

**Bedienungsanleitung
Druckmessumformer Serie HDA 4000
mit HART Schnittstelle
für eigensichere Stromkreise und Schutz durch Gehäuse
mit ATEX und IECEx 2-fach-Zulassung
(Original-Bedienungsanleitung)**

**Operating manual
Pressure Transmitter Series HDA 4000
with HART interface
for intrinsically safe circuits and protection by enclosure
ATEX and IECEx dual approval
(Translation of the original operating instructions)**



Schutzklassen und Einsatzbereiche / Protection Types and Zones:

ATEX		
13ATEX0031X	I M1	Ex ia I Ma
	II 1G	Ex ia IIC T6,T5 Ga
	II 1/2 G	Ex ia IIC T6,T5 Ga/Gb
	II 2 G	EX ia IIC T6,T5 Gb
	II 1D	Ex ia IIIC T85 °C or T95 °C Da
	II 1D	Ex ta IIIC T80/90/100 °C T ₅₀₀ T90/T100/T110 °C Da
13ATEX0032	II 2D	Ex tb IIIC T80/90/100 °C Db
	II 3G	Ex nA IIC T6, T5, T4 Gc
	II 3G	Ex ic IIC T6, T5, T4 Gc
	II 3D	Ex tc IIIC T80/T90/T100 °C Dc
	II 3D	Ex ic IIIC T80/T90/T100 °C Dc
IECEx		
IECEx DEK 14.0011X	Ex ia I Ma	
	Ex ia IIC T6,T5 Ga	
	Ex ia IIC T6,T5 Ga/Gb	
	Ex ia IIC T6,T5 Gb	
	Ex ia IIIC T85 °C or T95 °C Da	
	Ex ta IIIC T80/90/100 °C Da T ₅₀₀ 90/100/110 °C Da	
	Ex tb IIIC T80/90/100 °C Db	
	Ex nA IIC T6/ T5 T4 Gc	
	Ex ic IIC T6/ T5/T4 Gc	
	Ex tc IIIC T80/90/100 °C Dc	
	Ex ic IIIC T80/90/100 °C Dc	

Inhaltsverzeichnis

1	Allgemeines	3
2	Funktion	3
3	Montage und Inbetriebnahme	3
4	Wichtige Hinweise für die Conduit-Installation	4
4.1	Installationshinweise für Geräte mit 1/2 " NPT Conduit.....	4
4.2	Installationshinweise für Geräte mit Schlagschutz	5
5	Allgemeine Sicherheitshinweise	6
6	Technische Daten	7
6.1	HDA 4100 / HDA 4300 Standard	7
6.2	HDA 4400 / HDA 4700 Standard	8
6.3	HDA 4400 / HDA 4700 Standard mit Option Temperaturmessung	10
6.4	Messbereichsgrenzen:.....	10
6.5	Protokolldaten	10
7	Typenschlüssel zur Identifikation des gelieferten Gerätes	11
7.1	Standard	11
7.1.1	Typenschlüssel HDA 4100 / HDA 4300	11
7.1.2	Typenschlüssel HDA 4400 / HDA 4700	12
7.1.3	Typenschlüssel HDA 4400 / HDA 4700 mit Option Temperaturmessung:....	13
7.2	Typenschlüssel mit frontbündiger Membran	13
7.2.1	Typenschlüssel HDA 4100 / HDA 4300 mit frontbündiger Membran	13
7.2.2	Typenschlüssel HDA 4400 / HDA 4700 mit frontbündiger Membran	14
8	Seriennummer	15
9	Anschlussbelegung.....	15
10	Abmessungen	16
10.1	Mechanische Anschlussvarianten	17
11	Kontrollzeichnung	18
11.1	Kontrollzeichnung Ex ia, Ex ic.....	18
11.2	Kontrollzeichnung Ex nA, Ex ta, tb, tc	19
12	Zertifikate	20
12.1	ATEX	20
12.2	IECEx.....	26
13	Konformitätserklärungen.....	31

1 Allgemeines

Falls Sie Fragen bezüglich der technischen Daten oder Eignung für Ihre Anwendungen haben, wenden Sie sich bitte an unseren **technischen Vertrieb**. Die Druckmessumformer HDA 4000 werden einzeln auf einem rechnergesteuerten Prüfplatz abgeglichen und einem Endtest unterzogen. Sie sind wartungsfrei und sollten beim Einsatz innerhalb der Spezifikationen (siehe Technische Daten) einwandfrei arbeiten. Falls trotzdem Fehler auftreten, wenden Sie sich bitte an den **HYDAC-Service**. Nicht vorschriftgemäße Montage oder Fremdeingriffe in das Gerät führen zum Erlöschen jeglicher Gewährleistungsansprüche sowie der ATEX und IECEx Zulassung.

2 Funktion

Das vom Sensor gemessene Drucksignal wird in ein, dem Druck proportionales, analoges 4..20 mA Signal umgewandelt. Neben der analogen Ausgabe des Messwertes ist eine digitale Kommunikation mit Hilfe des HART Protokolls möglich.

3 Montage und Inbetriebnahme

Die Druckmessumformer können auf Prozess-Seite direkt über den Gewindeanschluss montiert werden. Speziell bei Geräten mit frontbündiger (außenliegender) Membran ist bei der Montage darauf zu achten, dass die Membrane während der Montage nicht beschädigt wird.

Um in kritischen Anwendungsfällen (z.B. starke Vibrationen oder Schläge) einer mechanischen Zerstörung vorzubeugen, empfehlen wir das Gerät mittels einer Schelle mit Elastomereinsatz zu befestigen, sowie den Hydraulikanschluss über eine Minimes-Leitung zu entkoppeln.

Anzugsdrehmoment siehe Abmessungen.

Bei Druckmessumformern mit der Option Temperaturmessung ist der Temperaturfühler im Zapfen vor dem Gewinde integriert. Um eine korrekte Messung durchzuführen muss sichergestellt werden, dass der Zapfen sich im Strömungsmedium befindet.

Druckmessumformer mit einem Nenndruck ≤ 100 bar (≤ 1500 psi) besitzen einen Druckausgleich zum Umgebungsdruck. Hierzu befindet sich unter der Steckerbefestigung eine kleine Bohrung. Diese ist von innen mit einer speziellen Membrane abgedeckt, die verhindert, dass Feuchtigkeit von außen in das Gerät eindringen kann. Um eine Verstopfung der Bohrung zu verhindern, sollte bei feuchter und staubhaltiger Umgebung die Montage daher waagrecht oder senkrecht mit dem Druckanschluss nach unten erfolgen. Bei einem fest angeschlossenen Mantelkabel kann der Druckausgleich als kundenspezifische Modifikation auch über einen, im Kabel integrierten, Entlüftungsschlauch ausgeführt sein. Bei der Zündschutzart nA, ta und tb ist sicherzustellen, dass diese Entlüftung in den Nicht-Ex-Bereich erfolgt.

Bei Druckmessumformern mit einem Nenndruck von ≤ 100 bar (≤ 1500 psi) und einem elektrischen Anschluss mittels $\frac{1}{2}$ -14 NPT oder M20x1,5 Conduit ist der Druckausgleich bei Einzeladern entweder mittels einer kurzen Entlüftungslitze oder durch eine Bohrung realisiert, welche sich am elektrischen Anschluss befindet.

Die Installation muss von einem Fachmann nach den jeweiligen Landesvorschriften zu potentiell explosionsgefährdeten Umgebungen durchgeführt werden (z.B. IEC / EN 60079-14). Die Druckmessumformer der Serie HDA 4000 tragen das **CE** - Zeichen. Die Konformitätserklärung befindet sich im Anhang.

Die Forderungen der Normen (siehe techn. Daten) werden nur bei ordnungsgemäßer und fachmännischer Erdung des Druckmessumformergehäuses mittels des Prozessanschlusses oder dem $\frac{1}{2}$ NPT Conduit erreicht. Sofern eine grün/gelbe Ader vorhanden ist, darf diese zusätzlich, aber nicht zur alleinigen Erdung verwendet werden. Bei Schlauchmontage des Druckmessumformers muss das Gehäuse separat geerdet werden.

Die zugehörigen eigensicheren Geräte (z.B. Zenerbarrieren) sind ebenfalls zu erden. Ein Potentialausgleich entlang des eigensicheren Stromkreises ist in der Ausführungsvariante N (Isolationsspannung ≤ 50 VAC) erforderlich.

Bei der Serie HDA 4000 in der Ausführungsform H (Isolationsspannung ≤ 500 VAC) darf die Kabellänge zum Druckmessumformer maximal 30m betragen (Überspannungsschutz nach DIN EN 61000-6-2). Wenn die Kabellänge 30 m überschreitet, muss der Überspannungsschutz kundenseitig sichergestellt werden.

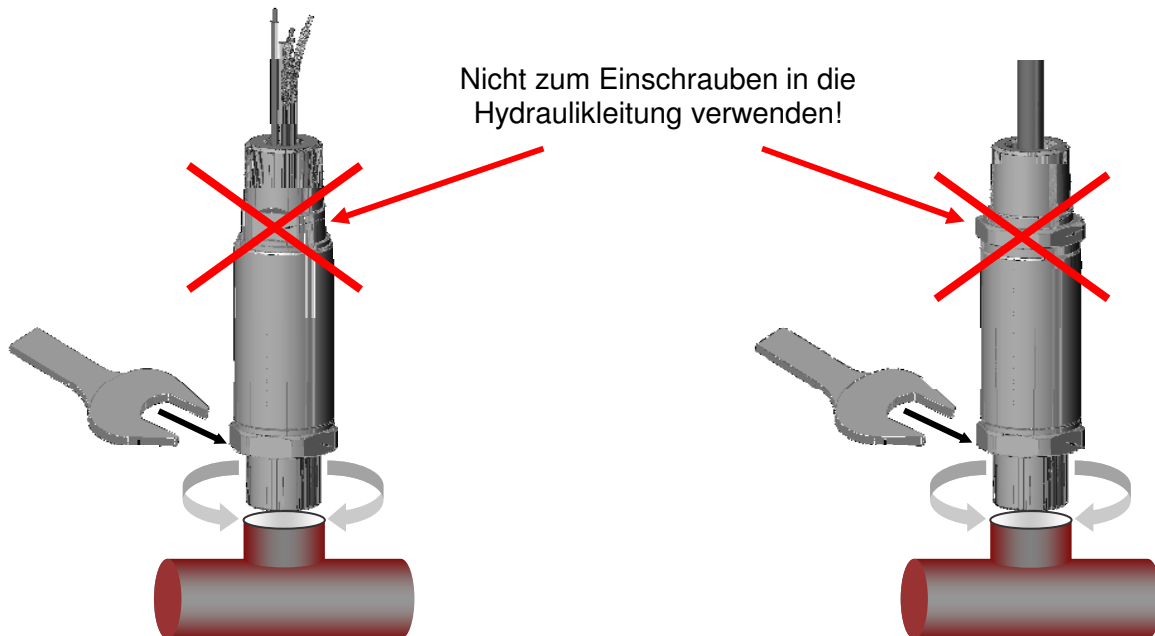
Allgemeine Sicherheitshinweise (vgl. Kapitel 5) sind in jedem Fall zu beachten.

4 Wichtige Hinweise für die Conduit-Installation

4.1 Installationshinweise für Geräte mit 1/2 " NPT Conduit

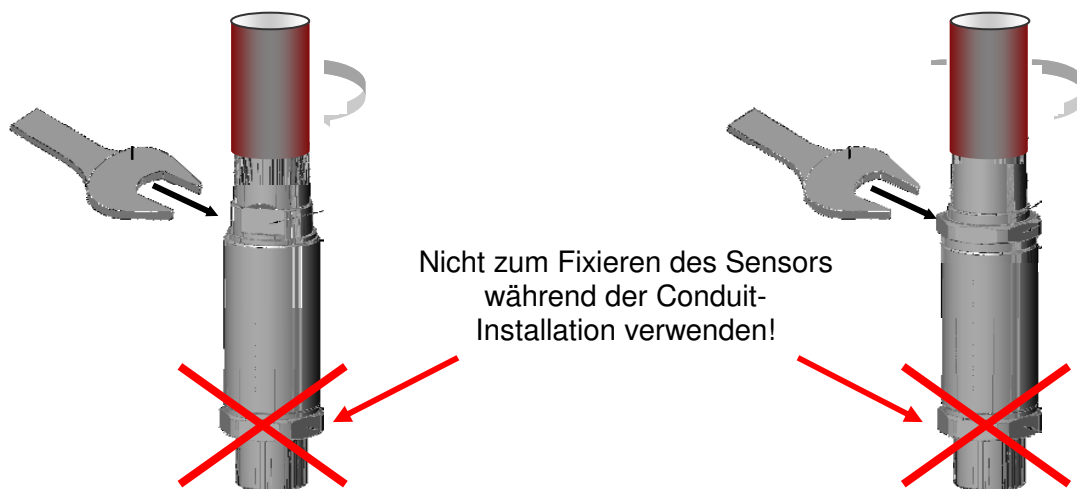
Mechanische Installation

Für die Montage des Prozessanschlusses darf nur die Schlüssel­fläche 27 mm an der Prozessanschlus­seite des Druckmessumformers verwendet werden.



Elektrische Installation

Die Schlüssel­fläche an der Seite des elektrischen Anschlusses dient nur zum Fixieren des Druckmessumformers bei der Conduit-Installation.



4.2 Installationshinweise für Geräte mit Schlagschutz

Installationshinweise für Geräte mit M12x1 Stecker mit Schlagschutz-/Sicherungs- Metallhülse für den Einsatz in:

ATEX

II 3G Ex nA IIC T6,T5 Gc

II 1D Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da

II 2D Ex tb III C T80/T90 °C Db

IECEx

Ex nA IIC T6,T5 Gc

Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da

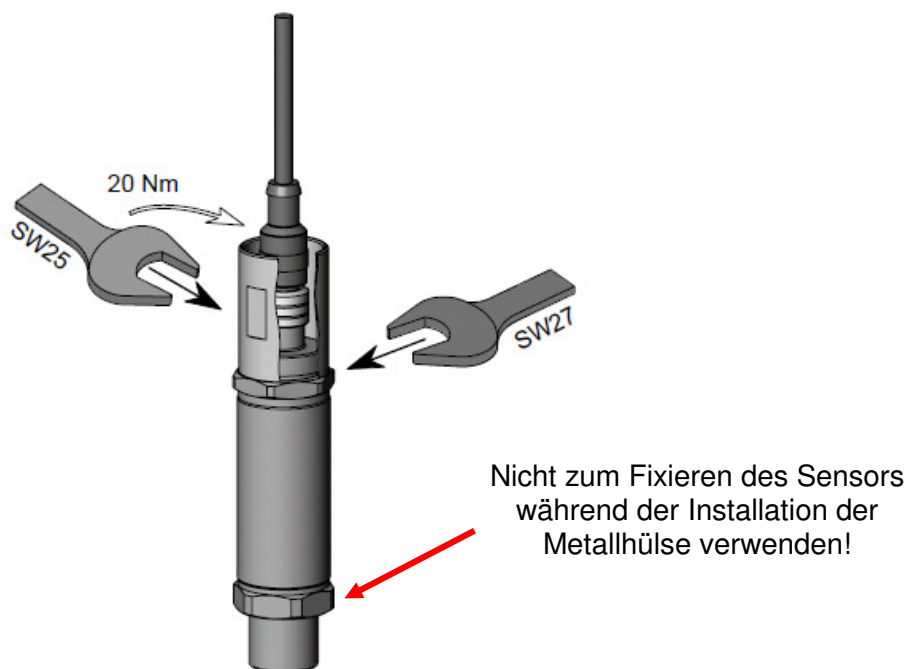
Ex tb III C T80/T90 °C Db

Zur Einhaltung der Sicherheitsrichtlinien in diesen Schutzklassen und Einsatzbereichen ist die Verwendung der Schlagschutz-/ Sicherungs- Metallhülse zwingend erforderlich.

Die Schlagschutz-/Sicherungs- Metallhülse ist mit einem Anzugsdrehmoment von 20 Nm anzuziehen.

Die Schlüsselfläche 27mm an der Seite des elektrischen Anschlusses dient nur zum Fixieren des Druckmessumformers bei Installation der Schlagschutz-/Sicherungs-Metallhülse.

Das Anschlusskabel mit M12x1 Stecker muss im spannungslosen Zustand ordnungsgemäß angeschlossen und die mitgelieferte Schlagschutz-/Sicherungs-Metallhülse montiert werden. Auch die Trennung des M12x1 Steckers darf nur im Spannungslosen Zustand erfolgen.



5 Allgemeine Sicherheitshinweise



Wenn das Etikett nicht mehr lesbar ist, muss der Druckmessumformer außer Betrieb gesetzt werden.

Die Druckmessumformer mit der Zündschutzart Eigensicherheit sind generell mit einer geeigneten, eigensicheren Barriere zu betreiben.

Die Dichtungen sind in regelmäßigen Abständen, in Abhängigkeit der klimatischen Bedingungen und dem Medieneinfluss, auf ihre Funktionstüchtigkeit zu kontrollieren, und wenn erforderlich auszutauschen. Ersatzdichtungen und –flachdichtungen können von der HYDAC ELECTRONIC GMBH bezogen werden. (Standarddichtungen siehe Technische Daten) Diese Überprüfung muss mindestens alle drei Jahre durchgeführt werden.

Für HDA 41xx / 43xx mit keramischem Sensorelement:

Bei gleichzeitigem Einsatz in Zone 0 und 1 wirkt die Keramik-Messmembrane des Druckmessumformers als "Trennwand" zwischen Zone 0 und Zone 1. Die Dicke dieser "Trennwand" ist generell ≤ 1 mm und bei Nenndruck unter 1 bar $\leq 0,2$ mm. Zur Sicherstellung dieser Trennfunktion ist unbedingt auf die Verträglichkeit der Messmedien mit den verwendeten Werkstoffen und Dichtungen des Druckmessumformers zu achten, ebenso sind die Überlast- und Berstdrücke unbedingt einzuhalten (Angaben hierzu siehe "Technische Daten").

Für HDA 44xx / 47xx mit Edelstahl Sensorelement:

Bei gleichzeitigem Einsatz in Zone 0 und 1 wirkt die Metall-Messmembrane des Druckmessumformers als "Trennwand" zwischen Zone 0 und Zone 1. Die Dicke dieser "Trennwand" ist generell ≤ 1 mm und bei Nenndruck unter 100 bar $\leq 0,2$ mm. Zur Sicherstellung dieser Trennfunktion ist unbedingt auf die Verträglichkeit der Messmedien mit den verwendeten Werkstoffen und Dichtungen des Druckmessumformers zu achten, ebenso sind die Überlast- und Berstdrücke unbedingt einzuhalten (Angaben hierzu siehe "Technische Daten").

Die im Zertifikat angegebenen "Sicherheitstechnische Daten" sind einzuhalten.

Die interne Messmembrane des Druckmessumformers ist unbedingt vor mechanischer Beschädigung zu schützen. Dieses gilt insbesondere bei Geräten mit einer frontbündigen Membrane und bei gleichzeitigem Einsatz in Zone 0 und 1 sowie Zone 1 und 2. Das Trennmittel zwischen der frontbündigen Membrane und der internen Membrane ist Paraffinöl (Weiöl, S933).

Ebenso ist auf eine ausreichende Dichtung zwischen den Zonen zu achten.

Die Daten hinsichtlich der Nutzung in explosionsgefährdeten Umgebungen sind in jedem Fall zu berücksichtigen.

Der Betrieb ist nur zulässig, wenn anwendungs- und prozessbedingte intensive elektrostatische Aufladungsprozesse ausgeschlossen sind.

Bei Einsatz in Atmosphären von brennbaren Stäuben ist der Druckmessumformer geschützt vor Beschädigungen und Schlag anzubringen.

Zur Einhaltung der Sicherheitsrichtlinien ist für die Schutzklassen und Einsatzbereiche:

ATEX: II 3G Ex nA IIC T6,T5 Gc / II 1D Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da /
II 2D Ex tb III C T80/T90 °C Db

IECEx: Ex nA IIC T6,T5 Gc / Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da /
Ex tb III C T80/T90 °C Db

die Verwendung der Schlagschutz-/ Sicherungs- Metallhülse zwingend erforderlich. Die Schlagschutz-/Sicherungs- Metallhülse ist mit einem Anzugsdrehmoment von 20 Nm anzuziehen.

Der Betrieb in Bereichen die Kategorie 1G Betriebsmittel erfordern, ist nur zulässig, wenn anwendungs- und prozessbedingte intensive elektrostatische Aufladungsprozesse ausgeschlossen sind.

