE 3



WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy - Throttle Cable	19.	537419205	Assy-Head TNG 7 (.080 RH 5/16")
2.	530049107	Trigger			(Incl. 20,21,22,23,24,25,26)
3.	530057582	Throttle Hsg. (Right)	20.	537419303	Housing-gray
4.	530015880	Screw - Throttle Hsg.	21.	537419901	Adapter
5.	530015821	Bolt - Handle	22.	537338801	Spring
6.	545024806	Kit - Drive Shaft Hsg.	23.	545080801	Assy-Spool (.080 rh 5/16")
7.	530096275	Shaft - Flex	24.	537419701	Eyelet
8.	530054183	Assy - Wire	25.	537419401	Cover
9.	530059952	Throttle Hsg. (Left)	26.	537419601	Knob
10.	530069572	Kit - Switch			Not Shown
11.	530058580	Assy - Handle (Incl. 5,12)		---	Operator Manual
12.	530016152	Wingnut		545058770	Scan
13.	530052286	Line Limiter		545058771	Euro
14.	530015966	Screw - Line Limiter		545058769	Euro III
15.	530015820	Bolt		545058768	Euro IV
16.	545006023	Kit - Shield Assy (Incl. 13,14,15,17,18)		545058767	Turkish
17.	530056401	Wrench		530150303	Decal - Shaft Warning
18.	530015197	Nut			

