



Fisher Engineering

**99002, 99003, 99006, 99007, 99010
99011, 99013, 99014, 99016, 99017**

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STEEL-CASTER™

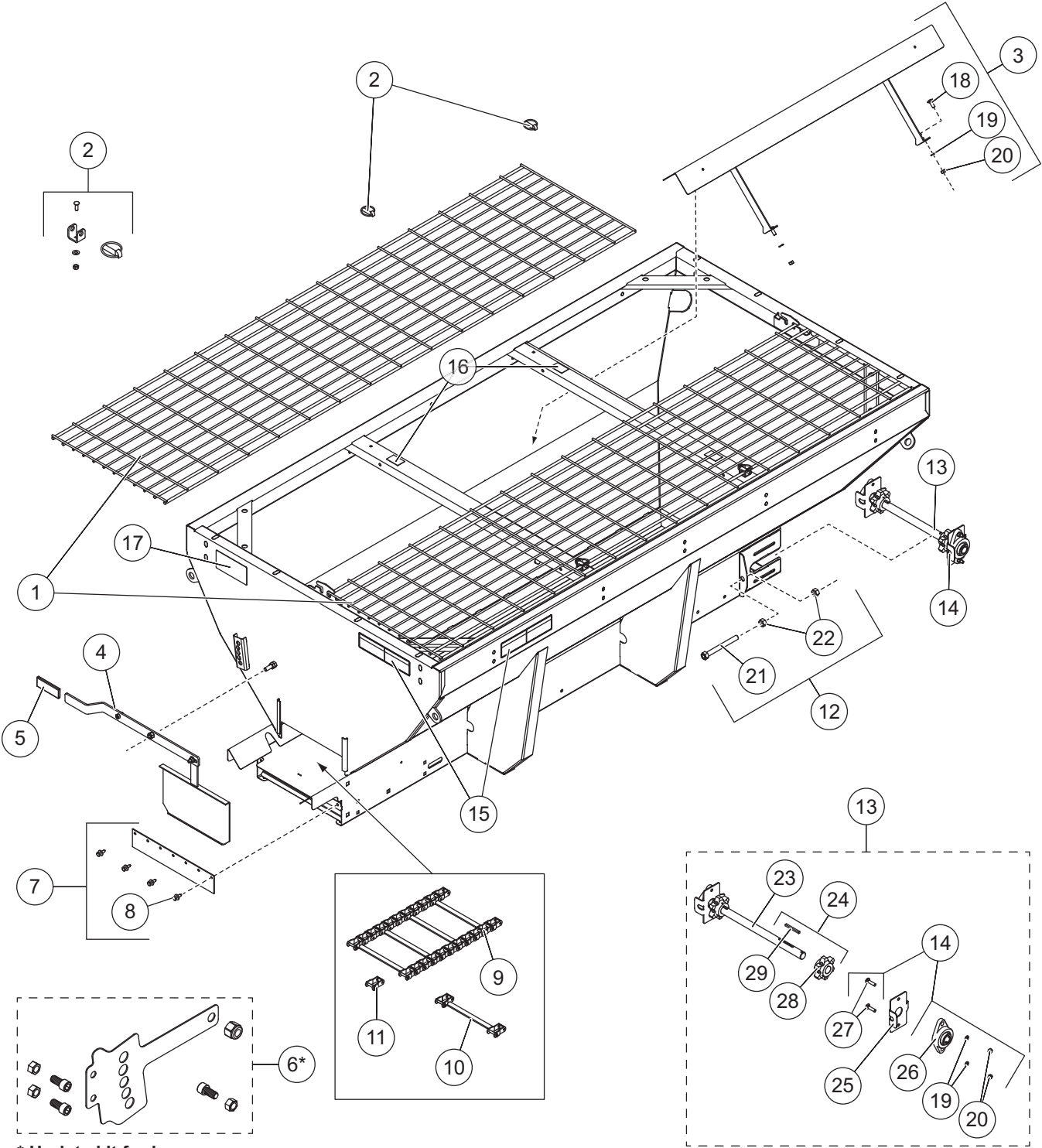
Hopper and Drive Components
STEEL-CASTER™ Hopper Spreader
with Gasoline Engine
Parts List

This Parts List is for FISHER® STEEL-CASTER hopper spreaders
with serial numbers beginning with 150515 through 170628.

