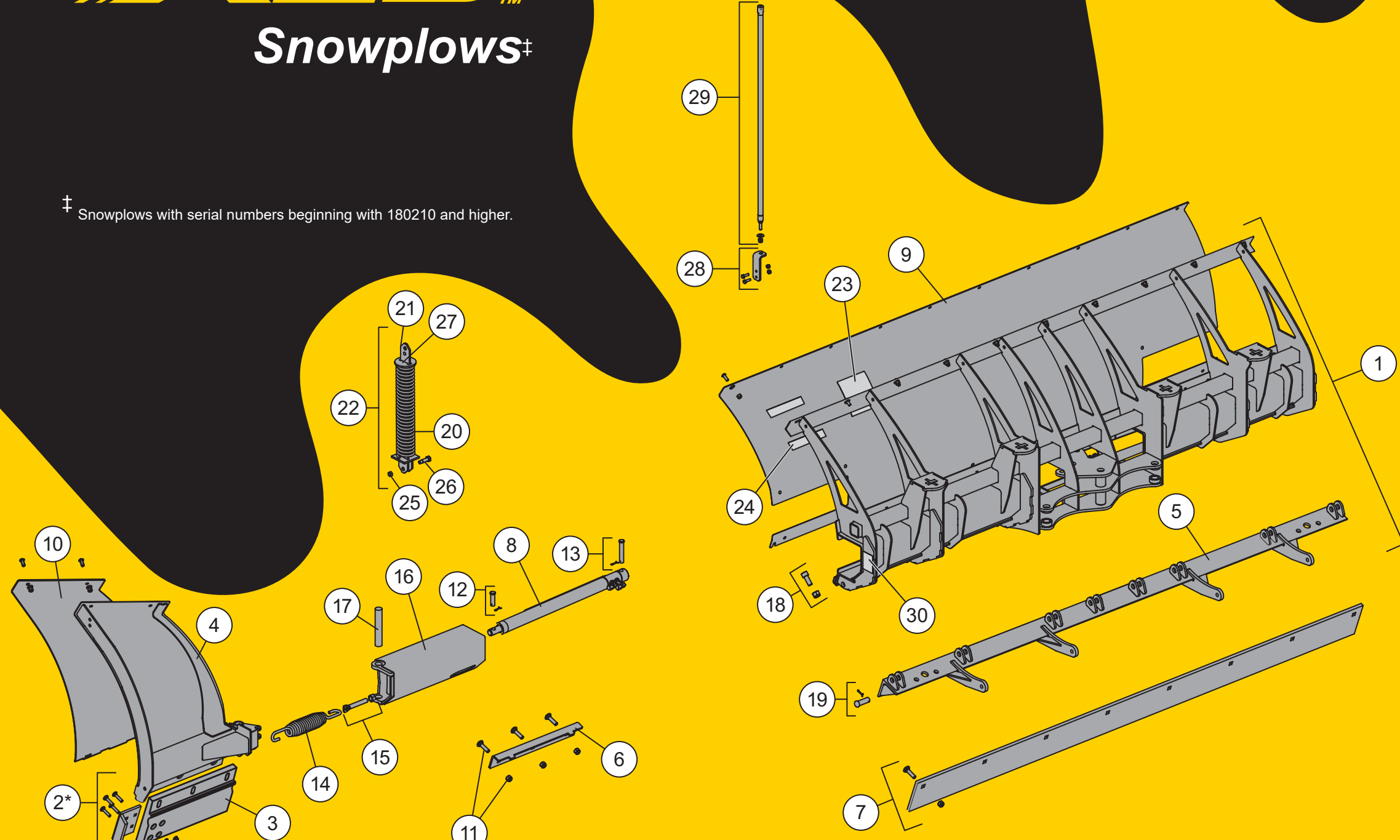
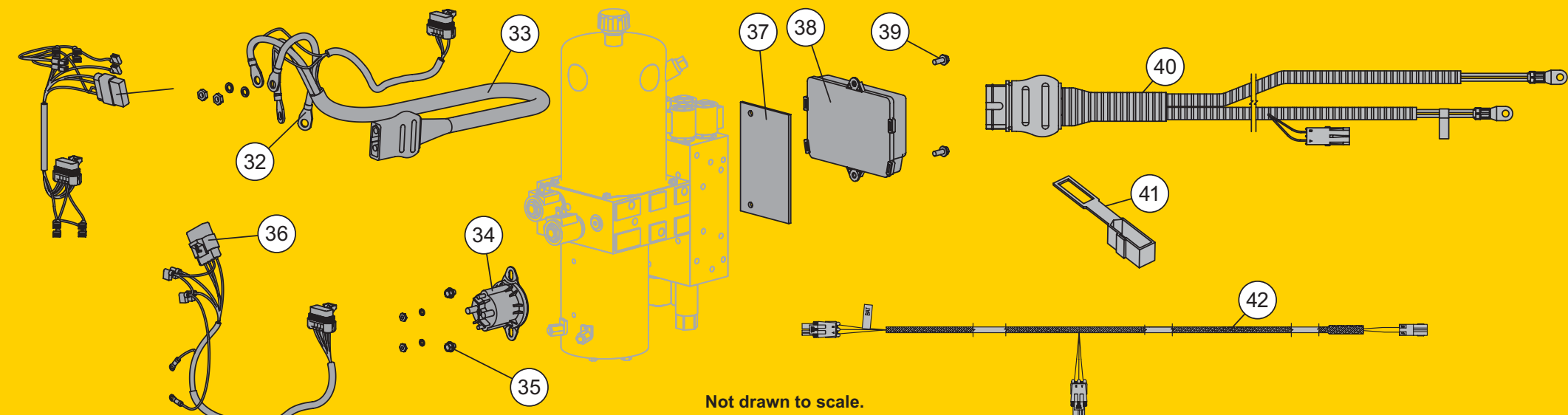