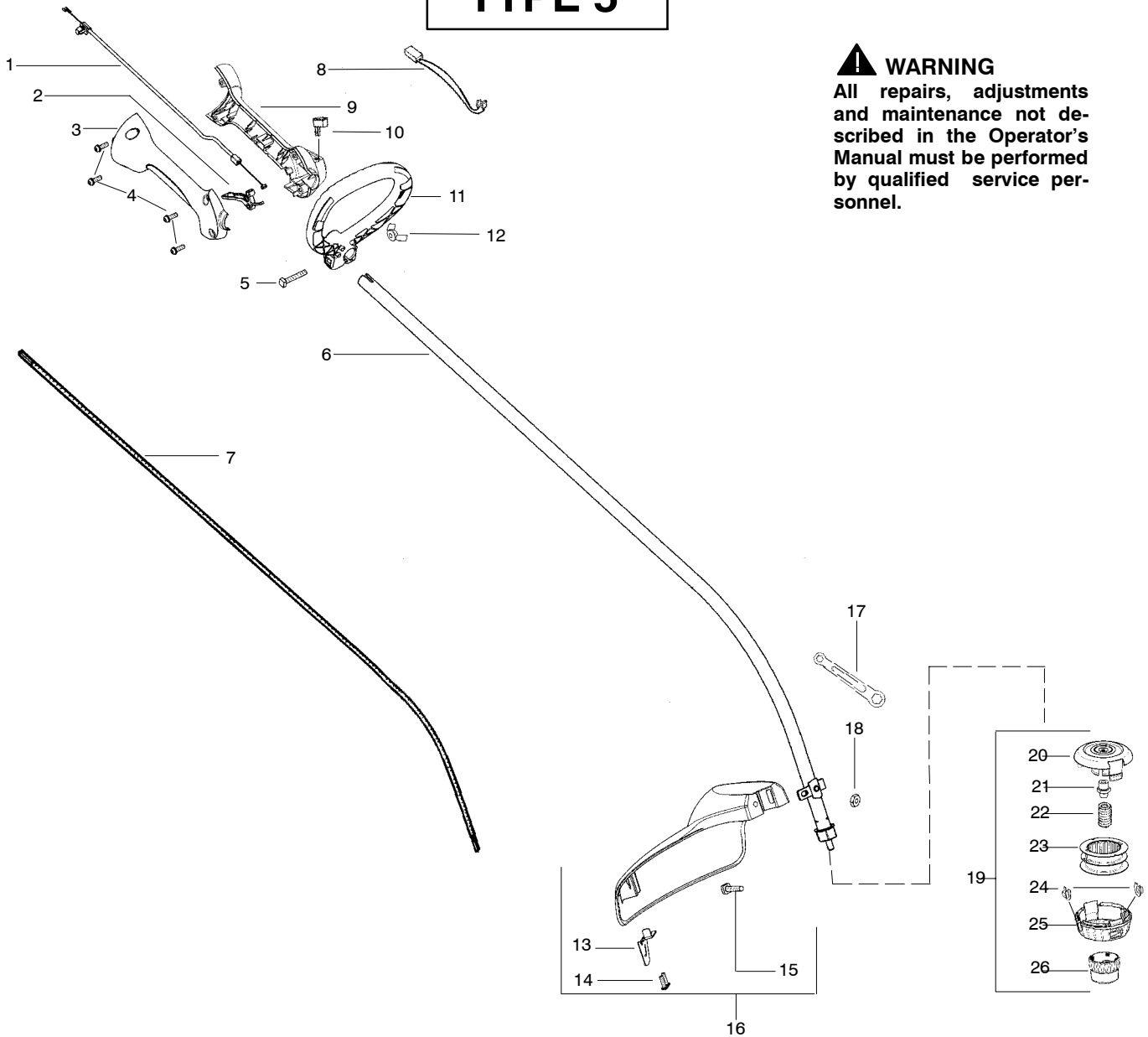
✓ = NEW PART NUMBER FOR THIS IPL

* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 – 1/03/07		PAGE NO. 5

Note: Illustration may differ from actual model due to design changes

TYPE 5



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057991	Assy – Throttle Cable	18.	530015197	Nut
2.	530049107	Trigger	19.	537419205	Assy – TNG Cutting Head
3.	530057582	Throttle Hsg. (Right)	20.	537419303	Housing – gray
4.	530015880	Screw – Throttle Hsg.	21.	537419901	Adapter
5.	530015821	Bolt – Handle	22.	537338801	Spring
6.	545024806	Kit – Drive Shaft Hsg.	23.	545080801	Assy – Wound Spool
7.	530096275	Shaft – Flex	24.	537419701	Eyelet
8.	530054183	Assy – Wire	25.	537419401	Cover
9.	530059952	Throttle Hsg. (Left)	26.	537419601	Knob
10.	530069572	Kit – Switch	Not Shown		
11.	530058580	Assy – Handle (Incl. 5,12)			
12.	530016152	Wingnut	---		
13. ✓	545081862	Kit – Line Limiter	✓	545154287	Operator Manual
14.	530015966	Screw – Line Limiter	✓	545154286	Scan
15.	530015820	Bolt	✓	545154285	Euro
16. ✓	530071972	Kit – Shield Assy	✓	545154284	Euro III
		(Incl. 13,14,15,17,18)	✓	545154283	Euro IV
17.	530056401	Wrench		530150303	Turkish
					Decal – Shaft Warning

