

31699-1

MOUNT KIT

**GM K1500 Silverado / Sierra
Mid-Year Refresh***

2022 (Mid)–__

GM K1500 Silverado / Sierra

2019–22 (Mid)

Installation Instructions

⚠ CAUTION

Read this document before installing the snowplow.

⚠ CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

* 2022 Mid-Year Refresh models contain the number zero (0) as the second numeral in the model number (refer to glove box or door frame for model number). For example, model K10973 is a 2022 Mid-Year Refresh model, whereas K18973 is a 2022 LTD model.

SAFETY DEFINITIONS

⚠ WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

⚠ CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

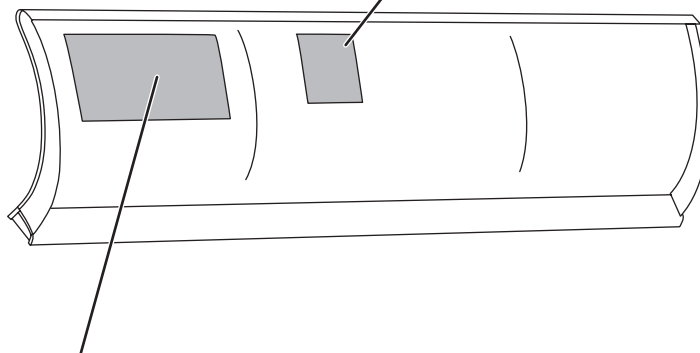
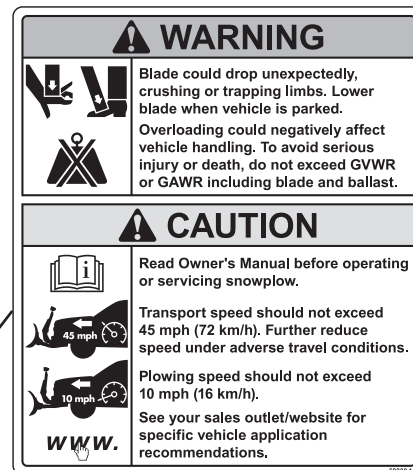
NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning/caution and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

Warning/Caution Label



Attach/Detach Instruction Label

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

WARNING

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between vehicle and blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

WARNING

Remove blade assembly before placing vehicle on hoist.

CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Grade 5	 Grade 8		 Grade 5	 Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Class 8.8	 Class 10.9		 Class 8.8	 Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701
These torque values apply to fasteners except those noted in the instructions.					

INSTALLATION INSTRUCTIONS

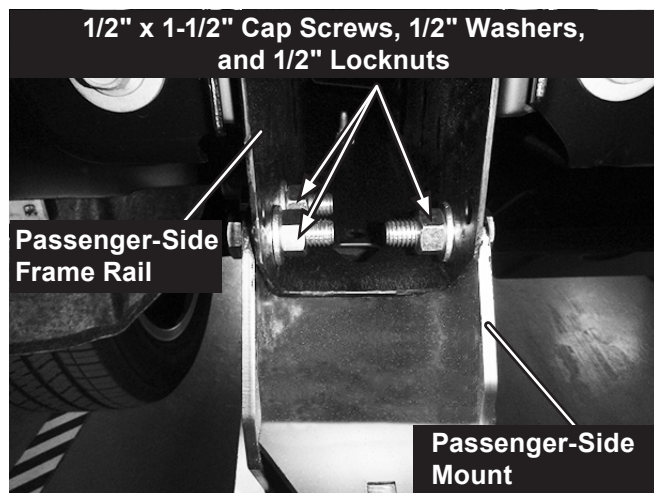
NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

NOTE: Fog lights on some 2022 Mid-Year Refresh models may interfere with this snowplow mount and will need to be removed.

1. Remove the bumper and tow hooks from the vehicle. Save tow hooks and fasteners for reinstallation if mount is removed.



2. Slide the passenger-side mount over the passenger-side frame rail. Install three 1/2" x 1-1/2" cap screws through the existing holes of the mount and frame tow hook holes. Secure each cap screw with a 1/2" washer and 1/2" locknut. Hand tighten the fasteners.



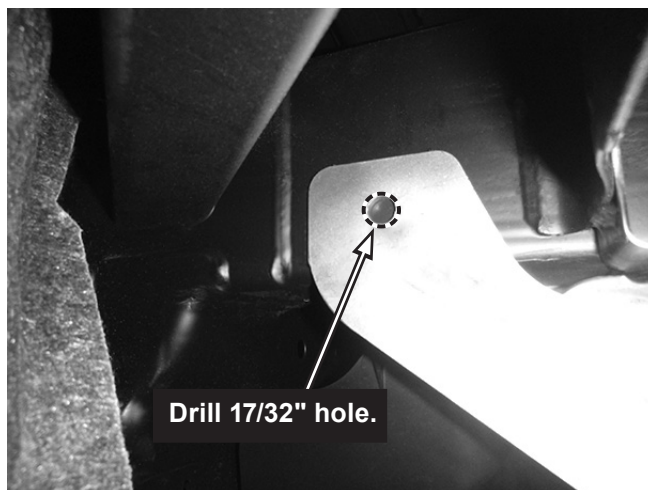
⚠ CAUTION

Before drilling any holes, check to be sure that no vehicle wiring or other components could be damaged.

3. Ensure that the locating tab on the rear of the mount is positioned against the bottom of the frame during Steps 3 and 4. Using the mount as a guide, drill a 17/32" hole through the frame rail as shown. Insert a 1/2" cap screw through the hole, and fasten it with a 1/2" washer and 1/2" locknut. Hand tighten.



4. Using the rear hole of the mount as a guide, drill a second 17/32" hole through the frame rail.



5. Place a 1/2" washer on a 1/2" x 1-1/2" handled cap screw. Insert the handled cap screw through the hole drilled in Step 4. Fasten the cap screw with a 1/2" washer and 1/2" locknut. Hand tighten.



6. Repeat Steps 2–5 on the driver's side.
7. Tighten all fasteners according to torque chart.
8. Reinstall the bumper. Trim the bumper as necessary to allow clearance for mounts.

NOTE: After five to ten hours of snowplow usage, retorque all fasteners.

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