BLADE COMPONENTS

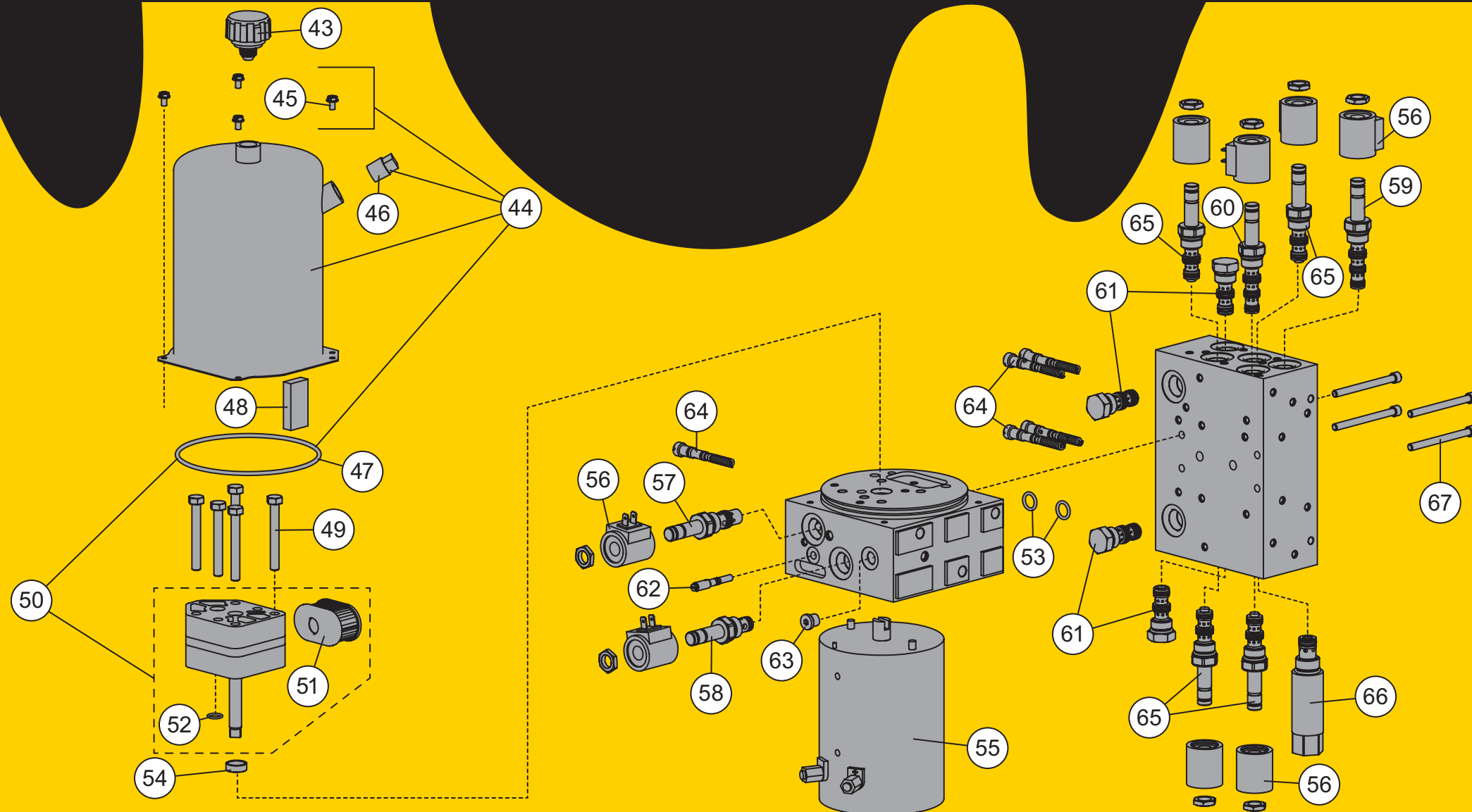
Part				Part			
Item	810	8611	Description	Item	810	8611	Description
1	81573	81562	XLS™ Blade Frame	7	50678	5533	1/2 Cutting Edge Kit (w/hardware)
2	80259*	80243*	Urethane Edge Assembly Kit	8	77476	94491	Ram Assembly 1-1/2 x 13-15/16 DA
3	81082	81051	Urethane Edge, DS	9	81576	81575	Blade Moldboard Kit, SS
ns	81083	81052	Urethane Edge, PS		81566	81565	Blade Moldboard Kit, MS
4	81552	81557	DS Blade Wing, XLS	10	81580	81570	DS Wing Moldboard Kit, SS
ns	81554	81559	PS Blade Wing, XLS		81579	81569	DS Wing Moldboard Kit, MS
5	81572	81561	Base Angle	ns	81578	81568	PS Wing Moldboard Kit, SS
6	81221	81255	Retainer Bar		81577	81567	PS Wing Moldboard Kit, MS
Accessories							
ns	52675	52680	5/8 Cutting Edge Kit (w/hardware)	ns	50700	50700	Shoe Kit
ns	81701	81702	1" Cutting Edge Kit Poly (w/hardware)	ns	51996-1	51997-1	Back Drag Edge Kit
ns	50628-1	81997	Rubber Deflector Kit				
Item	Part	Description		Item	Part	Description	
11	94802	Bolt Kit, Urethane Edge		24	26211	Label – Logo, STORM GUARD™	
12	50651	5/8 x 2 Pin Kit		ns	92970	Label – Logo, XLS	
13	50653	5/8 x 3-1/2 Pin Kit		ns	20238	Label – Logo, FISHER® Splatter	
14	50654	Wing Spring		ns	92982	Label – Wing, DS	
15	50655	Eyebolt Kit		ns	92975	Label – Wing, PS	
16	81169	Blade Slide Box, DS		25	90353	7/16-14 Hex Locknut GB	
ns	81170	Blade Slide Box, PS		26	91000	1/2 x 1-5/8 Hex Shoulder Bolt G5	
17	50660	Wing Pin		ns	20181	1/4 x 1-1/4 Pin	
18	50661	Stop Bolt Kit		27	20191	Removable Spring Disk	
19	84844	3/4 x 2-3/16 Machine Pin w/Cotter		28	50646	Blade Guide Bracket Kit	
20	50663	Trip Spring		29	27195	Flexible Blade Guide Kit 26"	
21	51590	Spring Bar		30	32593EN	Label – Warning, Multiple Pinch Points	
22	51600	Spring Assembly Kit		ns	43794	Combo Seal Kit, Wing Cylinder	
23	59900	Label – Warning/Caution, Snowplows					
MS = Mild Steel			G = Grade	ns = not shown		SS = Stainless Steel	

* Includes steel curb guards w/hardware & backer bars. Does not include retainer bar.