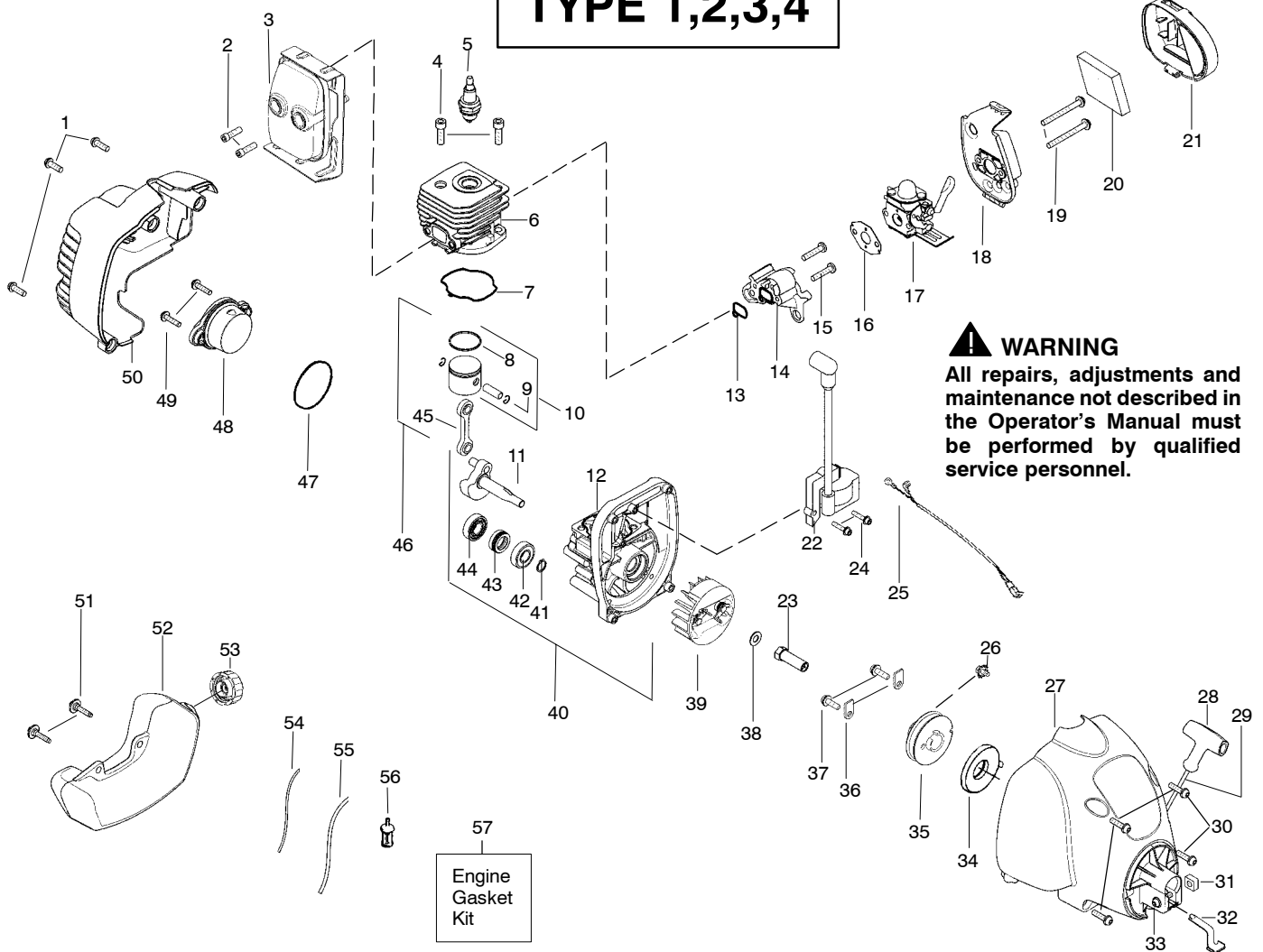
✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 - 1/03/07		PAGE NO. 6

Note: Illustration may differ from actual model due to design changes

TYPE 1,2,3,4



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	20.	530057781	Foam-Air Filter	45.	530069945	Assy-Connecting Rod
2.	530058982	Bolt-Muffler	21.	530057584	Cover-Air Box	46.	530071785	Kit-Piston/Rod Assy
3.	530059826	Assy-Muffler/Shield (Incl. 2)	22.	545024901	Ignition Module			(Incl. 10 & 45)
4.	530015953	Screw-Cylinder	23.	530038604	Coupling-Drive	47.	530071750	O-Ring-C'case (kit)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	48.	530057954	Assy-Plug (incl.47)
6.	530012541	Cylinder	25.	530049018	Assy-Wire Harness	49.	530016386	Screw
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	50.	545011002	Shroud-Rear
8.	530055120	Piston Ring	27.	545010602	Assy.-Fan Hsg	51.	530016445	Retainer-Tank
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle-Starter	52.	530058712	Assy-Fuel Tank (incl.
10.	530071833	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope			filter, lines & fuel cap)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	53.	530014347	Assy-Fuel Cap
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	54.	530069247	Kit-Fuel Line (Small)
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	55.	530069216	Kit-Fuel Line (Large)
14.	530057547	Adapter-Carb.	33.	530016430	Screw	56.	530095646	Assy-Fuel Pickup
15.	530016309	Screw	34.	530042085	Spring-Starter	57.	530071750	Kit-Engine Gasket
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley-Starter			(Incl. 7,13,16,47)
17.	---	Kit-Carb.	36.	530027523	Retainer-Pulley	Not Shown		
	530071822	Zama (C1U-W24)	37.	530015775	Screw			
	545081807	Walbro (WT-670)	38.	530015828	Washer-Flat			
			39.	545005101	Assy-Flywheel			
			40.	530071768	Assy-C'case/C'shaft (Incl. 11,12,41)	530058709	Bulb-Purge	
			41.	530015941	Retain. Ring-C'shaft	530058569	Choke Lever - Zama	
			42.	530055728	Outer Bearing	530059297	Choke Lever - Walbro	
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

(Note: Repair kits are not available for this carburetor)

