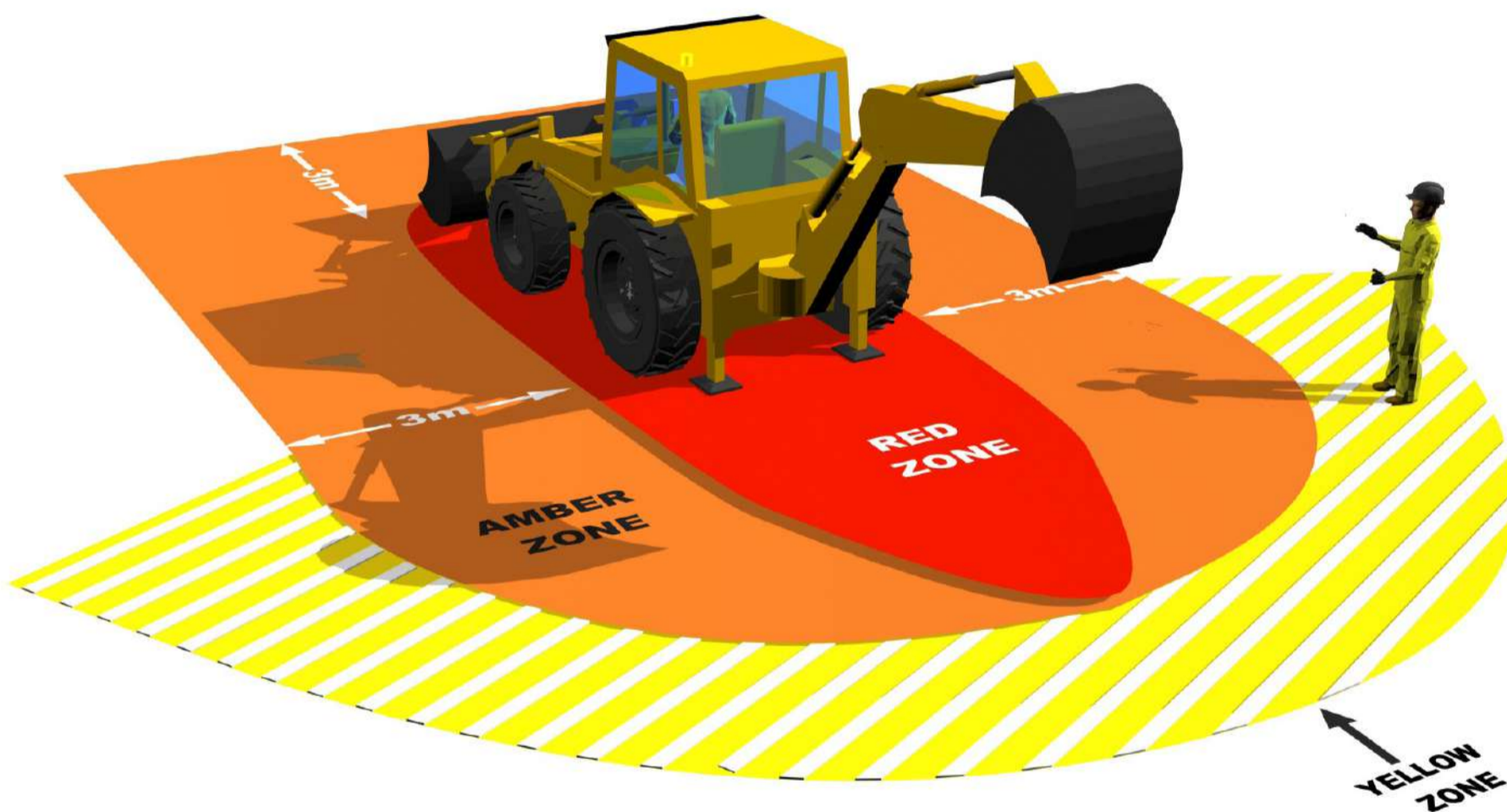


# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## 180 Excavator



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

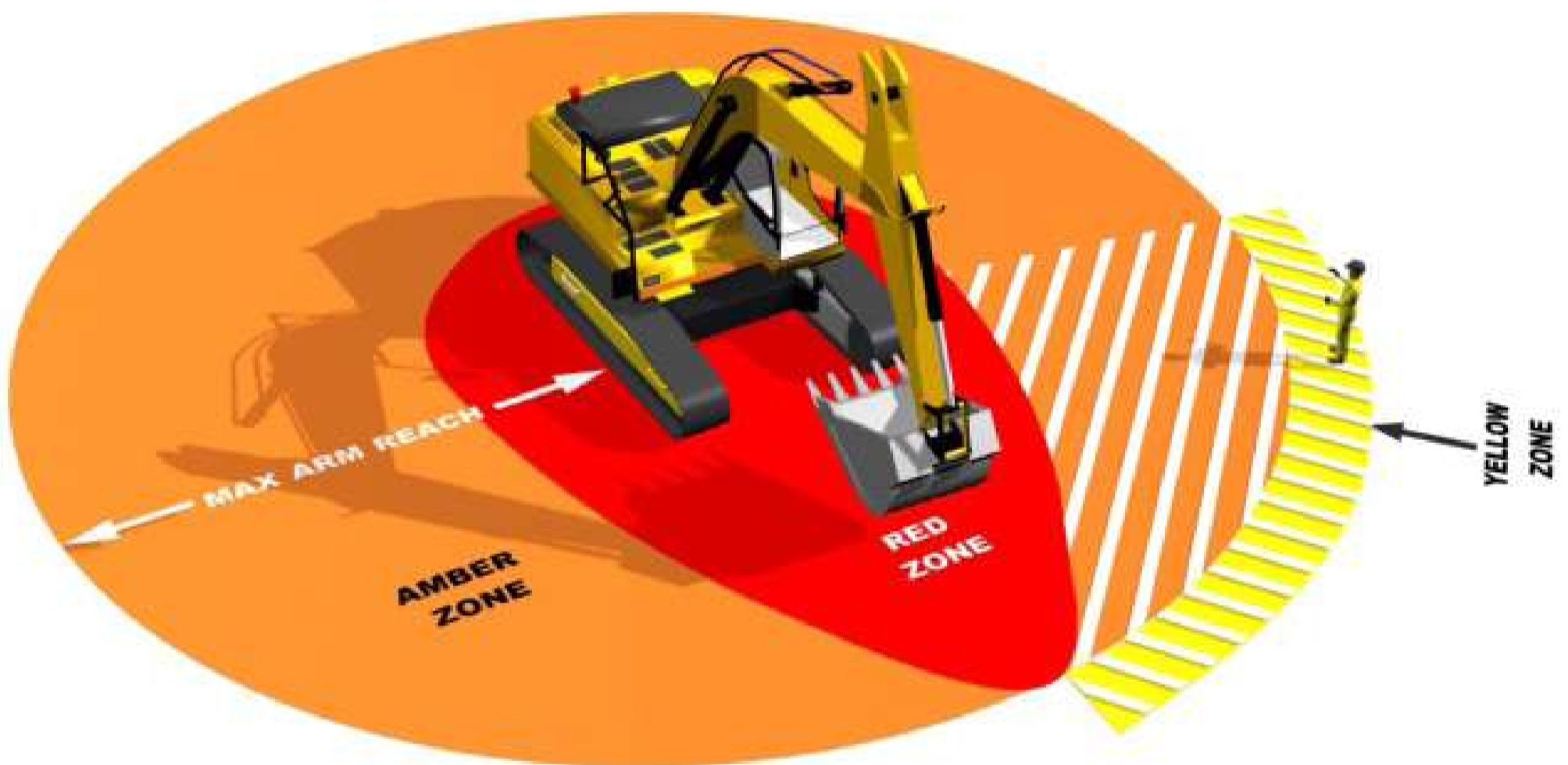
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## 360 Tracked Excavator