A DIVISION OF FISHER, LLC

STEEL-CASTER™ HOPPER SPREADER

HOPPER COMPONENTS



STEEL-CASTER™ HOPPER SPREADER

Hopper Components							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	99516	2	Top Screen – 8'	9	68474	1	Pintle Chain (123 links) 9' & 10' Hoppers
	99517	2	Top Screen – 9' Narrow (3.0 yd³)		94898	1	Pintle Chain (108 links) 8' Hopper
	99518	2	Top Screen – 9' Wide (4.5 yd³)	10	68492	1	Conveyor Repair Bar w/Pins & Cotters
	99519	2	Top Screen – 10'	11	68475	1	Conveyor Repair Bar w/Pins & Cotters
2	99578	1	Screen Attachment Kit (pkg of 4)	12	99073	2	Tensioner Bolt Kit
3	99482	1	Inverted V Kit – 8' Hopper	13	99480	1	Idler Shaft Assembly Kit
	99119	1	Inverted V Kit – 9' & 10' Hoppers	14	94953	2	Spreader Bearing Kit
4	99083	1	Feed Gate Assembly	15	68584	2	Label – Warning/Caution, Spreaders
5	99523	1	Rubber Grip, Feed Gate Handle	16	67272	4	Label – Caution, Do Not Lift
6*	90952	1	Feed Gate Update Kit	17	11100	1	Label – Warning, Rear Camera
7	78266	1	Wiper Replacement Kit	ns	68790	1	Ratchet Straps Kit (set of 4)
8	99079	1	Rivet Kit, Steel Hopper Wiper (pkg of 4)				
Item 3 99482 (8' hopper) / 99119 (9' & 10' hoppers) Inverted V Kits							
18		6†	3/8-16 x 1 Carriage Bolt SS	20		10‡	3/8-16 Hex Nut SS
19		10‡	3/8 Lock Washer SS			1	Inverted V
Item 12 99073 Tensioner Bolt Kit							
21		1	5/8-11 x 6 Take-Up Bolt	22		2	5/8-11 Hex Nut
Item 13 99480 Idler Shaft Assembly Kit							
14	94953	1	Spreader Bearing Kit	24	99479	2	6-Tooth Sprocket Assembly
23	94351	1	Idler Shaft	25	99765	2	Bearing Alignment Plate
Item 14 94953 Spreader Bearing Kit							
19		2	3/8 Lock Washer SS	26	94536	1	Bearing 1-1/8 ID 2-Bolt Flange
20		2	3/8-16 Hex Nut SS	27		2	3/8-19 x 1-1/2 Carriage Bolt SS
Item 24 99479 6-Tooth Sprocket							
28		1	Drive Sprocket 6T	29	95706	1	1/4 x 2-3/4 Machine Key
SS = Stainless Steel				ns = not shown		G = Grade	

* Update kit required when installing replacement feed gate on hoppers without an existing lock bracket.

† Qty 6 for 9' hopper.

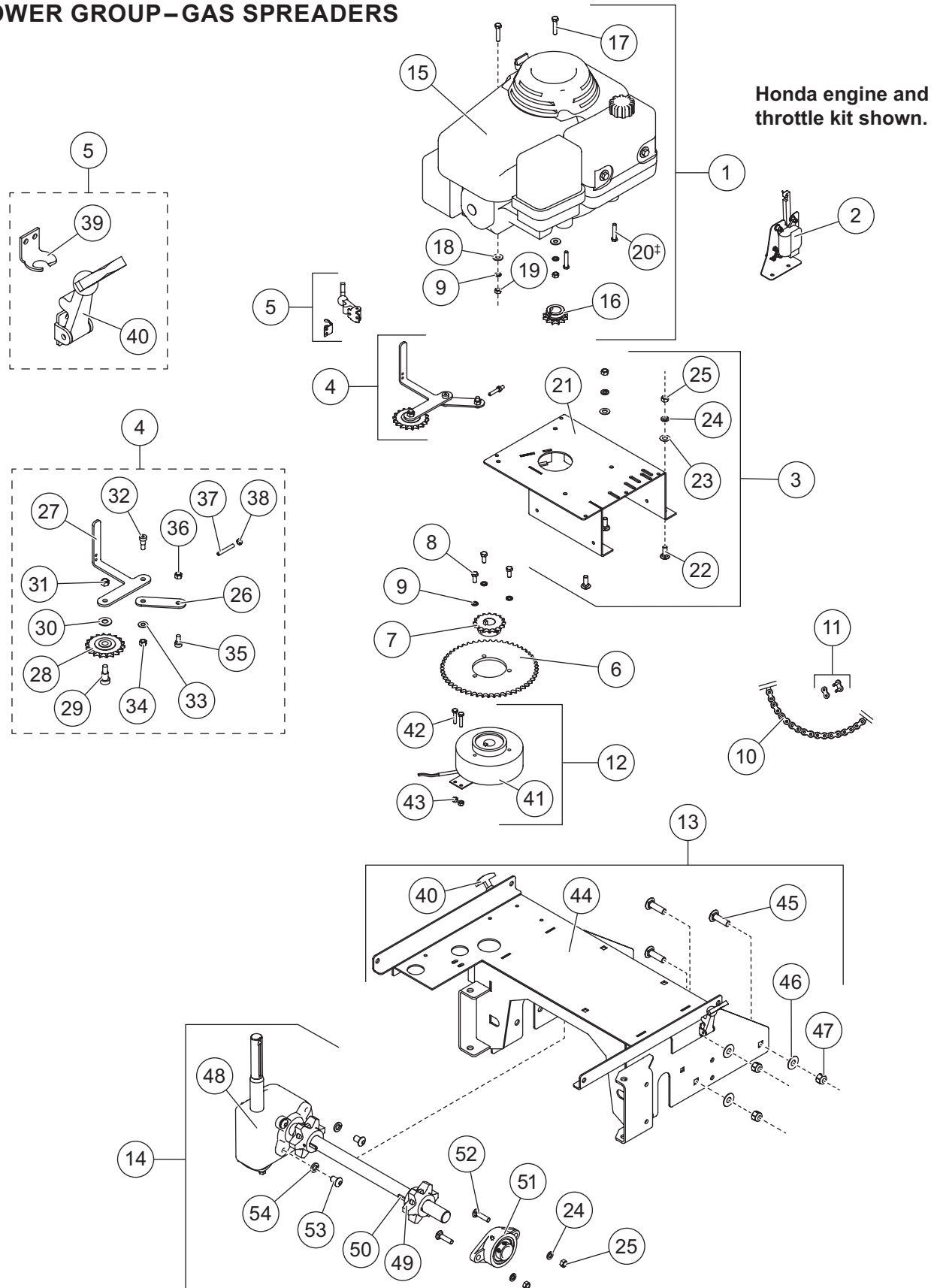
‡ Qty 10 for 9' hopper.