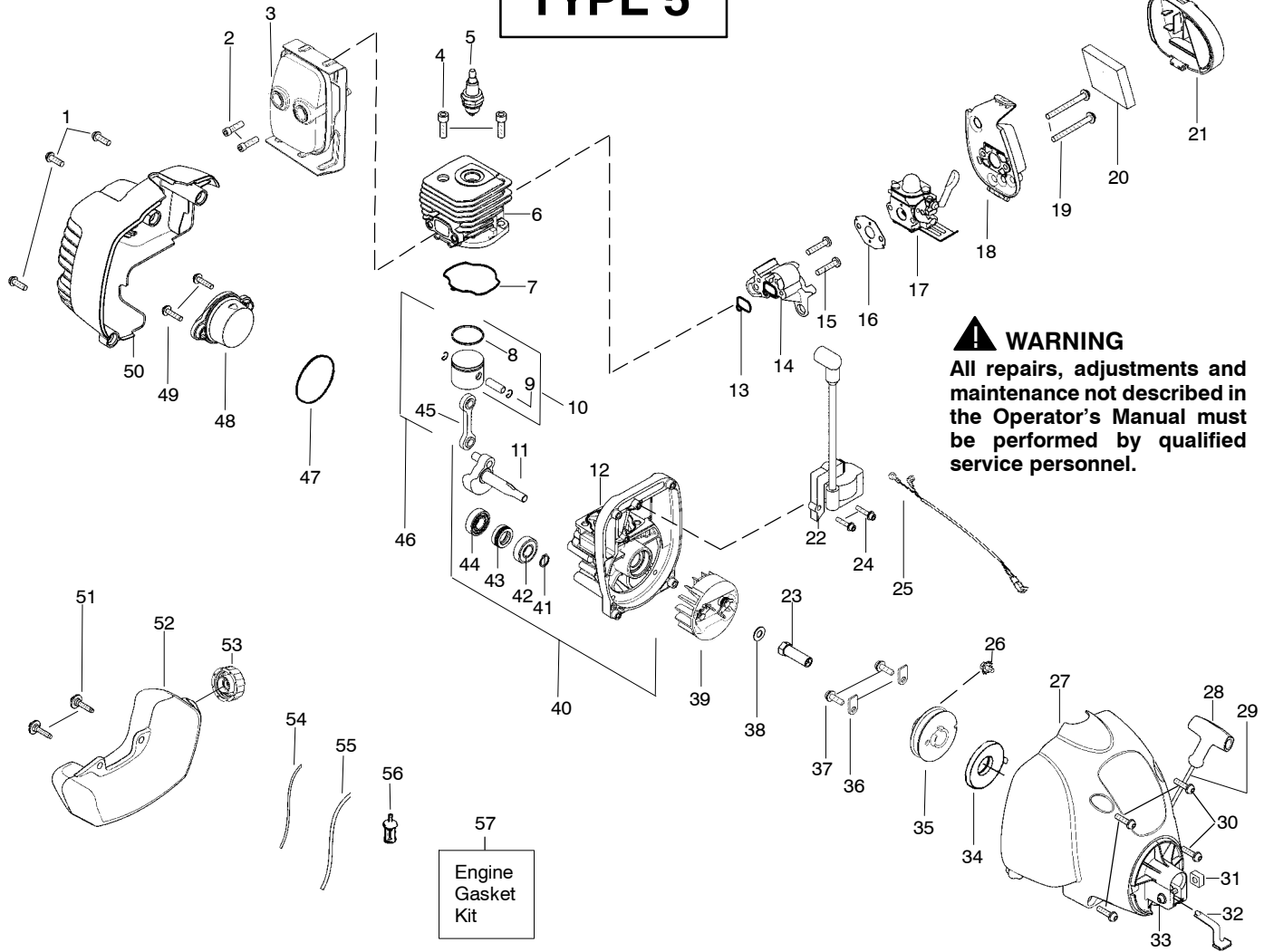
✓ = NEW PART NUMBER FOR THIS IPL

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PARTS LIST NO. 530165568		 PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 - 1/03/07		PAGE NO. 7