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

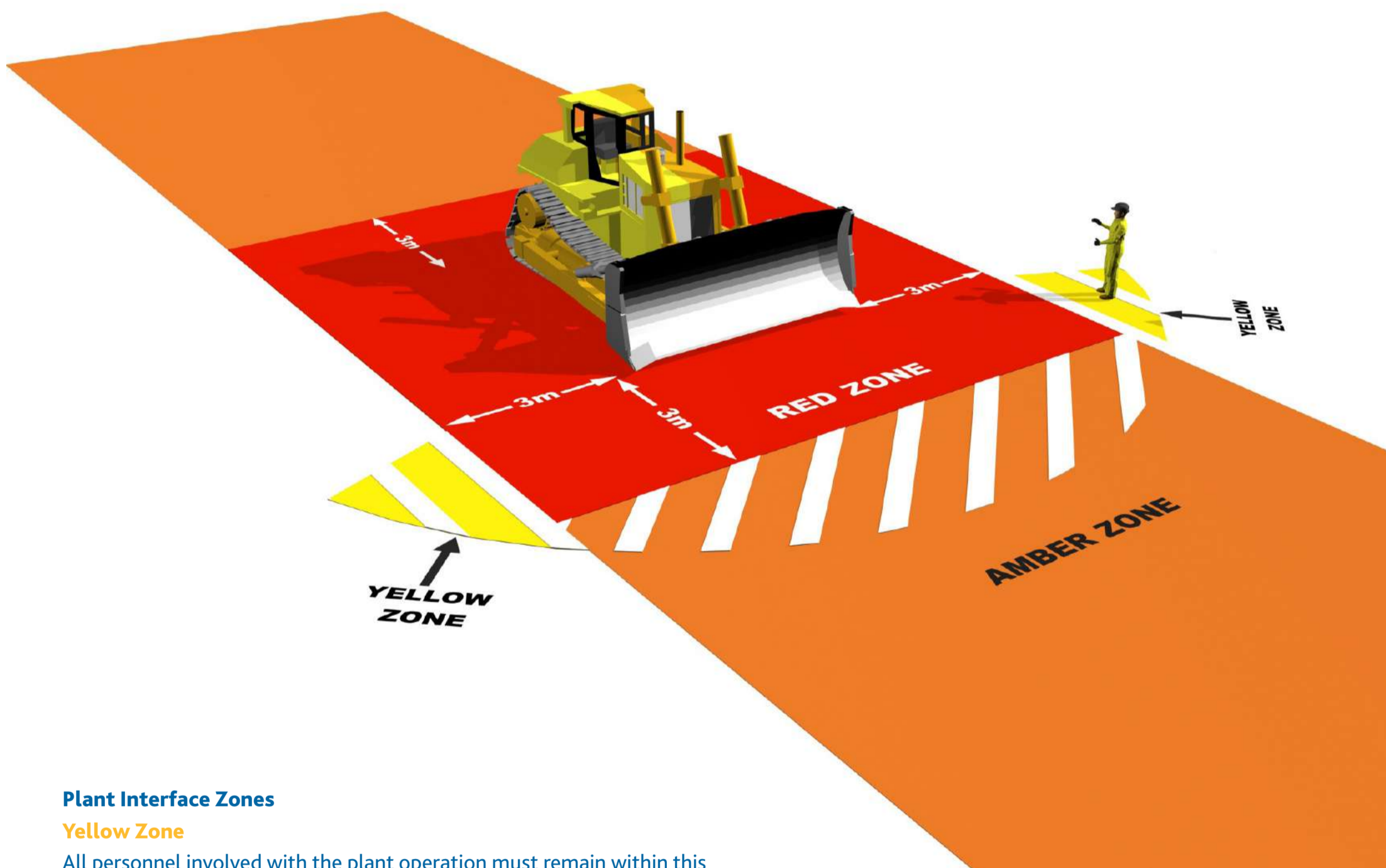
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Dozer



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

#### Hatched Zones

Denotes typical sight lines of the plant operator



# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Forward / Swivel Tipping Dumper



