

74800, 74800-3, 74800-4, 74810, 74850, 79810
79850, 87800, 87800-3, 87800-4

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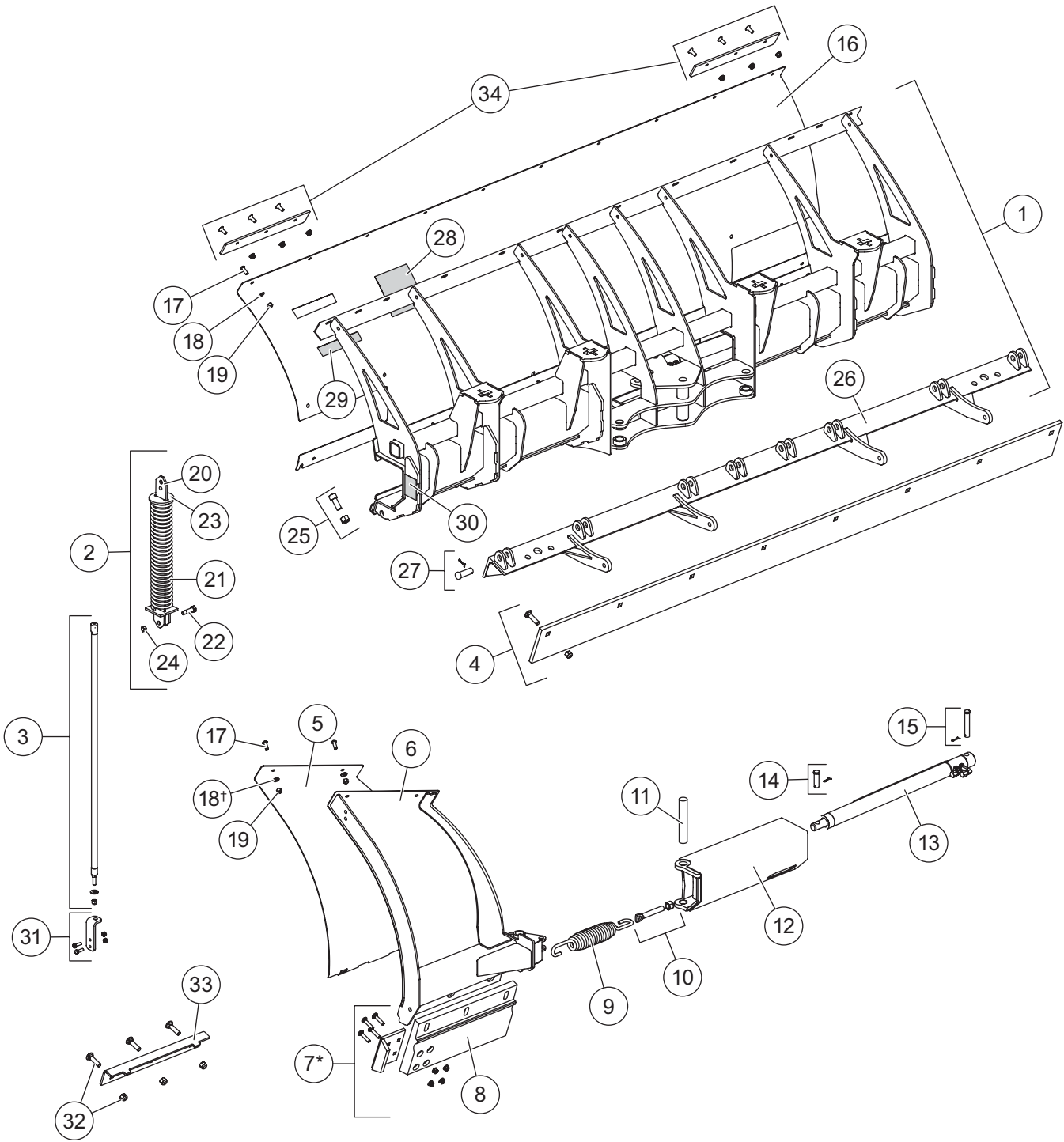
Blade and Off-Truck Kit

XLS™ Snowplow‡

Parts List

‡ Snowplows with serial numbers beginning with 180210 and higher.

XLS™ Blade Components



* Does not include retainer bar (item 33).