Note: Illustration may differ from actual model due to design changes

TYPE 5



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	20.	530057781	Foam-Air Filter	45.	530069945	Assy-Connecting Rod
2.	530058982	Bolt-Muffler	21.	530057584	Cover-Air Box	46.	530071785	Kit-Piston/Rod Assy (Incl. 10 & 45)
3.	530057863	Assy-Muffler/Shield (Incl. 2)	22.	545024901	Ignition Module	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	23.	530038604	Coupling-Drive	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	24.	530016357	Screw	49.	530016386	Screw
6.	530012541	Cylinder	25.	530049018	Assy-Wire Harness	50.	545011002	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	26.	530016392	Screw	51.	530016445	Retainer-Tank
8.	530055120	Piston Ring	27.	545010602	Assy.-Fan Hsg	52.	530058712	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	28.	530027569	Handle-Starter	53.	530014347	Assy-Fuel Cap
10.	530071833	Kit - Piston (Incl. 8, 9)	29.	530071767	Kit - Rope	54.	530069247	Kit-Fuel Line (Small)
11.	530057829	Assy-Crankshaft	30.	530016386	Screw	55.	530069216	Kit-Fuel Line (Large)
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	31.	530016124	Nut	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	32.	530057588	Clip-Spring	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	33.	530016430	Screw	Not Shown		
15.	530016441	Screw	34.	530042085	Spring-Starter			
16.	530071750	Gasket-Carb. (kit)	35.	530071786	Kit-Pulley-Starter			
17.	----	Kit-Carb.	36.	530027523	Retainer-Pulley			
	530071822	Zama (C1U-W24)	37.	530015775	Screw	530058709	Bulb-Purge (Zama)	
	545081807	Walbro (WT-670)	38.	530015828	Washer-Flat	530035497	Bulb-Purge (Walbro)	
(Note: Repair kits are not available for this carburetor)			39.	545005101	Assy-Flywheel	530058569	Choke Lever - Zama	
18.	530059267	Air Box	40.	530071768	Assy-C'case/C'shaft (Incl. 11,12,41)	530059297	Choke Lever - Walbro	
19.	530016429	Screw	41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

✓ = NEW PART NUMBER FOR THIS IPL

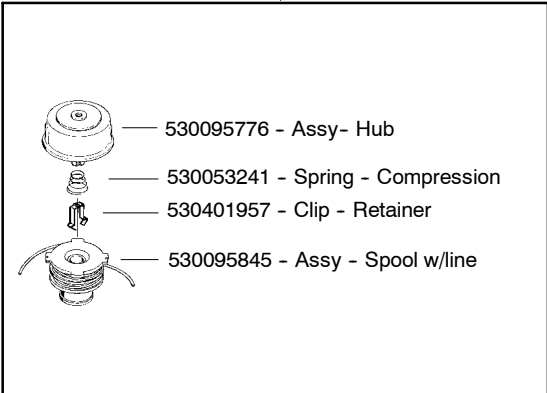
★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165568		Flymo ® Electrolux PARTS LIST	MODEL(s) XLT250 & XLT250+
DATE 10/30/07	Replaces 530165568 – 1/03/07		PAGE NO. 8
Note: Illustration may differ from actual model due to design changes			

★★★★★ TYPE 4 Service Note: ★★★★★

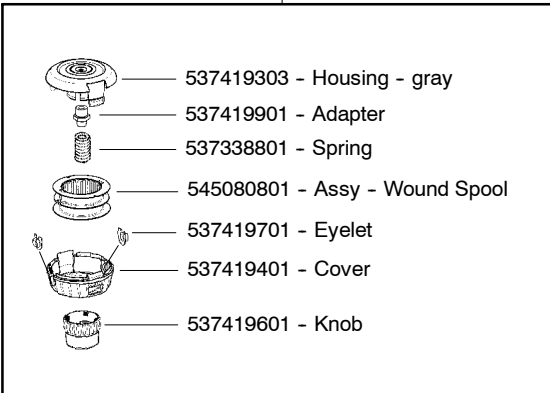
Some units may have been built with either the TNG VI or TNG VII cutting heads. Please identify the cutting head on your unit and order parts accordingly.

530095846 - Assy - TNG VI Cutting Head



- 530095776 - Assy- Hub
- 530053241 - Spring - Compression
- 530401957 - Clip - Retainer
- 530095845 - Assy - Spool w/line

537419205 - Assy - TNG VII Cutting Head



- 537419303 - Housing - gray
- 537419901 - Adapter
- 537338801 - Spring
- 545080801 - Assy - Wound Spool
- 537419701 - Eyelet
- 537419401 - Cover
- 537419601 - Knob

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.