ELECTRICAL COMPONENTS

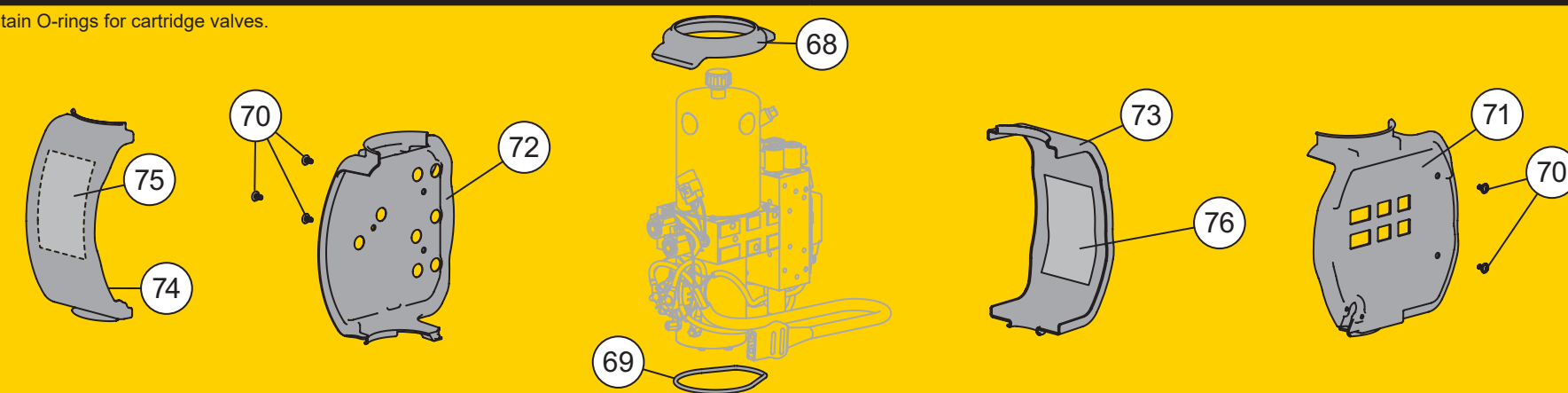
Item	Part	Description	Item	Part	Description
31	29471	Plow Control Harness, 6-Solenoid	ns	72384-1	3/8-16 x 1 Serrated Flange Hex Cap Screw (pkg of 3)
32	29071	Cable Assembly 8"	ns	8284K	Cable Boot
33	42015	Snowplow Battery Cable	ns	8329K	Dielectric Grease (pkg of 2)
34	42901	Motor Relay Kit FLEET FLEX System	ns	–	Fuse, 4A Mini Automotive-Style (for items 31 and 36)
35	29099	1/4-20 x 1/4 Hex Washer-Head Thread-Rolling Screw	40	72527	Vehicle Battery Cable
36	29461	Plow Control Harness, 2-Solenoid	41	61548K	Plug Cover Kit
37	44308	Spacer Module	42	28587	Vehicle Control Harness
38	44354-3	Flow Module	ns	90730	200A Fuse Kit
39	44355	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw			
ns = not shown					



