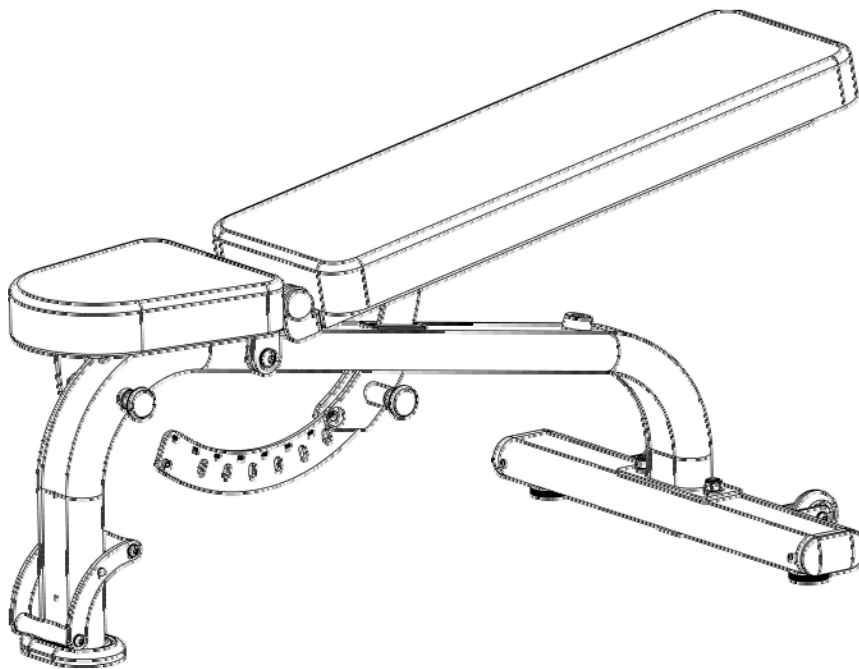
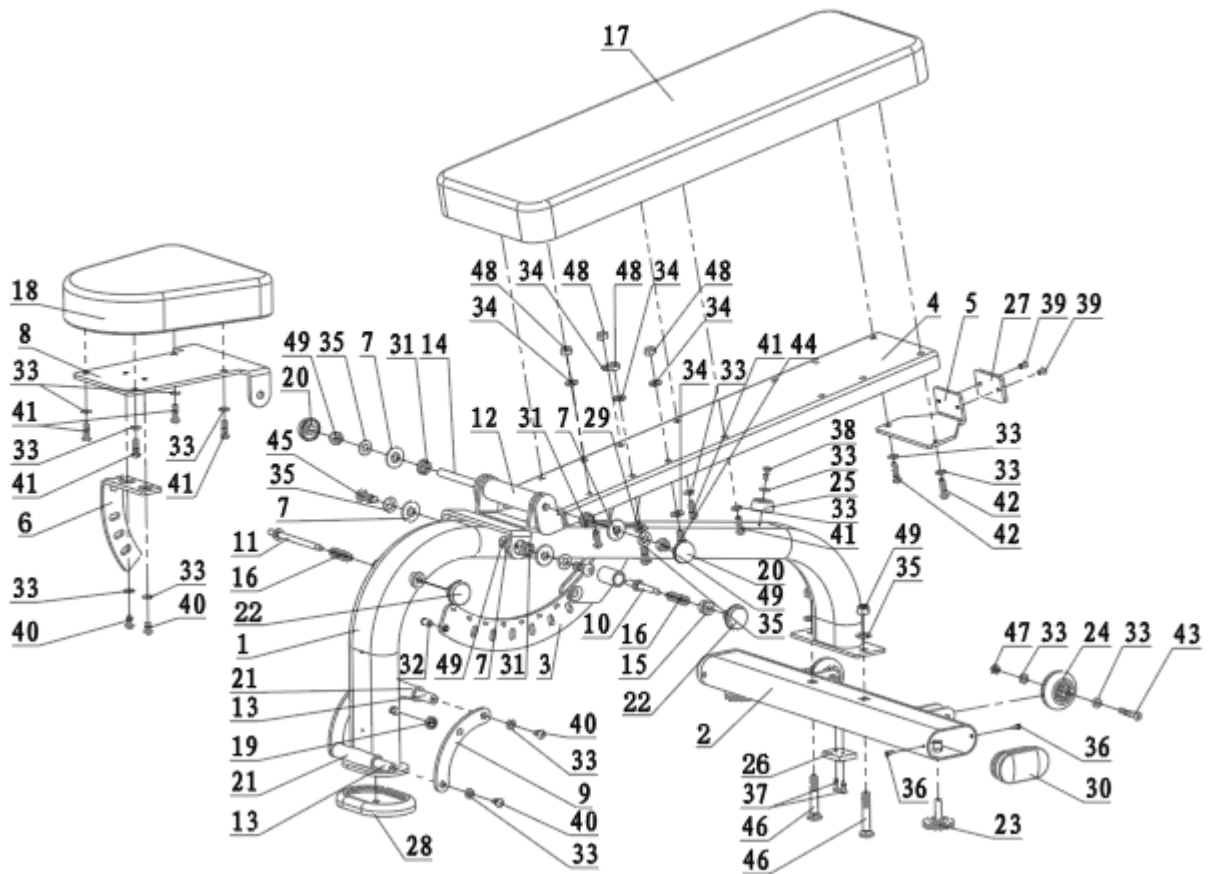




