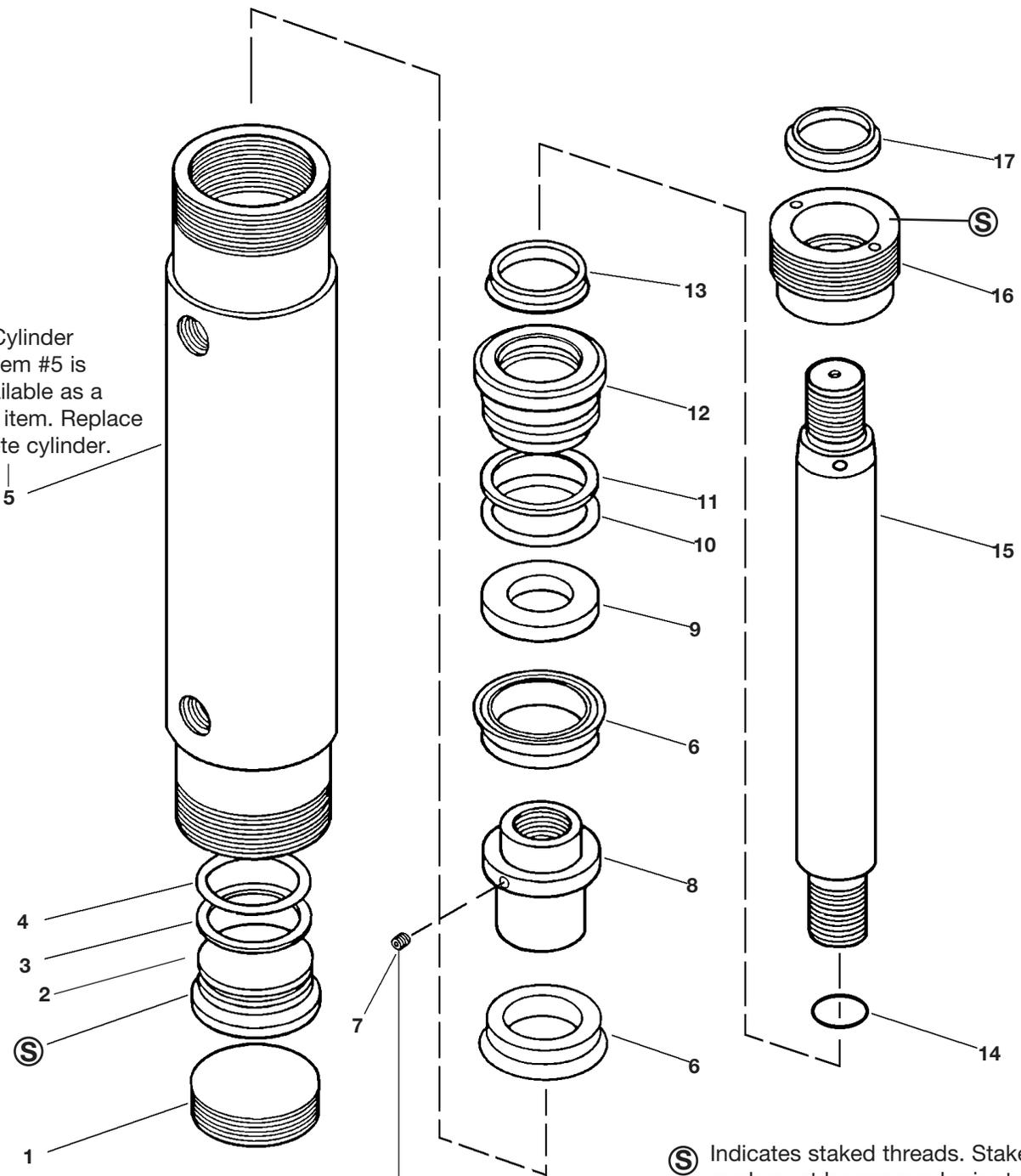


To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

Note: Cylinder base, item #5 is not available as a service item. Replace complete cylinder.



Note: Apply Loctite 222 to threads.

Ⓢ Indicates staked threads. Stake mark must be removed prior to disassembly. Failure to do so may result in damage to parts. Restake after test of repaired cylinder.

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All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them.

For the location of your nearest authorized Enerpac Service Center, visit us at www.enerpac.com

Repair Parts List

| Item | Part Number | | | Qty. | Description |
|------|-------------------------|--------------|--------------|------|------------------------|
| | RD-41 | RD-43 | RD-46 | | |
| 1 | F871048 | F871048 | F871048 | 1 | Lockscrew |
| 2 | CJ384570 | CJ384570 | CJ384570 | 1 | Cap |
| 3 | ★ B1117565 | ★ B1117565 | ★ B1117565 | 1 | Back-up Washer |
| 4 | ★ B1117903 | ★ C1117903 | ★ C1117903 | 1 | O-ring |
| 5 | Order complete cylinder | | | 1 | Base (not serviceable) |
| 6 | ★ CH873041 | ★ CH873041 | ★ CH873041 | 2 | U-cup |
| 7 | ★ BC1104027B | ★ BC1104027B | ★ BC1104027B | 1 | Set Screw |
| 8 | CW186107 | CW186107 | CW186107 | 1 | Piston |
| 9 | CL767107 | CL767107 | CL767107 | 1 | Bearing |
| 10 | ★ B1020903 | ★ B1020903 | ★ B1020903 | 1 | O-ring |
| 11 | ★ B1020564 | ★ B1020564 | ★ B1020564 | 1 | Back-up Washer |
| 12 | CJ383044 | CJ383044 | CJ383044 | 1 | Internal Stop Ring |
| 13 | ★ CH868041 | ★ CH868041 | ★ CH868041 | 1 | U-cup |
| 14 | ★ B1110903 | ★ B1110903 | ★ B1110903 | 1 | O-ring |
| 15 | CL779040 | CL782040 | CL784040 | 1 | Plunger |
| 16 | L301044 | L301044 | L301044 | 1 | External Stop Ring |
| 17 | ★ L298044 | ★ L298044 | ★ L298044 | 1 | Wiper Ring |

★ Indicates items included in Repair Kit RD46K2.