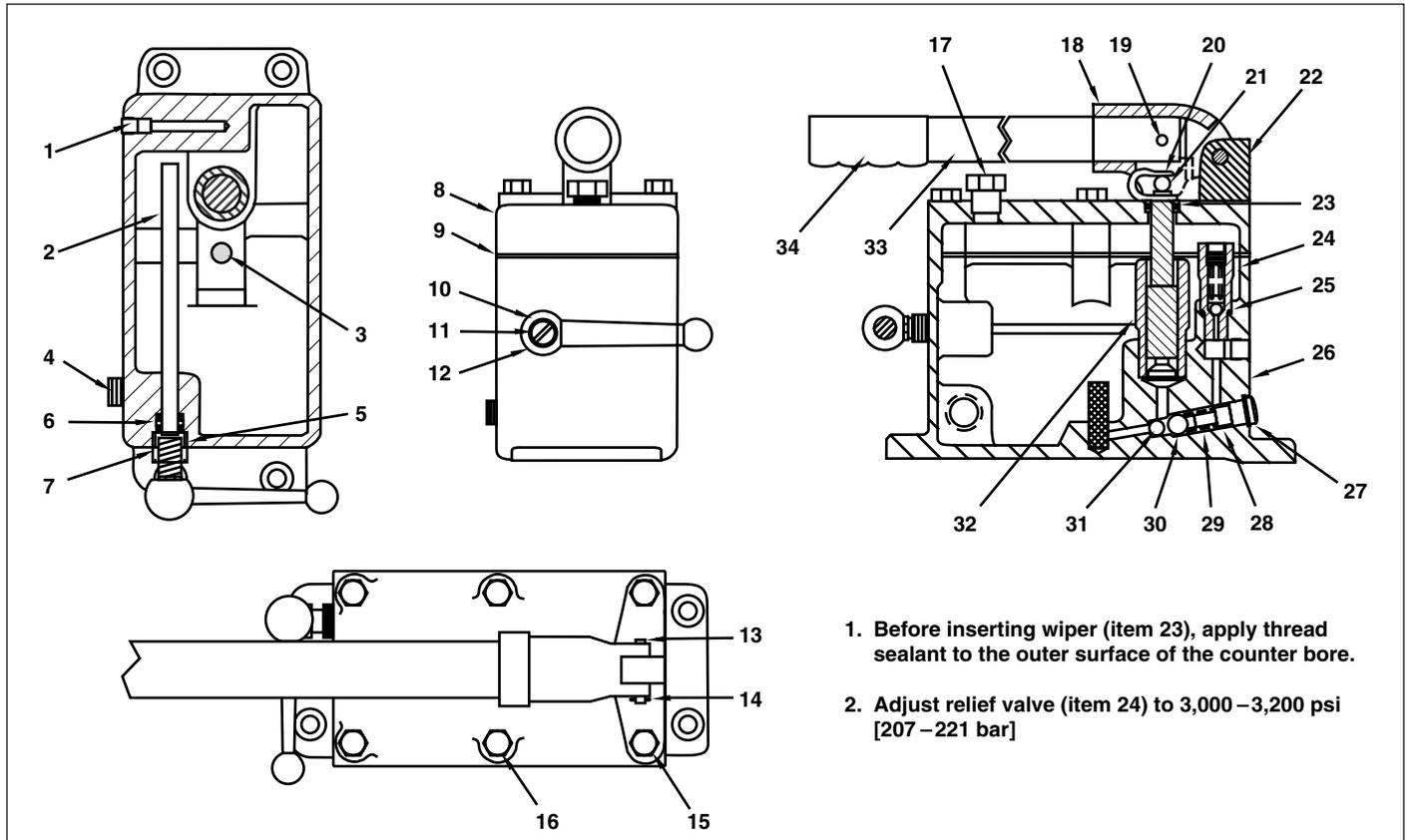


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.



1. Before inserting wiper (item 23), apply thread sealant to the outer surface of the counter bore.
2. Adjust relief valve (item 24) to 3,000–3,200 psi [207–221 bar]

#### Repair Parts List

Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	A1006245	1	Pipe Plug	18	B8011060	1	Beam
2	A1581900	1	Release Valve	19	★	1	Pin
3	P30718	1	Screen	20	B1005264	1	Plunger Head
4	A1009245	1	Plug	21	P14657	1	Cross Pin
5	★	2	Packing	22	DA2056111	1	Beam Bracket
6	★	1	Square Ring	23	★	2	Wiper
7	P6011SR	1	Packing Nut (incl. 5, 6)	24	P181190W	1	Relief Valve (incl. 25)
8	DA2756098	1	Base Cover	25	B159167	1	Gasket
9	★	1	Gasket	26	C1026005	1	Pump Base
10	see item 12	1	Washer	27	★	1	Gasket
11	see item 12	1	Screw	28	★	1	Valve Plug
12	P6012SR	1	Lever (incl. 10, 11)	29	★	1	Spring
13	A8029061	1	Link Pin	30	★	1	Ball
14	★	1	Cotter Pin	31	★	1	Ball
15	$\frac{5}{16}$ - 24 x 1 $\frac{1}{4}$ Lg.	2	Hex Hd. Cap Screw	32	A8115900W	1	Piston Assy. (incl. 23)
16	$\frac{5}{16}$ - 18 x 1 $\frac{1}{2}$ Lg.	4	Cap Screw	33	A1009070	1	Handle
17	CJ589950W	1	Vent Plug Assy.	34	CL343550	1	Handle Grip

★ = Items included in Repair Kit P51k1

★ = Repair Kit also contains seals for hydraulic piston assembly (item 32)

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All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them.  
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