74800, 74800-3, 74800-4, 74810, 74850, 79810, 79850, 87800, 87800-3, 87800-4

XLS™ Blade Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	81573	1	XLS Blade Frame – 810	15	50653	2	5/8 x 3-1/2 Pin Kit
	81562	1	XLS Blade Frame – 8611	16	81576	1	Blade Moldboard Kit, SS – 810
2	51600	4	Spring Assembly Kit (incl. items 20–24)		81566	1	Blade Moldboard Kit, SS – 8611
3	27195	2	Flexible Blade Guide Kit, 26"		81575	1	Blade Moldboard Kit, MS – 810
4	50678	1	1/2 Cutting Edge Kit (w/hardware) – 810		81565	1	Blade Moldboard Kit, MS – 8611
	5533	1	1/2 Cutting Edge Kit (w/hardware) – 8611	17	98035 [†]	22	3/8-16 x 1 Button Cap Screw SS
5	81578	1	PS Wing Moldboard Kit, SS – 810		D6452 [‡]	22	3/8-16 x 1 Button Cap Screw w/Flange
	81568	1	PS Wing Moldboard Kit, SS – 8611	18	29233 [†]	22	3/8 Flat Washer
	81577	1	PS Wing Moldboard Kit, MS – 810	19	95410 [†]	22	3/8-16 Locknut Brass
	81567	1	PS Wing Moldboard Kit, MS – 8611		28940 [‡]	22	3/8-16 Locknut GF Flange
	81580	1	DS Wing Moldboard Kit, SS – 810	20	51590	4	Spring Bar
	81570	1	DS Wing Moldboard Kit, SS – 8611	21	50663	4	Trip Spring
	81579	1	DS Wing Moldboard Kit, MS – 810	22	91000	4	1/2 x 1-5/8 Hex Shoulder Bolt G5
	81569	1	DS Wing Moldboard Kit, MS – 8611	ns	20181	4	1/4 x 1-1/4 Pin
6	81552	1	DS Blade Wing, XLS – 810	23	20191	4	Removable Spring Disk
	81554	1	PS Blade Wing, XLS – 810	24	90353	4	7/16-14 Hex Locknut GB
	81557	1	DS Blade Wing, XLS – 8611	25	50661	2	Stop Bolt Kit
	81559	1	PS Blade Wing, XLS – 8611	26	81572	1	Base Angle – 810
7	80259*	1	Flared Wing Poly Edge Kit – 810 (pair)		81561	1	Base Angle – 8611
	80243*	1	Flared Wing Poly Edge Kit – 8611 (pair)	27	84844	8	3/4 x 2-3/16 Machine Pin w/Cotter
8	81082	1	DS Urethane Edge – 810	28	59900	1	Label – Warning/Caution, Snowplows
	81083	1	PS Urethane Edge – 810	29	26211	1	Label – Logo, STORM GUARD™
	81051	1	DS Urethane Edge – 8611	30	29593	1	Label – Warning, Multiple Pinch Points
	81052	1	PS Urethane Edge – 8611	ns	92970	1	Label – Logo, XLS
9	50654	2	Wing Spring	ns	20238	1	Label – Logo, FISHER® Splatter
10	50655	2	Eyebolt Kit	ns	92982	1	Label – Design, DS Wing
11	50660	2	Wing Pin	ns	92975	1	Label – Design, PS Wing
12	81169	1	DS Blade Slide Box	31	50646	1	Blade Guide Bracket Kit
	81170	1	PS Blade Slide Box	32	94802	1	Bolt Kit, Urethane Edge
13	77476	2	Ram Assy 1-1/2 x 13-15/16 DA – 810	33	81221	2	Retainer Bar – 810
	94491	2	Ram Assy 1-1/2 x 16-15/16 DA – 8611		81255	2	Retainer Bar – 8611
ns	43794	2	Combo Seal Kit, Wing Cylinder	34	77470	1	Wear Strip Kit – 810
14	50651	2	5/8 x 2 Pin Kit		77471	1	Wear Strip Kit – 8611
ns = not shown				SS = Stainless Steel			
				MS = Mild Steel			
				G = Grade			

* Includes steel curb guards w/hardware & backer bars. Does not include retainer bar (item 33).

[†] Used with stainless steel moldboards only.

[‡] Used with mild steel moldboards only.

XLS™ Blade – Accessories (not shown)			
810 Blades		8611 Blades	
Part	Description	Part	Description
52675	5/8 Cutting Edge Kit (w/hardware) – 810	52680	5/8 Cutting Edge Kit (w/hardware) – 8611
81701	1" Cutting Edge Kit Poly (w/hardware & backer bars) – 810	81702	1" Cutting Edge Kit Poly (w/hardware & backer bars) – 810
50628-1	Rubber Deflector Kit – 810	81997	Rubber Deflector Kit – 8611
50700	Shoe Kit	50700	Shoe Kit
51996-1	Back Drag Edge Kit – 810	51997-1	Back Drag Edge Kit – 8611