6 Technische Daten

6.1 HDA 4100 / HDA 4300 Standard

Eingangsgroßen		HDA 4100 (Absolutdruck)						HDA 4300 (Relativdruck)					
		absolut und relativ			relativ								
Messbereiche	bar	1	2,5	-1 .. 1	-1 .. 9	4	6	10	16	25	40	60	100
Überlastbereiche	bar	3	8	3	32	12	20	32	50	80	120	200	200
Berstdruck	bar	5	12	5	48	18	30	48	75	120	180	300	300
		absolut und relativ			relativ								
Messbereiche	psi	15	30	50	100	150	250	500	1000	1500			
Überlastbereiche	psi	46	116	174	290	464	725	1160	2900	2900			
Berstdruck	psi	70	174	261	435	700	1088	1740	4350	4350			
Mechanischer Anschluss		siehe Typenschlüssel / Abmessungen											
Anzugsdrehmoment, empfohlen		siehe Abmessungen											
Medienberührende Teile							Standard			Frontbündig			
		Sensor					Keramik			Keramik			
		Stecker					1.4301			1,4435; 1,4301			
		Dichtung					FPM /EPDM			FPM			
		O-Ring								FPM			
Druckmittlerflüssigkeit										Silikon freies Öl			
Ausgangsdaten													
Ausgangssignal, zulässige Bürde		4...20 mA, 2-Leiter, mit HART Protokoll $R_{Lmax.}=(UB - 12\text{ V}) / 20\text{ mA}$ [kΩ] für HART Kommunikation min. 250 Ω											
HART Kommunikation		gemäß HART 7 Spezifikation											
HART Common Practice Commands z. B.		Ändern der Messbereichsgrenzen (siehe Tabelle) Nullpunktgleich im Bereich max. 3 % der Spanne											
Genauigkeit nach DIN 16086	Typ.	≤ ± 0,5 % FS											
Grenzpunkteinstellung	Max.	≤ ± 1,0 % FS											
Genauigkeit bei Kleinstwerteinstellung (B.F.S.L.)	Typ.	≤ ± 0,25 % FS											
	Max.	≤ ± 0,5 % FS											
Temperaturkompensation	Typ	≤ ± 0,02 % FS / °C [0,012 % FS/ °F]											
Nullpunkt	Max..	≤ ± 0,03 % FS / °C [0,017 % FS/ °F]											
Temperaturkompensation	Typ.	≤ ± 0,02 % FS / °C [0,012 % FS/ °F]											
Spanne	Max	≤ ± 0,03 % FS / °C [0,017 % FS/ °F]											
Nicht-Linearität bei Grenzpunkteinstellung nach DIN 16086	max.	≤ ± 0,5 % FS											
Hysterese	max.	≤ ± 0,4 % FS											
Wiederholbarkeit		≤ ± 0,1 % FS											
Anstiegszeit		≤ 25 ms											
Langzeitdrift	Typ.	≤ ± 0,3 % FS / Jahr											
Umgebungsbedingungen													
Kompensierter Temperaturbereich		-25 .. 85 °C [-13 .. +185 °F]											
Betriebs-/ Umgebungstemperaturbereich ¹⁾		T6, T80, T85°C, T ₅₀₀ 90 °C T5, T90,T95°C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4						Ta = -20 .. +60 °C [-4 .. +140 °F] Ta = -20 .. +70 °C [-4 .. +158 °F] Ta = -20 .. +80 °C [-4 .. +176 °F] Ta = -20 .. +85 °C [-4 .. +185 °F]					
Mediumstemperaturbereich ¹⁾		T6, T80, T85°C, T ₅₀₀ 90 °C T5, T90,T95°C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4						Ta = -20 .. +60 °C [-4 .. +140 °F] Ta = -20 .. +70 °C [-4 .. +158 °F] Ta = -20 .. +80 °C [-4 .. +176 °F] Ta = -20 .. +85 °C [-4 .. +185 °F]					
Lagertemperaturbereich		-40 .. 100 °C [-40 .. 212 °F]											
CE - Zeichen		EN 61000-6-1 / 2 / 3 / 4 ; EN 60079-0 / 11 / 15 / 26 / 31; EN 50303											
Vibrationsbeständigkeit nach DIN EN 60068-2-6 bei 10 ..500 Hz		≤ 20 g ≤ 10 g mit ½-14 NPT Conduit oder M20x1,5 Conduit											
Schutzart nach IEC 60529 ²⁾		IP 65: M20x1,5 Conduit IP 67: Stecker EN175301-803 und Stecker M12x1											
Schutzart nach ISO 20653		IP6K9K: ½-14 NPT Conduit											

Relevante Daten für Ex Anwendungen	Ex ia, ic	Ex nA, ta, tb, tc
Versorgungsspannung	U _i = 12 .. 28 V	12 .. 28 V
Max. Eingangsstrom	I _i = 100 mA	
Maximale Speiseleistung	P _i = 0,7 W	Max. Leistungsaufnahme ≤ 1 W
Anschlusskapazität des Sensors	C _i = ≤ 22 nF	
Induktivität des Sensors	L _i = 0 mH	
Isolationsspannung ³⁾	50 VAC, mit integriertem Überspannungsschutz nach EN 61000-6-2	
Sonstige Größen		
Restwelligkeit Versorgungsspannung	Gemäß FSK Physical Layer Specification (HCF_SPEC-054)	
Lebensdauer	> 10 Mio. Lastwechsel 0 .. 100% FS	
Gewicht	ca. 150 g; ca. 180 g (Frontbündig); ca. 300 g (mit Conduit)	

Anmerkung: Verpolungsschutz der Versorgungsspannung, Überspannungs-, Übersteuerungsschutz, Lastkurzschlussfestigkeit sind vorhanden.

FS (Full Scale) = bezogen auf den vollen Messbereich

B.F.S.L = Best Fit Straight Line

¹⁾ -20 °C mit FPM Dichtung, -40 °C auf Anfrage (mit M12x1 Stecker nur bis -25 °C möglich)

²⁾ Steckerversionen: Bei montierter Kupplungsdose entsprechender Schutzart

³⁾ 500 VAC auf Anfrage

6.2 HDA 4400 / HDA 4700 Standard

Eingangsgrößen		HDA 4400								HDA 4700							
Messbereiche	bar	-1..5	-1..9	2,5	4	6	10	16	25	40	60	100	160	207	250		
Überlastbereiche	bar	12	20	5	8	12	20	32	50	80	120	200	320	500	500		
Berstdruck	bar	100	100	100	10	100	100	100	125	200	300	500	800	1000	1000		
Messbereiche	bar	345	400	420	600	690	1000	1035	1379	1600	2000						
Überlastbereiche	bar	800	800	1000	900 ¹⁾	1000	1600	1600	2400	2400	3000						
Berstdruck	bar	2000	2000	2000	2000	2000	3000	3000	3000	3000	4000						
Messbereiche	psi	-14,5..72,5	-14,5..135,5	100	150	200	300	400	500	600	700	750	1000				
Überlastbereiche	psi	174	290	290	290	460	725	1160	1160	1160	1740	1740	2900				
Berstdruck	psi	1450	1450	1450	1450	1450	1800	2900	2900	2900	4350	4350	7250				
Messbereiche	psi	1500	2000	3000	4000	5000	6000	9000	10000	15000	20000	30000					
Überlastbereiche	psi	2900	4600	7250	11600	11600	11600	13050 ¹⁾	13050 ¹⁾	23200	34800	43500					
Berstdruck	psi	7250	11600	14500	29000	29000	29000	29000	29000	43500	43500	58000					
Mechanischer Anschluss		siehe Typenschlüssel / Abmessungen															
Anzugsdrehmoment, empfohlen		siehe Abmessungen															
Medienberührende Teile		Standard										Frontbündig					
	Edelstahl	1.4542; 1.4571; 1.4548; 1.4435; 1.4404; 1.4301										1,4435; 1,4301					
	Dichtung	FPM										FPM					
	O-Ring											FPM					
Druckmittlerflüssigkeit												Silikon freies Öl					
Ausgangsdaten																	
Ausgangssignal, zulässige Bürde		4...20 mA, 2-Leiter, mit HART Protokoll $R_{Lmax.} = (UB - 12\text{ V}) / 20\text{ mA}$ [kΩ] für HART Kommunikation min. 250 Ω															
HART Kommunikation		gemäß HART 7 Spezifikation															
HART Common Practice		Ändern der Messbereichsgrenzen (siehe Tabelle)															
Commands z. B.		Nullpunktgleich im Bereich max. 3 % der Spanne															
Genauigkeit nach DIN 16086, Grenzpunkteinstellung	Typ.	≤ ± 0,5% FS								≤ ± 0,25 % FS							
	Max.	≤ ± 1,0% FS								≤ ± 0,5 % FS							
Genauigkeit bei Kleinstwerteinstellung (B.F.S.L.)	Typ.	≤ ± 0,25 % FS								≤ ± 0,15 % FS							
	Max.	≤ ± 0,5 % FS								≤ ± 0,25 % FS							
Temperaturkompensation Nullpunkt	Typ.	≤ ± 0,015 % FS/ °C [0,0085 % FS/ °F]								≤ ± 0,008 % FS/ °C [0,0045 % FS/ °F]							
	max.	≤ ± 0,025 % FS/ °C [0,014 % FS / °F]								≤ ± 0,015 % FS/ °C [0,0085 % FS/ °F]							
Temperaturkompensation Spanne	Typ.	≤ ± 0,015 % FS/ °C [0,0085 % FS/ °F]								≤ ± 0,008 % FS/ °C [0,0045 % FS/ °F]							
	max.	≤ ± 0,025 % FS/ °C [0,014 % FS / °F]								≤ ± 0,015 % FS/ °C [0,0085 % FS/ °F]							
Nicht-Linearität bei Grenzpunkteinstellung nach DIN 16086	max.	≤ ± 0,3% FS								≤ ± 0,3 % FS							
Hysterese	max.	≤ ± 0,4 % FS								≤ ± 0,1 % FS							
Wiederholbarkeit		≤ ± 0,1 % FS								≤ ± 0,05 % FS							
Anstiegszeit		≤ 25 ms															
Langzeitdrift	Typ.	≤ + 0.3 % FS / Jahr								≤ + 0.1% FS / Jahr							

Umgebungsbedingungen		
Kompensierter Temperaturbereich		-25 .. 85 °C [-13 .. +185 °F]
Betriebs-/ Umgebungstemperaturbereich ^{2) 3) 4)}	T6, T80, T85 °C, T ₅₀₀ 90 °C T5, T90,T95 °C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4	Ta = -40 .. +60 °C / -20 .. +60 °C [-40 .. +140 °F / -4 .. +140 °F] Ta = -40 .. +70 °C / -20 .. +70 °C [-40 .. +158 °F / -4 .. +158 °F] Ta = -40 .. +80 °C / -20 .. +80 °C [-40 .. +176 °F / -4 .. +176 °F] Ta = -40 .. +85 °C / -20 .. +85 °C [-40 .. +185 °F / -4 .. +185 °F]
Mediumtemperaturbereich ^{2) 3) 4)}	T6, T80, T85 °C, T ₅₀₀ 90 °C T5, T90,T95 °C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4	Ta = -40 .. +60 °C / -20 .. +60 °C [-40 .. +140 °F / -4 .. +140 °F] Ta = -40 .. +70 °C / -20 .. +70 °C [-40 .. +158 °F / -4 .. +158 °F] Ta = -40 .. +80 °C / -20 .. +80 °C [-40 .. +176 °F / -4 .. +176 °F] Ta = -40 .. +85 °C / -20 .. +85 °C [-40 .. +185 °F / -4 .. +185 °F]
Lagertemperaturbereich		-40 .. 100 °C [-40 .. 212 °F]
CE - Zeichen		EN 61000-6-1 / 2 / 3 / 4 ; EN 60079-0 / 11 / 15 / 26 / 31; EN 50303
Vibrationsbeständigkeit nach DIN EN 60068-2-6 bei 10 ..500Hz		≤ 20 g ≤ 10 g mit ½-14 NPT Conduit oder M20x1,5 Conduit
Schutzart nachIEC 60529 ⁵⁾		IP 65: Conduit M20x1,5 für Messbereiche ≤100 bar (≤1500 psi) IP 67: Stecker EN175301-803 und Stecker M12x1
Schutzart nach ISO 20653		IP6K9K: Conduit ½-14 NPT und Conduit M20x1,5 für Messbereiche >100 bar (>1500 psi)
Relevante Daten für die Ex-Anwendung	Ex ia, ic	Ex nA, ta, tb, tc
Versorgungsspannung	Ui = 12 .. 28 V	12 .. 28 V
Max. Eingangsstrom	Ii = 100 mA	
Maximale Speiseleistung	Pi = 0,7 W	max. Leistungsaufnahme ≤ 1 W
Anschlusskapazität des Sensors	Ci = ≤ 22 nF	
Induktivität des Sensors	Li = 0 mH	
Isolationsspannung	50 V AC, mit integriertem Überspannungsschutz nach EN 61000-6-2	
Sonstige Größen		
Restwelligkeit Versorgungsspannung	Gemäß FSK Physical Layer Specification (HCF_SPEC-054)	
Lebensdauer ⁶⁾	>10 Mio. Lastwechsel, 0 .. 100% FS	
Gewicht	ca. 150 g (Standard) ca. 180 g (Frontbündig) ca. 300 g (mit Conduit)	

Anmerkung: Verpolungsschutz der Versorgungsspannung, Überspannungs-, Übersteuerungsschutz, Lastkurzschlussfestigkeit sind vorhanden.

FS (Full Scale) = bezogen auf den vollen Messbereich

B.F.S.L = Best Fit Straight Line

¹⁾ Standard: Überlastbereich 1000 bar (14500 psi), in der Ausführung frontbündig: Überlastbereich 900 bar (13050psi)

²⁾ HDA 4400: generell bis -20 °C

³⁾ HDA 4700: -20 °C mit FPM Dichtung, -40 °C auf Anfrage, mit M12x1 Stecker nur bis -25 °C möglich

⁴⁾ HDA 4700: -40 °C bei Prozessanschlüssen G1/2 B DIN EN 837, 1/4 NPT (Innen, Außen) und Autoclave, aber in Verbindung mit M12x1 Stecker nur bis -25 °C

⁵⁾ Steckerversionen: Bei montierter Kupplungsdose entsprechender Schutzart

⁶⁾ Messbereiche ≥ 1000 bar: > 1 Million Lastwechsel (0 .. 100%)

6.3 HDA 4400 / HDA 4700 Standard mit Option Temperaturmessung

Zusätzliche technische Daten mit Option Temperaturmessung:

Eingangsgrößen		HDA 4400 / HDA4700						
Messbereich		-25..+100 °C [-13..+212 °F]						
Fühlerlänge		7 mm						
Anschlussart mechanisch		G 1/2 A ISO 1179-2 mit Messzapfen						
Anzugsdrehmoment, empfohlen		45 Nm						
Messbereich Druck	bar	16	40	60	100	250	400	600
	psi	300	500	1000	3000	5000	6000	9000
Ausgangsdaten		HDA 4400				HDA 4700		
Ausgangssignal Temperatur		Temperatursignal ist als Sekundärvariable über HART-Protokoll als digitales Signal verfügbar						
Genauigkeit bei Raumtemperatur	Typ.	≤ ± 1,0 % FS				≤ ± 0,4 % FS		
	Max.	≤ ± 2,0 % FS				≤ ± 0,8 % FS		
Temperaturdrift (Umgebung)		≤ ± 0,02 % FS/ °C [0,01 % FS/ °F]				≤ ± 0,01 % FS / °C [0,005 % FS/ °F]		
Anstiegszeit nach DIN EN 60751		t ₅₀ : ~ 10 s						
		t ₉₀ : ~ 15 s						

6.4 Messbereichsgrenzen:

Mittels HART Common Practice Commands haben Sie die Möglichkeit folgende Messbereichsgrenzen einzustellen:

Messbereichsgrenzen der Primärvariablen (PV), Druck:

Untere Messbereichsgrenze		Obere Messbereichsgrenze		Messspanne	
min	max	min	max	min	max
0 % FS	112,5 % FS	37,5 % FS	150 % FS	37,5 % FS	150 % FS

Für Geräte mit Option Temperaturmessung HDA 4000-T
Messbereichsgrenzen der Sekundärvariablen (SV), Temperatur:

Untere Messbereichsgrenze		Obere Messbereichsgrenze		Messspanne	
min	max	min	max	min	max
-25 °C	75 °C	0 °C	100 °C	25 °C	125 °C

6.5 Protokolldaten

HART Version: 7
 Manufacturer Code: 0x605E
 Manufacturer String: HYDAC ELECTRONIC
 Device Type Code: 0xE1BC Variante mit Druck als PV
 0xE2A7 Variante mit Druck als PV und Temperatur als SV

7 Typenschlüssel zur Identifikation des gelieferten Gerätes

7.1 Standard

7.1.1 Typenschlüssel HDA 4100 / HDA 4300

HDA 4 X X X - F21 - XXXXX - E X X - XXX - X1 (xxx)

Genauigkeit

- 1 = 1% FS max., Keramik absolut
3 = 1% FS max., Keramik relativ

Anschlussart mechanisch

- 1 = G 1/2 B DIN EN 837, Außengewinde
2 = G 1/2 A ISO 1179-2, Außengewinde
4 = G 1/4 A ISO 1179-2, Außengewinde
7 = 9/16-18 UNF 2A (SAE6), Außengewinde
8 = 1/4-18 NPT, Außengewinde

Anschlussart elektrisch

- 1 = freies Kabelende
5 = Gerätestecker, EN 175301-803, 3 pol. + PE
6 = Gerätestecker, M 12 x 1, 4 pol.
9 = 1/2-14 NPT Conduit, Einzeladern
A = Gerätestecker EN 175301-803, 3 pol. + PE, 1/2" Conduit Innengewinde
G = 1/2-14 NPT Conduit, freies Kabelende

Ausgangssignal

- F21 = 4 .. 20 mA, 2-Leiter, mit HART Protokoll

Messbereiche

- 4 stellig für bar-Version
5 stellig für psi-version

Zulassung

- E = ATEX + IECEx (genauere Angaben siehe Zertifikate)

Isolationsspannung

- H = 500 V AC gegen Gehäuse
N = 50 V AC gegen Gehäuse

Schutzklassen und Einsatzgebiete

ATEX	IECEx
1 = I M1 Ex ia I Ma II 1G Ex ia IIC T6,T5 Ga II 1/2 G Ex ia IIC T6,T5 Ga/Gb II 2 G Ex ia IIC T6,T5 Gb II 1D Ex ia IIIC T85/T95 °C Da	Ex ia I Ma Ex ia IIC T6,T5 Ga Ex ia IIC T6,T5 Ga/Gb Ex ia IIC T6,T5 Gb Ex ia IIIC T85/T95 °C Da
9 = II 3G Ex nA IIC T6, T5 Gc nur in Verbindung mit elektrischem Anschluss „6“ und der Schlagschutz-Sicherungs-Metallhülse, siehe auch Kapitel 4.2	Ex nA IIC T6, T5 Gc
A = II 1D Ex ta IIIC T80/T90 °C T ₅₀₀ T90/ T ₅₀₀ T100 °C Da II 2D Ex tb IIIC T80/T90 °C Db nur in Verbindung mit elektrischem Anschluss „6“ und der Schlagschutz-Sicherungs-Metallhülse, siehe auch Kapitel 4.2	Ex ta IIIC T80/T90 °C Da T ₅₀₀ T90/ T ₅₀₀ T100 °C Da Ex tb IIIC T80/T90 °C Db
C = II 3G Ex ic IIC T6, T5 Gc II 3D Ex ic IIIC T80/T90 °C Dc	Ex ic IIC T6, T5 Gc Ex ic IIIC T80/T90 °C Dc

Modifikationsnummer

- 000 = Standard
Bei Geräten mit anderer Modifikationsnummer ist das Typenschild bzw. die mitgelieferte technische Änderungsbeschreibung zu beachten.

Dichtungsmaterial (medienberührend)

- F = FPM-Dichtung (z.B. für Hydrauliköle)
E = EPDM-Dichtung (z.B. für Kältemittel)

Anschlussmaterial (medienberührend)

- 1 = Edelstahl

Kabellänge (z. B. für Conduit Versionen)

- Angabe in m oder "(inch)

7.1.2 Typenschlüssel HDA 4400 / HDA 4700

HDA 4 X X X - F21 - XXXXX - E X X - XXX (XXX)

Genauigkeit

4 = 1% FS max.

7 = 1% FS max.

Anschlussart mechanisch

1 = G 1/2 B DIN EN 837, Außengewinde

2 = G 1/2 A ISO 1179-2, Außengewinde

4 = G 1/4 A ISO 1179-2, Außengewinde

5 = 7/16-20 UNF 2B (SAE4), Innengewinde

6 = 7/16-20 UNF 2A (SAE4), Außengewinde

7 = 9/16-18 UNF 2A (SAE6), Außengewinde

8 = 1/4-18 NPT, Außengewinde

B = F250 C, Autoclave (9/16-18 UNF 2B), Innengewinde

C = SF250CX20, Autoclave (7/16-20 UNF 2B), Innengewinde

F = 1/4 -18 NPT, Innengewinde

W = 1/2 -14 NPT, Außengewinde

Anschlussart elektrisch

1 = freies Kabelende

5 = Gerätestecker, EN 175301-803, 3 pol. + PE

6 = Gerätestecker, M 12 x 1, 4 pol.

9 = 1/2-14 NPT Conduit, Einzeladern

0 = M20x1,5 Conduit, Einzeladern (in Verbindung mit Modifikations-Nr. 001)

A = Gerätestecker EN 175301-803, 3 pol. + PE, 1/2" Conduit Innengewinde

G = 1/2-14 NPT Conduit, freies Kabelende

Ausgangssignal

F21 = 4 .. 20 mA, 2-Leiter, mit HART Protokoll

Messbereiche

4 stellig für bar-Version

5 stellig für psi-version

Zulassung

E = ATEX + IECEx (genauere Angaben siehe Zertifikate)

Isolationsspannung

H = 500 V AC gegen Gehäuse

N = 50 V AC gegen Gehäuse

Schutzklassen und Einsatzgebiete

	ATEX	IECEx
1 =	I M1 Ex ia I Ma II 1G Ex ia IIC T6,T5 Ga II 1/2 G Ex ia IIC T6,T5 Ga/Gb II 2 G Ex ia IIC T6,T5 Gb II 1D Ex ia IIIC T85/T95 °C Da	Ex ia I Ma Ex ia IIC T6,T5 Ga Ex ia IIC T6,T5 Ga/Gb Ex ia IIC T6,T5 Gb Ex ia IIIC T85/T95 °C Da
9 =	II 3G Ex nA IIC T6, T5 Gc nur in Verbindung mit elektrischem Anschluss „6“ und der Schlagschutz-Sicherungs-Metallhülse, siehe auch Kapitel 4.2	Ex nA IIC T6, T5 Gc
A =	II 1D Ex ta IIIC T80/T90 °C T ₅₀₀ T90/ T ₅₀₀ T100 °C Da II 2D Ex tb IIIC T80/T90 °C Db nur in Verbindung mit elektrischem Anschluss „6“ und der Schlagschutz-Sicherungs-Metallhülse, siehe auch Kapitel 4.2	Ex ta IIIC T80/T90 °C Da T ₅₀₀ T90/ T ₅₀₀ T100 °C Da Ex tb IIIC T80/T90 °C Db
C =	II 3G Ex ic IIC T6, T5 Gc II 3D Ex ic IIIC T80/T90 °C Dc	Ex ic IIC T6, T5 Gc Ex ic IIIC T80/T90 °C Dc

Modifikationsnummer

000 = Standard

001 = für M20x1,5 Conduit in Verbindung mit elektrischer Anschlussart "0"

Bei Geräten mit anderer Modifikationsnummer ist das Typenschild bzw. die mitgelieferte technische Änderungsbeschreibung zu beachten.