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

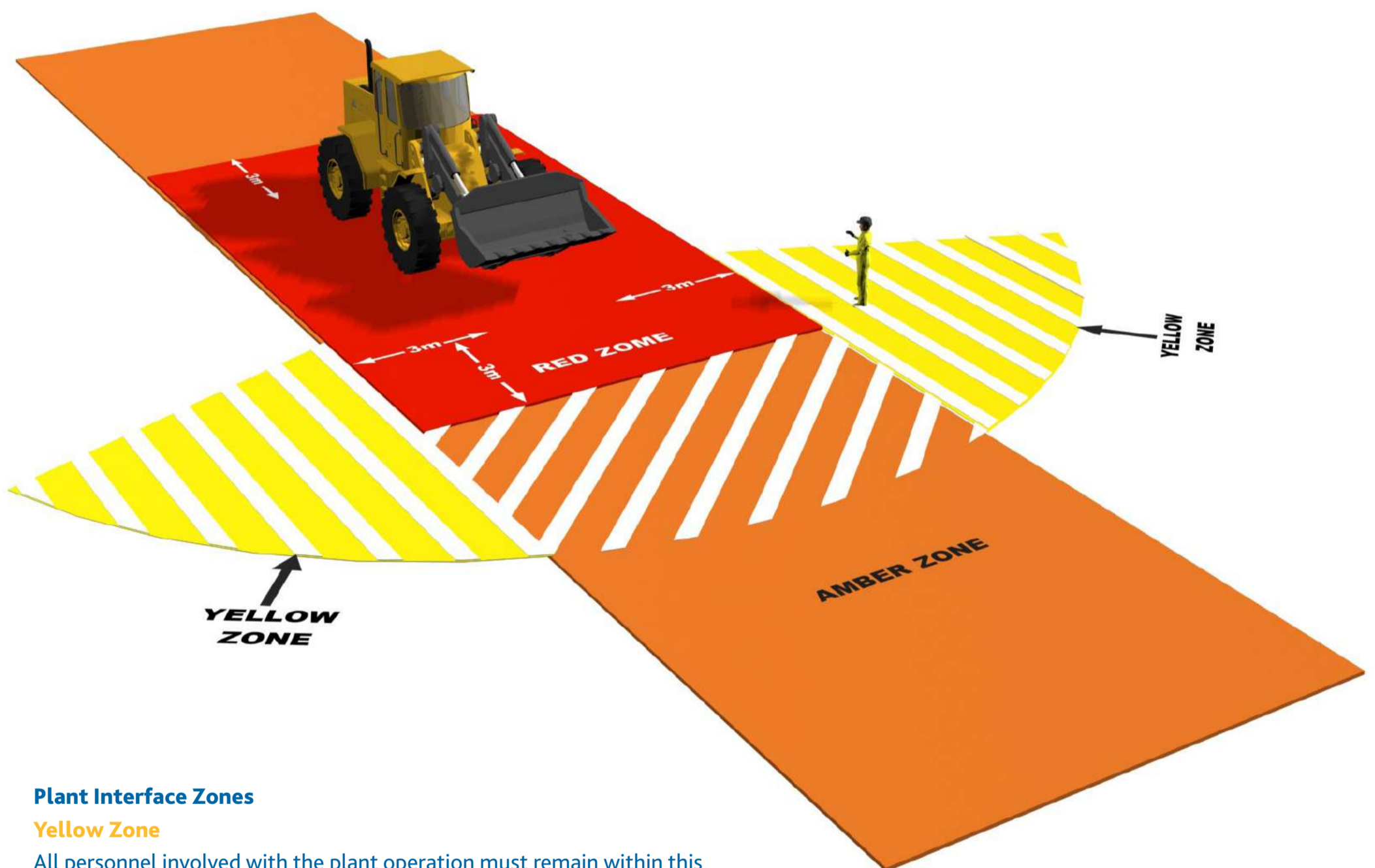
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Front Loading Shovel



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

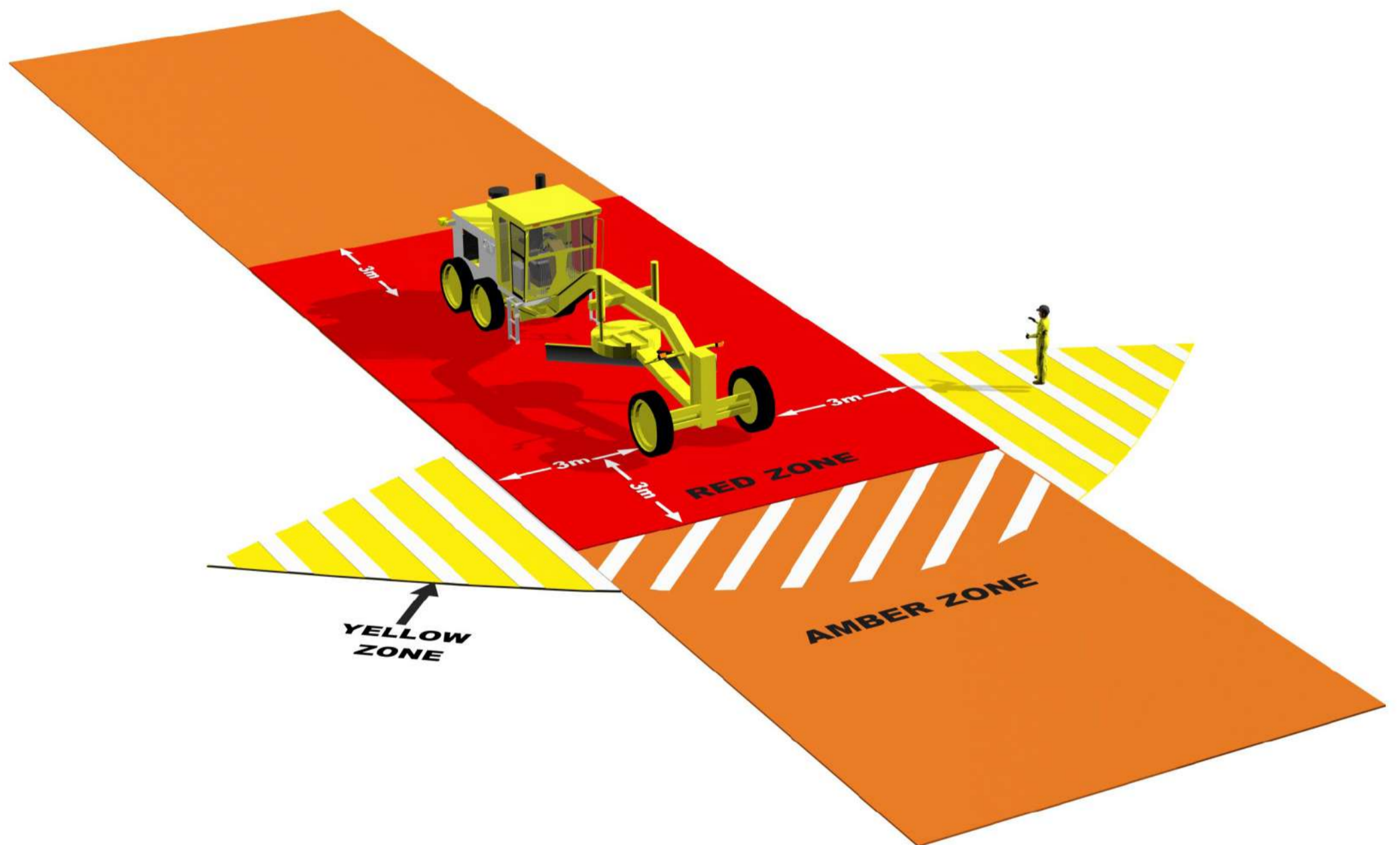
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Grader