HYDRAULIC UNIT

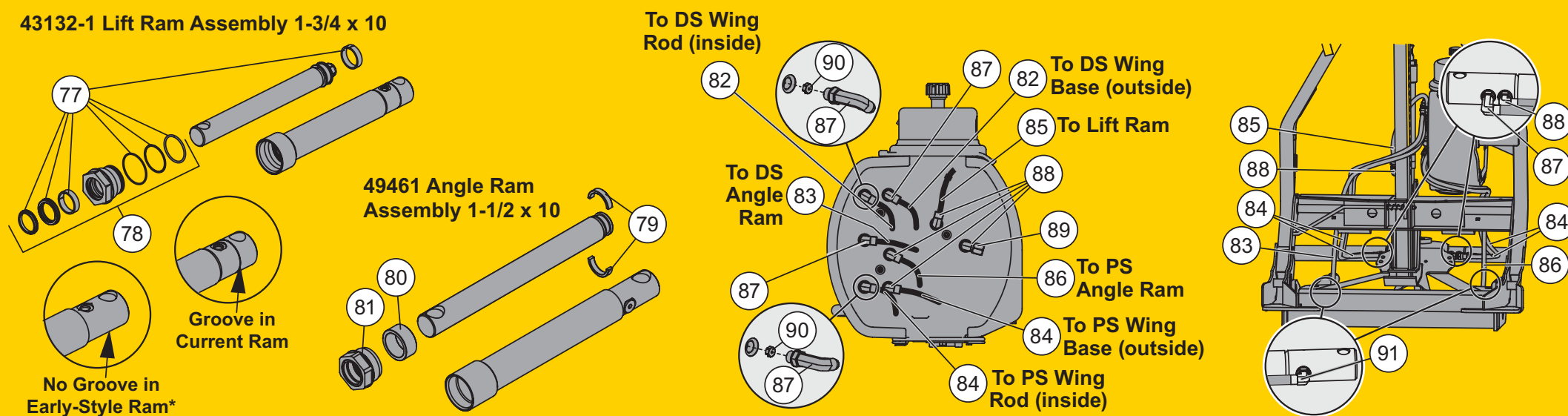
Item	Part	Description	Item	Part	Description
43	21727-2	Breather Pressure Control	58	7634K-2	Valve, SV08-2004 w/Jam Nut
44	44327-3	Reservoir Kit	59	49453	Valve, SV08-45 w/Nut
45	66607	#10-24 x 5/16 Machine Screw	60	49457	Valve, SV08-41 w/Nut
46	92079	Plug, Square 3/8 NPTF	61	49459	Valve, PC08-30 w/Nut
47	66519	O-Ring 2-250	62	56662	Quill Assembly 5/16-24 Thread
48	73897	Magnet	ns	48517	Quill Assembly 1/2-20 Thread
49	90080	5/16-18 x 2-1/2 Hex Cap Screw G5	63	44344	Plug, Hex Socket –4 M ORB
50	44329-2	Pump Kit	64	7629K-4	Relief Valve Kit (2 sets)
51	26781-4	Suction Filter	65	7636K-1	Cartridge 30 w/Jam Nut
52	56274	O-Ring -013	66	49463	Crossover Relief Valve – 4000 psi
53	55587	O-Ring -112	67	29081	1/4-20 x 3 Socket Cap Screw
54	66515	Pump Shaft Seal	ns	29099	1/4-20 x 1/4 Hex Washer-Head Thread-Rolling Screw
55	21500K-1	Motor Assembly, 4-1/2	ns	44326	1/4-20 x 1/2 6-Lobe Round Washer-Head Screw (pkg of 5)
56	7639K-2	Coil With Spade Terminals	ns	44355	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
57	44331	Valve, SVC08-20 w/Nut			
O-Ring Service Kits					
–	7632K-5	O-Ring & Back-Up Ring Kit	–	49259-2	Seal Kit, 3-Way & 4-Way Valve
–	49258-2	Seal Kit, 2-Way Valve	–	49464	Seal Kit, Crossover Relief Valve
G = Grade			M = Male		
			ns = not shown		

* Does not contain O-rings for cartridge valves.