Kabellänge (z. B. für Conduit Versionen)

Angabe in m oder "(inch)"

7.1.3 Typenschlüssel HDA 4400 / HDA 4700 mit Option Temperaturmessung:

HDA 4 X 2 X – F21 - XXXXX - T - 007 – XXX – XXX(XXX)

Anschlussart, mechanisch

2 = G 1/2 A ISO 1179-2

Optional mit Temperaturmessung

Über HART Protokoll als digitales Signal

Fühlerlänge

007 = 7mm [0,276 inch]

7.2 Typenschlüssel mit frontbündiger Membran**7.2.1 Typenschlüssel HDA 4100 / HDA 4300 mit frontbündiger Membran**

HDA 4 3 Z X – F21 - XXXX - XXX - EXX – XXX (XXX)

Genauigkeit

1 = 1% FS max., Keramik absolut

3 = 1% FS max., Keramik relativ

Prozessanschluss

Z = Frontbündig

Anschlussart elektrisch

5 = Gerätestecker, EN 175301-803, 3 pol. + PE

6 = Gerätestecker, M 12 x 1, 4 pol.

9 = 1/2-14 NPT Conduit (Außengewinde), Einzelader

A = Gerätestecker EN 175301-803, 3 pol. + PE,
1/2" Conduit Innengewinde

G = 1/2-14 NPT Conduit, freies Kabelende

Ausgangssignal

F21 = 4 .. 20 mA, 2-Leiter, mit HART Protokoll

Messbereiche

4 stellig für bar-Version

5 stellig für psi-Version

Anschlussart mechanisch

G01 = G1/2 A ISA 1179-2

G02 = G1/2 mit zusätzlicher frontseitiger O-Ring Dichtung

G04 = G1/4 mit zusätzlicher frontseitiger O-Ring-Dichtung

Zulassung

E = ATEX + IECEx (genauere Angaben siehe Zertifikate)

Isolationsspannung

H = 500 V AC gegen Gehäuse

N = 50 V AC gegen Gehäuse

Schutzklassen und Einsatzgebiete

Siehe Tabelle HDA 4300 Standard

Modifikationsnummer

000 = Standard

Kabellänge (z. B. für Conduit Versionen)

Angabe in m oder " (inch)

7.2.2 Typenschlüssel HDA 4400 / HDA 4700 mit frontbündiger Membran

HDA 4 X Z X – F21 - XXXX - XXX - EXX – XXX (XXX)

Genauigkeit

4 = 1% FS max.

7 = 0,5 % FS max.

Prozessanschluss

Z = Frontbündig

Anschlussart elektrisch

5 = Gerätestecker, EN 175301-803 (DIN 43650), 3 pol. + PE

6 = Gerätestecker, M 12 x 1, 4 pol.

9 = 1/2-14 NPT Conduit (Außengewinde), Einzelader

A = Gerätestecker EN 175301-803, 3 pol. + PE,
1/2" Conduit Innengewinde

G = 1/2-14 NPT Conduit, freies Kabelende

Ausgangssignal

F21 = 4 .. 20 mA, 2-Leiter, mit HART Protokoll

Messbereiche

4 stellig für bar-Version

5 stellig für psi-Version

Anschlussart mechanisch

G01 = G1/2 A ISO 1179-2

G02 = G1/2 mit zusätzlicher frontseitiger O-Ring Dichtung

G04 = G1/4 mit zusätzlicher frontseitiger O-Ring-Dichtung

Zulassung

E = ATEX + IECEx (genauere Angaben siehe Zertifikate)

Isolationsspannung

H = 500 V AC gegen Gehäuse

N = 50 V AC gegen Gehäuse

Schutzklassen und Einsatzgebiete

Siehe Tabelle HDA 4400 / HDA 4700 Standard

Modifikationsnummer

000 = Standard

Kabellänge (z. B. für Conduit Versionen)

Angabe in m oder " (inch)

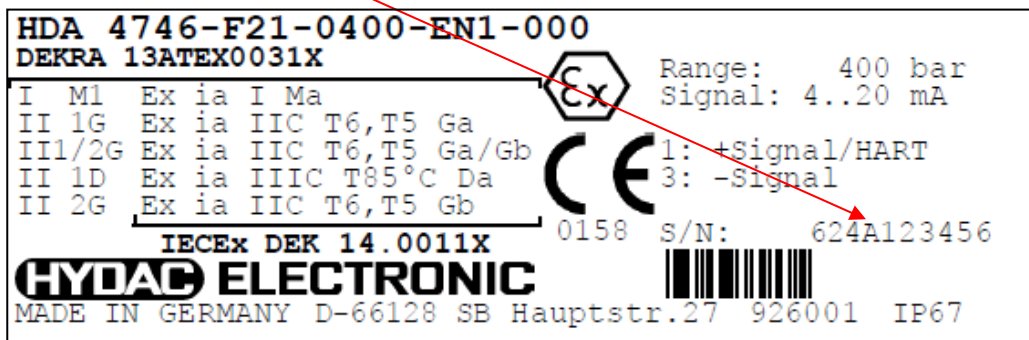
8 Seriennummer

Die Seriennummer enthält die Kalenderwoche und das Jahr, in dem das Gerät hergestellt wurde, neben der sequentiellen Seriennummer.

xyyykzzzzzz

Aufbau der Seriennummer:

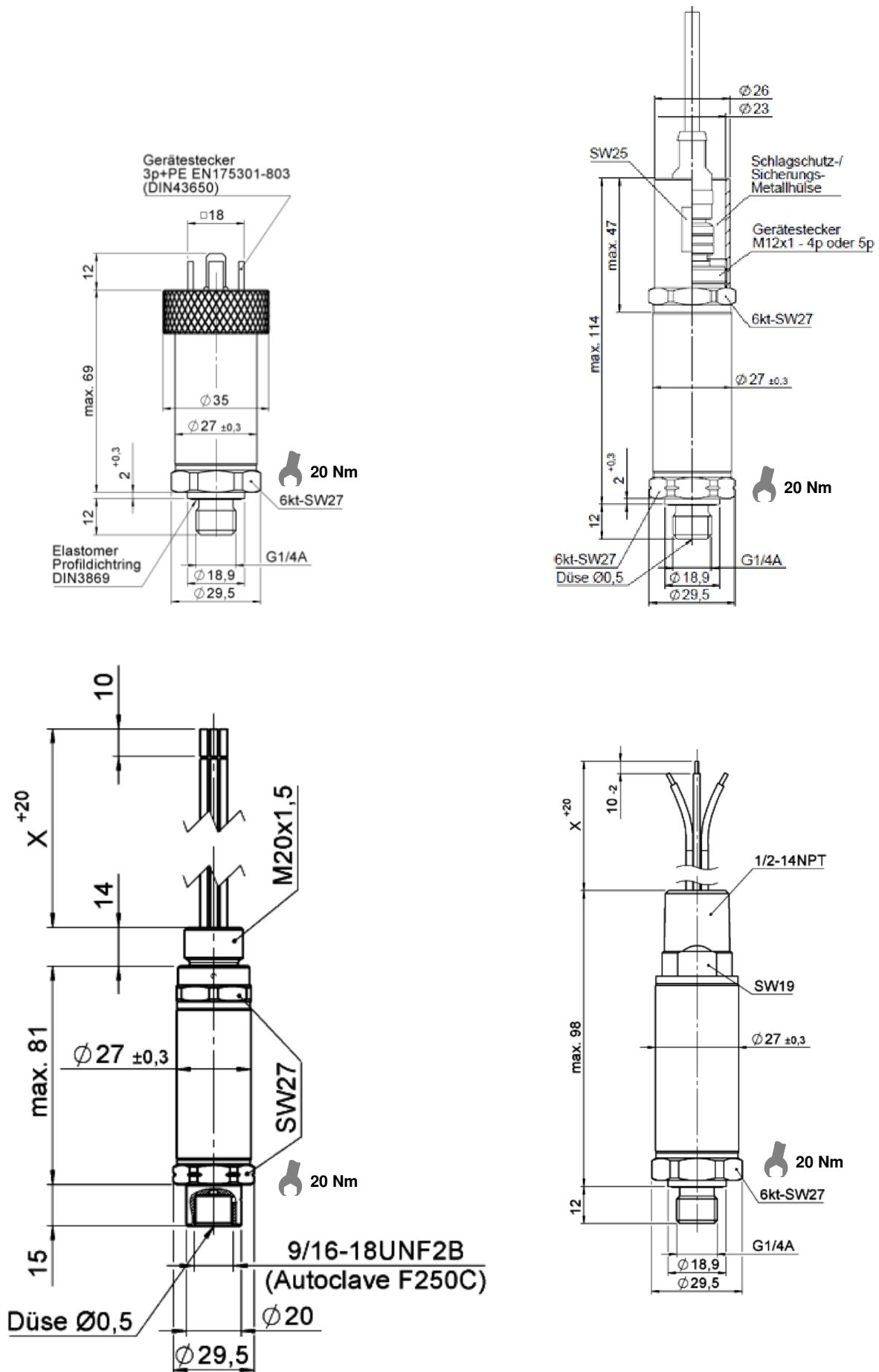
X	Fertigungsjahr	z. B. : 6 → 2016
yy	Kalenderwoche	z. B.: 24 → KW24
k	Seriennummer-Index	z. B. : -,A,B
zzzzzz	fortlaufende Seriennummer	z. B.: 123456



9 Anschlussbelegung

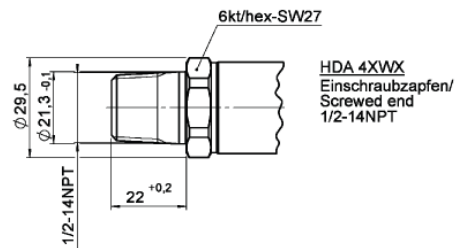
Die Anschlussbelegung für den elektrischen Anschluss ist sowohl im Kapitel "Kontrollzeichnung", als auch auf dem Typenschild des Druckmessumformers dargestellt.

10 Abmessungen

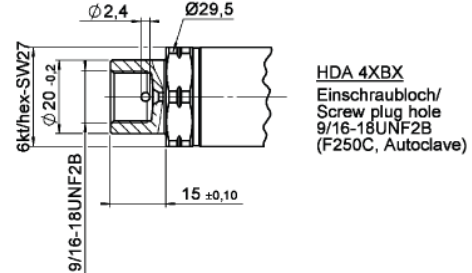


10.1 Mechanische Anschlussvarianten

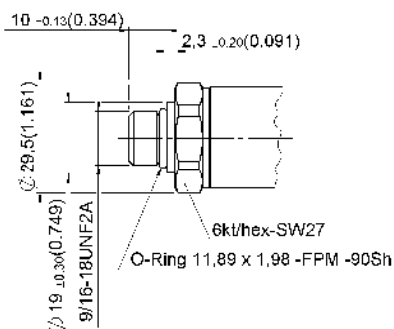
1/2 -14 NPT Außengewinde
Anzugsdrehmoment: 40 Nm



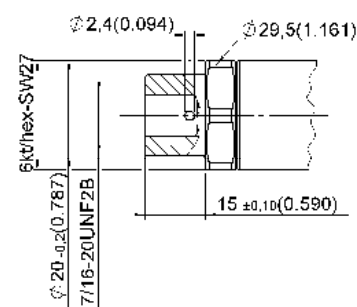
F250 C Autoclave (9/16-18 UNF 2B), Innengewinde
Anzugsdrehmoment: 20 Nm



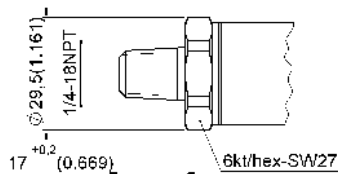
9/16-18 UNF 2A (SAE 6), Außengewinde
Anzugsdrehmoment: 20 Nm



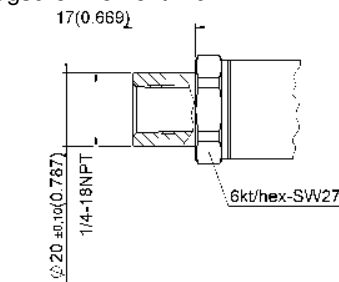
SF 250CX20, Autoclave, (7/16-20 UNF 2B), Innengewinde
Anzugsdrehmoment: 15 Nm



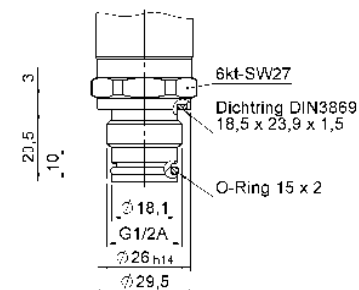
1/4-18 NPT, Außengewinde
Anzugsdrehmoment: 40 Nm



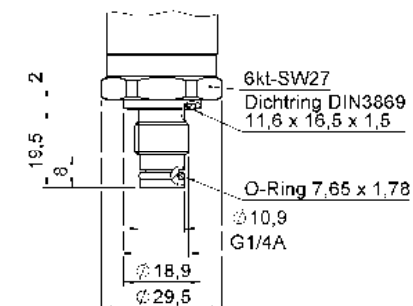
1/4-18 NPT, Innengewinde
Anzugsdrehmoment: 40 Nm



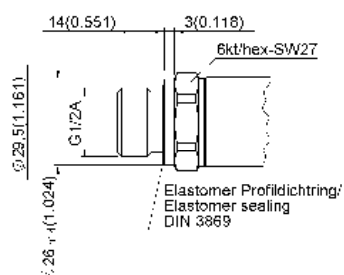
G 1/2 mit zusätzlicher frontseitiger O-Ring-Dichtung,
Anzugsdrehmoment: 45 Nm



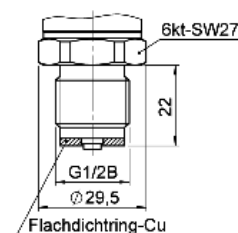
G 1/4 mit zusätzlicher frontseitiger O-Ring-Dichtung
Anzugsdrehmoment: 20 Nm



G 1/2 A ISO 1179-2
Anzugsdrehmoment: 45 Nm

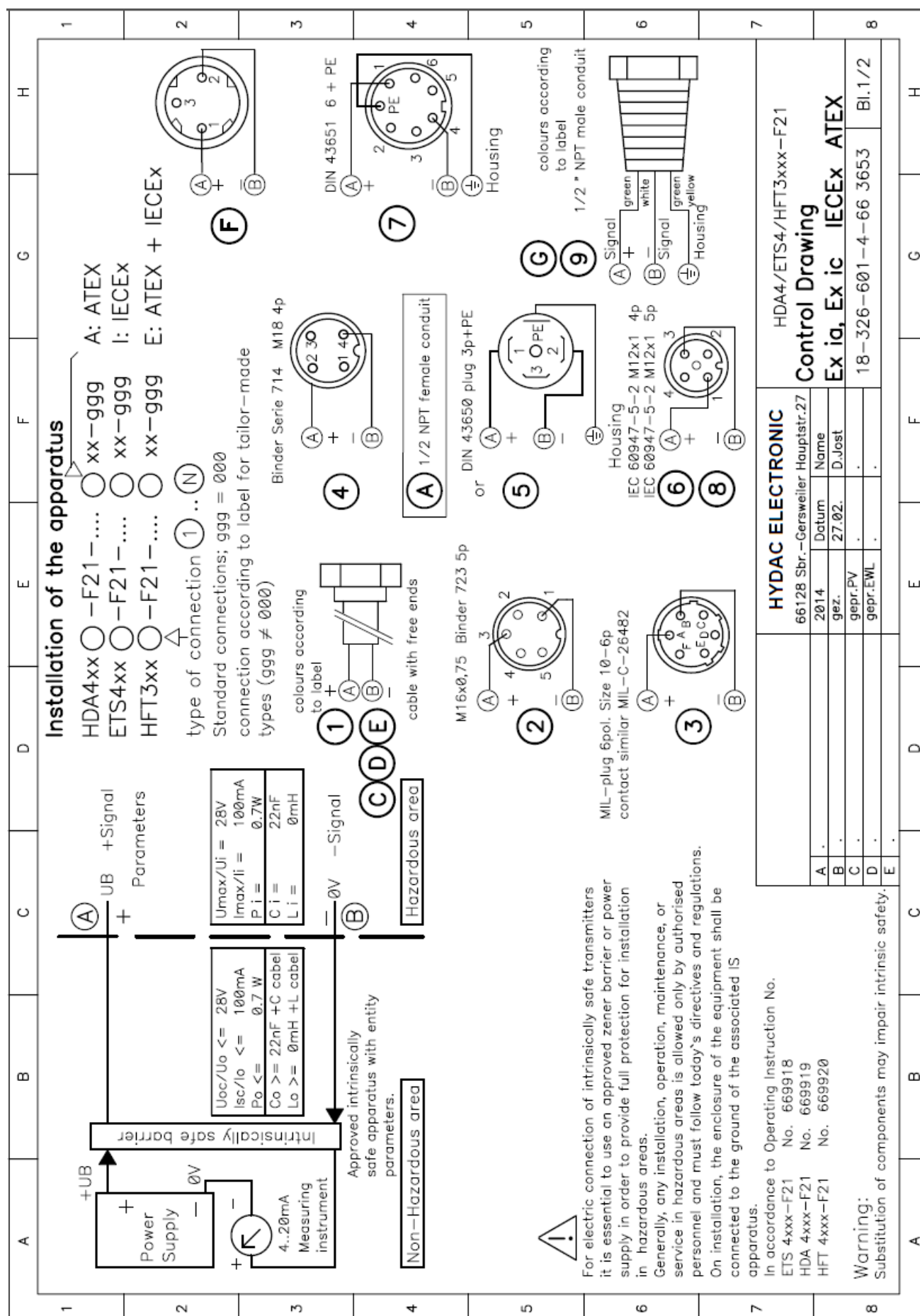


G 1/2 B DIN EN 837
Anzugsdrehmoment: 45 Nm

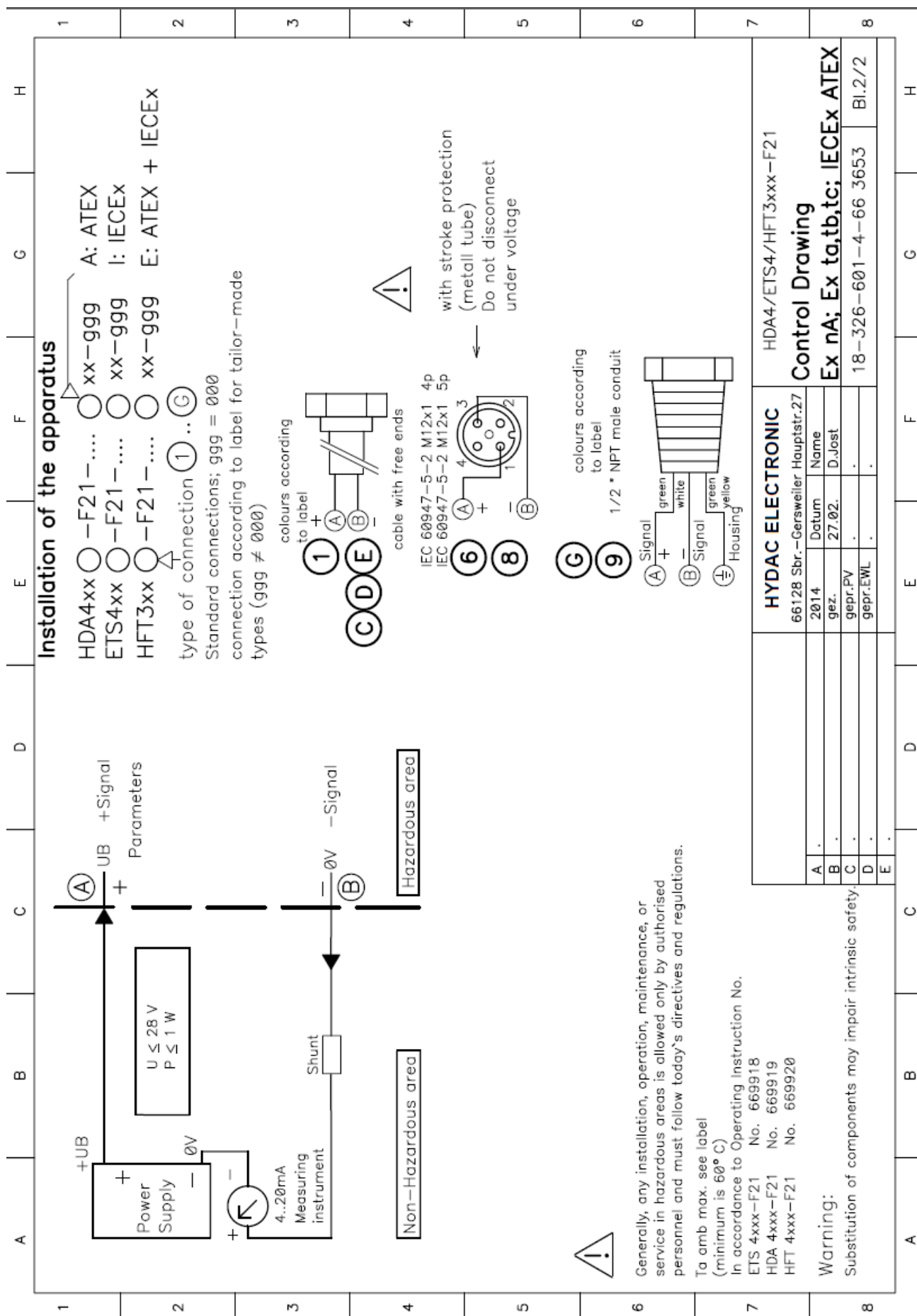


11 Kontrollzeichnung

11.1 Kontrollzeichnung Ex ia, Ex ic



11.2 Kontrollzeichnung Ex nA, Ex ta, tb, tc



12 Zertifikate

12.1 ATEX



CERTIFICATE

(1) EC-Type Examination

(2) Equipment and protective systems intended for use in potentially explosive atmospheres - Directive 94/9/EC

(3) EC-Type Examination Certificate Number: DEKRA 13ATEX0031 X Issue Number: 2

(4) Equipment: Pressure and/or Temperature and/or Flow Rate Transmitters
Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...)
and HFT 3...-F21-(...)-...-(...)