Label – Logo, STEEL-CASTER					
Part Qty Description			Application		
			8' (2.0 yd³)	9' (3.0 yd³)	10' (4.5 yd³)
96992	2	Label – Side Logo, Small	■		■
96994	2	Label – Side Logo, Large		■	■

STEEL-CASTER™ HOPPER SPREADER

POWER GROUP—GAS SPREADERS



STEEL-CASTER™ HOPPER SPREADER

Power Group – Gas Spreaders							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	99145	1	Engine Kit – Honda	7	65181	1	Sprocket #40 x 16T x 1 ID
	99147	1	Engine Kit – Briggs & Stratton*	8		3	5/16-18 x 3/4 Hex Cap Screw
2	69781	1	Throttle Control Motor Kit – Honda	9		3	5/16 Lock Washer
	69782	1	Throttle Control Motor Kit – Briggs & Stratton*	10	96518	2	#40 Roller Chain w/Master Link
3	99128	1	Gas Engine Plate Kit	11	95894	2	#40 Chain Master Link
4	96565	1	Chain Tensioner Kit	12	99124	1	Electric Clutch Kit
5	65224	1	Rubber Strap Hold-Down Kit	13	99148	1	Power Group Base – Gas
6	65209	1	Sprocket, Clutch, #40 x 52T	14	99117	1	Gear Box Assembly
Item 1 99145 (Honda) / 99147 (Briggs & Stratton) Engine Kit							
9		4	5/16 Lock Washer SS	17		2†	5/16-18 x 1-1/2 Hex Cap Screw SS
15		1	11 hp Honda Engine	18		2†	5/16 Flat Washer Narrow SS
		1	10.5 hp Briggs & Stratton Engine*	19		2†	5/16-18 Hex Nut SS
16	65214	1	Sprocket #40 x 12T x 1 ID	20‡		2	5/16-24 x 3/4 Hex Cap Screw SS
Item 3 99128 Gas Engine Plate Kit							
21		1	Engine Mount	24		4	3/8 Lock Washer SS
22		4	3/8-16 x 1 Carriage Bolt SS	25		4	3/8-16 Hex Nut SS
23		4	3/8 Flat Washer SS				
Item 4 96565 Chain Tensioner Kit							
26		1	Tensioner Link 1	33		1	5/16 Flat Washer SS
27		1	Tensioner Link 2	34		1	1/4-20 Hex Locknut GB SS
28		1	Sprocket #40 x 18T x 1/2 ID	35		1	3/8 x 3/16 Shoulder Bolt SS
29		1	1/2 x 5/8 Shoulder Bolt SS	36		1	5/16-18 Hex Locknut Thin SS
30		1	7/16 Flat Washer Wide SS	37		1	1/4-20 x 1-3/4 Set Screw SS
31		1	3/8-16 Hex Locknut Thin SS	38		1	1/4-20 Hex Nut SS
32		1	3/8 x 7/16 Shoulder Bolt				
Item 5 65224 Rubber Strap Hold-Down Kit							
39	95590	1	Latch Keeper	40	95591	1	Rubber Latch Assembly
Item 12 99124 Electric Clutch Kit							
41		1	Electric Clutch w/Leads	43		2	1/4-20 Hex Locknut GB SS
42		2	1/4-20 x 1-1/4 Hex Cap Screw SS				
Item 13 99148 Power Group Base – Gas							
40	95591	2	Rubber Latch Assembly	46		6	1/2 Flat Washer Wide SS
44		1	Gas Power Group Base	47		6	1/2-13 Hex Locknut SS
45		6	1/2-13 x 1-3/4 Carriage Bolt SS				
Item 14 99117 Gear Box Assembly							
24		2	3/8 Lock Washer SS	51	94536	1	Bearing 1.125 ID 2-Bolt Flange
25		2	3/8-16 Hex Nut SS	52		2	3/8-16 x 1-1/2 Carriage Bolt SS
48	95567	1	Gear Case	53		4	1/2-13 x 3/4 Button Cap Screw Hex Socket
49	65909	2	Drive Sprocket 6T	54		4	1/2 Lock Washer SS
50	95076	2	1/4 x 2-3/4 Machine Key				
SS = Stainless Steel				G = Grade			