Headgear and A-Frame Components

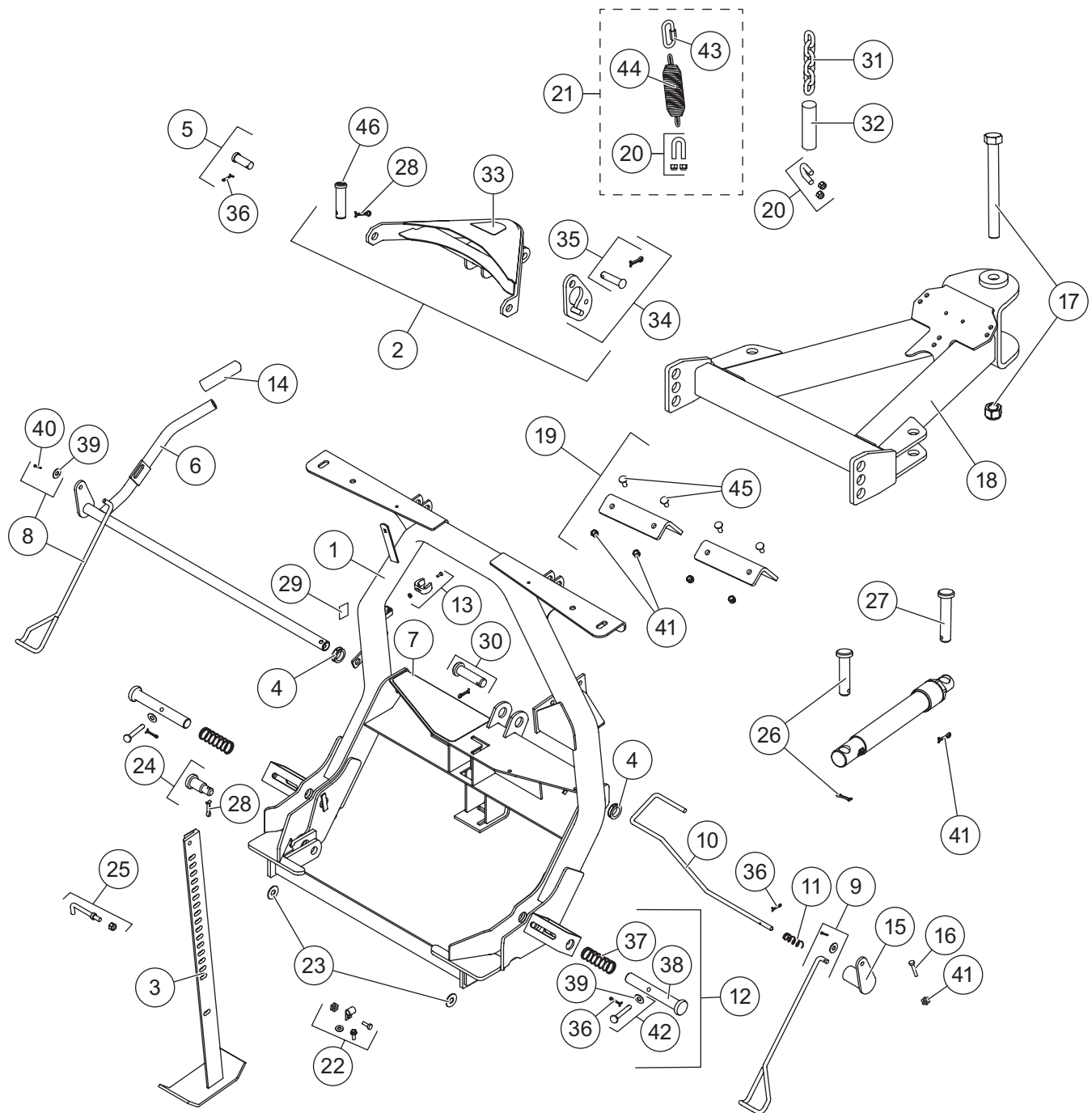


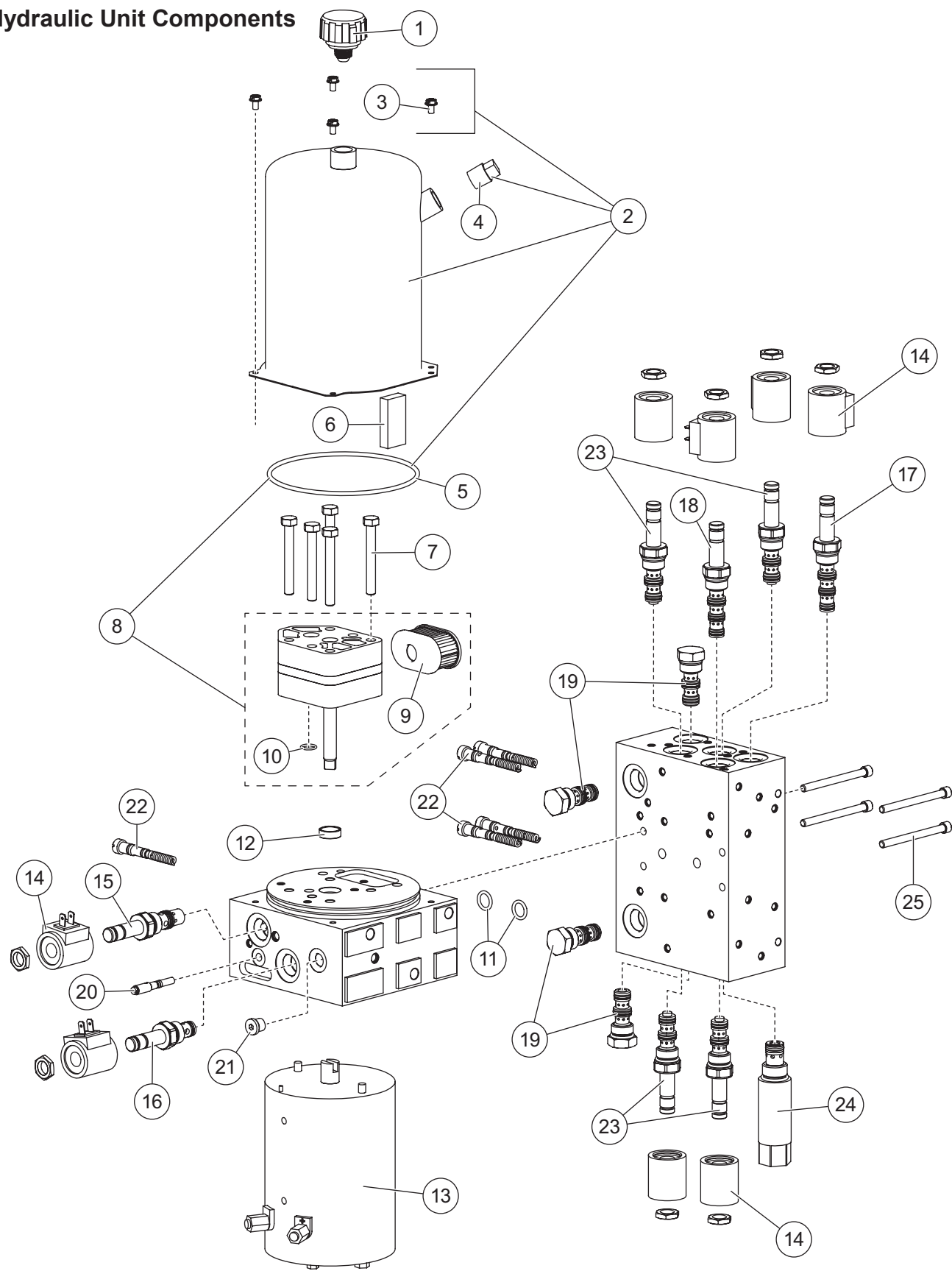
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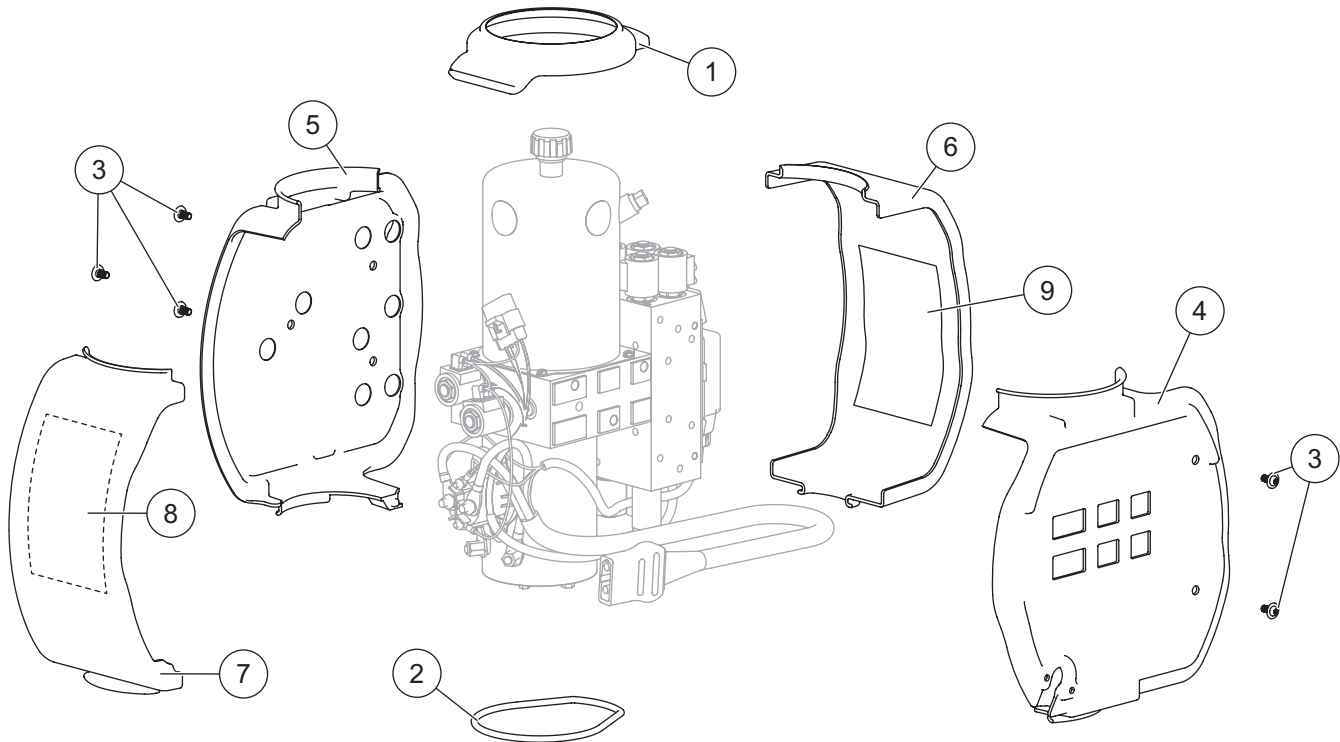
Item 34		28991 Stop Link Kit					
	1	Stop Link		35	29037	1	5/8 x 2-5/8 Clevis Pin w/Cotter
Item 42		26219 3/8 x 3-1/4 Clevis Pin Kit					
	1	3/8 x 3-1/4 Clevis Pin		39	90315	1	3/8 Flat Washer Type A Wide
36	90658	1	5/32 x 1-1/4 Cotter Pin				
ns = not shown				HT = Heat Treated		G = Grade	