HYDRAULIC COVER ASSEMBLY

Item	Part	Description	Item	Part	Description
68	44352	Top Retainer Ring	73	44303	Cover, Side 3
69	44366	Bottom Retainer Ring	74	44304	Cover, Side 4
70	44326	1/4-20 x 1/2 6-Lobe Round Washer-Head Screw (pkg of 5)	75	44904	Label – Information, S1 & S2
71	44301	Cover, Side 1	76	44906	Label – Information, S5–S10
72	57302	Cover, Side 2	ns	92972	Label – Information, XLS Hydraulic Unit
			ns	61536	Cable Tie, 14"
ns = not shown					



RAMS, HOSES & FITTINGS

Item	Part	Description	Item	Part	Description
77	77924	Seal Kit	86	44348	Hose, 3/8 x 42 w/F JIC Ends
78	43135	Gland Nut Assembly	87	44361	Elbow, Extra Long 90° –6 M JIC/–6 M ORB
79	20118K	Split Bearing, 1-1/2	88	56615-1	Elbow, 90° –6 M JIC/–6 M ORB
80	56537	Spacer	89	44345	Drain Cap, –6 F JIC
81	48985	Gland Nut Assembly	90	49465	Orifice Kit
82	44868	Hose, 3/8 x 60 w/F JIC Ends	91	77929	Elbow, 90° –6 M JIC/–6 M ORB w/Screen
83	44316	Hose, 3/8 x 45 w/F JIC Ends	ns	56823	Hose Wrap, Polyethylene
84	44867	Hose, 3/8 x 57 w/F JIC Ends	ns	B63263	Label – Warning, Hose Install
85	56754	Hose, 1/4 x 18 w/F JIC Ends			
ns = not shown			F = Female		
			M = Male		