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

#### Hatched Zones

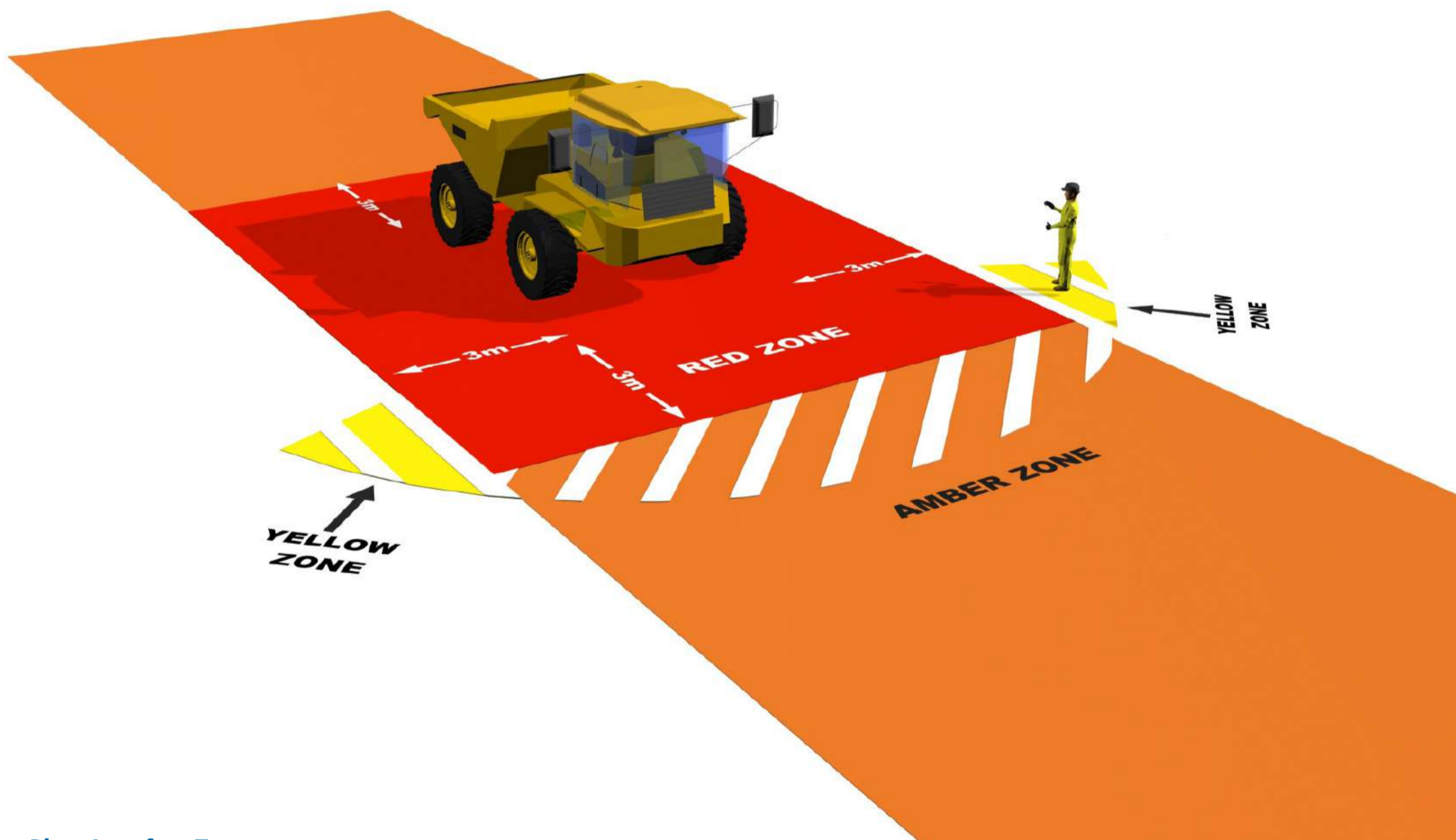
Denotes typical sight lines of the plant operator



# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Hydrema Dump Truck



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

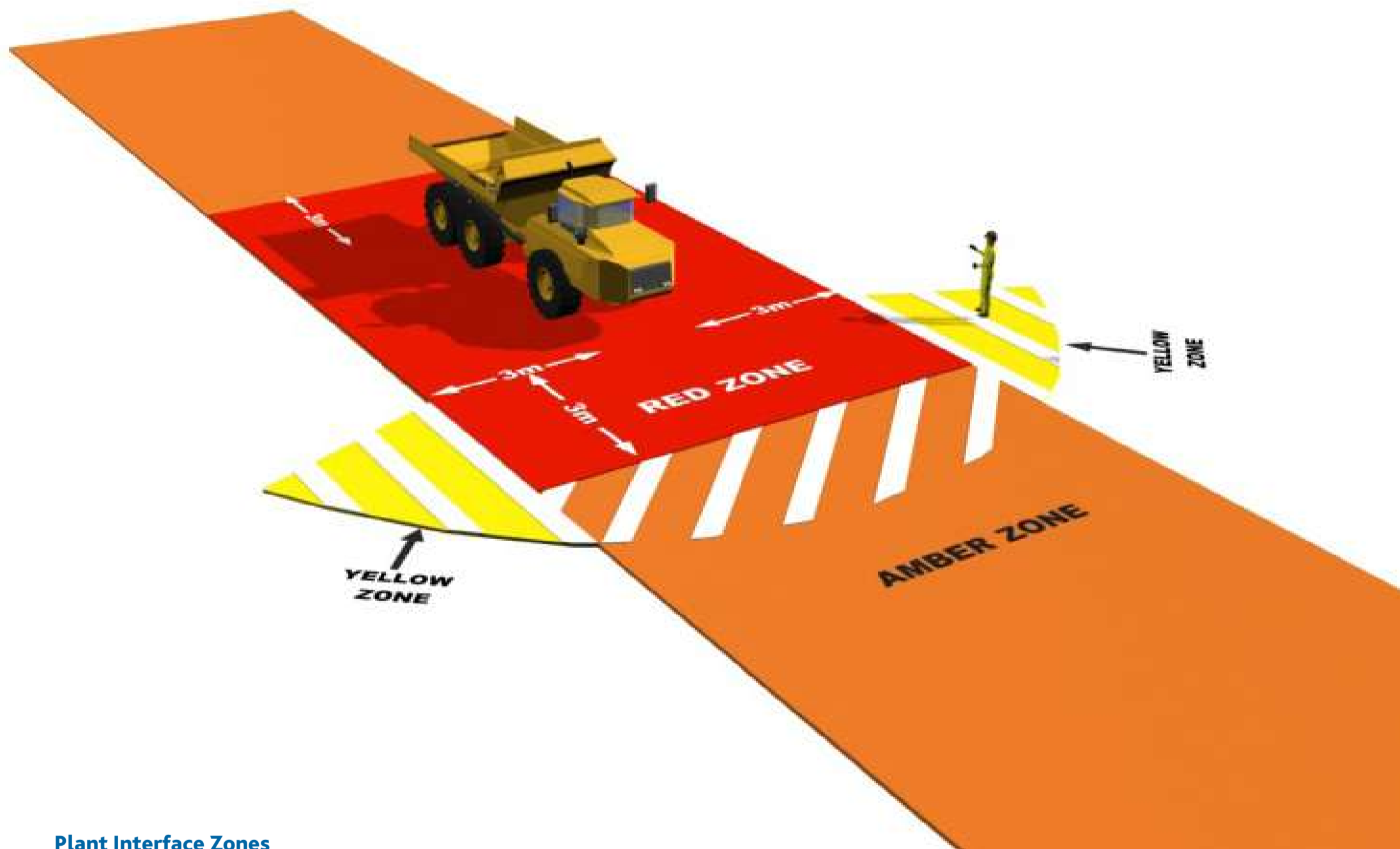
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Articulated/Rigid Dump Truck