(5) Manufacturer: HYDAC Electronic GmbH

(6) Address: Hauptstraße 27, 66128 Saarbrücken, Germany

(7) This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

(8) DEKRA Certification B.V., notified body number 0344 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the directive.

The examination and test results are recorded in confidential test report number NL/DEK/ExTR13.0001/xx.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0 : 2012
EN 60079-31 : 2009

EN 60079-11 : 2012
EN 50303 : 2000

EN 60079-26 : 2007

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to specific conditions of use specified in the schedule to this certificate.

(11) This EC-Type Examination Certificate relates only to the design, examination and tests of the specified equipment according to the Directive 94/9/EC. Further requirements of the directive apply to the manufacturing process and supply of this equipment. These are not covered by this certificate.

(12) The marking of the equipment shall include the following:



IM 1	Ex ia I Ma	or
II 1 G	Ex ia IIC T5, T6 Ga	or
II 1/2 G	Ex ia IIC T5, T6 Ga/Gb	or
II 2 G	Ex ia IIC T5, T6 Gb	or
II 1 D	Ex ta IIIC T80 °C ... T100 °C and T ₅₀₀ 90 °C ... T ₅₀₀ 110 °C Da or	
II 1 D	Ex ia IIIC T85 °C or T95 °C Da or	
II 2 D	Ex tb IIIC T80 °C ... T100 °C Db	

This certificate is issued on 28 March 2014 and, as far as applicable, shall be revised before the date of cessation of presumption of conformity of (one of) the standards mentioned above as communicated in the Official Journal of the European Union.

DEKRA Certification B.V.

M. Erdhuizen
Certification Manager



© Integral publication of this certificate and adjoining reports is allowed. This Certificate may only be reproduced in its entirety and without any change.

(13) **SCHEDULE**

(14) to EC-Type Examination Certificate DEKRA 13ATEX0031 X

Issue No. 2

(15) **Description**

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...- (...), ETS 4...-F21-(...)-...-...- (...) and HFT 3...-F21-(...)-...-...- (...) are two wire transmitters used to convert a Pressure, Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART).

Optionally, a breathing input for pressure equalisation is available.

The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with EN 60529.

Ambient temperature range:

- apparatus in types of protection Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- apparatus in types of protection Ex ta IIIC and Ex tb IIIC: -40 °C to +80 °C.

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature:

Max. ambient temperature	Temperature class (Ex ia/ic IIC)	Max. surface temperature "T" (Ex ta/tb/tc IIIC)	Max. surface temperature "T" (Ex ia IIIC)	Max. surface temperature "T ₅₀₀ " (Ex ta IIIC)
60 °C	T6	80 °C	85 °C	90 °C
70 °C	T5	90 °C	95 °C	100 °C
80 °C	--	100 °C		110 °C

Marking

The marking of the Transmitters includes the following codes, depending on the model:

HDA 4...-F21-(...)-...1-(...), ETS 4...-F21-(...)-...1-(...) or HFT 3...-F21-(...)-...1-(...):	I M 1 Ex ia I Ma or II 1 G Ex ia IIC T5, T6 Ga or II 1/2 G Ex ia IIC T5, T6 Ga/Gb or II 2 G Ex ia IIC T5, T6 Gb II 1 D Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-...2-(...), ETS 4...-F21-(...)-...2-(...) or HFT 3...-F21-(...)-...2-(...):	I M 1 Ex ia I Ma or II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-...3-(...), ETS 4...-F21-(...)-...3-(...) or HFT 3...-F21-(...)-...3-(...):	II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-...4-(...), ETS 4...-F21-(...)-...4-(...) or HFT 3...-F21-(...)-...4-(...):	II 1 G Ex ia IIC T5, T6 Ga or II 1/2 G Ex ia IIC T5, T6 Ga/Gb or II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-...5-(...), ETS 4...-F21-(...)-...5-(...) or HFT 3...-F21-(...)-...5-(...):	I M 1 Ex ia I Ma
HDA 4...-F21-(...)-...A-(...), ETS 4...-F21-(...)-...A-(...) or HFT 3...-F21-(...)-...A-(...):	II 1 D Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da II 2 D Ex tb IIIC T80 °C or T90 °C or T100 °C Db

(13) **SCHEDULE**

(14) to EC-Type Examination Certificate DEKRA 13ATEX0031 X

Issue No. 2

Electrical dataEquipment in type of protection Intrinsic safety "i"

Supply/output circuit.(Connection + and -):

in type of protection intrinsic safety Ex ia I, Ex ia IIC and Ex ia IIIC, only for connection to a certified intrinsically safe circuit, with the following maximum values:

 $U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0,7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.Equipment in type of protection Equipment dust ignition protection by enclosure "t"

Supply/output circuit.(Connection + and -):

 $U \leq 28 \text{ V}$; $P_{\max} = 1 \text{ W}$.

From a safety point of view, the circuits of the Pressure and/or Temperature and/or Flow Rate Transmitters type-F21-(...)-AN-... shall be considered to be connected to earth.

Installation instructions

The instructions provided with the equipment shall be followed in detail to assure safe operation.

(16) **Test Report**

No. NL/DEK/ExTR13.0001/xx.

(17) **Specific conditions of use**

1. Transmitters with an enclosure containing light metals, when used in a potentially explosive atmosphere requiring apparatus of equipment category 1 G or M 1, shall be installed such, that even in the event of rare incidents, an ignition source due to impact or friction between the enclosure and iron/steel is excluded.
2. For installation of the transmitter between areas where the use of category 1 apparatus is required and areas where the use of category 2 apparatus is required, the following applies:
The internal separation element shall be protected against environmental stress, which might adversely affect the separation element. The material of the separation element shall be obtained from the data supplied by the manufacturer.
3. The transmitter may alternatively be used with separately supplied certified cable entries or conduit entries that are rated for the intended application.

(18) **Essential Health and Safety Requirements**

Covered by the standards listed at (9).

(19) **Test documentation**

As listed in Test Report No. NL/DEK/ExTR13.0001/xx.



CERTIFICATE

(1) Type Examination

(2) Equipment and protective systems intended for use in potentially explosive atmospheres - Directive 94/9/EC

(3) Type Examination Certificate Number: DEKRA 13ATEX0032 Issue Number: 2

(4) Equipment: Pressure and/or Temperature and/or Flow Rate Transmitters
Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...)
and HFT 3...-F21-(...)-...-(...)

(5) Manufacturer: HYDAC Electronic GmbH

(6) Address: Hauptstraße 27, 66128 Saarbrücken, Germany

(7) This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

(8) DEKRA Certification B.V., certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the directive.

The examination and test results are recorded in confidential test report no. NL/DEK/ExTR13.0001/xx.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0 : 2012
EN 60079-31 : 2009

EN 60079-11 : 2012

EN 60079-15 : 2010

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

(11) This Type Examination Certificate relates only to the design, examination and tests of the specified equipment and not to the manufacturing process and supply of this equipment.

(12) The marking of the equipment shall include the following:



II 3 G Ex nA IIC T4 ... T6 Gc or Ex ic IIC T4 ... T6 Gc
II 3 D Ex tc IIIC T80 °C ... T100 °C Dc or Ex ic IIIC T80 °C ... T100 °C Dc

This certificate is issued on 28 March 2014 and, as far as applicable, shall be revised before the date of cessation of presumption of conformity of (one of) the standards mentioned above as communicated in the Official Journal of the European Union.

DEKRA Certification B.V.

M. Erdhuizen
Certification Manager

Page 1/3

® Integral publication of this certificate and adjoining reports is allowed. This Certificate may only be reproduced in its entirety and without any change.



(13) **SCHEDULE**

(14) to Type Examination Certificate DEKRA 13ATEX0032

Issue No. 2

(15) Description

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-... (ETS 4...-F21-(...)-...-...) and HFT 3...-F21-(...)-...-...) are two wire transmitters used to convert a pressure signal into a 4 - 20 mA analogue output signal. Optionally, a breathing input for pressure equalisation is available.

Ambient temperature range -40 °C to +80 °C. (Category 3 D)

Ambient temperature range -40 °C to +85 °C. (Category 3 G)

The enclosure provides a degree of protection of at least IP64 in accordance with EN 60529

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature:

Max. ambient temperature	Temperature class	Max. surface temperature "T"
60 °C	T6	80 °C
70 °C	T5	90 °C
80 °C	–	100 °C
85 °C	T4	–

Marking

The marking of the Pressure Transmitter includes the following codes, depending on the model:

HDA 4...-F21-(...)-.9-(...), ETS 4...-F21-(...)-.9-(...) or HFT 3...-F21-(...)-.9-(...):	II 3 G Ex nA IIC T6, T5, T4 Gc
HDA 4...-F21-(...)-.B-(...), ETS 4...-F21-(...)-.B-(...) or HFT 3...-F21-(...)-.B-(...):	II 3 D Ex tc IIIC T80 °C/T90 °C/T100 °C Dc IP6X
HDA 4...-F21-(...)-.C-(...), ETS 4...-F21-(...)-.C-(...) or HFT 3...-F21-(...)-.C-(...):	II 3 G Ex ic IIC T6, T5, T4 Gc II 3 D Ex ic IIIC T80 °C/T90 °C/T100 °C Dc IP6X

Electrical data

Apparatus in type of protection intrinsic safety "i"

Supply/output circuit (connections + and -):
in type of protection intrinsic safety Ex ic IIC, only for connection to an energy limited or intrinsically safe circuit, with the following maximum values:
 $U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0.7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.

Apparatus in types of protection Ex nA and Ex tc

Supply/output circuit.(Connection + and -):
 $U \leq 28 \text{ V}$; $P_{\text{max}} = 1 \text{ W}$.



(13) **SCHEDULE**

(14) to Type Examination Certificate DEKRA 13ATEX0032

Issue No. 2

Installation instructions

The manual provided with the equipment shall be followed in detail to assure safe operation.

(16) **Test Report**

No. NL/DEK/ExTR13.0001/xx.

(17) **Special conditions for safe use**

None.

(18) **Essential Health and Safety Requirements**

Covered by the standards listed at (9).

(19) **Test documentation**

As listed in Test Report No. NL/DEK/ExTR13.0001/xx.

12.2 IECEx

		IECEx Certificate of Conformity	
INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres for rules and details of the IECEx Scheme visit www.iecex.com			
Certificate No.:	IECEx DEK 14.0011X	issue No.:0	Certificate history:
Status:	Current		
Date of Issue:	2014-03-28	Page 1 of 3	
Applicant:	HYDAC Electronic GmbH Hauptstrasse 27 66128 Saarbrücken Germany		
Electrical Apparatus:	Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...F21- (...)-...- (...), ETS 4...F21- (...)-...- (...) and HFT 3...F21- (...)-...- (...)		
Optional accessory:			
Type of Protection:	Ex ia, Ex ic, Ex nA, Ex ta, Ex tb, Ex tc		
Marking:	Ex ia I Ma Ex ia IIC T5, T6 Ga Ex ia IIC T5, T6 Ga/Gb Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da Ex tb IIIC T80 °C or T90 °C or T100 °C Db Ex nA IIC T6, T5, T4 Gc Ex tc IIIC T80 °C/T90 °C/T100 °C Dc Ex ic IIC T6, T5, T4 Gc Ex ic IIIC T80 °C/T90 °C/T100 °C Dc		
Approved for issue on behalf of the IECEx Certification Body:	M. Erdhuizen		
Position:	Certification Manager		
Signature: (for printed version)			
Date:	2014-03-28		
1. This certificate and schedule may only be reproduced in full. 2. This certificate is not transferable and remains the property of the issuing body. 3. The Status and authenticity of this certificate may be verified by visiting the Official IECEx Website .			
Certificate issued by:			
DEKRA Certification B.V. Meander 1051, 6825 MJ Arnhem The Netherlands			



IECEx Certificate of Conformity

Certificate No.: IECEx DEK 14.0011X

Date of Issue: 2014-03-28

Issue No.: 0

Page 2 of 3

Manufacturer: **HYDAC Electronic GmbH**
Hauptstrasse 27
66128 Saarbrücken
Germany

Additional Manufacturing location
(s):

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

STANDARDS:

The electrical apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

IEC 60079-0 : 2011 Edition: 6.0	Explosive atmospheres - Part 0: General requirements
IEC 60079-11 : 2011 Edition: 6.0	Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i"
IEC 60079-15 : 2010 Edition: 4	Explosive atmospheres - Part 15: Equipment protection by type of protection "n"
IEC 60079-26 : 2006 Edition: 2	Explosive atmospheres - Part 26: Equipment with equipment protection level (EPL) Ga
IEC 60079-31 : 2008 Edition: 1	Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"

This Certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in

Test Report:
[NL/DEK/ExTR13.0001/01](#)

Quality Assessment Report:
[DE/BVS/QAR06.0017/05](#)



IECEx Certificate of Conformity

Certificate No.: IECEx DEK 14.0011X

Date of Issue: 2014-03-28

Issue No.: 0

Page 3 of 3

Schedule

EQUIPMENT:

Equipment and systems covered by this certificate are as follows:

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...) and HFT 3...-F21-(...)-...-(...) are two wire transmitters used to convert a Pressure and/or Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART). Optionally, a breathing input for pressure equalisation is available.

The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with IEC 60529.

Ambient temperature range, depending on type of protection:

- Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- Ex ic IIC and Ex nA IIC: -40 °C to +85 °C;
- Ex ta IIIC, Ex tb IIIC, Ex tc IIIC and Ex ic IIIC: -40 °C to +80 °C.

For more detailed information see annex.

CONDITIONS OF CERTIFICATION: YES as shown below:

1. Transmitters with an enclosure containing light metals, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga or Ma, shall be installed such, that even in the event of rare incidents, an ignition source due to impact or friction between the enclosure and iron/steel is excluded.
2. For installation of the Transmitter between areas where the use of equipment protection level Ga is required and areas where the use of equipment protection level Gb is required, the following applies:
The internal separation element shall be protected against environmental stress, which might adversely affect the separation element. The material of the separation element shall be obtained from the data supplied by the manufacturer.
3. The pressure transmitter may alternatively be used with separately supplied certified cable entries or conduit entries that are rated for the intended application.

Annex: 215811500-14.0011.00-Annex to CoC.pdf



Annex 1 to Certificate of Conformity IECEx DEK 14.0011, issue 0

Description

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...) and HFT 3...-F21-(...)-...-(...) are two wire transmitters used to convert a Pressure and/or Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART). Optionally, a breathing input for pressure equalisation is available.

The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with IEC 60529.

Thermal data

Ambient temperature range, depending on type of protection:

- Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- Ex ic IIC and Ex nA IIC: -40 °C to +85 °C;
- Ex ta IIIC, Ex tb IIIC, Ex tc IIIC and Ex lc IIIC: -40 °C to +80 °C.

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature, as listed in following table:

Max. ambient temperature	Temperature class (Ex nA IIC, Ex ia/ic IIC)	Max. surface temperature "T" (Ex ta/tb/tc IIIC, Ex lc IIIC)	Max. surface temperature "T" (Ex ia IIIC)	Max. surface temperature "T ₅₀₀ " (Ex ta IIIC)
60 °C	T6	80 °C	85 °C	90 °C
70 °C	T5	90 °C	95 °C	100 °C
80 °C	--	100 °C		110 °C
85 °C	T4	--	--	--

Electrical data

Equipment in type of protection Intrinsic safety "I"

Supply/output circuit.(Connection + and -):

in type of protection intrinsic safety Ex ia I, Ex ia IIC, Ex ia IIIC, Ex ic IIC and Ex lc IIIC, only for connection to a certified intrinsically safe circuit, with the following maximum values:

$U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0.7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.

Equipment in type of protection Equipment dust ignition protection by enclosure "t" and type "n" (non-sparking nA)

Supply/output circuit.(Connection + and -):

$U \leq 28 \text{ V}$; $P_{\max} = 1 \text{ W}$.

From a safety point of view, the circuits of the transmitters type ... -F21-(...)-N-... shall be considered to be connected to earth.



Annex 1 to Certificate of Conformity IECEx DEK 14.0011, issue 0

Marking

The marking of the Transmitters includes the following codes, depending on the model:

HDA 4...-F21-(...)-.1-(...), ETS 4...-F21-(...)-.1-(...) or HFT 3...-F21-(...)-.1-(...):	Ex ia I Ma or Ex ia IIC T5, T6 Ga or Ex ia IIC T5, T6 Ga/Gb or Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-.2-(...), ETS 4...-F21-(...)-.2-(...) or HFT 3...-F21-(...)-.2-(...):	Ex ia I Ma or Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.3-(...), ETS 4...-F21-(...)-.3-(...) or HFT 3...-F21-(...)-.3-(...):	Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.4-(...), ETS 4...-F21-(...)-.4-(...) or HFT 3...-F21-(...)-.4-(...):	Ex ia IIC T5, T6 Ga or Ex ia IIC T5, T6 Ga/Gb or Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-.5-(...), ETS 4...-F21-(...)-.5-(...) or HFT 3...-F21-(...)-.5-(...):	Ex ia I Ma
HDA 4...-F21-(...)-.A-(...), ETS 4...-F21-(...)-.A-(...) or HFT 3...-F21-(...)-.A-(...):	Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da Ex tb IIIC T80 °C or T90 °C or T100 °C Db
HDA 4...-F21-(...)-.9-(...), ETS 4...-F21-(...)-.9-(...) or HFT 3...-F21-(...)-.9-(...):	Ex na IIC T6, T5, T4 Gc
HDA 4...-F21-(...)-.B-(...), ETS 4...-F21-(...)-.B-(...) or HFT 3...-F21-(...)-.B-(...):	Ex tc IIIC T80 °C/T90 °C/T100 °C Dc
HDA 4...-F21-(...)-.C-(...), ETS 4...-F21-(...)-.C-(...) or HFT 3...-F21-(...)-.C-(...):	Ex ic IIC T6, T5, T4 Gc Ex ic IIIC T80 °C/T90 °C/T100 °C Dc

13 Konformitätserklärungen

HYDAC ELECTRONIC

HYDAC ELECTRONIC GMBH, Hauptstraße 27, 66128 Saarbrücken

HYDAC ELECTRONIC GMBHHauptstraße 27
66128 Saarbrücken, DeutschlandTelefon Zentrale 06897 509-01
Fax Einkauf 06897 509-1745
Fax Verkauf 06897 509-1735Internet: www.hydac.com
siehe dort auch: Allgemeine Geschäftsbedingungen (AGB)Datum
Ihr Zeichen
Ihre Nachricht
Unser Zeichen**CE** 0158Telefon direkt
Telefax direkt
E-Mail

Betreff:

EU-Konformitätserklärung / EC declaration of conformity 18 / 119b / 17

Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt auf Grund seiner Konzeption und Bauart, sowie in der von uns in Verkehr gebrachten Ausführung, den grundlegenden Sicherheits- und Gesundheitsanforderungen der unten aufgeführten Normen entspricht.

Bei einer nicht mit uns schriftlich abgestimmten Änderung des Produktes verliert diese Erklärung ihre Gültigkeit.

We herewith declare that, with regard to its design and construction and to the model brought onto the market by us, the product designated below conforms with the fundamental safety and health requirements of the standards listed below.

This declaration ceases to be valid if the product is modified without our written consent.

Bezeichnung / Designation	Druckmessumformer / Pressure Transducer
Typ	HDA 4xxx-F21-xxxx-(T-xxx)-A/Exx,...
EMV Richtlinie / EMC Guideline	2014/ 30 EU
Normen	DIN EN 61000-6 -1 Okt 07/ -2-März05/ - 3 /4 Sept 11
Geräte für explosionsgefährdete Bereiche / Equipment for use in potentially explosive atmospheres	2014/34 EU
Normen	EN 60079-0: 2012 ; -11: 2012 ; -26 2007 EN 60079-31: 2009 ; EN 50303 : 2000
EG Baumusterprüfbescheinigung / EC-Type Examination Certificate :	DEKRA 13 ATEX 0031X Issue: 2
DEKRA Certification B.V Utrechtseweg 310; NL 6812 AR Arnhem	
Prüfstelle / notified body :	DEKRA EXAM Nr. : no: 0158

Schutzartkennzeichen / Code for Type protection :

I M1 Exia I Ma ; II 1G Ex ia IIC T5, T6 Ga; II 1/2G Ex ia IIC T5, T6 Ga/Gb;
II 2G Ex ia IIC T5, T6 Gb
II 1D Ex ta IIIC T80...100°C and T₅₀₀ 90...110°C Da ; II 1D Ex ia IIIC T85°C or 95°C Da ;
II 2D Ex tb IIIC T80...100°C Db

21.07.2017

ppa J. Morsch

Datum / Date

Name /

(CE-Beauftragter) (CE-authorized person)

630108

Geschäftsführer:
Mathias Dieter
Dr. Franz Josef EckleSitz der Gesellschaft:
66128 SaarbrückenRegistergericht:
Saarbrücken, HRB 6707

USt-Identnummer: DE 135 277 443

Steuernummer: 040/110/56694

Bankverbindung in Saarbrücken:

Commerzbank Bank AG
Nr. 316088800, BLZ 560 500 00
BIC: COMDE33HAN
IBAN: DE77 5500 0090 0316 6886 00Hypo Vereinsbank
Nr. 353555004, BLZ 500 200 00
BIC: HYVEDE33HAN
IBAN: DE58 5502 0090 0353 5682 64

SaarLB

Nr. 5250 005, BLZ 560 500 00
BIC: SALA DE 33XXX
IBAN: DE51 5505 0000 0005 2500 06Deutsche Bank AG
Nr. 0355 80000, BLZ 500 700 00
BIC: DEUT DE 33XXX
IBAN: DE54 5607 0000 0035 5800 00



HYDAC ELECTRONIC GMBH, Hauptstraße 27, 66128 Saarbrücken

HYDAC ELECTRONIC GMBHHauptstraße 27
66128 Saarbrücken, DeutschlandTelefon Zentrale 06897 509-01
Fax Einkauf 06897 509-1745
Fax Verkauf 06897 509-1735Internet: www.hydac.com
siehe dort auch: Allgemeine Geschäftsbedingungen (AGB)

Datum

Ihr Zeichen

Ihre Nachricht

Unser Zeichen

Betreff

Telefon direkt

Telefax direkt

E-Mail

**EU-Konformitätserklärung / EC declaration of conformity** 18 / 120a / 17

Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt auf Grund seiner Konzeption und Bauart, sowie in der von uns in Verkehr gebrachten Ausführung, den grundlegenden Sicherheits- und Gesundheitsanforderungen der unten aufgeführten Normen entspricht.