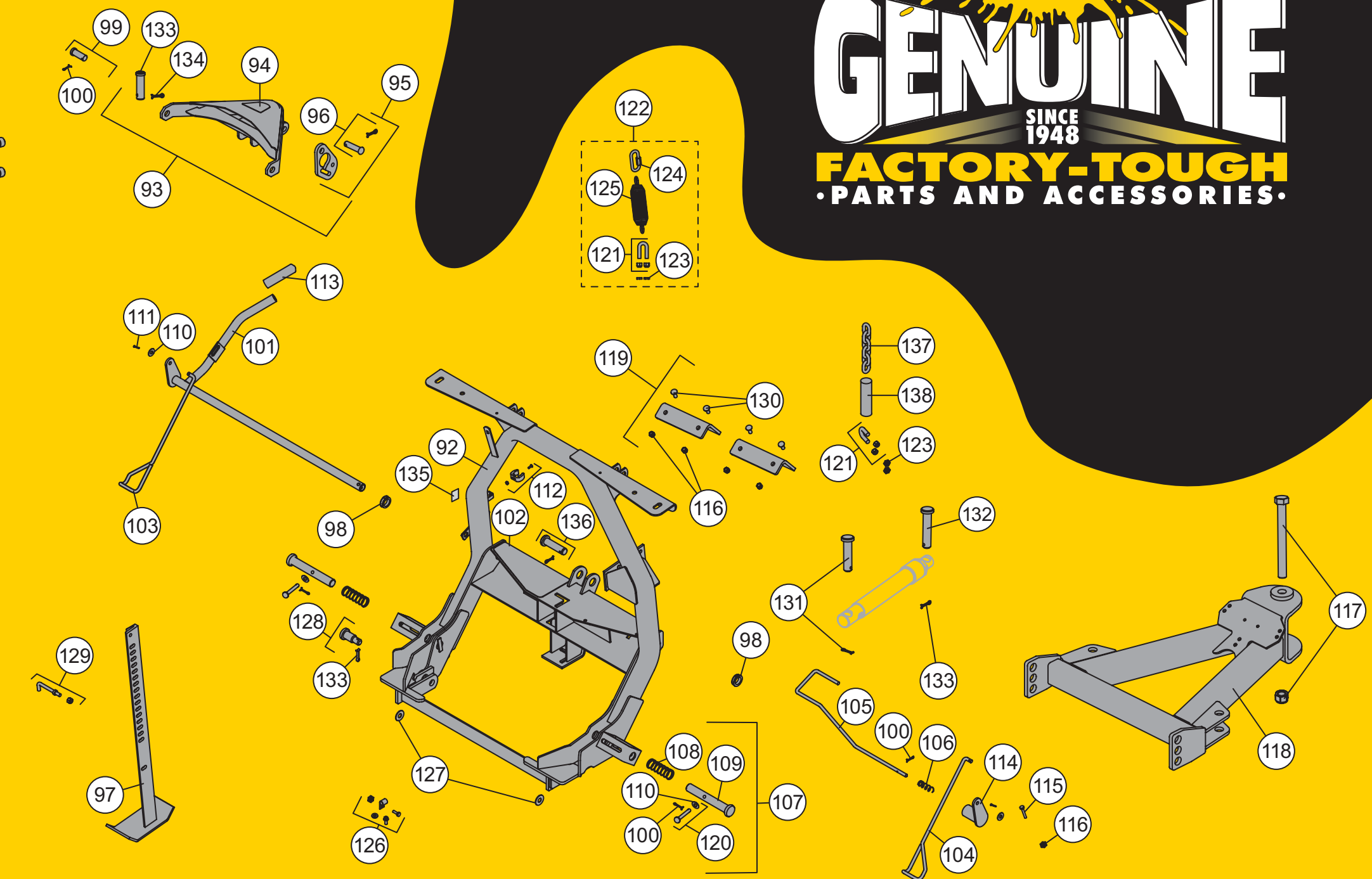
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