



Huhtamaki Spain, S.L.

SPECIFICATION SHEET

FINISHED PRODUCT Format FP04-06

Cold drink paper cups

Code	EPPA/PA-01.087	Prepared by:	
Edition:	2	Joaquin Calvo Torres	
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Reason of change:	Weight update	Approved by:	Noemí Taroncher

PRODUCT	PRODUCT CODE	DESCRIPTION	STORAGE TEMPERATURE
	DPE012K	Cold drink paper cup, 360 ml capacity	-60°C +40°C
	LIDS / CONTAINERS CONNECTED	SPECIAL CHARACTERISTICS	PRODUCT SUITABLE FOR DIRECT FOOD CONTACT
	#NAME?	Cold Cups PE below 5% L-Coat	Information available on the Conformity Certificate of the product

RAW MATERIAL	AREA	TYPE	PRINT TYPE	COMPOSITION		PRODUCTION PROCESS
				PAPER	PLASTIC	
	Sidewall	Single PE coated paper	Flexo	95,10700%	4,89300%	Printing, cutting & forming
	Bottom	Single PE coated paper				

GENERAL CHARACTERISTICS		Target	Toler. (+/-)
	Long (mm)		
	Wide (mm)		
	Height (mm)	118,00	0,50
	Overall diameter (mm)	80,10	0,30
	Stacking increment (mm)	4,80	0,20
	Full Capacity (ml)	360,00	14,00
	Unit Weight (gr)	7,684	0,27

PACKAGING	Units / Box	2.000	PRODUCT DISTRIBUTION DRAWING	Bag / Film code	FPESTAN5
	Units / Row	100		Bag / Film dimmensions	175X770
	Rows / Box	20		Bag / Film MATERIALESP	Polyethylene LDPE
	Auxiliaries			Bag / Film Printing	No
	Box code	CJDPE12H		Bag Weight empty (gr)	6,900
	Box Long (mm)	575		Big Bag	
	Box Wide (mm)	230		Big Bag dimmensions	
	Box height (mm)	626		Big Bag MATERIALESP	
	Box Quality	Single Wall		Big Bag Printing	N
	Box Printing	Horizontal without Case Dot		Big Bag Weight empty (gr)	
	Box Weight empty (gr)	632.502		Sleeve label	
				Plastic in Packaging	19,79300%
	Identification & traceability			Packaging Details	
	Product description and case number in adhesive label. Date & hour production printed on the case			Vertical rows leaned on the bottom of the cup. Case closed with adhesive PP tape	

PALLETIZATION	Pallet dimension (mm)	800x1200	Type of Pallet	EUR Wood	<div><div>Nº 07</div></div>
	Box / Layer	7	Pallet weight (Kg)	25,000	
	Layer / Palet	2	Pallet presentation		
	Additional boxes on top				
	Box / Pallet	14			
	Units / Pallet	28.000	Pallet Code	E:PLT MADERA 800x1200	
	Stackable Pallet	N	Pallet Covering	N	

TRANSPORT	BOX		CONDITIONS	PALLET		CONDITIONS
	Net Weight (Kg)	15,368	Cases should be stored undercover, in clean and dry conditions; extremes temperatures should be avoid	Net Weight (Kg)	215,152	Pallets should be stored NOT more than two pallets height
	Gross Weight (kg)	16,138		Gross Weight (kg)	251,167	
	Volume (m3)	0,082		Volume (m3)	1,345	
	Box height (mm)	626		Pallet height (mm)	1.402	

OBSERVATIONS	
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