GRONK COMMERCIAL FOLD- UP FID BENCH 4201-G1



EXPLODED DRAWING & PARTS LIST



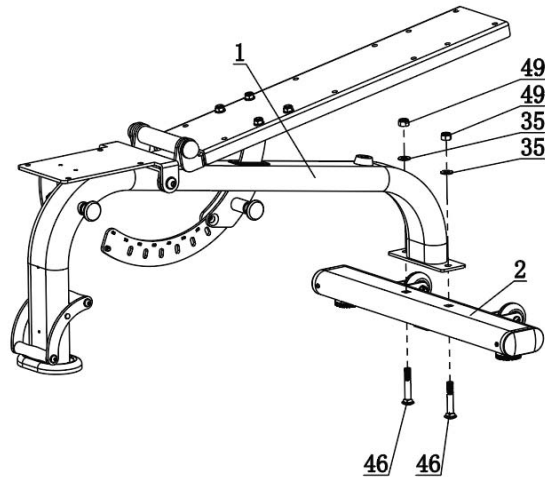
PART LIST

No.	DESCRIPTION	Q'TY	No.	DESCRIPTION	Q'TY
1	Main Support Frame	1	26	Mat 45*35*8	1
2	Base Frame	1	27	Cushion 70*45*8	1
3	Back Pad Adjustment Rack	1	28	Foot Pad 148*98*18	1
4	Back Pad Rack	1	29	Cover 80*35*10	1
5	Guard for Plate Pad 145*105*50*5	1	30	End Cap PT50*100*3	2
6	Seat Pad Adjustment Plate162*110*76*6	1	31	Bearing 61901ZZ	4
7	Large Backing Plate $\Phi 34*\Phi 13*4$	6	32	Pin $\Phi 10*20$	1
8	Seat Pad Plate 266*196*6	1	33	Flat Washer $\Phi 9*\Phi 16*1.6$	21
9	Fixed Plate 25*152*6	2	34	Flat Washer $\Phi 11*\Phi 20*2$	8
10	Bolt Pin 1 $\Phi 18*\Phi 9*85.5*M8$	1	35	Flat Washer $\Phi 13.5*\Phi 24*2.5$	6
11	Bolt Pin 2 $\Phi 18*\Phi 9*138*M8$	1	36	Cross Screw ST4.2*16	4
12	Shaft $\Phi 34*\Phi 12.5*131$	1	37	Cross Screw M5*15	2
13	Handle $\Phi 15*108$	2	38	Cross Screw M6*15	1
14	Shaft M12*192	1	39	Hex Sunk Screw M6*12	2
15	Nut S21*16* $\Phi 9.2*M20*1.5$	1	40	Hex Bolt M8*15	6
16	Spring S21*16* $\Phi 9.2*M20*1.5$	2	41	Hex Bolt M8*25	8
17	Back Pad 830*280*65	1	42	Hex Bolt M8*30	2
18	Seat Pad 283*306*65	1	43	Hex Bolt M8*45	2
19	Rubber Washer $\Phi 19*\Phi 12.5*5$	2	44	Hex Bolt M10*25	4
20	Plastic Cap M12	2	45	Hex Bolt M12*35	2
21	Handlebar Grip $\Phi 24.33*\Phi 16*107$	2	46	Carriage Bolt M12*70	2
22	Knob $\Phi 40*30*M8$	2	47	Nut M8	2
23	Lever M10 $\Phi 50*44*M10$	2	48	Nut M10	4
24	PU wheel $\Phi 63*24$	2	49	Nut M12	6
25	Cushion $\Phi 38*\Phi 7*15$	1			

ASSEMBLY

Step 1

Connect main support frame (1) and base frame (2), using flat washer (35) $\Phi 13.5 \times \Phi 24 \times 2.5$ and carriage bolt (46) M12*70 and nut (49) M12.



Step 2

1. Fix seat pad (18) to seat pad plate (8) with four flat washers (33) $\Phi 9 \times 16 \times 1.6$ and four hex bolts (41) M8*25.
2. Fix back Pad (17) and guard for plate pad (5) to back pad rack (4) with six flat washers (33) $\Phi 9 \times \Phi 16 \times 1.6$ and four hex bolts (41) M8*25 and two hex bolts (42) M8*30.