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Hydraulic Unit Components

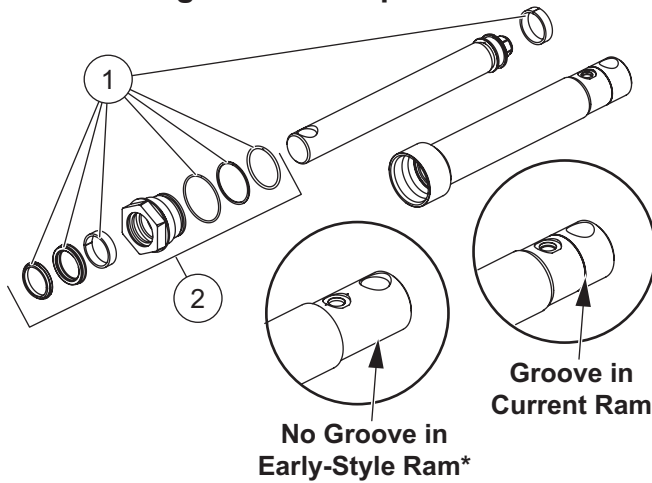


Hydraulic Unit Cover Assembly



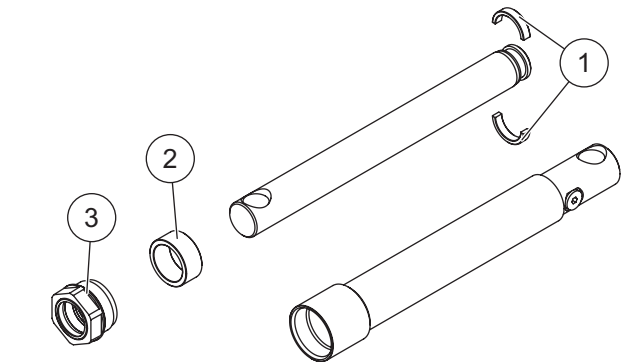
49454 Hydraulic Unit Cover Assembly							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	44352	1	Top Retainer Ring	6	44303	1	Cover, Side 3
2	44366	1	Bottom Retainer Ring	7	44304	1	Cover, Side 4
3	44326	5	1/4-20 x 1/2 6-Lobe Round Washer-Head Screw (pkg of 5)	8	44904	1	Label – Information, S1 & S2
4	44301	1	Cover, Side 1	9	44906	1	Label – Information, S5–S10
5	57302	1	Cover, Side 2	ns	92972	1	Label – Information, XLS™ Hydraulic
				ns	61536	1	Cable Tie, 14"
ns = not shown							