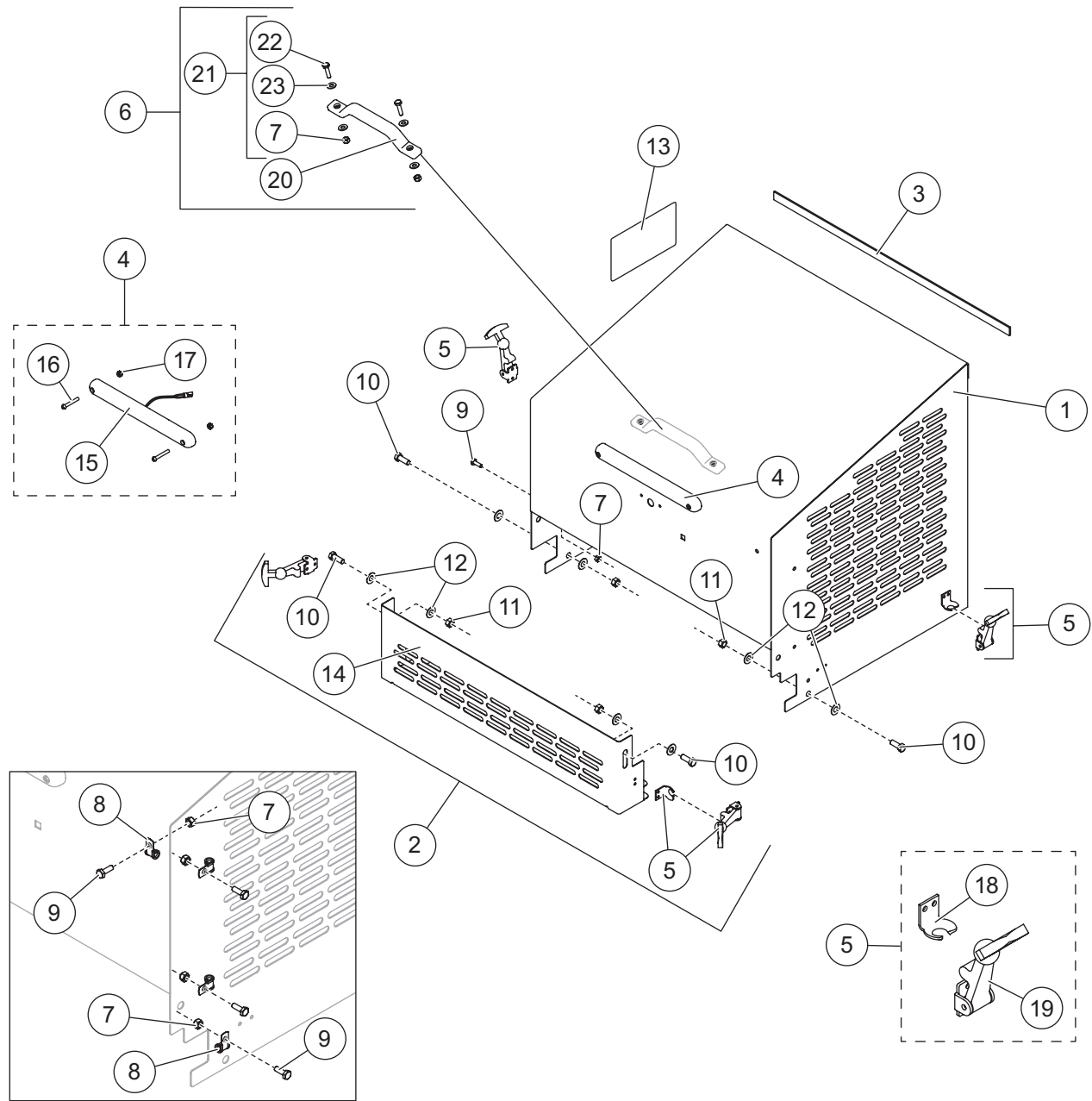
* Not shown.

† Qty 4 for Briggs & Stratton engines.

‡ Used with Honda engines only.