Bei einer nicht mit uns schriftlich abgestimmten Änderung des Produktes verliert diese Erklärung ihre Gültigkeit.

We herewith declare that, with regard to its design and construction and to the model brought onto the market by us, the product designated below conforms with the fundamental safety and health requirements of the standards listed below.

This declaration ceases to be valid if the product is modified without our written consent.

Bezeichnung / Designation	Druckmessumformer / Pressure Transducer
Typ	HDA 4xxx-F21-xxxx-(T-xxx)-A/Exx....
EMV Richtlinie / EMC Guideline	2014/ 30 EU
Normen	DIN EN 61000-6 -1 Okt.07/ -2-März08/ - 3 /4 Sept 11
Geräte für explosionsgefährdete Bereiche / Equipment for use in potentially explosive atmospheres	2014/34 EU
Normen	EN 60079-0: 2012 ; -11: 2012 ; -15: 2010 EN 60079-31: 2009
EG Baumusterprüfbescheinigung / EU-Type Examination Certificate :	DEKRA 13 ATEX 0032 Issue: 2
DEKRA Certification B.V Utrechtseweg 310; NL 6812 AR Arnhem	
Prüfstelle / notified body :	DEKRA EXAM Nr. : no: 0158

Schutzartkennzeichen / Code for Type protection :

II 3G Ex nA IIC T4..T6 Gc or Ex ic IIC T4..T6 Gc
II 3D Ex tc IIIC T80..100°C Dc or Ex ic IIIC T80..100°C Dc

21.07.2017

ppa. J. Morsch

Datum / Date

Name /

(CE-Beauftragter) / (CE-authorized person)

Geschäftsführer:
Mathias Dieter
Dr. Franz Josef EckleSitz der Gesellschaft:
66128 SaarbrückenRegistergericht:
Saarbrücken, HRB 8707

USt-Identnummer: DE 138 277 443

Steuernummer: 040/110/00684

Bankverbindung in Saarbrücken:
Commerzbank Bank AG
Nr. 316580000, BLZ 590 800 00
BIC: COMDE33HAN
IBAN: DE71 5908 0090 0316 8888 00Hypo Vereinsbank
Nr. 953568254, BLZ 590 200 00
BIC: HYVE DE 33HAN
IBAN: DE58 5902 0090 0353 6882 04SaarLB
Nr. 5250005, BLZ 590 500 00
BIC: SALA DE 33HAN
IBAN: DE51 5905 0000 0005 2500 06Deutsche Bank AG
Nr. 030580003, BLZ 590 700 00
BIC: DEUT DE 33HAN
IBAN: DE34 5907 0000 0095 5800 00

Notizen / Notes / Notes

HYDAC ELECTRONIC GMBH
Hauptstraße 27
D - 66 128 Saarbrücken
Deutschland

Web: www.hydac.com
E-Mail: electronic@hydac.com
Tel.: +49-(0)6897-509-01
Fax.: +49 (0)6897 509-1726

HYDAC Service
Für Fragen zu Reparaturen steht Ihnen der HYDAC Service zur Verfügung:

HYDAC SERVICE GMBH
Hauptstr. 27
D - 66 128 Saarbrücken
Deutschland

Tel.: +49-(0)6897-509-1936
Fax.: +49 (0)6897 509-1933

Anmerkung

Die Angaben in diesem Handbuch beziehen sich auf die beschriebenen Betriebsbedingungen und Einsatzfälle. For applications or operating conditions not described, please contact the relevant technical department.

Bei technischen Fragen, Hinweisen oder Störungen nehmen Sie bitte Kontakt mit Ihrer HYDAC-Vertretung auf.

Technische Änderungen sind vorbehalten.

Operating manual Pressure Transmitter Series HDA 4000 with HART interface for intrinsically safe circuits and protection by enclosure with **ATEX** and **IECEx** approval (Translation of the original operating instructions)



Protection Types and Zones:

ATEX		
13ATEX0031X	I M1	Ex ia I Ma
	II 1G	Ex ia IIC T6,T5 Ga
	II 1/2 G	Ex ia IIC T6,T5 Ga/Gb
	II 2 G	EX ia IIC T6,T5 Gb
	II 1D	Ex ia IIIC T85 °C or T95 °C Da
	II 1D	Ex ta IIIC T80/90/100 °C T ₅₀₀ T90/T100/T110 °C Da
13ATEX0032	II 2D	Ex tb IIIC T80/90/100 °C Db
	II 3G	Ex nA IIC T6, T5, T4 Gc
	II 3G	Ex ic IIC T6, T5, T4 Gc
	II 3D	Ex tc IIIC T80/T90/T100 °C Dc
IECEx		
IECEx DEK 14.0011X	Ex ia I Ma	
	Ex ia IIC T6,T5 Ga	
	Ex ia IIC T6,T5 Ga/Gb	
	Ex ia IIC T6,T5 Gb	
	Ex ia IIIC T85 °C or T95 °C Da	
	Ex ta IIIC T80/90/100 °C Da T ₅₀₀ 90/100/110 °C Da	
	Ex tb IIIC T80/90/100 °C Db	
	Ex nA IIC T6/ T5 T4 Gc	
	Ex ic IIC T6/ T5/T4 Gc	
	Ex tc IIIC T80/90/100 °C Dc	
	Ex ic IIIC T80/90/100 °C Dc	

ATEX certificate: DEKRA 13ATEX0031 X

DEKRA 13ATEX0032

Prüfstelle: DEKRA, Test Report No.NL/DEK/ExTR13.0001/xx

IECEx Approval: IECEx DEK 14.0011X

Testing laboratory: DEKRA, Test Report NL/DEK/ExTR13.0001/01

Contents

1	General	3
2	Function	3
3	Installation and Commissioning Information	3
4	Important Mounting Instructions for Conduit Connection	4
4.1	Installation Instructions for Units with 1/2 " NPT Conduit	4
4.2	Installation Instructions for units with impact protection	5
5	General safety precautions	6
6	Technical Data	7
6.1	HDA 4100 / HDA 4300 Standard.....	7
6.2	HDA 4400 / HDA 4700 Standard.....	8
6.3	HDA 4400 / HDA 4700 Standard with temperature measurement option	10
6.4	Measuring Range Limits:	10
6.5	Protocol Data	10
7	Model code to identify the delivered part	11
7.1	Standard	11
7.1.1	Model code HDA 4100 / HDA 4300.....	11
7.1.2	Model Code HDA 4400 / HDA 4700.....	12
7.1.3	Model code HDA 4400 / HDA 4700 with temperature measurement option	13
7.2	Model Code with Flush Membrane.....	13
7.2.1	Model Code HDA 4100 / HDA 4300 with flush membrane	13
7.2.2	Model Code HDA 4400 / HDA 4700 with flush membrane	14
8	Serial number	15
9	PIN connection	15
10	Dimensions	16
10.1	Mechanical Connection Variants.....	17
11	Control Drawing	18
11.1	Control Drawing Ex ia, Ex ic.....	18
11.2	Control Drawing Ex nA, Ex ta, tb, tc.....	19
12	Certificates	20
12.1	ATEX.....	20
12.2	IECEx.....	26
13	Declarations of conformity	31

1 General

If you have any queries regarding technical details or the suitability of the unit for your application, please contact our **Technical Sales Department**. The series HDA 4000 pressure transmitters are individually tested and calibrated at a computer operated test station. They are maintenance-free and operate perfectly when used according to the data (see Technical Data). However, if there is a cause for complaint, please contact **HYDAC Service**. Incorrect use or interference by anyone other than HYDAC personnel will cause all warranty claims and ATEX and IECEx approvals to become null and void.

2 Function

The pressure signal measured by the sensor is converted into a proportional analog 4..20 mA signal. In addition with the analogue output of the measured value, digital communication is possible by means of the HART protocol.

3 Installation and Commissioning Information

The pressure transmitters can be installed directly on the process side via the threaded connection. It is important to ensure that the membrane is protected from mechanical damage. This is particularly relevant for instruments with a flush membrane.

In order to prevent mechanical damage when dealing with critical applications involving heavy vibrations or blows, for example, we recommend securing the unit with an elastomer clamp and decoupling the hydraulic ports via a Minimesh hose.

Tightening torque see dimensions.

In pressure transmitters with additional temperature measurement the temperature probe is integrated into the stem in front of the thread. To perform correct measurements, it must be ensured that the stem is placed in the flow of the medium.

Pressure transmitters with a rated pressure of < 100 bar ($\leq$ 1500 psi) provide for pressure equalization with the ambient pressure. This is enabled by a small hole underneath the plug connector. The connector is covered on the inside by a special membrane which prevents moisture from seeping into the unit from the outside. In order to prevent the hole from becoming clogged, mounting should be done in a horizontal position in moist or dusty environments, or vertically with the pressure port pointing downwards. In the case of a firmly connected jacket cable, the pressure compensation can also be designed as a customer-specific modification via a ventilation hose integrated inside of the cable. For the ignition protection type nA, ta and tb it must be ensured that the venting only takes place outside of the hazardous area.

On units with a rated pressure of $\leq$ 100 bar ($\leq$ 1500 psi) and an electrical connection $\frac{1}{2}$ -14 NPT or M20x1.5 conduit with single leads, the pressure equalization is realized either by means of a short vent wire or by means of a bore, which is located at the electrical connection conduit.

Connection must be carried out by a properly qualified specialist in accordance with the pertinent regulations pertaining to potentially explosive atmospheres (e.g. EN 60079-14). The pressure transmitters of the HDA 4000 series carry the **CE** - mark. The declaration of conformity can be found in the annex.

The requirements of the standards (see technical data) cannot be satisfied unless the pressure transmitter housing is properly grounded via the mechanical connection or the $\frac{1}{2}$ NPT Conduit. If a green-yellow wire is available, it can be used additionally for grounding, but may not be used on its own as the grounding connection. When using hose mounting the housing has to be grounded separately.

The related intrinsically safe devices (e.g. zener barriers) must also be grounded. A potential equalisation is required along the intrinsically safe electrical circuit in the N type model (insulation voltage $\leq$ 50 VAC).

On the HDA 4000 series, type H (insulation voltage $\leq$ 500 VAC), the cable length to the pressure transmitter must be max. 30 m (overvoltage protection to DIN EN 61000-6-2). If the cable length exceeds 30 m, overvoltage protection must be provided by the customer.

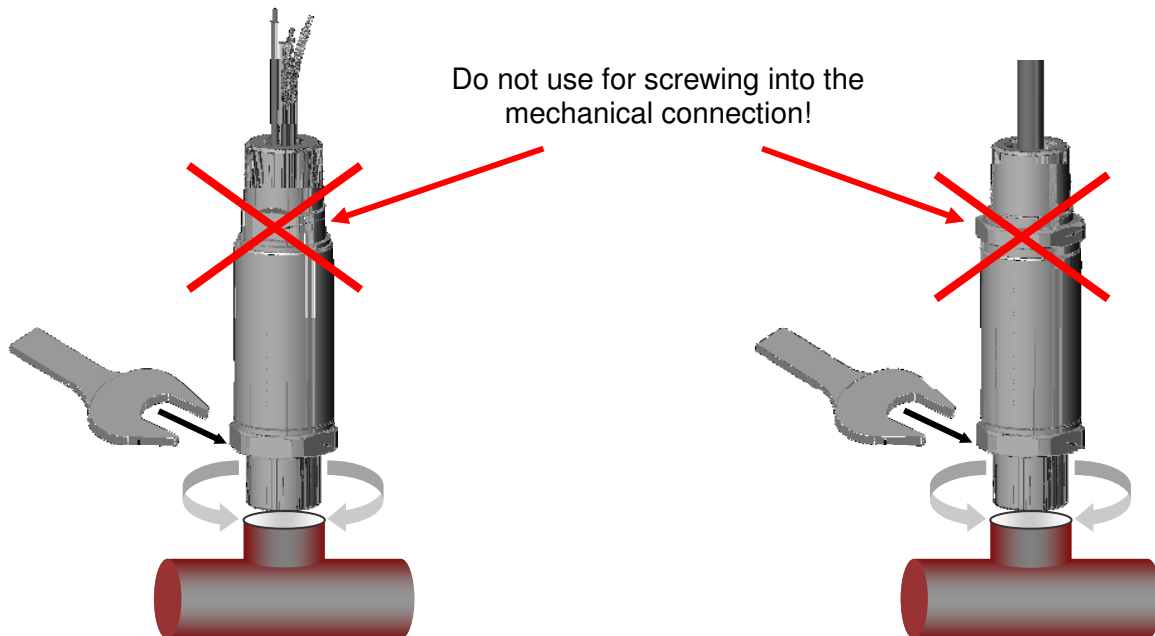
The General Safety Precautions (cf. section 5) must be adhered to in any event.

4 Important Mounting Instructions for Conduit Connection

4.1 Installation Instructions for Units with 1/2 " NPT Conduit

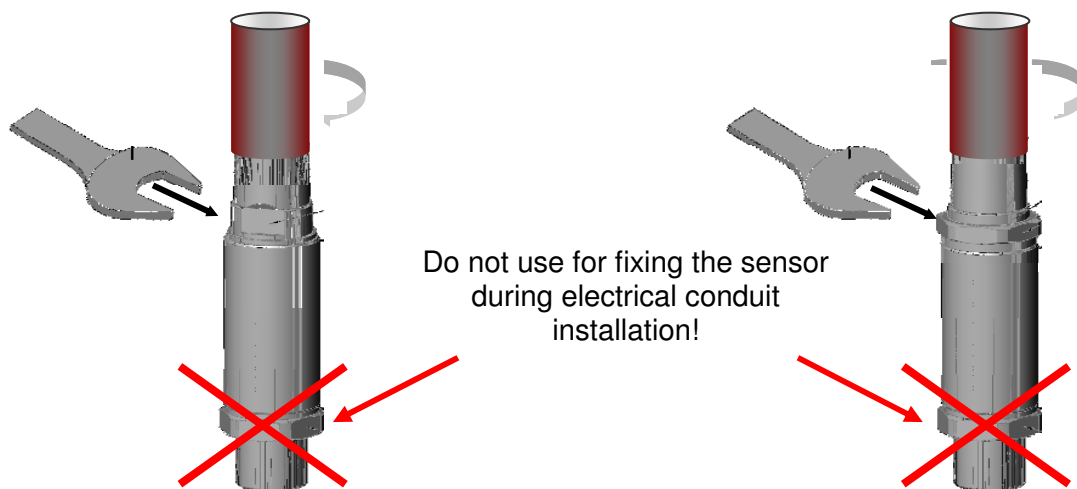
Mechanical Installation

The process connection of the transmitters may only be carried out utilizing the hex. 27mm flats on the process connection side.



Electrical Installation

The flat at the electrical connection side only serves in order to fix the pressure transmitter during conduit installation.



4.2 Installation Instructions for units with impact protection

Installation instructions for units with M12x1 male connector with an impact protection metal safety sleeve for the use in zones:

ATEX

II 3G Ex nA IIC T6,T5 Gc

II 1D Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da

II 2D Ex tb III C T80/T90 °C Db

IECEx

Ex nA IIC T6,T5 Gc

Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da

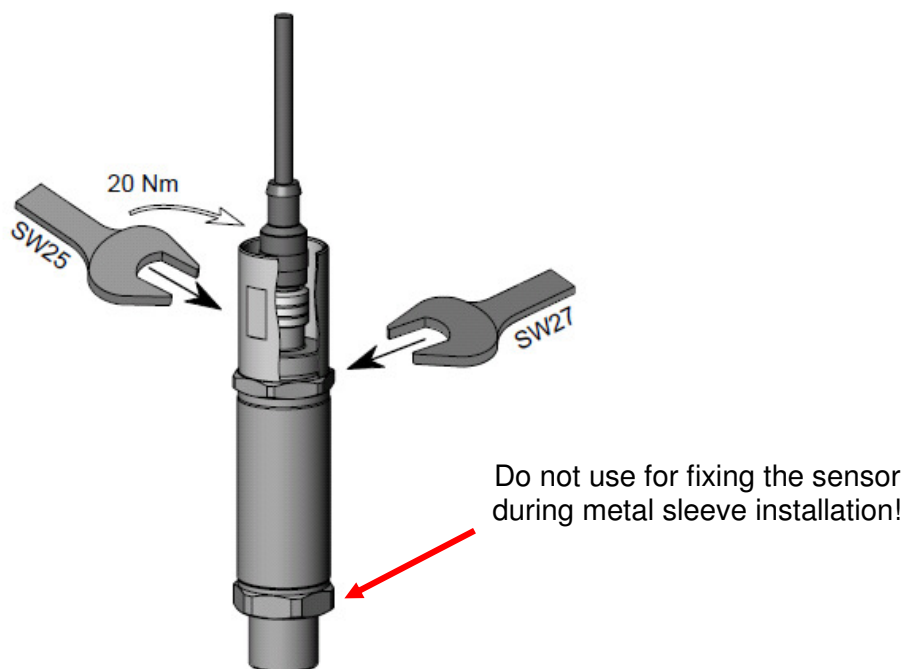
Ex tb III C T80/T90 °C Db

By adherence to safety guidelines in these protection types and applications: the usage of the impact protection metal safety sleeve is stringently required.

The impact protection metal safety sleeve must be tightened with a torque of 20 Nm.

The hex. 27 mm flats on the electrical connection side exclusively serves for fixing of the pressure transmitter during the installation of the the impact protection metal safety sleeve.

The connection of the cable with M12x1 plug may only be carried out in de-energized state and in combination with the impact protection metal safety sleeve. Also the separation of the M12x1 connector may only be carried out if the system is in voltage-free condition.



5 General safety precautions



The pressure transmitter may no longer be used when the label becomes illegible.

The pressure transmitters with the ignition protection type intrinsically safe are to be used in general with a suitable intrinsically safe barrier.

The seals and gaskets are to be checked to see that they function properly prior to mounting and at regular intervals in keeping with the climatic conditions and the influence of the media, and to be changed as needed. Replacement seals and gaskets can be obtained from HYDAC ELECTRONIC GMBH. (Standard seal see technical data) This check is to be conducted at least every three years.

HDA 41xx / 43xx with ceramic measurement cell:

If used simultaneously in zones 0 and 1, the ceramics membrane of the pressure transmitter serves as a partition wall between zones 0 and 1. The thickness of this partition wall is generally ≤ 1 mm, and with a nominal pressure range below 1 bar, ≤ 0.2 mm. In order to ensure this partition function, the compatibility of the measuring fluids with the used materials and seals is compulsory, as well as the overload and burst pressures must absolutely be complied with (further details, please see "Technical Data").

HDA 44xx / 47xx with stainless steel membrane:

If used simultaneously in zones 0 and 1, the metal membrane of the pressure transmitter serves as a partition wall between zones 0 and 1. The thickness of this partition wall is generally ≤ 1 mm, and with a nominal pressure range below 100 bar, ≤ 0.2 mm. In order to ensure this partition function, the compatibility of the measuring fluids with the used materials and seals is compulsory, as well as the overload and burst pressures must absolutely be complied with (further details, please see "Technical Data").

The "Safety-relevant Data" specified in the certificate must be adhered.

The internal measurement membrane of the pressure transmitter is to be protected against mechanical damage. This applies especially for transmitters with a flush membrane if the unit is used simultaneously in zones 0 and 1 equally zones 1 and 2. The transfer media between the flush membrane and the internal measurement membrane is paraffin oil (white oil, S933).

Please ensure sufficient sealing between the zones as well.

The data pertaining to use in a hazardous location is to be heeded in any event.

Operation is only permitted when operational and process related intensive electrostatic changes are eliminated.

When used in atmospheres containing combustible dusts, the pressure transmitter must be installed in such a way that it is protected from damage and knocks.

By adherence to safety guidelines in the protection types and applications:

ATEX: II 3G Ex nA IIC T6,T5 Gc / II 1D Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da /
II 2D Ex tb III C T80/T90 °C Db

IECEx: Ex nA IIC T6,T5 Gc / Ex ta IIIC T80/T90 °C T₅₀₀90/ T₅₀₀100 °C Da /
Ex tb III C T80/T90 °C Db

the usage of the impact protection metal safety sleeve is stringently required. The impact protection metal safety sleeve must be tightened with a torque of 20 Nm.

Operations in areas requiring category 1G equipment, are only permitted when operational and process related intensive electrostatic charges are eliminated.