Lift and Angle Ram Components



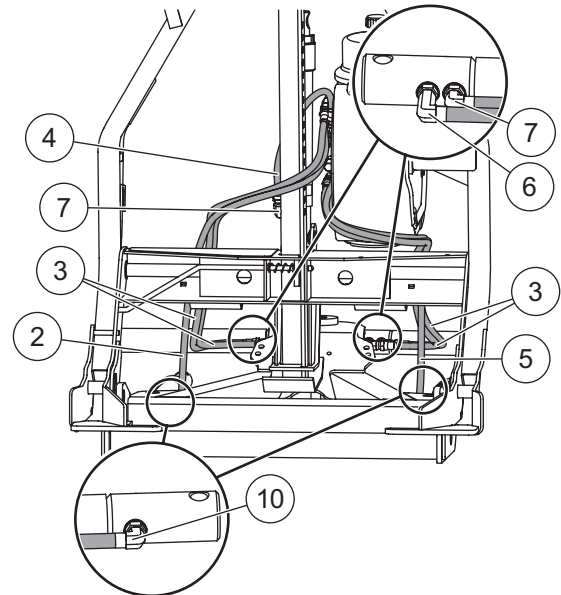
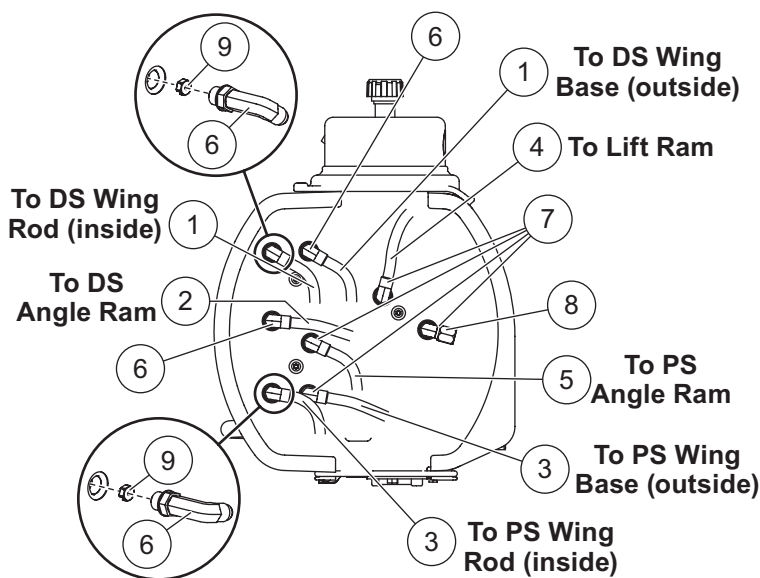
43132-1 Lift Ram Assembly 1-3/4 x 10			
Item	Part	Qty	Description
1	77924	1	Seal Kit
2	43135	1	Gland Nut Assembly

* Early-style lift rams are obsolete and should be replaced with current-style lift ram.



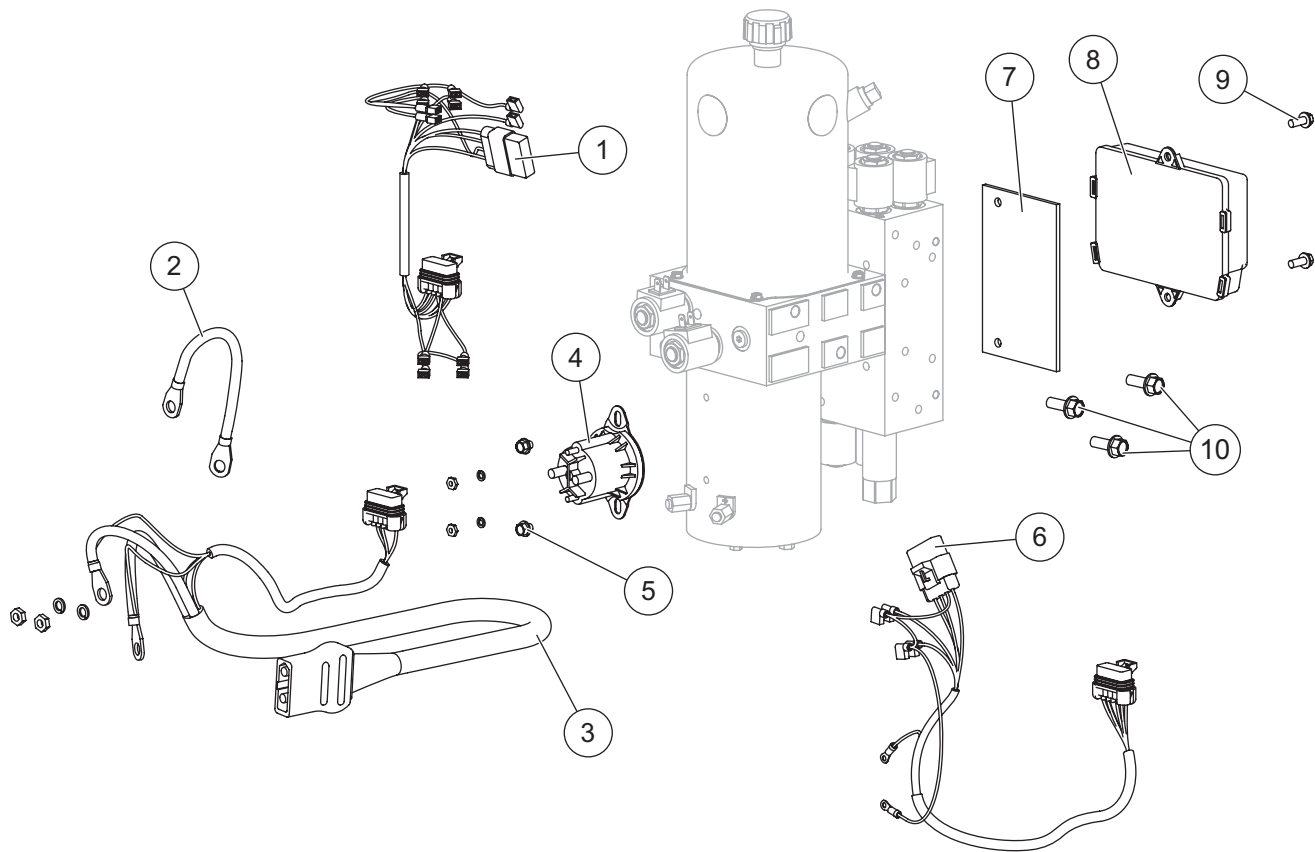
49461 Angle Ram Assembly 1-1/2 x 10			
Item	Part	Qty	Description
1	20118K	1	Split Bearing 1-1/2
2	56537	1	Spacer
3	48985	1	Gland Nut Assembly