STEEL-CASTER™ HOPPER SPREADER

ENGINE COVER ASSEMBLY



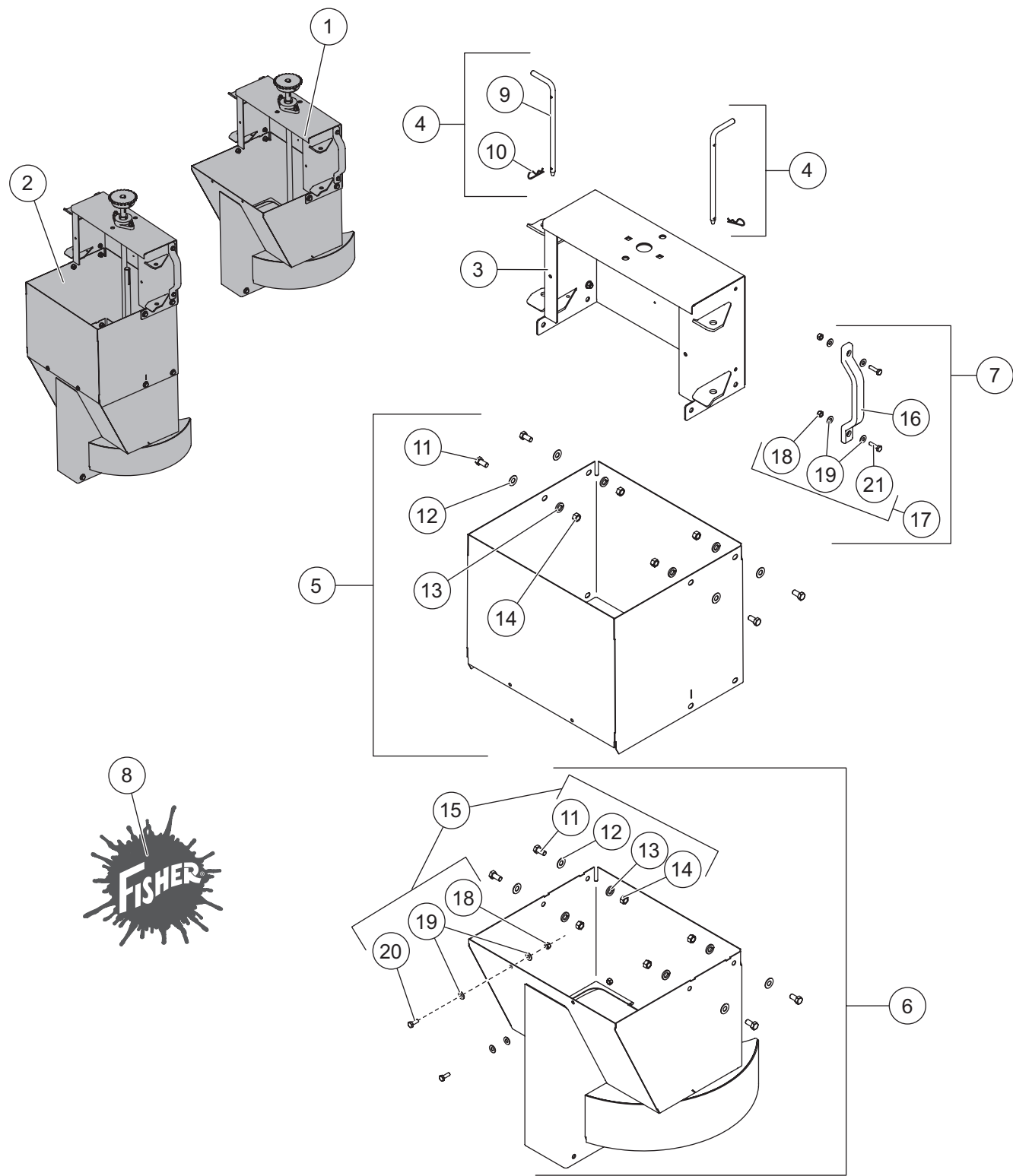
**Clamp loop locations
inside engine cover.**

STEEL-CASTER™ HOPPER SPREADER

99122 Engine Cover Assembly							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	96395	1	Engine Cover	7		6	1/4-20 Hex Locknut GB SS
2	96394	1	Engine Cover Door Kit	8		4	#6 Clamp Loop
3		1	1/8 x 3/4 PVC Foam Strip, Adhesive Back – Black	9		5	1/4-20 x 3/4 Hex Cap Screw SS
4	99080	1	CHMSL Kit	10		4	3/8-16 x 1 Hex Cap Screw SS
5	65224	4	Rubber Strap Hold-Down Kit	11		2	3/8-16 Hex Locknut GB SS
6	99098	1	Plastic Handle Kit	12		8	3/8 Flat Washer Wide SS
				13	65097	1	Label – Warning, Gasoline
Item 2 96394 Engine Cover Door Kit							
5	65224	4	Rubber Strap Hold-Down Kit	11		2	3/8-16 Hex Locknut GB SS
7		2	1/4-20 Hex Locknut GB SS	12		4	3/8 Flat Washer Wide SS
9		2	1/4-20 x 3/4 Hex Cap Screw SS	14		1	Spinner Drive Cover
10		2	3/8-16 x 1 Hex Cap Screw SS				
Item 4 99080 CHMSL Kit							
15		1	CHMSL w/8" Lead	17		2	#10-32 Hex Locknut GB SS
16		2	#10-32 x 1 Machine Screw				
Item 5 65224 Rubber Strap Hold-Down Kit							
18		1	Latch Keeper	19		1	Rubber Latch Assembly
Item 6 99098 Plastic Handle Kit							
20		1	Plastic Handle	21	99099	1	Bolt Bag – Plastic Handle Kit
Item 21 99099 Bolt Bag – Plastic Handle Kit							
7		2	1/4-20 Hex Locknut GB SS	23		4	1/4 Flat Washer SS
22		2	1/4-20 x 1-1/4 Hex Cap Screw SS				
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STEEL-CASTER™ HOPPER SPREADER