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

#### Hatched Zones

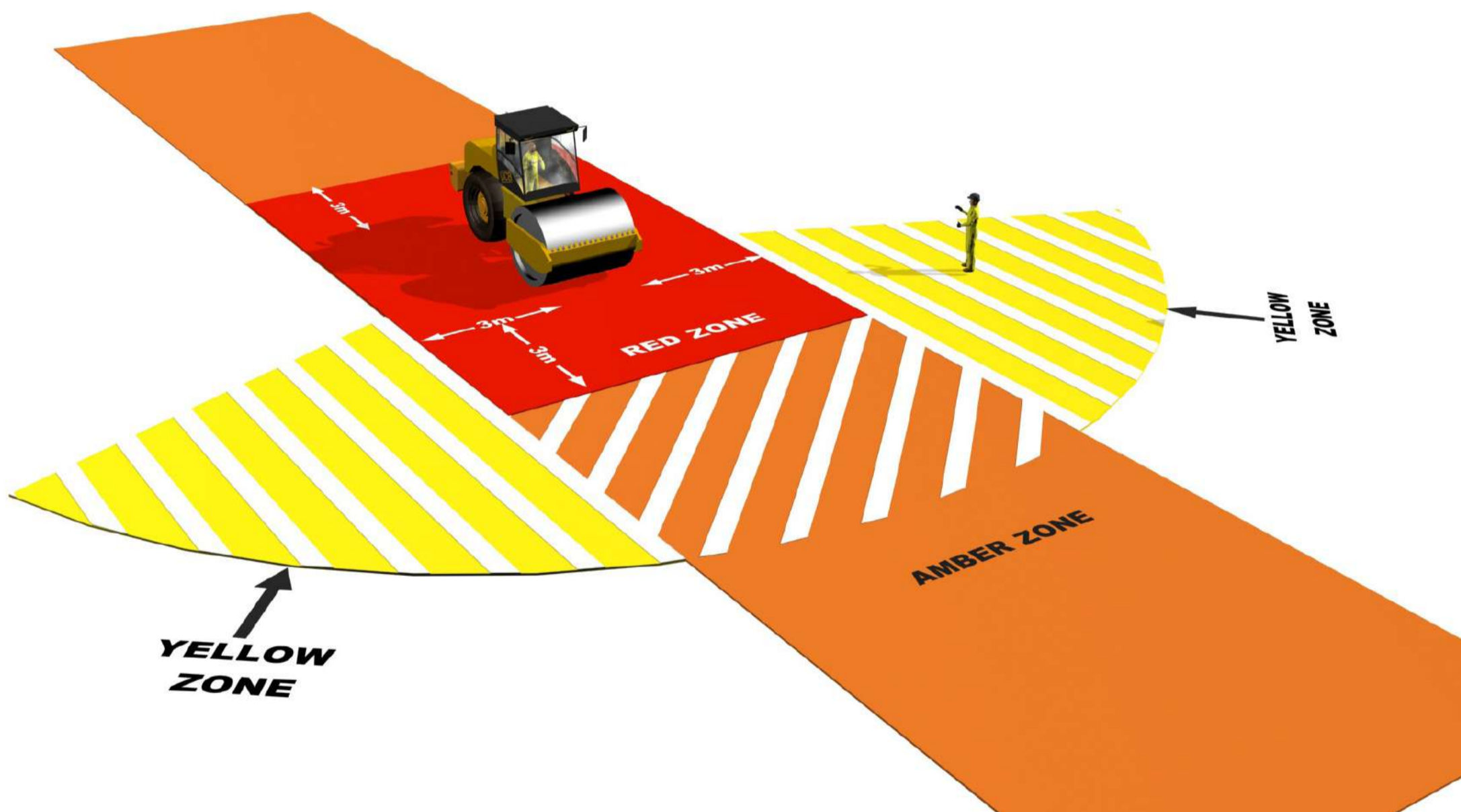
Denotes typical sight lines of the plant operator



# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Roller



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

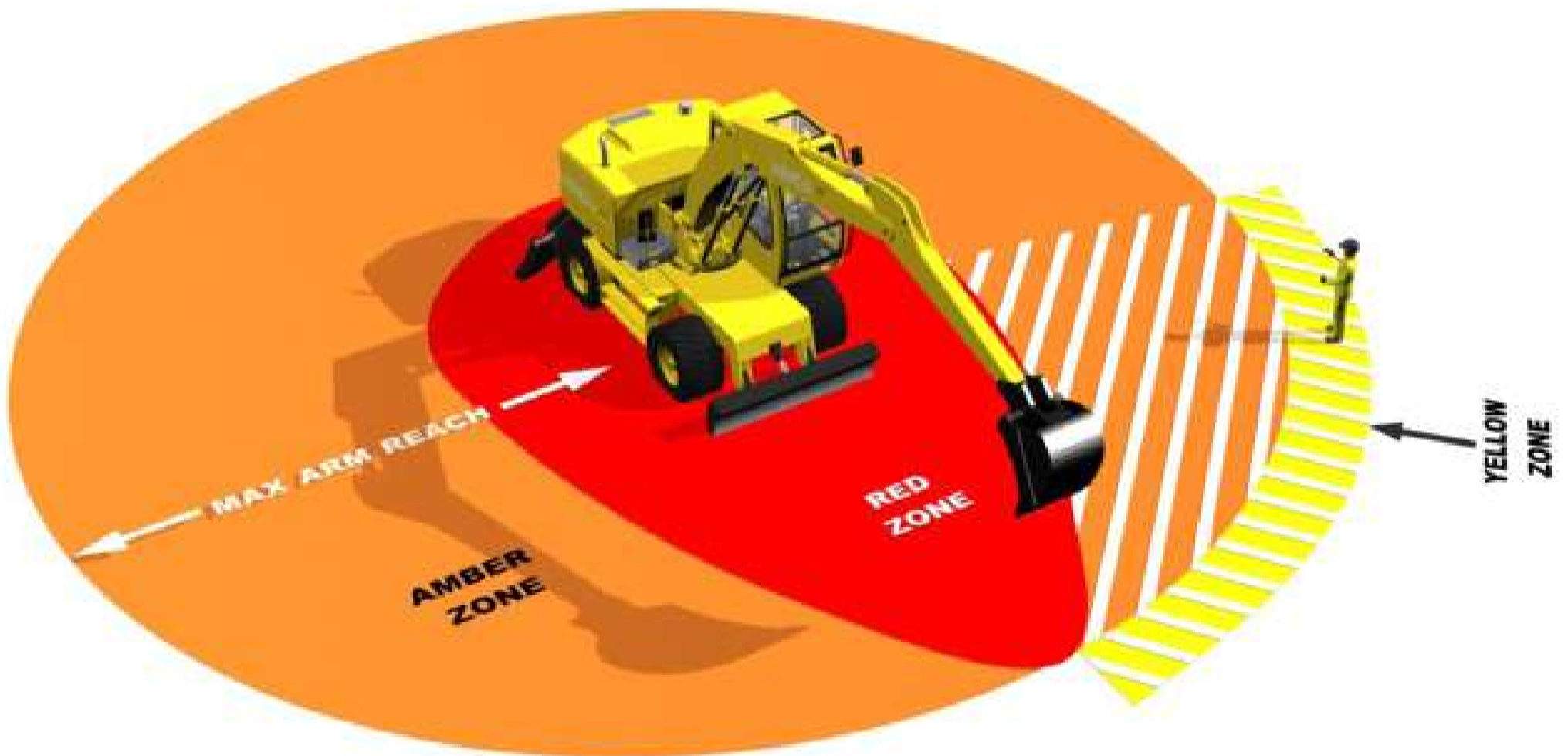
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## 360 Wheeled Excavator



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

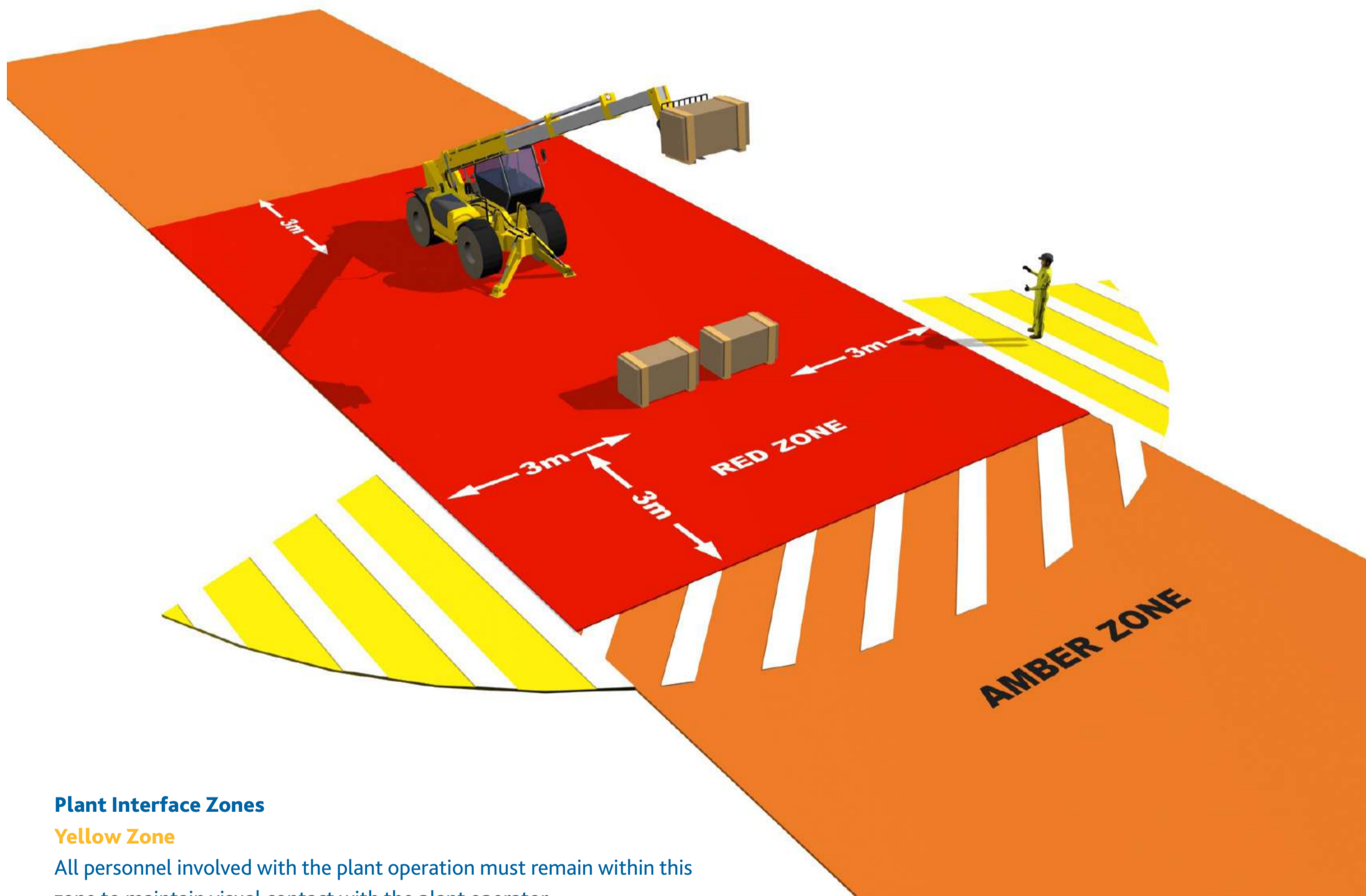
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Telehandler