Hoses and Fittings



Hoses and Fittings									
Item	Part	Qty	Description	Item	Part	Qty	Description		
1	44868	2	Hose, 3/8 x 60 w/F JIC Ends	7	56615-1	7	Elbow, 90° -6 M JIC/-6 M ORB		
2	44316	1	Hose, 3/8 x 45 w/F JIC Ends	8	44345	1	Drain Cap, -6 F JIC		
3	44867	2	Hose, 3/8 x 57 w/F JIC Ends	9	49465	2	Orifice Kit		
4	56754	1	Hose, 1/4 x 18 w/F JIC Ends	10	77929	2	Elbow, 90° -6 M JIC/-6 M ORB w/Screen		
5	44348	1	Hose, 3/8 x 42 w/F JIC Ends	ns	56823	6	Hose Wrap, Polyethylene		
6	44361	6	Elbow, Extra Long 90° -6 M JIC/-6 M ORB	ns	B63263	4	Label - Warning, Hose Install		
F = Female				ns = not shown				M = Male	

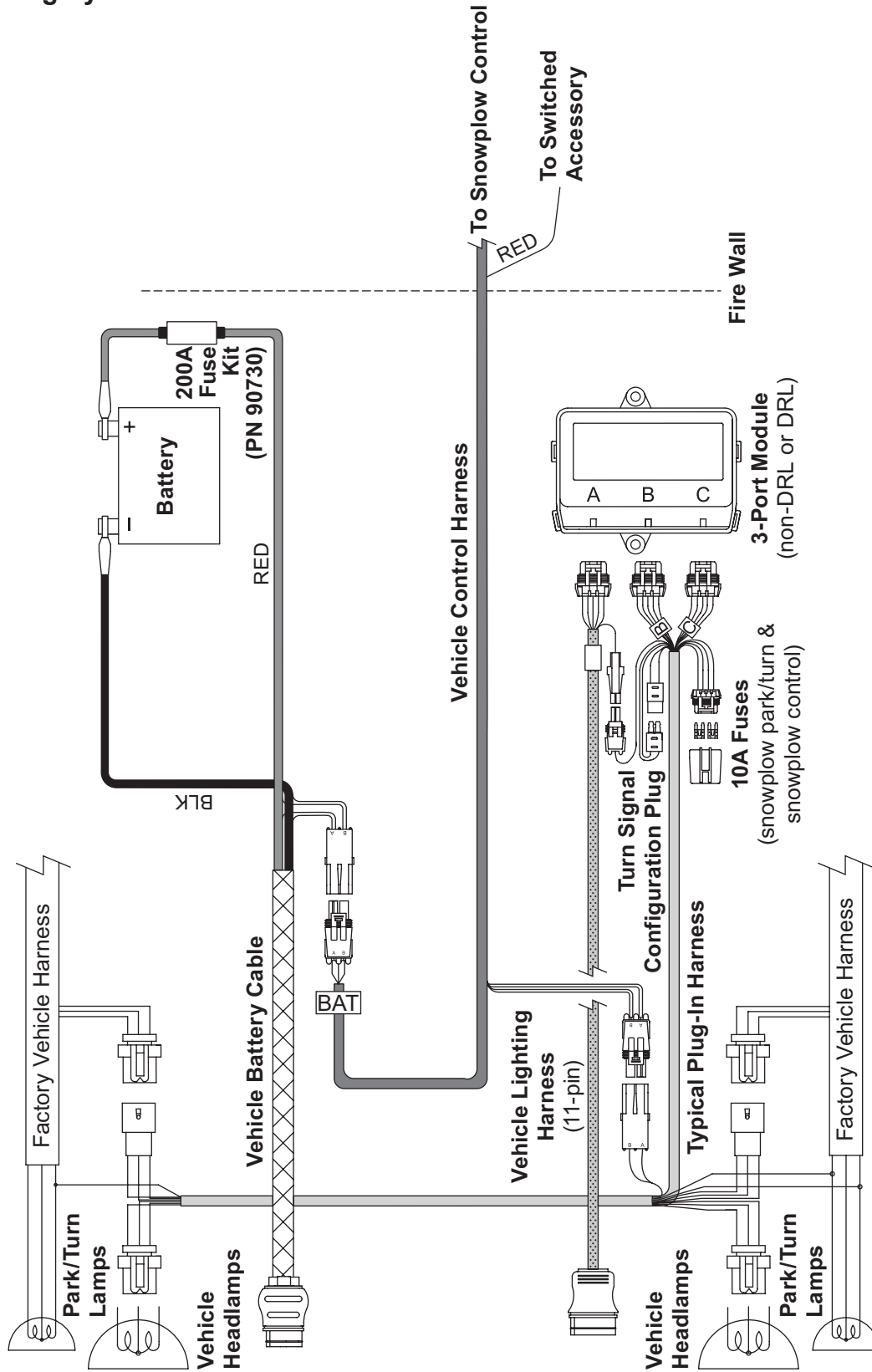
Electrical Components



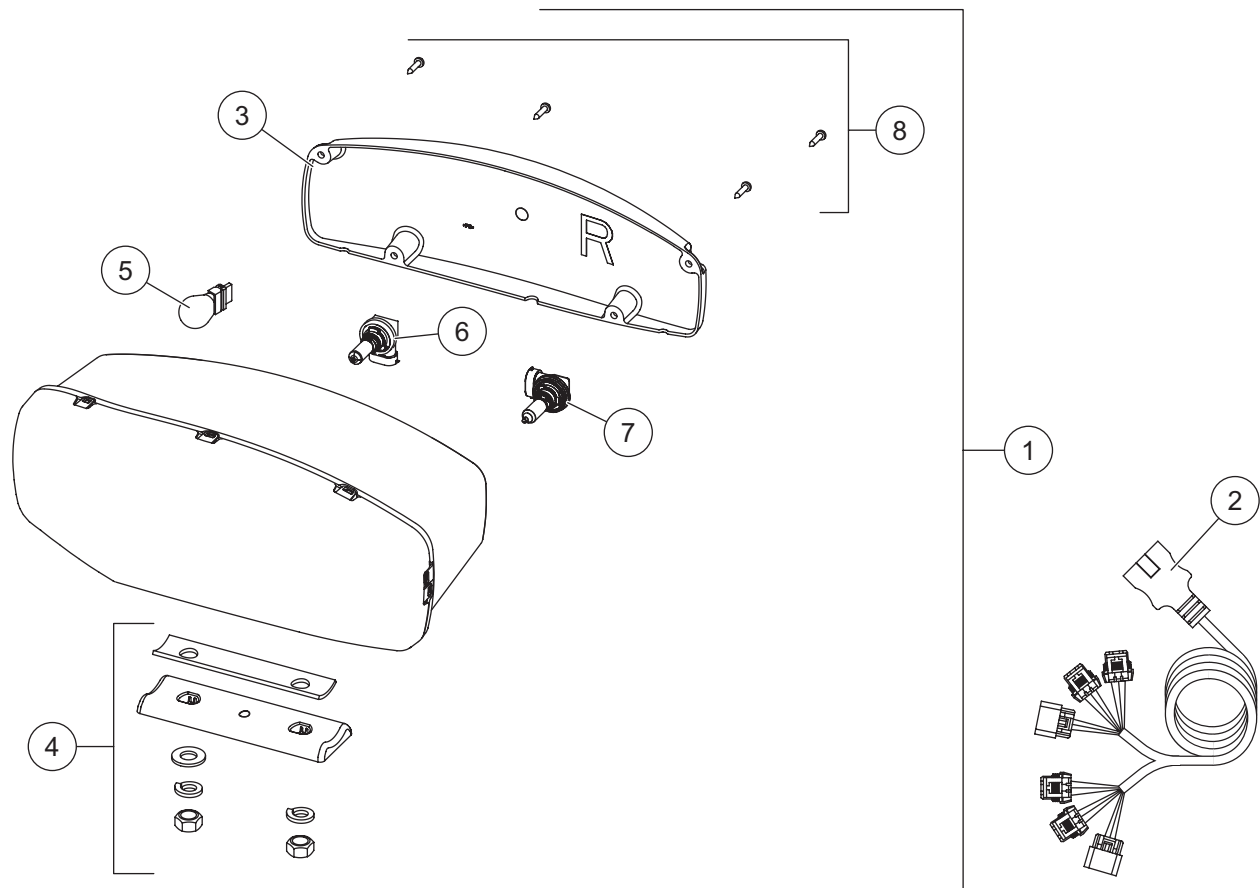
Plow-Side Electrical Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	29471	1	Plow Control Harness, 6-Solenoid	9	44355	2	1/4-20 x 5/8 Hex Washer-Head Thread-Rolling Screw
2	29071	1	Cable Assembly, 8"	10	72384-1	1	3/8-16 x 1 Serrated Flange Hex Cap Screw (pkg of 3)
3	42015	1	Snowplow Battery Cable	ns	8284K	1	Cable Boot
4	42901	1	Motor Relay Kit FLEET FLEX System	ns	8329K	2	Dielectric Grease (pkg of 2)
5	29099	2	1/4-20 x 1/4 Hex Washer-Head Thread-Rolling Screw	ns		4	Fuse, 4A Mini Automotive-Style (for items 1 and 6)
6	29461	1	Plow Control Harness, 2-Solenoid				
7	44308	1	Spacer Module				
8	44354-3	1	Plow Module				
Vehicle-Side Electrical Components							
§	72527	1	Vehicle Battery Cable	§	90730	1	200A Fuse Kit
§	28587	1	Vehicle Control Harness	ns	61548K	1	Plug Cover Kit
ns = not shown							

§ For diagram see Vehicle-Side Harness Diagram – 3-Port, 2-Plug System.