6 Technical Data

6.1 HDA 4100 / HDA 4300 Standard

Input data		HDA 4100 (Absolute pressure)				HDA 4300 (Relative pressure)							
		absolute and relative		relative									
Measuring ranges	bar	1	2.5	-1 .. 1	-1 .. 9	4	6	10	16	25	40	60	100
Overload pressures	bar	3	8	3	32	12	20	32	50	80	120	200	200
Burst pressure	bar	5	12	5	48	18	30	48	75	120	180	300	300
		absolute and relative				relative							
Measuring ranges	psi	15	30	50	100	150	250	500	1000	1500			
Overload pressures	psi	46	116	174	290	464	725	1160	2900	2900			
Burst pressure	psi	70	174	261	435	700	1088	1740	4350	4350			
Mechanical connection		see model code / dimensions											
Tightening torque, recommended		see dimensions											
Parts in contact with fluid						Standard			Flush membrane				
		Sensor				Ceramic			Ceramic				
		Connector				1.4301			1.4435; 1.4301				
		Seal				FPM /EPDM			FPM				
		O-ring							FPM				
Pressure transfer fluid										Silicon-free oil			
Output data													
Output signal, permitted load resistance		4 .. 20 mA, 2-conductor, with HART Protocol $R_{Lmax.}=(UB - 12 \text{ V}) / 20 \text{ mA} \text{ [k}\Omega\text{]}$ For HART communication min. 250 Ω											
HART Communication		According to HART 7 specifications											
HART Common Practice Commands i.e.		Altering of measuring range limits (see table) Zero point adjustment within max. 3% of the range											
Accuracy acc. to DIN 16086, terminal based	Typ.	$\leq \pm 0.5 \text{ \% FS}$											
	Max.	$\leq \pm 1.0 \text{ \% FS}$											
Accuracy B.F.S.L	Typ.	$\leq \pm 0.25 \text{ \% FS}$											
	Max.	$\leq \pm 0.5 \text{ \% FS}$											
Temperature compensation	type	$\leq \pm 0.02 \text{ \% FS/}^\circ\text{C}$ [0.012 % FS/°F]											
Zero point	Max..	$\leq \pm 0.03 \text{ \% FS/}^\circ\text{C}$ [0.017 % FS/°F]											
Temperature compensation	Typ.	$\leq \pm 0.02 \text{ \% FS/}^\circ\text{C}$ [0.012 % FS/°F]											
Span	Max.	$\leq \pm 0.03 \text{ \% FS/}^\circ\text{C}$ [0.017 % FS/°F]											
Non-linearity acc. to DIN 16086, terminal based	max.	$\leq \pm 0.5 \text{ \% FS}$											
Hysteresis	max.	$\leq \pm 0.4 \text{ \% FS}$											
Repeatability		$\leq \pm 0.1 \text{ \% FS}$											
Rise time		$\leq 25 \text{ ms}$											
Long-term drift	Typ.	$\leq \pm 0.3 \text{ \% FS / year}$											
Ambient Conditions													
Compensated temperature range		-25 .. 85 °C [-13 .. +185 °F]											
Operating/ambient temperature range ¹⁾		T6, T80, T85°C, T ₅₀₀ 90 °C T5, T90,T95°C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4				Ta = -20 .. +60 °C [-4 .. +140 °F] Ta = -20 .. +70 °C [-4 .. +158 °F] Ta = -20 .. +80 °C [-4 .. +176 °F] Ta = -20 .. +85 °C [-4 .. +185 °F]							
Fluid temperature range ¹⁾		T6, T80, T85°C, T ₅₀₀ 90 °C T5, T90,T95°C,T ₅₀₀ 100 °C T100, T ₅₀₀ 110 °C T4				Ta = -20 .. +60 °C [-4 .. +140 °F] Ta = -20 .. +70 °C [-4 .. +158 °F] Ta = -20 .. +80 °C [-4 .. +176 °F] Ta = -20 .. +85 °C [-4 .. +185 °F]							
Storage temperature range		-40 .. 100 °C [-40 .. 212 °F]											
CE - mark		EN 61000-6-1 / 2 / 3 / 4 ; EN 60079-0 / 11 / 15 / 26 / 31; EN 50303											
Vibration resistance acc. to DIN EN 60068-2-6 at 10 .. 500 Hz		$\leq 20 \text{ g}$ $\leq 10 \text{ g}$ with ½-14 NPT Conduit or M20x1.5 conduit											
Protection class to IEC 60529 ²⁾		IP 65: M20x1.5 Conduit IP 67: Plug EN175301-803 and connector M12x1											
Protection class to ISO 20653		IP6K9K: ½-14 NPT Conduit											

Relevant data for Ex applications		Ex ia, ic	Ex nA, ta, tb, tc
Supply voltage		Ui = 12 .. 28 V	12 .. 28 V
Max. input current		Ii = 100 mA	
Maximum input power		Pi = 0.7 W	Max. power consumption ≤ 1W
Connection capacitance of the sensor		Ci = ≤ 22 nF	
Inductance of the sensor		Li = 0 mH	
Insulation voltage ³⁾		50 V AC, with integrated overvoltage protection according to EN 61000-6-2	
Other data			
Residual ripple of supply voltage		According to FSK Physical Layer Specification (HCF_SPEC-054)	
Life expectancy		> 10 million load cycles 0 .. 100 %FS	
Weight		approx. 150 g; approx. 180 g (flush membrane); approx. 300 g (with Conduit)	

Remark: Reverse polarity protection of the supply voltage, overvoltage, override and short circuit protection are provided.

FS (Full Scale) = relative to complete measuring range,

B.F.S.L. = Best Fit Straight Line

¹⁾ -20 °C with FPM seal, -40 °C on request (with M12x1 connector only available up to -25 °C)

²⁾ Connector versions: With mounted mating connector in corresponding protection class

³⁾ 500 VAC on request

6.2 HDA 4400 / HDA 4700 Standard

Input data		HDA 4400							HDA 4700							
Measuring ranges	bar	-1..5	-1..9	2.5	4	6	10	16	25	40	60	100	160	207	250	
Overload pressures	bar	12	20	5	8	12	20	32	50	80	120	200	320	500	500	
Burst pressure	bar	100	100	100	10	100	100	100	125	200	300	500	800	1000	1000	
Measuring ranges	bar	345	400	420	600	690	1000	1035	1379	1600	2000					
Overload pressures	bar	800	800	1000	900 ¹⁾	1000	1600	1600	2400	2400	3000					
Burst pressure	bar	2000	2000	2000	2000	2000	3000	3000	3000	3000	4000					
Measuring ranges	psi	-14.5..72.5	-14.5..135.5	100	150	200	300	400	500	600	700	750	1000			
Overload pressures	psi	174	290	290	290	460	725	1160	1160	1160	1740	1740	2900			
Burst pressure	psi	1450	1450	1450	1450	1450	1800	2900	2900	2900	4350	4350	7250			
Measuring ranges	psi	1500	2000	3000	4000	5000	6000	9000	10000	15000	20000	30000				
Overload pressures	psi	2900	4600	7250	11600	11600	11600	13050 ¹⁾	13050 ¹⁾	23200	34800	43500				
Burst pressure	psi	7250	11600	14500	29000	29000	29000	29000	29000	43500	43500	58000				
Mechanical connection			see model code / dimensions													
Tightening torque, recommended			see dimensions													
Parts in contact with fluid			Standard								Flush membrane					
	Stainless steel	1.4542; 1.4571; 1.4548; 1.4435; 1.4404; 1.4301								1.4435; 1.4301						
	Seal	FPM								FPM						
	O-ring									FPM						
Pressure transfer fluid											Silicon-free oil					
Output data																
Output signal, permitted load resistance		4 .. 20 mA, 2-conductor, with HART Protocol $R_{Lmax} = (U_B - 12\text{ V}) / 20\text{ mA}$ [kΩ] For HART communication min. 250 Ω														
HART Communication		According to HART 7 specifications														
HART Common Practice		Altering of measuring range limits (see table)														
Commands e.g.		Zero point adjustment within max. 3% of the range														
Accuracy acc. to DIN 16086, terminal based	Typ. Max.	≤ ± 0.5 % FS ≤ ± 1.0 % FS								≤ ± 0.25 % FS ≤ ± 0.5 % FS						
Accuracy B.F.S.L	Typ. Max.	≤ ± 0.25 % FS ≤ ± 0.5 % FS								≤ ± 0.15 % FS ≤ ± 0.25 % FS						
Temperature compensation	Typ.	≤ ± 0.015 % FS/°C [0.0085 % FS/°F]								≤ ± 0.008 % FS/°C [0.0045 % FS/°F]						
Zero point	max.	≤ ± 0.025 % FS/°C [0.014 % FS/°F]								≤ ± 0.015 % FS/°C [0.0085 % FS/°F]						
Temperature compensation	Typ.	≤ ± 0.015 % FS/°C [0.0085 % FS/°F]								≤ ± 0.008 % FS/°C [0.0045 % FS/°F]						
Span	max.	≤ ± 0.025 % FS/°C [0.014 % FS/°F]								≤ ± 0.015 % FS/°C [0.0085 % FS/°F]						
Non-linearity acc. to DIN 16086, terminal based	max.	≤ ± 0.3 % FS								≤ ± 0.3 % FS						
Hysteresis	max.	≤ ± 0.4 % FS								≤ ± 0.1 % FS						
Repeatability		≤ ± 0.1 % FS								≤ ± 0.05 % FS						
Rise time		≤ 25 ms														
Long-term drift	Typ.	≤ ± 0.3 % FS / year								≤ ± 0.1 % FS / year						

Ambient Conditions		
Compensated temperature range	-25 .. 85 °C [-13 .. +185 °F]	
Operating/ambient temperature range 2)3)4)	T6, T80, T85 °C, T ₅₀₀ 90 °C	Ta = -40 .. +60 °C / -20 .. +60 °C [-40 .. +140 °F/ -4 to +140 °F]
	T5, T90,T95 °C,T ₅₀₀ 100 °C	Ta = -40 .. +70 °C / -20 .. +70 °C [-40 .. +158 °F/ -4 to +158 °F]
	T100, T ₅₀₀ 110 °C	Ta = -40 .. +80 °C / -20 .. +80 °C [-40 .. +176 °F/ -4 to +176 °F]
	T4	Ta = -40 .. +85 °C / -20 .. +85 °C [-40 .. +185 °F/ -4 to +185 °F]
Fluid temperature range 2) 3) 4)	T6, T80, T85 °C, T ₅₀₀ 90 °C	Ta = -40 .. +60 °C / -20 .. +60 °C [-40 .. +140 °F/ -4 to +140 °F]
	T5, T90,T95 °C,T ₅₀₀ 100 °C	Ta = -40 .. +70 °C / -20 .. +70 °C [-40 .. +158 °F/ -4 to +158 °F]
	T100, T ₅₀₀ 110 °C	Ta = -40 .. +80 °C / -20 .. +80 °C [-40 .. +176 °F/ -4 to +176 °F]
	T4	Ta = -40 .. +85 °C / -20 .. +85 °C [-40 .. +185 °F/ -4 to +185 °F]
Storage temperature range	-40 .. 100 °C [-40 .. 212 °F]	
CE - mark	EN 61000-6-1 / 2 / 3 / 4 ; EN 60079-0 / 11 / 15 / 26 / 31; EN 50303	
Vibration resistance acc. to DIN EN 60068-2-6 at 10 .. 500 Hz	≤ 20 g ≤ 10 g with ½-14 NPT Conduit or M20x1.5 conduit	
Protection class IEC 60529 5)	IP 65: Conduit M20x1.5 for measuring ranges of ≤100 bar (≤1500 psi) IP 67: EN175301-803 connector and M12x1 connector	
Protection class to ISO 20653	IP6K9K: Conduit ½-14 NPT and Conduit M20x1.5 for measuring ranges >100 bar (>1500 psi)	
Relevant data for Ex Application	Ex ia, ic	Ex nA, ta, tb, tc
Supply voltage	Ui = 12 .. 28 V	12 .. 28 V
Max. input current	Ii = 100 mA	
Maximum input power	Pi = 0.7 W	Max. power consumption ≤ 1W
Connection capacitance of the sensor	Ci = ≤ 22 nF	
Inductance of the sensor	Li = 0 mH	
Insulation voltage	50 V AC, with integrated overvoltage protection to EN 61000-6-2	
Other data		
Residual ripple of supply voltage	According to FSK Physical Layer Specification (HCF_SPEC-054)	
Life expectancy 6)	> 10 million cycles, 0 .. 100 %FS	
Weight	ca. 150 g (Standard) approx. 180 g (flush membrane) approx. 300 g (with Conduit)	

Remark: Reverse polarity protection of the supply voltage, overvoltage, override and short circuit protection are provided.
FS (Full Scale) = relative to complete measuring range, **B.F.S.L.** = **Best Fit Straight Line**

1) Standard: overload pressure 1000bar (14500 psi), flush membrane version: overload pressure 900 bar (13050 psi)

2) HDA 4400: generally to -20 °C

3) HDA 4700: -20 °C with FPM seal, -40 °C on request, with M12x1 connector only available up to -25 °C

4) HDA 4700: -40 °C with mechanical connections G1/2 B DIN EN 837, ¼ NPT (male, female) and Autoclave, but in combination with M12x1 connector only up to -25 °C

5) Connector versions: With mounted mating connector in corresponding protection class

6) Measuring ranges ≥ 1000 bar: > 1 million load cycles (0 .. 100%)

6.3 HDA 4400 / HDA 4700 Standard with temperature measurement option

Additional parameters temperature measurement:

Input data		HDA 4400 / HDA4700						
Measuring range		-25 .. +100 °C [-13 .. +212 °F]						
Probe length		7 mm						
Mechanical connection		G 1/2 A ISO 1179-2 with probe						
Tightening torque, recommended		45 Nm						
Measuring range pressure	bar	16	40	60	100	250	400	600
	psi	300	500	1000	3000	5000	6000	9000
Output data		HDA 4400				HDA 4700		
output signal temperature		The temperature signal is available as a secondary variable via the HART protocol as a digital signal.						
Accuracy at room temperature	Typ.	≤ ± 1.0 % FS				≤ ± 0.4 % FS		
	Max.	≤ ± 2.0 % FS				≤ ± 0.8 % FS		
Temperature drift (environment)		≤ ± 0.02 % FS/°C [0.01 % FS/°F]				≤ ± 0.01 % FS/°C [0.005 % FS/°F]		
Rise time to DIN EN 60751		t ₅₀ : ~ 10 s t ₉₀ : ~ 15 s						

6.4 Measuring Range Limits:

By means of HART Common Practice Commands, you have the opportunity to adjust the following measuring ranges:

Measuring range limits of the primary variable (PV), pressure:

Lower measuring range limit		Upper measuring range limit		Measuring span	
min	max	min	max	min	max
0% FS	112.5% FS	37.5% FS	150% FS	37.5% FS	150% FS

For devices with optional temperature measurement HDA 4000-T

Measuring range limits of the secondary variable (SV), temperature:

Lower measuring range limit		Upper measuring range limit		Measuring span	
min	max	min	max	min	max
-25 °C	75 °C	0 °C	100 °C	25 °C	125 °C

6.5 Protocol Data

HART Version: 7
 Manufacturer Code: 0x605E
 Manufacturer String: HYDAC ELECTRONIC
 Device Type Code: 0xE1BC variant with pressure as PV
 0xE2A7 variant with pressure as PV and temperature as SV

7 Model code to identify the delivered part

7.1 Standard

7.1.1 Model code HDA 4100 / HDA 4300

HDA 4 X X X - F21 - XXXXX - E X X - XXX - X1 (xxx)

Accuracy

1 = 1% FS max., ceramic absolute
3 = 1% FS max., ceramic relative

Mechanical connection

1 = G 1/2 B DIN EN 837, male thread
2 = G 1/2 A ISO 1179-2, male thread
4 = G 1/4 A ISO 1179-2, male thread
7 = 9/16-18 UNF 2A (SAE 6), male thread
8 = 1/4-18 NPT, male thread

Electrical connection

1 = jacketed cable
5 = Male, EN175301-803, 3 pole + PE
6 = Male, M12 x 1, 4 pol.
9 = 1/2-14 NPT conduit, single leads
A = Male, EN 175301-803, 3 pole + PE, 1/2" conduit female
G = 1/2-14 NPT conduit, jacketed cable

Output signal

F21 = 4 .. 20 mA, 2-conductor, with HART protocol

Measuring ranges

4 digit for bar version
5 digit for psi version

Approval

E = ATEX and IECEx (further details, see certificates)

Insulation voltage

H = 500 V AC to housing
N = 50 V AC to housing

Types of protection and applications

	ATEX	IECEx
1 =	I M1 Ex ia I Ma II 1G Ex ia IIC T6,T5 Ga II 1/2 G Ex ia IIC T6,T5 Ga/Gb II 2 G Ex ia IIC T6,T5 Gb II 1D Ex ia IIIC T85/T95 °C Da	Ex ia I Ma Ex ia IIC T6,T5 Ga Ex ia IIC T6,T5 Ga/Gb Ex ia IIC T6,T5 Gb Ex ia IIIC T85/T95 °C Da
9 =	II 3G Ex nA IIC T6, T5 Gc Only in conjunction with electrical connection "6" and the impact protection metal safety sleeve (see also chapter 4.2)	Ex nA IIC T6, T5 Gc Ex ta IIIC T80/T90 °C Da T ₅₀₀ T90/ T ₅₀₀ T100 °C Da Ex tb IIIC T80/T90 °C Db Only in conjunction with electrical connection "6" and the impact protection metal safety sleeve (see also chapter 4.2)
A =	II 1D Ex ta IIIC T80/T90 °C T ₅₀₀ T90/ T ₅₀₀ T100 °C Da II 2D Ex tb IIIC T80/T90 °C Db Only in conjunction with electrical connection "6" and the impact protection metal safety sleeve (see also chapter 4.2)	Ex ta IIIC T80/T90 °C Da T ₅₀₀ T90/ T ₅₀₀ T100 °C Da Ex tb IIIC T80/T90 °C Db Ex ic IIC T6, T5 Gc Ex ic IIIC T80/T90 °C Dc
C =	II 3G Ex ic IIC T6, T5 Gc II 3D Ex ic IIIC T80/T90 °C Dc	Ex ic IIC T6, T5 Gc Ex ic IIIC T80/T90 °C Dc

Modification Number

000 = Standard

For devices with a different modification number, please read the label or the technical amendment details supplied with the device.

Seal material (parts in contact with fluid)

F = FPM-Dichtung (e.g. for hydraulic oils)
E = EPDM-seal (e.g. for coolant)

Material of connection (parts in contact with fluid)

1 = stainless steel

Cable length (e.g. for conduit versions)

Shown in m or "(inch)

7.1.2 Model Code HDA 4400 / HDA 4700

HDA 4 X X X - F21 - XXXXX - E X X - XXX (XXX)

Accuracy

4 = 1% FS max.

7 = 1% FS max.

Mechanical connection

1 = G1/2 B DIN EN 837, male thread

2 = G 1/2 A ISO 1179-2, male thread

4 = G 1/4 A ISO 1179-2, male thread

5 = 7/16-20 UNF 2B (SAE 4), female thread

6 = 7/16-20 UNF 2A (SAE 4), male thread

7 = 9/16-18 UNF 2A (SAE 6), male thread

8 = 1/4-18 NPT, male thread

B = F250 C, Autoclave (9/16-18 UNF 2B) female thread

C = SF250CX20, Autoclave (7/16-20 UNF 2B), female thread

F = 1/4--18 NPT, female thread

W = 1/2-14 NPT, male thread

Electrical connection

1 = jacketed cable

5 = Male, EN175301-803, 3 pole + PE

6 = Male, M12 x 1, 4 pol.

9 = 1/2-14 NPT conduit, single leads

0 = M20x1.5 conduit, single leads (in conjunction with modification no.: 001)

A = Male, EN 175301-803, 3 pole + PE, 1/2" conduit female

G = 1/2-14 NPT conduit, jacketed cable

Output signal

F21 = 4 .. 20 mA, 2-conductor, with HART protocol

Measuring ranges

4 digit for bar version

5 digit for psi version

Approval

E = ATEX and IECEx (further details, see certificates)

Insulation voltage

H = 500 V AC to housing

N = 50 V AC to housing

Types of protection and applications

ATEX			IECEx		
1 =	I M1 Ex ia I Ma		Ex ia I Ma		
	II 1 G Ex ia IIC T6, T5 Ga		Ex ia IIC T6, T5 Ga		
	II 1/2 G Ex ia IIC T6, T5 Ga/Gb		Ex ia IIC T6, T5 Ga/Gb		
	II 2 G Ex ia IIC T6, T5 Gb		Ex ia IIC T6, T5 Gb		
	II 1 D Ex ia IIIC T85/T95 °C Da		Ex ia IIIC T85/T95 °C Da		
9 =	II 3 G Ex nA IIC T6, T5 Gc		Ex nA IIC T6, T5 Gc		
Only in conjunction with electrical connection "6" and the impact protection metal safety sleeve (see also chapter 4.2)					
A =	II 1 D Ex ta IIIC T80/T90 °C		Ex ta IIIC T80/T90 °C Da		
	$T_{500}T90 / T_{500}T100$ °C Da		$T_{500}T90 / T_{500}100$ °C Da		
	II 2 D Ex tb IIIC T80/T90 °C Db		Ex tb IIIC T80/T90 °C Db		
Only in conjunction with electrical connection "6" and the impact protection metal safety sleeve (see also chapter 4.2)					
C =	II 3 G Ex ic IIC T6, T5 Gc		Ex ic IIC T6, T5 Gc		
	II 3 D Ex ic IIIC T80/T90 °C Dc		Ex ic IIIC T80/T90 °C Dc		

Modification Number

000 = Standard

001 = for M20x1.5 conduit in conjunction with electrical connector type "0"

For devices with a different modification number, please read the label or the technical amendment details supplied with the device.

Cable length (e.g. for conduit versions)

Shown in m or "(inch)

7.1.3 Model code HDA 4400 / HDA 4700 with temperature measurement option

HDA 4 X 2 X – F21 – XXXXX – T – 007 – XXX – XXX(XXX)

Mechanical connection

2 = G 1/2 A ISO 1179-2

Temperature measurement available as an option

Available via HART protocol as a digital signal

Probe length

007 = 7 mm [0.276 inch]

7.2 Model Code with Flush Membrane**7.2.1 Model Code HDA 4100 / HDA 4300 with flush membrane**

HDA 4 3 Z X – F21 – XXXX – XXX – EXX – XXX (XXX)

Accuracy

1 = 1% FS max., ceramic absolute

3 = 1% FS max., ceramic relative

Mechanical process connection

Z = flush membrane

Electrical connection

5 = Male, EN175301-803, 3 pole + PE

6 = Male, M12 x 1, 4 pol.

9 = 1/2-14 NPT conduit, single leads

A = Male, EN 175301-803, 3 pole + PE, 1/2" conduit female

G = 1/2-14 NPT conduit, jacketed cable

Output signal

F21 = 4 .. 20 mA, 2-conductor, with HART protocol

Measuring ranges

4 digit for bar version

5 digit for psi version

Mechanical connection

G01 = G1/2 A ISA 1179-2

G02 = G1/2 with additional front O-ring seal

G04 = G1/4 with additional front O-ring seal

Approval

E = ATEX and IECEx (further details, see certificates)

Insulation voltage

H = 500 V AC to housing

N = 50 V AC to housing

Protection types and applications:

See table HDA 4300 Standard

Modification number

000 = Standard

Cable length (e.g. for conduit versions)

Shown in m or " (inch)

7.2.2 Model Code HDA 4400 / HDA 4700 with flush membrane

HDA 4 X Z X – F21 - XXXX - XXX - EXX – XXX (XXX)

Accuracy

4 = 1% FS max.