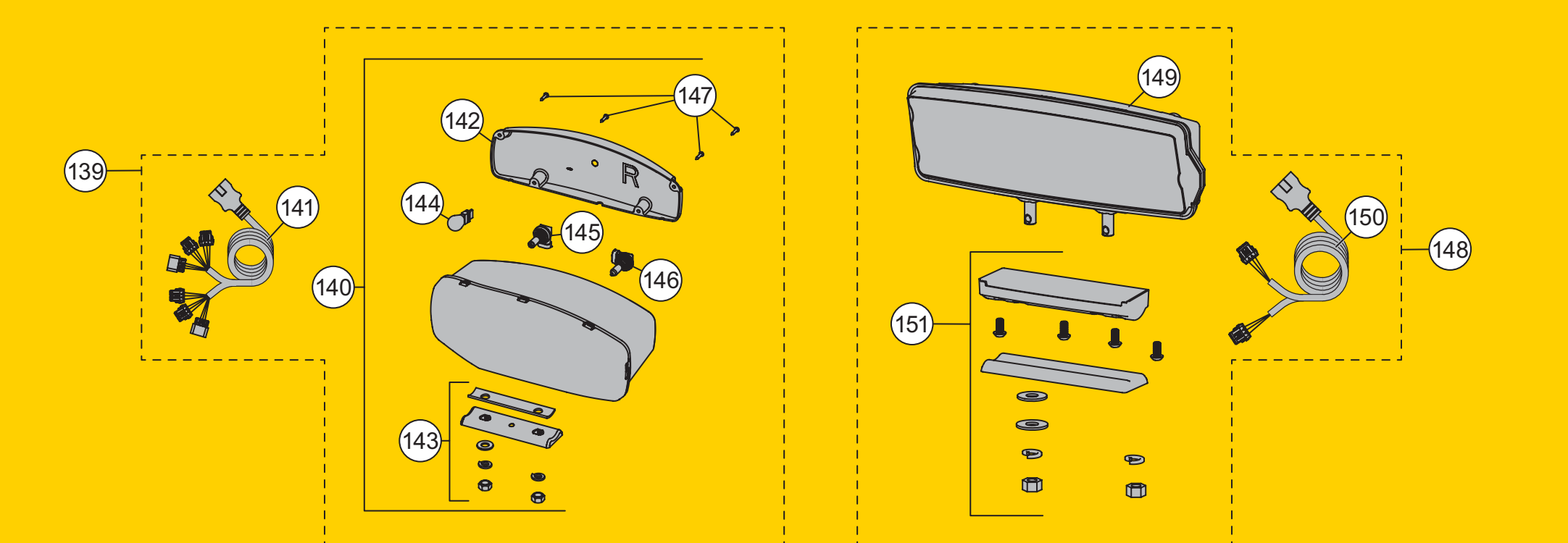
Fisher Engineering
50 Gordon Drive
Rockland, ME 04841