Vehicle-Side Harness Diagram 3-Port, 2-Plug System

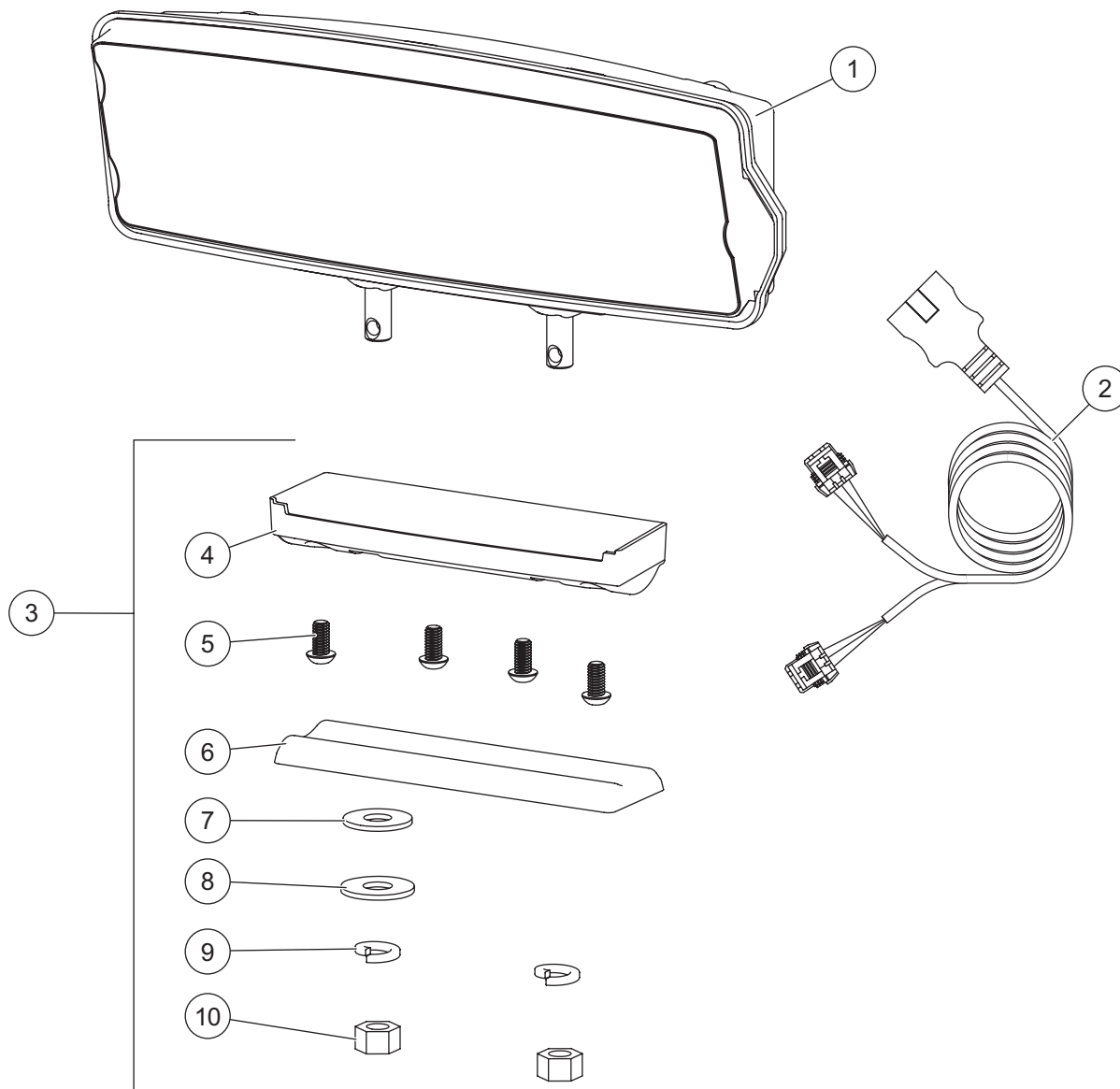


Headlamp Kit – Halogen



38800 Headlamp Kit H9/H11 (pair)							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	38802	1	Headlamp Service Kit H9/H11 – PS	2	38807	1	Harness Service Kit H9/H11
ns	38801	1	Headlamp Service Kit H9/H11 – DS				
Item 1				38801/38802 Headlamp Service Kit H9/H11 – PS/DS			
3	38803	1	Rear Cover Kit H9/H11 – PS	6	38811	1	Headlamp Bulb Service Kit H11
ns	38812	1	Rear Cover Kit H9/H11 – DS	7	38809	1	Headlamp Bulb Service Kit H9
4	38804	1	Mounting Hardware Kit H9/H11	8	38808	1	Cover Screws Service Kit H9/H11
5		1	Park/Turn Bulb (trade no. 4157NAK)				(pkg of 4)
ns = not shown							

Headlamp Kit – LED



Headlamp Kit LED							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	39901	1	Headlamp Service Kit LED – DS	3	39903	1	Mounting Hardware Kit LED
ns	39902	1	Headlamp Service Kit LED – PS	ns	72512	1	LED Harness Connector Cover (pkg of 2)
2	72548	1	Harness Service Kit LED				
Item 3				39903 Mounting Hardware Kit LED			
4		1	Plastic Casing	8		1	1/2 Flat Washer
5		4	1/4 Button Cap Screw	9		2	1/2 Lock Washer
6		1	Headlamp Swivel	10		2	1/2 Hex Nut
7		1	1/2 Rubber Washer	ns		1	Metal Insert
ns = not shown							



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