7 = 0.5 % FS max.

Mechanical process connection

Z = flush membrane

Electrical connection

5 = Male, EN175301-803, 3 pole + PE

6 = Male, M12 x 1, 4 pol.

9 = 1/2-14 NPT conduit, single leads

A = Male, EN 175301-803, 3 pole + PE, 1/2" Conduit female

G = 1/2-14 NPT conduit, jacketed cable

Output signal

F21 = 4 .. 20 mA, 2-conductor, with HART protocol

Measuring ranges

4 digit for bar version

5 digit for psi version

Mechanical connection

G01 = G1/2 A ISO 1179-2

G02 = G1/2 with additional front O-ring seal

G04 = G1/4 with additional front O-ring seal

Approval

E = ATEX and IECEx (further details, see certificates)

Insulation voltage

H = 500 V AC to housing

N = 50 V AC to housing

Protection types and applications:

See table HDA 4400 / 4700 Standard

Modification number

000 = Standard

Cable length (e.g. for conduit versions)

Shown in m or " (inch)

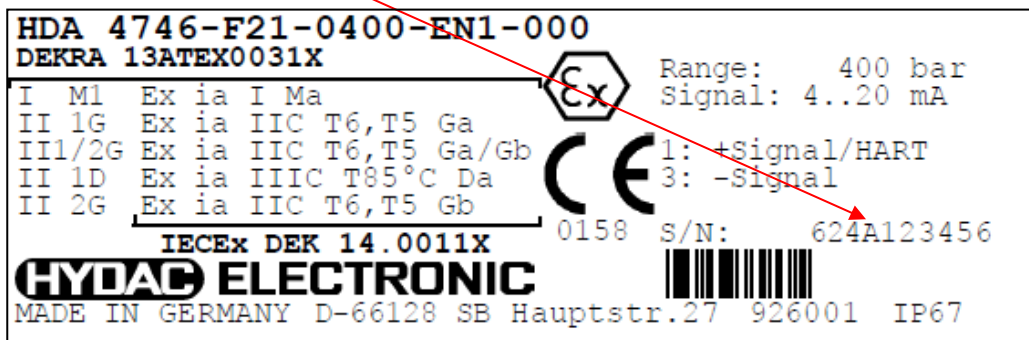
8 Serial number

The serial number includes the calendar week and year of manufacture of the unit, adjacent to the sequential serial number.

xyyykzzzzzz

Configuration of serial number (SN):

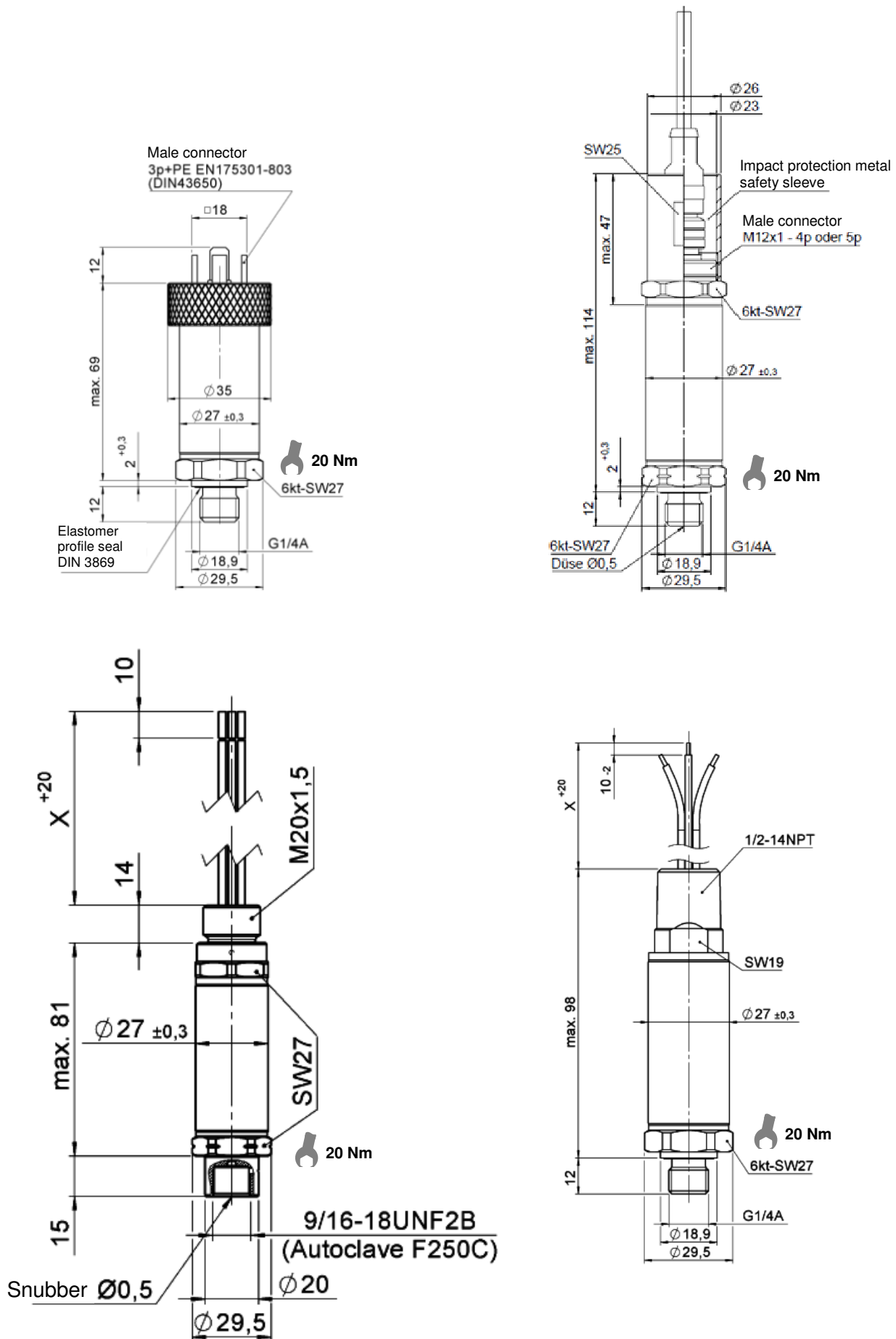
X	Manufacturing year	e.g. : 6 → 2016
yy	Calendar week	e.g. : 24 → KW24
k	Change control status	e.g. :-,A,B
zzzzzz	Sequential serial number	e.g.: 123456



9 PIN connection

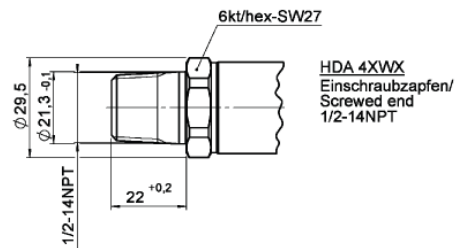
The pin assignment for the electrical connection is shown in the chapter "Control Drawing" as well as on the type label of the pressure transmitter.

10 Dimensions

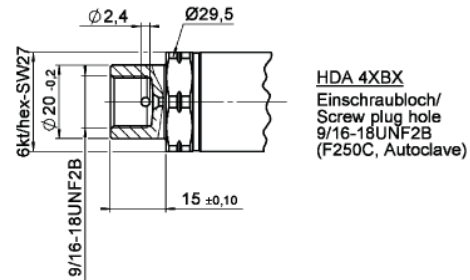


10.1 Mechanical connection variants

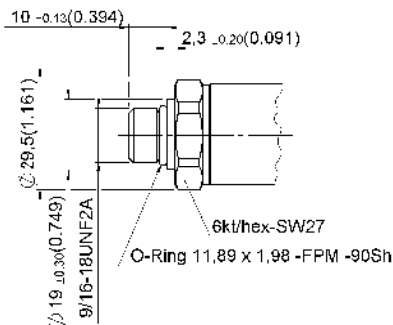
1/2-14 NPT, male
Torque value: 40 Nm



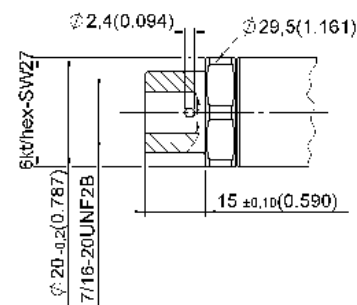
F250 C, Autoclave (9/16-18 UNF 2B) female
Torque value: 20 Nm



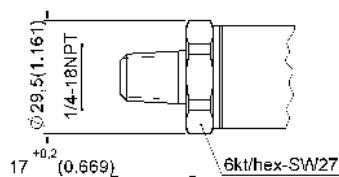
9/16-18 UNF 2A (SAE 6), male
Torque value: 20 Nm



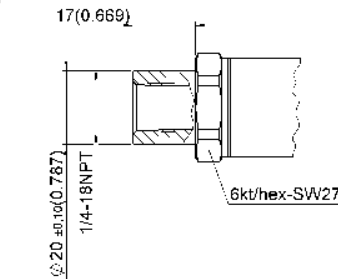
SF 250CX20, Autoclave (7/16-20 UNF 2B), female
Torque value: 15 Nm



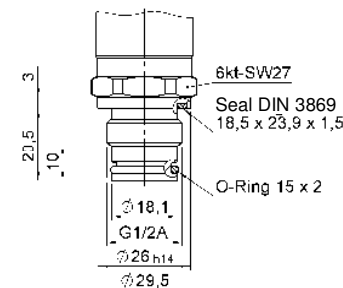
1/4-18 NPT, Male
Torque value: 40 Nm



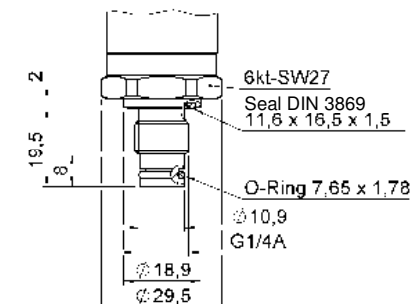
1/4-18 NPT, female
Torque value: 40 Nm



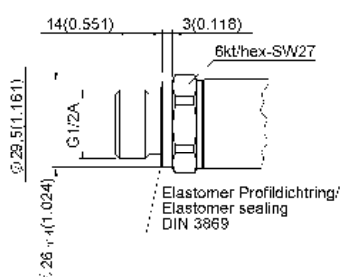
G 1/2 with additional front O-ring-seal,
Torque value: 45 Nm



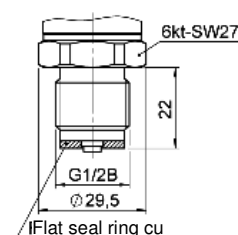
G 1/4 with additional front O-ring-seal
Torque value: 20 Nm



G 1/2 A ISO 1179-2
Torque value: 45 Nm

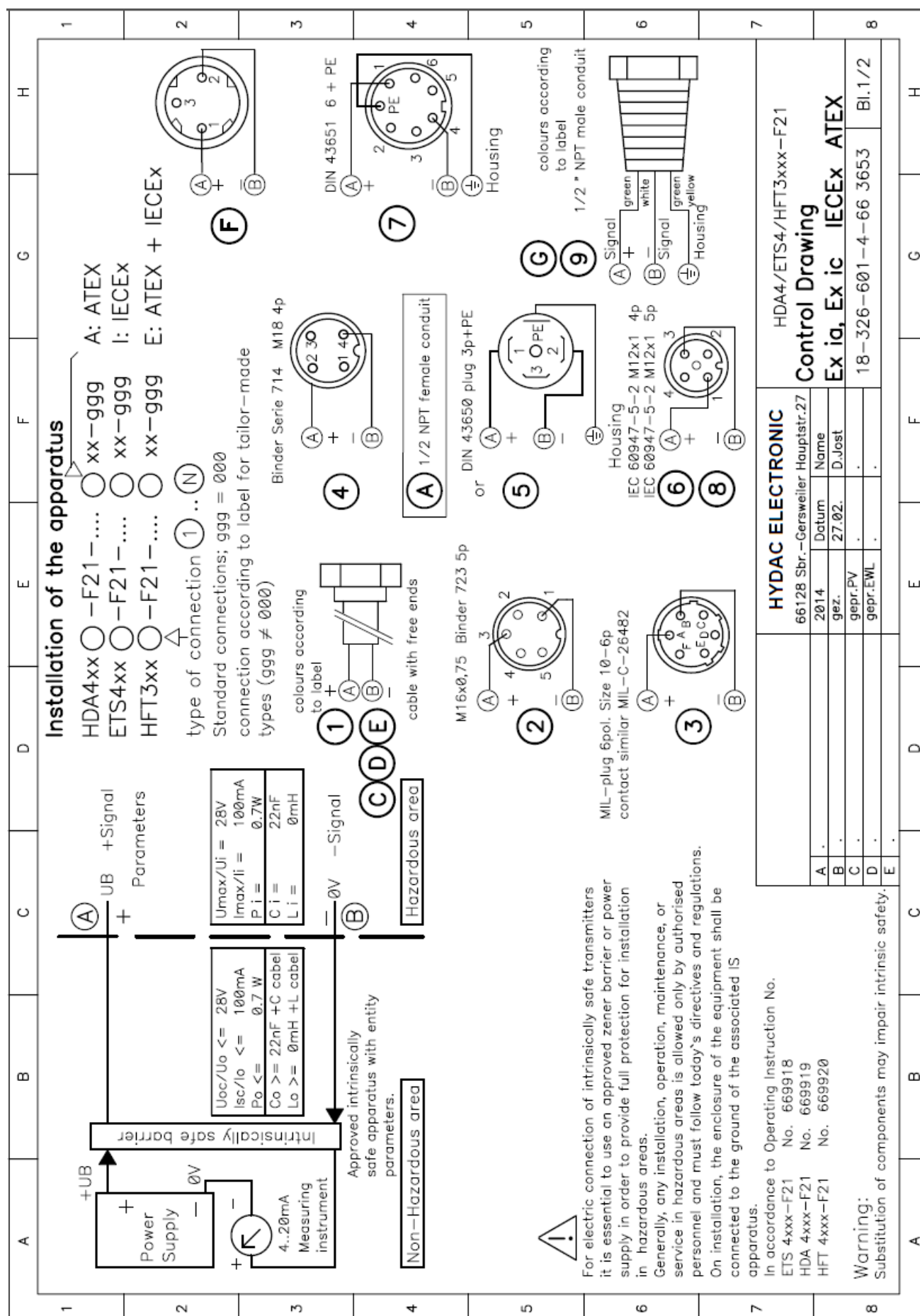


G 1/2 B DIN EN 837
Torque value: 45 Nm



11 Control Drawing

11.1 Control Drawing Ex ia, Ex ic



11.2 Control Drawing Ex nA, Ex ta, tb, tc

1	A	B	C	D	E	F	G	H															
2	Installation of the apparatus HDA4xx ○ -F21-... ○ xx-ggg A: ATEX ETS4xx ○ -F21-... ○ xx-ggg I: IECEx HFT3xx ○ -F21-... ○ xx-ggg E: ATEX + IECEx type of connection ① .. ③ Standard connections; ggg = 000 connection according to label for tailor-made types (ggg ≠ 000)																						
3	colours according to label ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ IEC 60947-5-2 M12x1 4p IEC 60947-5-2 M12x1 5p with stroke protection (metall tube) Do not disconnect under voltage colours according to label 1/2 * NPT male conduit Signal + green Signal - white Housing green yellow																						
4	Non-Hazardous area Hazardous area																						
5	Warning! Generally, any installation, operation, maintenance, or service in hazardous areas is allowed only by authorised personnel and must follow today's directives and regulations. Ta amb max. see label (minimum is 60° C) In accordance to Operating Instruction No. ETS 4xxx-F21 No. 669918 HDA 4xxx-F21 No. 669919 HFT 4xxx-F21 No. 669920																						
6	Warning! Substitution of components may impair intrinsic safety.																						
7	HYDAC ELECTRONIC 66128 Sbr.-Gersweiler Hauptstr.27 <table border="1"> <tr> <td>A</td> <td>2014</td> <td>Name</td> </tr> <tr> <td>B</td> <td>gez.</td> <td>D.Jost</td> </tr> <tr> <td>C</td> <td>gepr.PV</td> <td>.</td> </tr> <tr> <td>D</td> <td>gepr.EWL</td> <td>.</td> </tr> <tr> <td>E</td> <td>.</td> <td>.</td> </tr> </table> HDA4/ETS4/HFT3xxx-F21 Control Drawing Ex nA; Ex ta,tb,tc; IECEx ATEX 18-326-601-4-66 3653 Bl.2/2								A	2014	Name	B	gez.	D.Jost	C	gepr.PV	.	D	gepr.EWL	.	E	.	.
A	2014	Name																					
B	gez.	D.Jost																					
C	gepr.PV	.																					
D	gepr.EWL	.																					
E	.	.																					
8	A B C D E F G H																						

12 Certificates

12.1 ATEX



CERTIFICATE

(1) EC-Type Examination

(2) Equipment and protective systems intended for use in potentially explosive atmospheres - Directive 94/9/EC

(3) EC-Type Examination Certificate Number: DEKRA 13ATEX0031 X Issue Number: 2

(4) Equipment: Pressure and/or Temperature and/or Flow Rate Transmitters
Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...)
and HFT 3...-F21-(...)-...-(...)

(5) Manufacturer: HYDAC Electronic GmbH

(6) Address: Hauptstraße 27, 66128 Saarbrücken, Germany

(7) This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

(8) DEKRA Certification B.V., notified body number 0344 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the directive.

The examination and test results are recorded in confidential test report number NL/DEK/ExTR13.0001/xx.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0 : 2012
EN 60079-31 : 2009

EN 60079-11 : 2012
EN 50303 : 2000

EN 60079-26 : 2007

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to specific conditions of use specified in the schedule to this certificate.

(11) This EC-Type Examination Certificate relates only to the design, examination and tests of the specified equipment according to the Directive 94/9/EC. Further requirements of the directive apply to the manufacturing process and supply of this equipment. These are not covered by this certificate.

(12) The marking of the equipment shall include the following:



IM 1	Ex ia I Ma	or
II 1 G	Ex ia IIC T5, T6 Ga	or
II 1/2 G	Ex ia IIC T5, T6 Ga/Gb	or
II 2 G	Ex ia IIC T5, T6 Gb	or
II 1 D	Ex ta IIIC T80 °C ... T100 °C and T ₅₀₀ 90 °C ... T ₅₀₀ 110 °C Da or	
II 1 D	Ex ia IIIC T85 °C or T95 °C Da or	
II 2 D	Ex tb IIIC T80 °C ... T100 °C Db	

This certificate is issued on 28 March 2014 and, as far as applicable, shall be revised before the date of cessation of presumption of conformity of (one of) the standards mentioned above as communicated in the Official Journal of the European Union.

DEKRA Certification B.V.

M. Erdhuizen
Certification Manager



© Integral publication of this certificate and adjoining reports is allowed. This Certificate may only be reproduced in its entirety and without any change.

(13) **SCHEDULE**

(14) to EC-Type Examination Certificate DEKRA 13ATEX0031 X

Issue No. 2

(15) **Description**

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...) and HFT 3...-F21-(...)-...-(...) are two wire transmitters used to convert a Pressure, Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART).

Optionally, a breathing input for pressure equalisation is available.

The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with EN 60529.

Ambient temperature range:

- apparatus in types of protection Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- apparatus in types of protection Ex ta IIIC and Ex tb IIIC: -40 °C to +80 °C.

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature:

Max. ambient temperature	Temperature class (Ex ia/ic IIC)	Max. surface temperature "T" (Ex ta/tb/tc IIIC)	Max. surface temperature "T" (Ex ia IIIC)	Max. surface temperature "T ₅₀₀ " (Ex ta IIIC)
60 °C	T6	80 °C	85 °C	90 °C
70 °C	T5	90 °C	95 °C	100 °C
80 °C	--	100 °C		110 °C

Marking

The marking of the Transmitters includes the following codes, depending on the model:

HDA 4...-F21-(...)-.1-(...), ETS 4...-F21-(...)-.1-(...) or HFT 3...-F21-(...)-.1-(...):	I M 1 Ex ia I Ma or II 1 G Ex ia IIC T5, T6 Ga or II 1/2 G Ex ia IIC T5, T6 Ga/Gb or II 2 G Ex ia IIC T5, T6 Gb II 1 D Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-.2-(...), ETS 4...-F21-(...)-.2-(...) or HFT 3...-F21-(...)-.2-(...):	I M 1 Ex ia I Ma or II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.3-(...), ETS 4...-F21-(...)-.3-(...) or HFT 3...-F21-(...)-.3-(...):	II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.4-(...), ETS 4...-F21-(...)-.4-(...) or HFT 3...-F21-(...)-.4-(...):	II 1 G Ex ia IIC T5, T6 Ga or II 1/2 G Ex ia IIC T5, T6 Ga/Gb or II 2 G Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.5-(...), ETS 4...-F21-(...)-.5-(...) or HFT 3...-F21-(...)-.5-(...):	I M 1 Ex ia I Ma
HDA 4...-F21-(...)-.A-(...), ETS 4...-F21-(...)-.A-(...) or HFT 3...-F21-(...)-.A-(...):	II 1 D Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da II 2 D Ex tb IIIC T80 °C or T90 °C or T100 °C Db

(13) **SCHEDULE**

(14) to EC-Type Examination Certificate DEKRA 13ATEX0031 X

Issue No. 2

Electrical dataEquipment in type of protection Intrinsic safety "i"

Supply/output circuit.(Connection + and -):

in type of protection intrinsic safety Ex ia I, Ex ia IIC and Ex ia IIIC, only for connection to a certified intrinsically safe circuit, with the following maximum values:

 $U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0,7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.Equipment in type of protection Equipment dust ignition protection by enclosure "t"

Supply/output circuit.(Connection + and -):

 $U \leq 28 \text{ V}$; $P_{\max} = 1 \text{ W}$.

From a safety point of view, the circuits of the Pressure and/or Temperature and/or Flow Rate Transmitters type ... -F21-(...)-AN-... shall be considered to be connected to earth.

