

To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired cylinder.

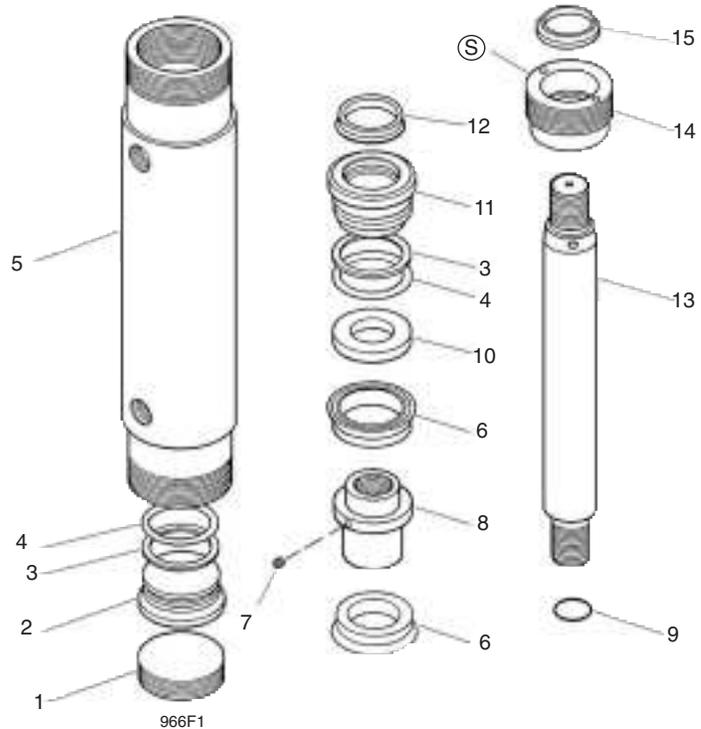
Repair Notes:

Ⓢ Indicates staked threads.

Stake must be removed prior to disassembly. Failure to do so may result in damage to parts.

Enerpac suggests staking threads when reassembling.

- Torque Item 7 to 20 in. lbs. [2,26 Nm].
- Torque Items 8 and 13 to 28-32 ft. lbs. [74,6-88,1 Nm] and secure with Loctite 222.



Repair Parts List for RD Series Cylinders						
Item	RD-91	RD-93 RD-93V	RD-96 RD-96V	RD-910 RD-910V	Qty.	Description
1	F264048	F264048	F264048	F264048	1	Lock Scrwes
2	CJ224570	CJ224570	CJ224570	CJ224570	1	Cap
3	★	★	★	★	2	Back-Up Washer
4	★	★	★	★	2	O-Ring
5	Not available as a service item. Order complete cylinder.				1	Base
6	★	★	★	★	2	U-Cup (Piston)
7	★	★	★	★	1	Set Screw
8	CW187107	CW187107	CW187107	CW187107	1	Piston
9	★	★	★	★	1	O-Ring
10	CL766107	CL766107	CL766107	CL766107	1	Bearing
11	CJ226044	CJ226044	CJ226044	CJ226044	1	Internal Stop Ring
12	★	★	★	★	1	U-Cup (Rod)
13	CL786040	CL788040	CL780040	CL790040	1	Plunger
14	L265044	L265044	L265044	L265044	1	External Stop Ring
15	★	★	★	★	1	Wiper Ring
★	Indicates items included in and available only as a part of Repair Kit RD910K2. For Viton cylinders, order Repair Kit RD910KV.					

Australia

ENERPAC, Applied Power Australia Ltd.
Block V Unit 3,
Regents Park Estate,
391 Park Road
Regents Park NSW 2143
(P.O. Box 261) Australia
Tel: +61 297 438 988
Fax: +61 297 438 648

China

Shanghai Blackhawk
Machinery Co Ltd
15H Jinxuan Building
238 Nandan Road (E)
Shanghai, 200030, China
Tel: +86 21 6469 8732
Fax: +86 21 6469 8721

**France, Greece, Turkey, Middle East,
Africa**

ENERPAC S.A.
B.P. 200, Parc d'Activités
du Moulin de Massy
F-91882 Massy CEDEX (Paris) France
Tel: +33 01 601 368 68
Fax: +33 01 692 037 50

**Germany, Denmark, Scandinavia,
Austria, Switzerland, Eastern
Europe, CIS**

ENERPAC
Applied Power GmbH
P.O. Box 300113
D-40401 Düsseldorf, Germany
Tel: +49 211 471 490
Fax: +49 211 471 49 28/40

Holland, Belgium, Luxembourg,

ENERPAC B.V.
Storkstraat 25
P.O. Box 269
3900 AG Veenendaal, Holland
Tel: +31 318 535 911
Fax: +31 318 535 848
+31 318 526 645

Hong Kong

ENERPAC
Room 907 Workingberg
Commercial Building
41-47 Marble Road,
North Point
Tel: +852-2561 6295
Fax: +852-2561 6772

India

ENERPAC
Hydraulic (India) Pvt Ltd
Plot No. A-571
MIDC, TTC Industrial Area
Mahape-400 701,
Navi Mumbai, India
Tel: +91 22 769 47 78
Fax: +91 22 769 84 73

Italy

ENERPAC Applied Power Italiana S.p.A.
Via Canova 4,
20094 Corsico (Milano)
Tel: +39 2 486 111 00
Fax: +39 2 486 012 88

Japan

Applied Power Japan Ltd.
10-17 Sasame Kita-Machi
Toda-Shi, Saitama #335, Japan
Tel: +81 048 421 2311
Fax: +81 048 421 8949

Mexico

ENERPAC Applied Power Mexico S.A. de
C.V.
Avenida Principal,
La Paz #100
Fracc. Industrial La Paz
42084 Pachuca, Hidalgo
Tel: +52 771 337 00
Fax: +52 771 838 00

Singapore

Applied Power Asia Pte Ltd
47 Jalan Pemimpin,
#01-02 & 01-03
Sin Cheong Bldg
Singapore 577200
Thomson Road,
P.O. Box 114
Singapore 915704
Tel: +65 258 16 77
Fax: +65 258 28 47

South Korea

ENERPAC
Applied Power Korea Ltd.
163-12 Dodang-Dong, Choong-Ku,
Buchun-shi, Kyunggi-Do
Republic of Korea
Tel: +82 32 675 08 36
Fax: +82 32 675 30 02

Spain, Portugal

ENERPAC Applied Power International S.A.
A. Valgrande 14
Nave 12
28108 Alcobendas (Madrid), Spain
Tel: +34 91 661 11 25
Fax: +34 91 661 47 89

United Kingdom, Ireland

ENERPAC Limited
Unit 3 Colemeadow Road
North Moons Moat, Redditch
Worcester B98 9PB
United Kingdom
Tel: +44 01527 598 900
Fax: +44 01527 585 500

**USA, Canada, Latin America and
Caribbean**

ENERPAC
6101 N. Baker Road
Milwaukee, WI 53209 USA
Tel: +1 414 781 66 00
Fax: +1 414 781 10 49

USA

User inquiries:
+1 800 433 2766
Distributor inquiries/orders:
+1 800 558 0530

Canada

User inquiries:
+1 800 426 4129
Distributor inquiries/orders:
+1 800 426 2284

Internet

www.enerpac.com

e-mail

info@enerpac.com

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For your nearest authorized Enerpac Service Center, visit us at www.enerpac.com**

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