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

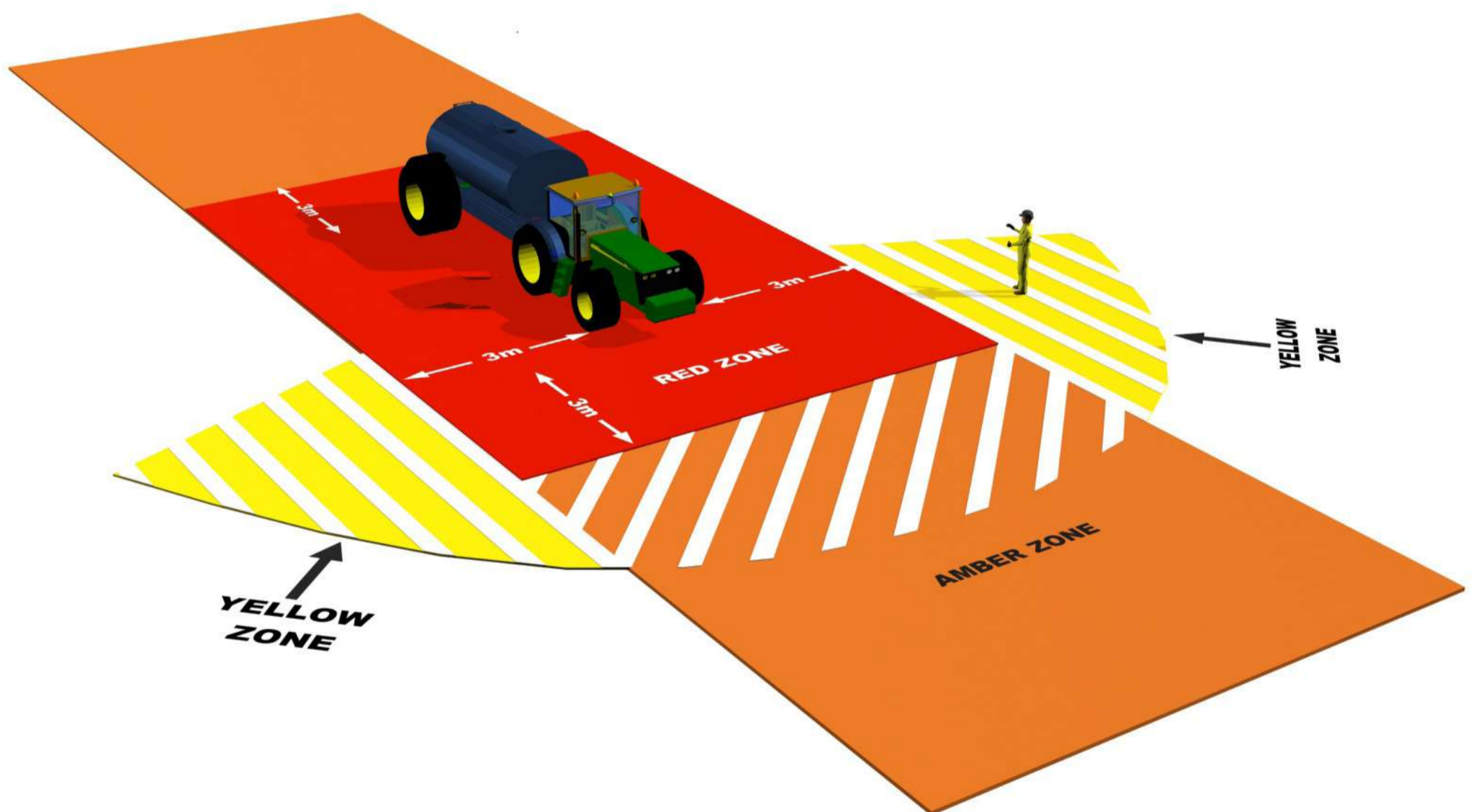
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Tractor



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

#### Hatched Zones

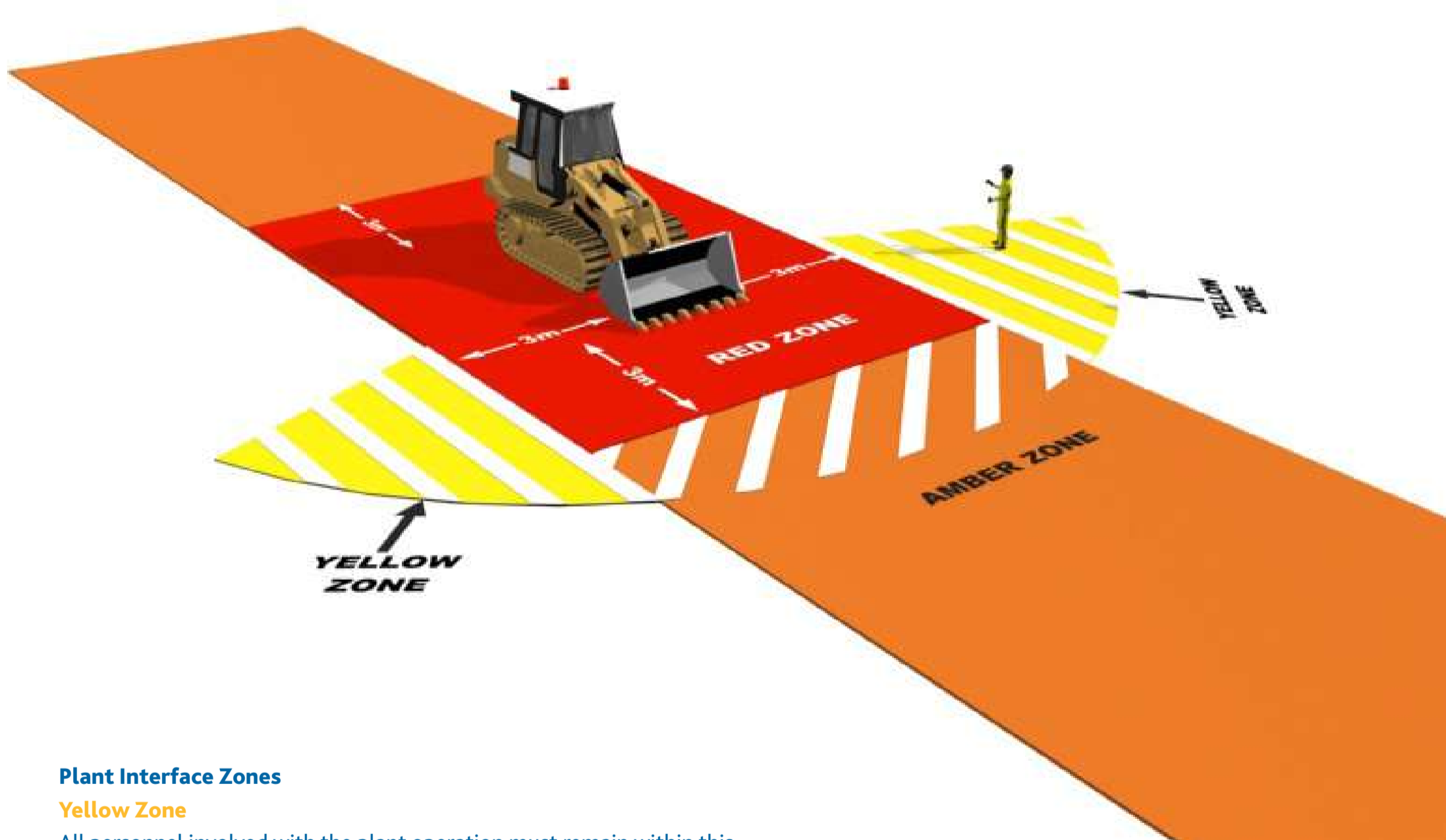
Denotes typical sight lines of the plant operator



# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Traxcavator



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator, the slew arm/hydraulics grounded and the machine is immobilised using the safety lever.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the slew arm/attachment/bucket grounded, the machine immobilised using the safety lever and the engine switched off.

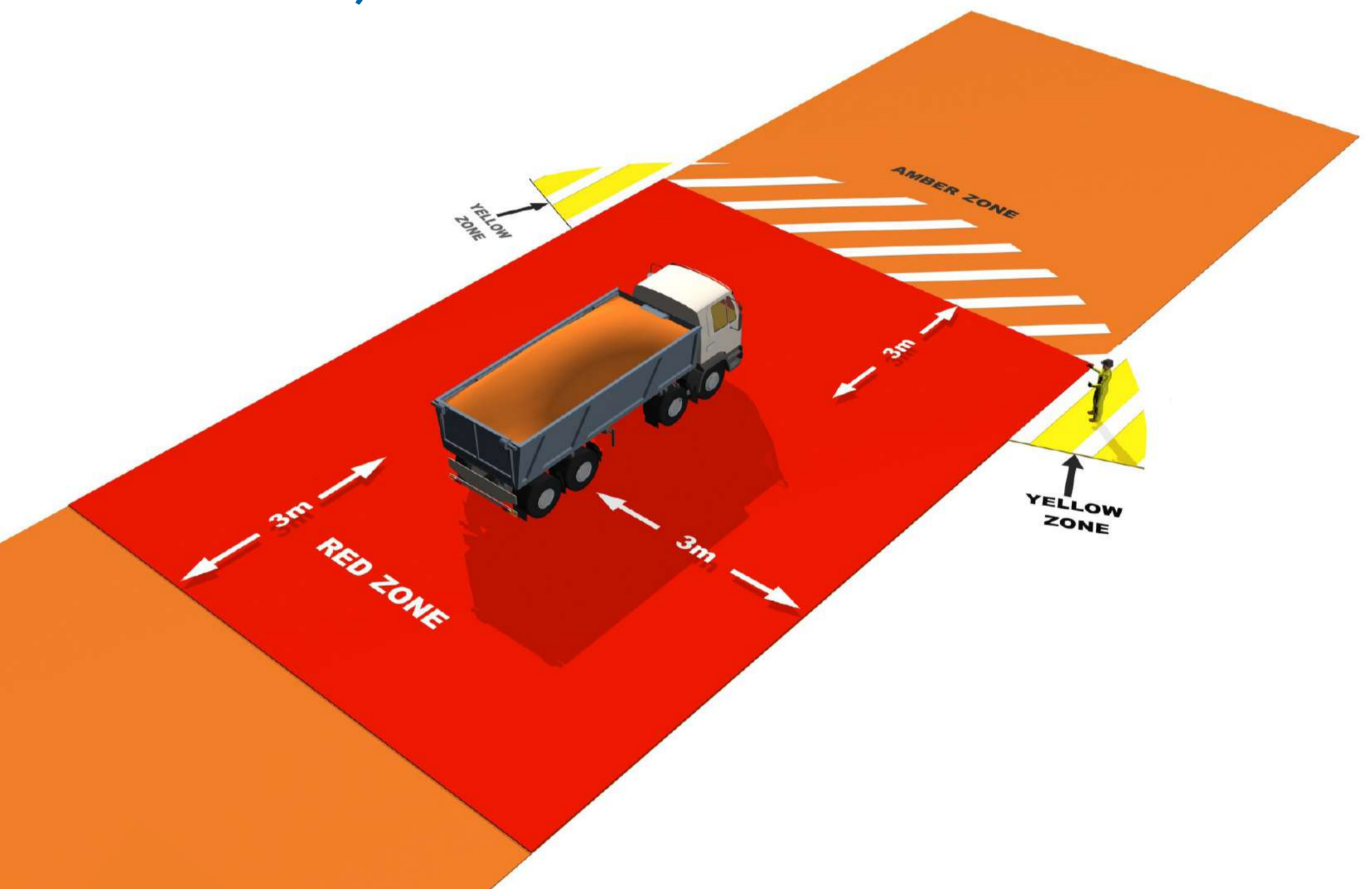
#### Hatched Zones

Denotes typical sight lines of the plant operator

# People Plant Interface

# DO YOU KNOW YOUR SAFE ZONES?

## Vehicles, Vans and Lorries



### Plant Interface Zones

#### Yellow Zone

All personnel involved with the plant operation must remain within this zone to maintain visual contact with the plant operator.

#### Amber Zone

Entry prohibited until positive visual contact is made with the plant operator and the machine is immobilised.

#### Red Zone

Entry prohibited unless the machine is completely isolated with the machine immobilised and the engine switched off.

#### Hatched Zones

Denotes typical sight lines of the plant operator