Installation instructions

The instructions provided with the equipment shall be followed in detail to assure safe operation.

(16) **Test Report**

No. NL/DEK/ExTR13.0001/xx.

(17) **Specific conditions of use**

1. Transmitters with an enclosure containing light metals, when used in a potentially explosive atmosphere requiring apparatus of equipment category 1 G or M 1, shall be installed such, that even in the event of rare incidents, an ignition source due to impact or friction between the enclosure and iron/steel is excluded.
2. For installation of the transmitter between areas where the use of category 1 apparatus is required and areas where the use of category 2 apparatus is required, the following applies:
The internal separation element shall be protected against environmental stress, which might adversely affect the separation element. The material of the separation element shall be obtained from the data supplied by the manufacturer.
3. The transmitter may alternatively be used with separately supplied certified cable entries or conduit entries that are rated for the intended application.

(18) **Essential Health and Safety Requirements**

Covered by the standards listed at (9).

(19) **Test documentation**

As listed in Test Report No. NL/DEK/ExTR13.0001/xx.



CERTIFICATE

(1) Type Examination

(2) Equipment and protective systems intended for use in potentially explosive atmospheres - Directive 94/9/EC

(3) Type Examination Certificate Number: DEKRA 13ATEX0032 Issue Number: 2

(4) Equipment: Pressure and/or Temperature and/or Flow Rate Transmitters
Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...)
and HFT 3...-F21-(...)-...-(...)

(5) Manufacturer: HYDAC Electronic GmbH

(6) Address: Hauptstraße 27, 66128 Saarbrücken, Germany

(7) This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

(8) DEKRA Certification B.V., certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the directive.

The examination and test results are recorded in confidential test report no. NL/DEK/ExTR13.0001/xx.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0 : 2012
EN 60079-31 : 2009

EN 60079-11 : 2012

EN 60079-15 : 2010

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

(11) This Type Examination Certificate relates only to the design, examination and tests of the specified equipment and not to the manufacturing process and supply of this equipment.

(12) The marking of the equipment shall include the following:



II 3 G Ex nA IIC T4 ... T6 Gc or Ex ic IIC T4 ... T6 Gc
II 3 D Ex tc IIIC T80 °C ... T100 °C Dc or Ex ic IIIC T80 °C ... T100 °C Dc

This certificate is issued on 28 March 2014 and, as far as applicable, shall be revised before the date of cessation of presumption of conformity of (one of) the standards mentioned above as communicated in the Official Journal of the European Union.

DEKRA Certification B.V.

M. Erdhuizen
Certification Manager

Page 1/3

® Integral publication of this certificate and adjoining reports is allowed. This Certificate may only be reproduced in its entirety and without any change.

(13) **SCHEDULE**

(14) to Type Examination Certificate DEKRA 13ATEX0032

Issue No. 2

(15) **Description**

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...- (...), ETS 4...-F21-(...)-...-... and HFT 3...-F21-(...)-...-... are two wire transmitters used to convert a pressure signal into a 4 - 20 mA analogue output signal. Optionally, a breathing input for pressure equalisation is available.

Ambient temperature range -40 °C to +80 °C. (Category 3 D)

Ambient temperature range -40 °C to +85 °C. (Category 3 G)

The enclosure provides a degree of protection of at least IP64 in accordance with EN 60529.

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature:

Max. ambient temperature	Temperature class	Max. surface temperature "T"
60 °C	T6	80 °C
70 °C	T5	90 °C
80 °C	—	100 °C
85 °C	T4	—

Marking

The marking of the Pressure Transmitter includes the following codes, depending on the model:

HDA 4...-F21-(...)-...9-(...), ETS 4...-F21-(...)-...9-(...) or HFT 3...-F21-(...)-...9-(...):	II 3 G Ex nA IIC T6, T5, T4 Gc
HDA 4...-F21-(...)-...B-(...), ETS 4...-F21-(...)-...B-(...) or HFT 3...-F21-(...)-...B-(...):	II 3 D Ex tc IIIC T80 °C/T90 °C/T100 °C Dc IP6X
HDA 4...-F21-(...)-...C-(...), ETS 4...-F21-(...)-...C-(...) or HFT 3...-F21-(...)-...C-(...):	II 3 G Ex ic IIC T6, T5, T4 Gc II 3 D Ex ic IIIC T80 °C/T90 °C/T100 °C Dc IP6X

Electrical dataApparatus in type of protection intrinsic safety "i"

Supply/output circuit (connections + and -):
in type of protection intrinsic safety Ex ic IIC, only for connection to an energy limited or intrinsically safe circuit, with the following maximum values:
 $U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0,7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.

Apparatus in types of protection Ex nA and Ex tc

Supply/output circuit (Connection + and -):
 $U \leq 28 \text{ V}$; $P_{\max} = 1 \text{ W}$.



(13) **SCHEDULE**

(14) to Type Examination Certificate DEKRA 13ATEX0032

Issue No. 2

Installation instructions

The manual provided with the equipment shall be followed in detail to assure safe operation.

(16) **Test Report**

No. NL/DEK/ExTR13.0001/xx.

(17) **Special conditions for safe use**

None.

(18) **Essential Health and Safety Requirements**

Covered by the standards listed at (9).

(19) **Test documentation**

As listed in Test Report No. NL/DEK/ExTR13.0001/xx.

12.2 IECEx

		IECEx Certificate of Conformity	
INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres for rules and details of the IECEx Scheme visit www.iecex.com			
Certificate No.:	IECEx DEK 14.0011X	issue No.:0	Certificate history:
Status:	Current		
Date of Issue:	2014-03-28	Page 1 of 3	
Applicant:	HYDAC Electronic GmbH Hauptstrasse 27 66128 Saarbrücken Germany		
Electrical Apparatus:	Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...F21- (...)-...-(...), ETS 4...F21-(...)-...-(...) and HFT 3...F21-(...)-...-(...)		
Optional accessory:			
Type of Protection:	Ex ia, Ex ic, Ex nA, Ex ta, Ex tb, Ex tc		
Marking:	Ex ia I Ma Ex ia IIC T5, T6 Ga Ex ia IIC T5, T6 Ga/Gb Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da Ex tb IIIC T80 °C or T90 °C or T100 °C Db Ex nA IIC T6, T5, T4 Gc Ex tc IIIC T80 °C/T90 °C/T100 °C Dc Ex ic IIC T6, T5, T4 Gc Ex ic IIIC T80 °C/T90 °C/T100 °C Dc		
Approved for issue on behalf of the IECEx Certification Body:	M. Erdhuizen		
Position:	Certification Manager		
Signature: (for printed version)			
Date:	<u>2014-03-28</u>		
1. This certificate and schedule may only be reproduced in full. 2. This certificate is not transferable and remains the property of the issuing body. 3. The Status and authenticity of this certificate may be verified by visiting the Official IECEx Website .			
Certificate issued by:			
DEKRA Certification B.V. Meander 1051, 6825 MJ Arnhem The Netherlands			



IECEx Certificate of Conformity

Certificate No.: IECEx DEK 14.0011X

Date of Issue: 2014-03-28

Issue No.: 0

Page 2 of 3

Manufacturer: **HYDAC Electronic GmbH**
Hauptstrasse 27
66128 Saarbrücken
Germany

Additional Manufacturing location
(s):

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

STANDARDS:

The electrical apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

IEC 60079-0 : 2011 Edition: 6.0	Explosive atmospheres - Part 0: General requirements
IEC 60079-11 : 2011 Edition: 6.0	Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i"
IEC 60079-15 : 2010 Edition: 4	Explosive atmospheres - Part 15: Equipment protection by type of protection "n"
IEC 60079-26 : 2006 Edition: 2	Explosive atmospheres - Part 26: Equipment with equipment protection level (EPL) Ga
IEC 60079-31 : 2008 Edition: 1	Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"

This Certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in

Test Report:

NL/DEK/ExTR13.0001/01

Quality Assessment Report:

DE/BVS/QAR06.0017/05



IECEx Certificate of Conformity

Certificate No.: IECEx DEK 14.0011X

Date of Issue: 2014-03-28

Issue No.: 0

Page 3 of 3

Schedule

EQUIPMENT:

Equipment and systems covered by this certificate are as follows:

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...) and HFT 3...-F21-(...)-...-(...) are two wire transmitters used to convert a Pressure and/or Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART). Optionally, a breathing input for pressure equalisation is available.

The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with IEC 60529.

Ambient temperature range, depending on type of protection:

- Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- Ex ic IIC and Ex nA IIC: -40 °C to +85 °C;
- Ex ta IIIC, Ex tb IIIC, Ex tc IIIC and Ex ic IIIC: -40 °C to +80 °C.

For more detailed information see annex.

CONDITIONS OF CERTIFICATION: YES as shown below:

1. Transmitters with an enclosure containing light metals, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga or Ma, shall be installed such, that even in the event of rare incidents, an ignition source due to impact or friction between the enclosure and iron/steel is excluded.
2. For installation of the Transmitter between areas where the use of equipment protection level Ga is required and areas where the use of equipment protection level Gb is required, the following applies:
The internal separation element shall be protected against environmental stress, which might adversely affect the separation element. The material of the separation element shall be obtained from the data supplied by the manufacturer.
3. The pressure transmitter may alternatively be used with separately supplied certified cable entries or conduit entries that are rated for the intended application.

Annex: 215811500-14.0011.00-Annex to CoC.pdf



Annex 1 to Certificate of Conformity IECEx DEK 14.0011, issue 0

Description

Pressure and/or Temperature and/or Flow Rate Transmitters Model Series HDA 4...-F21-(...)-...-(...), ETS 4...-F21-(...)-...-(...) and HFT 3...-F21-(...)-...-(...) are two wire transmitters used to convert a Pressure and/or Temperature and/or Flow Rate signal into a 4 - 20 mA output signal with digital communication (HART). Optionally, a breathing input for pressure equalisation is available. The electrical connections are made by a connector or via a permanently connected cable.

The enclosure provides a degree of protection of at least IP64 in accordance with IEC 60529.

Thermal data

Ambient temperature range, depending on type of protection:

- Ex ia IIC and Ex ia IIIC: -40 °C to +70 °C;
- Ex ic IIC and Ex nA IIC: -40 °C to +85 °C;
- Ex ta IIIC, Ex tb IIIC, Ex tc IIIC and Ex lc IIIC: -40 °C to +80 °C.

The temperature class and the maximum surface temperature of the enclosure is depending on the maximum ambient temperature, as listed in following table:

Max. ambient temperature	Temperature class (Ex nA IIC, Ex ia/ic IIC)	Max. surface temperature "T" (Ex ta/tb/tc IIIC, Ex lc IIIC)	Max. surface temperature "T" (Ex ia IIIC)	Max. surface temperature "T ₅₀₀ " (Ex ta IIIC)
60 °C	T6	80 °C	85 °C	90 °C
70 °C	T5	90 °C	95 °C	100 °C
80 °C	--	100 °C		110 °C
85 °C	T4	--	--	--

Electrical data

Equipment in type of protection Intrinsic safety "I"

Supply/output circuit.(Connection + and -):

in type of protection intrinsic safety Ex ia I, Ex ia IIC, Ex ia IIIC, Ex ic IIC and Ex lc IIIC, only for connection to a certified intrinsically safe circuit, with the following maximum values:

$U_i = 28 \text{ V}$; $I_i = 100 \text{ mA}$; $P_i = 0.7 \text{ W}$; $C_i = 22 \text{ nF}$; $L_i = 0 \text{ mH}$.

Equipment in type of protection Equipment dust ignition protection by enclosure "t" and type "n" (non-sparking nA)

Supply/output circuit.(Connection + and -):

$U \leq 28 \text{ V}$; $P_{\max} = 1 \text{ W}$.

From a safety point of view, the circuits of the transmitters type ... -F21-(...)-N-... shall be considered to be connected to earth.



Annex 1 to Certificate of Conformity IECEx DEK 14.0011, issue 0

Marking

The marking of the Transmitters includes the following codes, depending on the model:

HDA 4...-F21-(...)-.1-(...), ETS 4...-F21-(...)-.1-(...) or HFT 3...-F21-(...)-.1-(...):	Ex ia I Ma or Ex ia IIC T5, T6 Ga or Ex ia IIC T5, T6 Ga/Gb or Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-.2-(...), ETS 4...-F21-(...)-.2-(...) or HFT 3...-F21-(...)-.2-(...):	Ex ia I Ma or Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.3-(...), ETS 4...-F21-(...)-.3-(...) or HFT 3...-F21-(...)-.3-(...):	Ex ia IIC T5, T6 Gb
HDA 4...-F21-(...)-.4-(...), ETS 4...-F21-(...)-.4-(...) or HFT 3...-F21-(...)-.4-(...):	Ex ia IIC T5, T6 Ga or Ex ia IIC T5, T6 Ga/Gb or Ex ia IIC T5, T6 Gb Ex ia IIIC T85 °C or T95 °C Da
HDA 4...-F21-(...)-.5-(...), ETS 4...-F21-(...)-.5-(...) or HFT 3...-F21-(...)-.5-(...):	Ex ia I Ma
HDA 4...-F21-(...)-.A-(...), ETS 4...-F21-(...)-.A-(...) or HFT 3...-F21-(...)-.A-(...):	Ex ta IIIC T80 °C T ₅₀₀ 90 °C or T90 °C T ₅₀₀ 100 °C or T100 °C T ₅₀₀ 110 °C Da Ex tb IIIC T80 °C or T90 °C or T100 °C Db
HDA 4...-F21-(...)-.9-(...), ETS 4...-F21-(...)-.9-(...) or HFT 3...-F21-(...)-.9-(...):	Ex na IIC T6, T5, T4 Gc
HDA 4...-F21-(...)-.B-(...), ETS 4...-F21-(...)-.B-(...) or HFT 3...-F21-(...)-.B-(...):	Ex tc IIIC T80 °C/T90 °C/T100 °C Dc
HDA 4...-F21-(...)-.C-(...), ETS 4...-F21-(...)-.C-(...) or HFT 3...-F21-(...)-.C-(...):	Ex ic IIC T6, T5, T4 Gc Ex ic IIIC T80 °C/T90 °C/T100 °C Dc

13 Declarations of conformity

HYDAC ELECTRONIC	
HYDAC ELECTRONIC GMBH, Hauptstraße 27, 66128 Saarbrücken	
HYDAC ELECTRONIC GMBH Hauptstraße 27 66128 Saarbrücken, Deutschland Telefon Zentrale 06897 509-01 Fax Einkauf 06897 509-1745 Fax Verkauf 06897 509-1735 Internet: www.hydac.com siehe dort auch: Allgemeine Geschäftsbedingungen (AGB)	
Datum	Telefon direkt
Ihr Zeichen	Telefax direkt
Ihre Nachricht	E-Mail
Unser Zeichen	
	
0158	
EU-Konformitätserklärung / EC declaration of conformity 18 / 119b / 17	
Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt auf Grund seiner Konzeption und Bauart, sowie in der von uns in Verkehr gebrachten Ausführung, den grundlegenden Sicherheits- und Gesundheitsanforderungen der unten aufgeführten Normen entspricht. Bei einer nicht mit uns schriftlich abgestimmten Änderung des Produktes verliert diese Erklärung ihre Gültigkeit.	
We herewith declare that, with regard to its design and construction and to the model brought onto the market by us, the product designated below conforms with the fundamental safety and health requirements of the standards listed below. This declaration ceases to be valid if the product is modified without our written consent.	
Bezeichnung / Designation	Druckmessumformer / Pressure Transducer
Typ	HDA 4xxx-F21-xxxx-(T-xxx)- A/Ex ...
EMV Richtlinie / EMC Guideline	2014/ 30 EU
Normen	DIN EN 61000-6 -1 Okt 07/ -2-März05/ - 3 /4 Sept 11
Geräte für explosionsgefährdete Bereiche / Equipment for use in potentially explosive atmospheres	2014/34 EU
Normen	EN 60079-0: 2012 ; -11: 2012 ; -26 2007 EN 60079-31: 2009 ; EN 50303 : 2000
EG Baumusterprüfbescheinigung / EC-Type Examination Certificate :	DEKRA 13 ATEX 0031X Issue: 2
DEKRA Certification B.V Utrechtseweg 310; NL 6812 AR Arnhem	
Prüfstelle / notified body :	DEKRA EXAM Nr. : no: 0158
Schutzartenkennzeichen / Code for Type protection : I M1 Exia I Ma ; II 1G Ex ia IIC T5, T6 Ga; II 1/2G Ex ia IIC T5, T6 Ga/Gb; II 2G Ex ia IIC T5, T6 Gb II 1D Ex ta IIIC T80...100°C and T ₅₀₀ 90...110°C Da ; II 1D Ex ia IIIC T85°C or 95°C Da ; II 2D Ex tb IIIC T80...100°C Db	
21.07.2017	ppa J. Morsch
Datum / Date	Name / (CE-Beauftragter) (CE-authorized person)
Geschäftsführer: Mathias Dieter Dr. Franz Josef Eckle	Sitz der Gesellschaft: 66128 Saarbrücken Registergericht: Saarbrücken, HRB 6707 USt-Identnummer: DE 135 277 443 Steuernummer: 040/110/56694
Bankverbindung in Saarbrücken: Commerzbank Bank AG Nr. 316888000, BLZ 560 800 00 BIC: COMDE333 IBAN: DE77 5500 0090 0316 6886 00 Hypo Vereinsbank Nr. 353555004, BLZ 500 200 00 BIC: HYVEDE33 IBAN: DE58 5002 0090 0353 5682 64	SaarLB Nr. 5250005, BLZ 500 500 00 BIC: SALA DE 33 XXX IBAN: DE51 5505 0000 0005 2500 00 Deutsche Bank AG Nr. 035580000, BLZ 500 700 00 BIC: DEUT DE 33 555 IBAN: DE54 5607 0000 0035 5800 00



HYDAC ELECTRONIC GMBH, Hauptstraße 27, 66128 Saarbrücken

HYDAC ELECTRONIC GMBHHauptstraße 27
66128 Saarbrücken, DeutschlandTelefon Zentrale 06897 509-01
Fax Einkauf 06897 509-1745
Fax Verkauf 06897 509-1735Internet: www.hydac.com
siehe dort auch: Allgemeine Geschäftsbedingungen (AGB)

Datum

Ihr Zeichen

Ihre Nachricht

Unser Zeichen

Betreff

Telefon direkt

Telefax direkt

E-Mail

0158

EU-Konformitätserklärung / EC declaration of conformity 18 / 120a / 17

Hiermit erklären wir, dass das nachfolgend bezeichnete Produkt auf Grund seiner Konzeption und Bauart, sowie in der von uns in Verkehr gebrachten Ausführung, den grundlegenden Sicherheits- und Gesundheitsanforderungen der unten aufgeführten Normen entspricht.

Bei einer nicht mit uns schriftlich abgestimmten Änderung des Produktes verliert diese Erklärung ihre Gültigkeit.

We herewith declare that, with regard to its design and construction and to the model brought onto the market by us, the product designated below conforms with the fundamental safety and health requirements of the standards listed below.

This declaration ceases to be valid if the product is modified without our written consent.

Bezeichnung / Designation	Druckmessumformer / Pressure Transducer
Typ	HDA 4xxx-F21-xxxx-(T-xxx)-A/Exx....
EMV Richtlinie / EMC Guideline	2014/ 30 EU
Normen	DIN EN 61000-6 -1 Okt.07/ -2-März08/ - 3 /4 Sept 11
Geräte für explosionsgefährdete Bereiche / Equipment for use in potentially explosive atmospheres	2014/34 EU
Normen	EN 60079-0: 2012 ; -11: 2012 ; -15: 2010 EN 60079-31: 2009
EG Baumusterprüfbescheinigung / EU -Type Examination Certificate :	DEKRA 13 ATEX 0032 Issue: 2
DEKRA Certification B.V Utrechtseweg 310; NL 6812 AR Arnhem	
Prüfstelle / notified body :	DEKRA EXAM Nr. : no: 0158

Schutzartkennzeichen / Code for Type protection :

II 3G Ex nA IIC T4..T6 Gc or Ex ic IIC T4..T6 Gc

II 3D Ex tc IIIC T80..100°C Dc or Ex ic IIIC T80..100°C Dc

21.07.2017

ppa. J. Morsch

Datum / Date

Name /

(CE-Beauftragter) / (CE-authorized person)

Geschäftsführer:
Mathias Dieter
Dr. Franz Josef EckleSitz der Gesellschaft:
66128 SaarbrückenRegistergericht:
Saarbrücken, HRB 8707

USt-Identnummer: DE 138 277 443

Steuernummer: 040/110/00684

Bankverbindung in Saarbrücken:
Commerzbank Bank AG
Nr. 316580000, BLZ 590 800 00
BIC: COMDE33HAN
IBAN: DE71 5908 0090 0316 8888 00Hypo Vereinsbank
Nr. 953568254, BLZ 590 200 00
BIC: HYVE DE 33HAN
IBAN: DE58 5902 0090 0353 6882 04SaarLB
Nr. 5250005, BLZ 590 500 00
BIC: SALA DE 33HAN
IBAN: DE51 5905 0000 0005 2500 06Deutsche Bank AG
Nr. 030580003, BLZ 590 700 00
BIC: DEUT DE 33HAN
IBAN: DE54 5907 0000 0005 5800 00

Notizen / Notes / Notes

HYDAC ELECTRONIC GMBH
Hauptstrasse 27
D-66128 Saarbruecken
Germany

Web: www.hydac.com
E-mail: electronic@hydac.com
Phone: +49 (0)6897-509-01
Fax.: +49 (0)6897 509-1726

HYDAC Service

If you have any questions concerning repair work, please do not hesitate to contact HYDAC Service:

HYDAC SERVICE GMBH
Hauptstr. 27
D-66128 Saarbruecken
Germany

Phone: +49 (0)6897-509-1936
Fax: +49 (0)6897 509-1933

Note

The information and particulars provided in this manual apply to the operating conditions and applications described herein. For applications or operating conditions not described, please contact the relevant technical department.

If you have any questions, suggestions, or encounter any problems of a technical nature, please contact your HYDAC representative.

All technical details are subject to change without notice.