



TECHNICAL DATA SHEET

WETOX PICKLING PASTE

Features:

Gel-form cleaner used for cleaning surfaces after stainless welding. It does not allow yellowing and rust formation in any way. It is especially ideal for the production of industrial kitchen equipments. It is applied to surfaces with the help of a brush. In particular, it is suitable for the removal of, welding, annealing, oxides and rust. In order to achieve uniform treatment it is advisable to degrease and decontaminate the surface before pickling.

Application: Should be used as it is. Mix the product to bring it back to its homogeneity, using a plastic or stainless steel rod, never of iron. Apply on surface by an acid-resistant brush. The time for a good pickling varies from few minutes to 1 hour depending on the type of welding, the material to be treated and on the temperature. Do not apply the product on hot surface ($> 35\text{ }^{\circ}\text{C}$) and do not let it dry after application. Once the reaction time has elapsed, wash thoroughly with cold and clean water if possible under pressure. The washing water must be tap and must not contain iron and chloride ions in concentration higher than 70 mg / L (conductivity, $\chi < 450\mu\text{S}$). The product, if properly rinsed, do not leave residue on the surface. After pickling it is advisable to perform a passivation treatment on the surface in order to increase the corrosion resistance.

Date of expiry (in sealed vessel): 2 years

Physical Properties

Color	Green
Odour:	Characteristic
Density (@20°C):	1.25 g/cm ³
pH	< 1

ART. NR. PACKAGING:

W140 618-2 2 kg

IMPORTANT NOTICE: This information is presented to assist the user in determining whether our products are suitable for his intended application and user assumes all risks and liability whatsoever in connection therewith. No warranty or representation express or implied, shall apply to these products. Seller's only obligation shall be to replace quantity of this product which has proven to not substantially comply with the data presented Manufacturer's latest bulletin. Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. No protection from any law or patent is to be inferred and all patent rights are reserved. See Material Safety Data Sheet.

WINKEL WETOX

WINKEL WETOX is pickling gel product for the removal of welding, annealing oxides and rust.

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HOW TO USE

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Special warnings:

Before using the product, carefully read the relative safety data sheet (Ref. No. 678).

The operator should wear the required DPI as reported in Sec. 8 of the MSDS.

It is advisable not to use the product in direct sunlight, however, on products with temperatures above 35 ° C.

WINKEL WETOX is a pickling product and it may dull the glossy or matt finish.

Avoid storing the product in direct sunlight or exposing it to heat sources.

The washing water must be collected and treated according to current legislation.

(DILUTING WITH WATER IS NOT RECOMMENDED. IF YOU WANT TO DILUTE WITH WATER, PLEASE ASK THE RATIO)

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