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HEADGEAR COMPONENTS

Item	Part	Description	Item	Part	Description
92	44558-2	Headgear	116	91333	3/8-16 Hex Locknut GB
93	28350-2	Lift Arm Service Kit (yellow)	117	50668	Pivot Bolt Kit
	27560-2	Lift Arm Service Kit (silver)	118	50669	A-Frame Kit
94	26777	Nameplate, Minute Mount® 2	119	86847	Stacking Stops Kit
95	28991	Stop Link Kit	ns	50630	Stacking Stop
96	29037	5/8 x 2-5/8 Clevis Pin w/Cotter	120	26219	3/8 x 3-1/4 Clevis Pin Kit
97	27462	Jack	121	A6148K	U-Bolt Assembly Packet
98	27163K	Bushing Kit (pkg of 2)	122	49521	Spring/U-Bolt/Link Kit
99	4289K	3/4 x 1-7/8 Machine Pin Packet	123	91413	3/8-16 Hex Nut G5
100	90658	5/32 x 1-1/4 Cotter Pin	124	68340	Quick Link
101	27468	Handle, Link Arm Assembly	125	27074	Spring
102	27451	Label – Attach/Detach, Minute Mount 2 Headgear	126	27172K	Clamp Loop Kit
103	27166K	Wire Cam Kit – DS	127	91192	1-3/4 Round Flat Washer
104	27167K	Wire Cam Kit – PS	128	27177K	Step Pin Kit
105	27478	Jack Lock	129	27164K	Handle Kit
106	27461	Compression Spring, 3/4 OD x 3-1/2	130	90201	3/8-16 x 1 Carriage Bolt G5
107	27168K	Connecting Pin Kit	131	7903K	1 x 4-1/16 Anchor Pin Packet w/Cotter
108	821	Compression Spring, 1 ID x 3-1/2	132	22260	1 x 4-3/4 Clevis Pin
109	26833	1 x 6-15/16 Pin	133	90601	1/4 x 1-1/2 Cotter Pin
110	90315	3/8 Flat Washer, Type A Wide	134	95720	1 x 3-5/16 Clevis Pin HT
111	91902	1/8 x 1 Cotter Pin	135	69689	Label – Identity, SECURITY GUARD™
112	27162K-1	Stop Clip Kit	136	43603	1 x 3-3/4 Clevis Pin Kit
113	27535	Handle Cover Kit	137	26999-1	5/16 Grade 43 Chain Bag
114	27465	Link Arm	138	51110	Shrink Tube, 1 ID
115	90043	3/8-16 x 2 Hex Cap Screw G5			
HT = Heat Treated			ns = not shown		
			G = Grade		



HEADLAMPS

Item	Part	Description	Item	Part	Description
139	38800	Headlamp Kit H9/H11 (pair)	147	38808	Cover Screws Service Kit H9/H11 (pkg of 4)
140	38802	Headlamp Service Kit H9/H11 – PS	148	72525	Headlamp Kit LED
ns	38801	Headlamp Service Kit H9/H11 – DS	149	39901	Headlamp Service Kit LED – DS
141	38807	Harness Service Kit H9/H11	ns	39902	Headlamp Service Kit LED – PS
142	38803	Rear Cover Kit H9/H11 – PS	150	72548	Harness Service Kit LED
ns	38812	Rear Cover Kit H9/H11 – DS	151	39903	Mounting Hardware Kit LED
143	38804	Mounting Hardware Kit H9/H11	ns	72512	LED Harness Connector Cover (pkg of 2)
144	–	Park/Turn Bulb (trade no. 415/NAK)	ns	72565	Headlamp Control Module (HCM)
145	38811	Headlamp Bulb Service Kit H11	ns	72550	Cable Assembly, HCM
146	38809	Headlamp Bulb Service Kit H9			
ns = not shown					