CHUTE ASSEMBLY



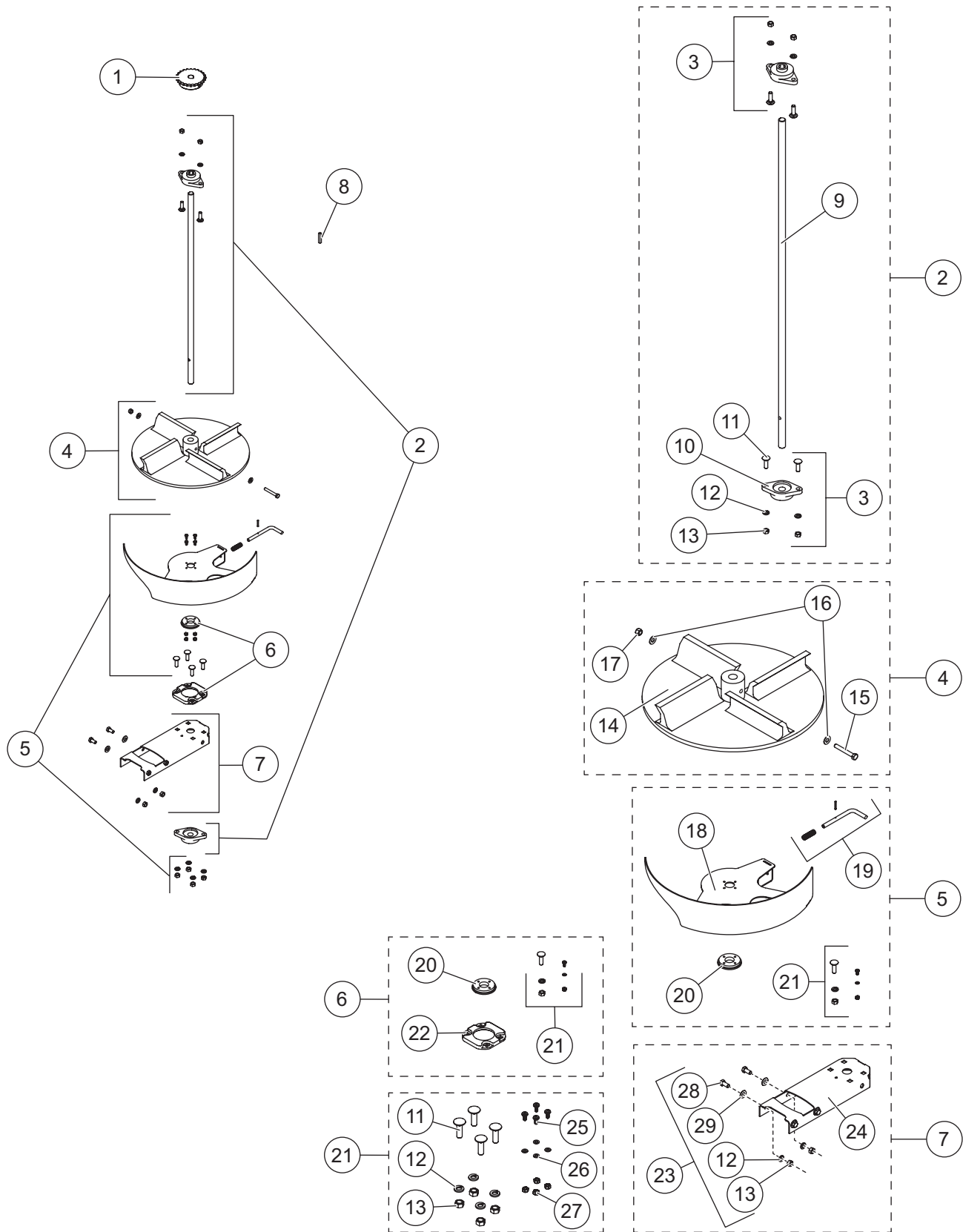
STEEL-CASTER™ HOPPER SPREADER

Chute Assembly							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	96545	1	Short Chute Assembly – Complete*	5	99531	1	Chute Middle Section Kit
2	99141	1	Long Chute Assembly – Complete*	6	99554	1	Chute Lower Section Kit
3	96385	1	Chute Upper Section	7	99098	2	Plastic Handle Kit
4	99742	1	Chute Attachment Kit (both sides)	8	96991	1	Label – Logo, FISHER® 9.67 x 8.85
Item 4 99742 Chute Attachment Kit							
9		2	1/2 x 8-1/4 Chute Pin	10		2	3/32 x 2-1/4 Cotter Pin
Item 5 99531 Chute Middle Section Kit							
		1	Chute Extension, Gas	13		4	3/8 Lock Washer SS
11		4	3/8-16 x 3/4 Hex Cap Screw SS	14		4	3/8-16 Hex Nut SS
12		4	3/8 Flat Washer SS				
Item 6 99554 Chute Lower Section Kit							
		1	Chute Lower Section	15	99557	1	Bolt Bag – Lower Chute Kit
Item 7 99098 Plastic Handle Kit							
16		1	Plastic Handle	17	99099	1	Bolt Bag – Plastic Handle Kit
Item 15 99557 Bolt Bag – Lower Chute Kit							
11		4	3/8-16 x 3/4 Hex Cap Screw SS	18		2	1/4-20 Hex Locknut GB SS
12		4	3/8 Flat Washer SS	19		4	1/4 Flat Washer SS
13		4	3/8 Lock Washer SS	20		2	1/4-20 x 3/4 Hex Cap Screw SS
14		4	3/8-16 Hex Nut SS				
Item 17 99099 Bolt Bag – Plastic Handle Kit							
18		2	1/4-20 Hex Locknut GB SS	21		2	1/4-20 x 1-1/4 Hex Cap Screw SS
19		4	1/4 Flat Washer SS				
SS = Stainless Steel				G = Grade			

* Includes spinner and shutter assemblies shown on following page. Logo label (item 8) not included.

STEEL-CASTER™ HOPPER SPREADER

SPINNER SHAFT, SPINNER & SHUTTER ASSEMBLIES

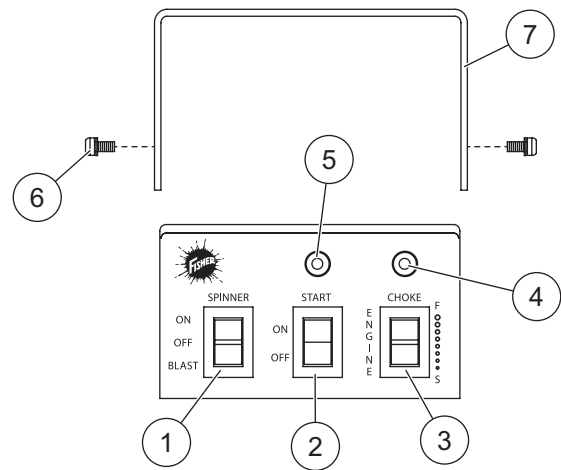


STEEL-CASTER™ HOPPER SPREADER

Spinner Shaft, Spinner & Shutter Assemblies							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	65193	1	Sprocket #40 x 24T x 3/4 ID	5	99135	1	Shutter Replacement Kit
