



## Technical Data Sheet Cutting Oil Spray

### Technical data:

|                                |                         |
|--------------------------------|-------------------------|
| Base                           | Mixture of mineral oils |
| Consistence                    | Liquide                 |
| Density                        | 0,89 g/mL               |
| Viscosity (20°C)               | 35-40 cST               |
| Flash point                    | < 200°C                 |
| Solubility in water            | Insoluble               |
| Volume organic component (VOC) | 18%                     |
| Propellant                     | propane                 |

### Product:

Cutting oil is a high quality oil which prevents overheating of metals when cutting and drilling. Excellent anti-mist characteristics prevents undesirable oil mists.

Colour: light amber  
Packaging: 400ml

### Shelf life:

3 years in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Applications:

Suitable for:

- drilling
- cutting
- sawing
- filing
- punching

### Instructions:

Shake can thoroughly before application. Spray thoroughly onto metal parts and tooling heads prior to tooling. Ensure that materials and tooling heads remain humid.

### Characteristics:

Reduces resistance against cutting and mechanical tension of cutting tools.  
Non corrosive, does not contain silicones  
Reduces friction and wear.  
Excellent cooling characteristics.

### Health and safety recommendations:

Use only in well-ventilated areas. In case of contact with eyes, wash immediately with plenty of water.

**ART. NR.**  
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**PACKAGING:**  
400 ML