2	96544	1	Long Spinner Shaft & Bearings Kit	6	96504	1	Chute Shutter Bearing Kit
ns	99573	1	Short Spinner Shaft & Bearings Kit	7	96392	1	Shutter Bearing Support Kit
3	96501	2	Bearing Kit	8	65195	1	3/16 x 1 Machine Key
4	99485	1	Poly Spinner Kit				
Item 2 96544 Long Spinner Shaft & Bearings Kit							
3	96501	2	Bearing Kit	9	99259	1	Spinner Shaft – Long, Gas (43-5/8)
Item 3 96501 Bearing Kit							
10	96167	1	Pillow Block Bearing 3/4 Bore	12		2	3/8 Lock Washer SS
11		2	3/8-16 x 1-1/4 Carriage Bolt	13		2	3/8-16 Hex Nut SS
Item 4 99485 Poly Spinner Kit							
14		1	Spinner, Black Poly – CW Rotation	16		2	5/16 Flat Washer SS
15		1	5/16-18 x 2-1/4 Hex Cap Screw SS	17		1	5/16-18 Hex Locknut GB SS
Item 5 99135 Shutter Replacement Kit							
18		1	Chute Shutter	20		1	Chute Shutter Bearing – Inner
19	96505	1	Shutter Lock Pin Kit	21	99615	1	Bolt Bag – Shutter
Item 6 96504 Chute Shutter Bearing Kit							
20		1	Chute Shutter Bearing – Inner	22		1	Chute Shutter Bearing – Outer
21	99615	1	Bolt Bag – Shutter				
Item 7 96392 Shutter Bearing Support Kit							
23	96529	1	Bolt Bag – Shutter Bearing Support Kit	24		1	Chute Lower Bearing Support
Item 21 99615 Bolt Bag – Shutter							
11		4	3/8-16 x 1-1/4 Carriage Bolt	25		4	#10-32 x 1/2 #2 Pan-Head Screw SS
12		4	3/8 Lock Washer SS	26		4	#10 Flat Washer SS
13		4	3/8-16 Hex Nut SS	27		4	#10-32 Hex Locknut GB
Item 23 96529 Bolt Bag – Shutter Bearing Support Kit							
12		4	3/8 Lock Washer SS	28		4	3/8-16 x 3/4 Hex Cap Screw SS
13		4	3/8-16 Hex Nut SS	29		4	3/8 Flat Washer SS
99573 Short Spinner Shaft & Bearings Kit							
3	96501	2	Bearing Kit	ns	99260	1	Spinner Shaft – Short, Gas (31-5/8)
SS = Stainless Steel				ns = not shown		G = Grade	

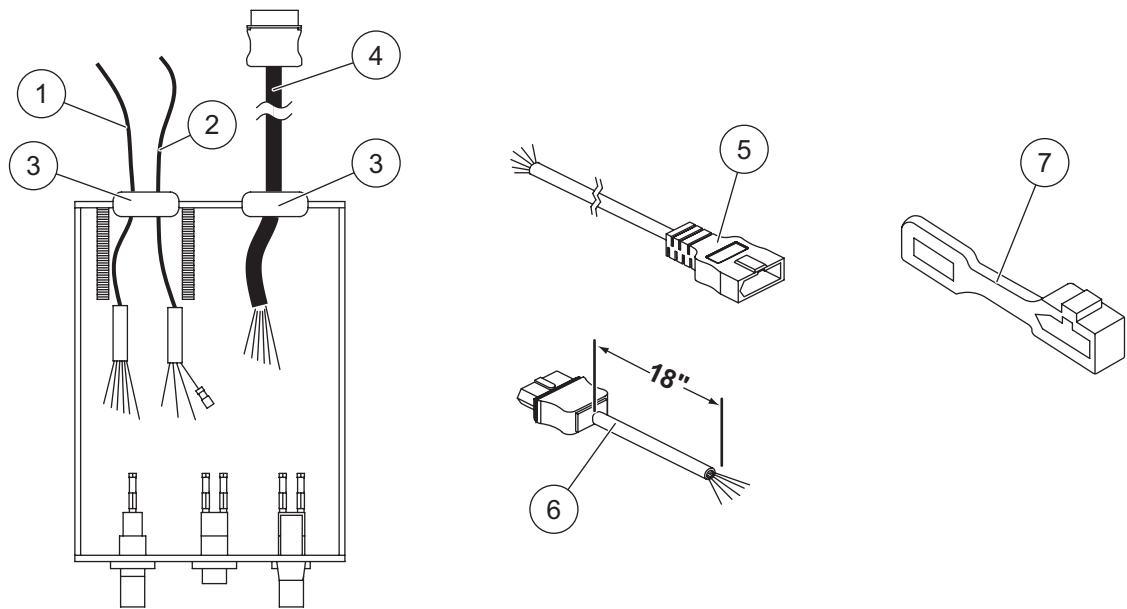
STEEL-CASTER™ HOPPER SPREADER

CAB CONTROL



98955 Hopper Spreader Cab Control – 2 Lights						
Item	Part	Qty	Description	Item	Part	Qty Description
1	66858	1	Spinner Clutch Switch	5	99176	1 LED, 12V Panel Mount (green)
2	66859	1	Ignition Switch	6	63930	4 #4-40 x 1/4 Pan-Head Machine Screw
3	66862	1	Throttle (choke) Switch	7	65516	1 Control Bracket Installation Kit (includes mounting hardware)
4	99175	1	LED, 12V Panel Mount (red)			

ELECTRICAL COMPONENTS



Electrical Components						
Item	Part	Qty	Description	Item	Part	Qty Description
1	67526	1	Control Harness 12V Positive (red)	5	69923	1 Spreader Harness, 11-Pin
2	69922	1	Control Harness Ground (black)	6	63726	1 Vehicle Harness Repair Kit, 11-Pin
3	66130	2	Rubber Grommet, Large	7	61548K	1 Plug Cover Kit
4	69921	1	Vehicle Harness, 11-Pin			

STEEL-CASTER™ HOPPER SPREADER

ACCESSORIES

Accessory Kits			
Part	Description	Part	Description
99619	Chute Extension Kit, Gas (includes long spinner shaft)	99126	Starter Relay Kit
99629	Accessory Bracket & Harness Kit, Gas	65605-4	Battery Tray Kit
99686	License Plate Light Kit	94680	Vehicle Battery Harness Kit
99505-2*	Primary Work Light Kit	99488	Hopper Side Extension Kit
99732-2*	Secondary Work Light Kit	92532	Truck Mount Kit, 2 Bars – 8' Hopper
99494-1*	Strobe Light Kit	92533	Truck Mount Kit, 3 Bars – 9' & 10' Hoppers
76668-1*†	Vibrator Kit	99690	Tie-Down Kit SH Chain

* Requires installation of 99629 Accessory Bracket & Harness Kit, Gas.

† Requires installation of 76669 Field Fix Kit.

Pre-Wet Kits			
Part	Description	Part	Description
76400	Standard Pump Kit, On-Off System	76425	50-gallon Tank Kit (2 x 25 gal)
76420	Deluxe Pump Kit, Full-Feature System	76450	100-gallon Tank Kit (2 x 50 gal)
76405	Pre-Wet Pump Switch Kit		

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