



Huhtamaki Spain, S.L.

SPECIFICATION SHEET

FINISHED PRODUCT Format FP04-06

Cold drink paper cups

Code	EPPA/PA-01.096	Prepared by:
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Reason of change:	New SP8 compacto	Approved by:
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PRODUCT	PRODUCT CODE	DESCRIPTION	STORAGE TEMPERATURE
	SP8C--A	Drink paper cup, 210ml	-60°C +40°C
	LIDS / CONTAINERS CONNECTED	SPECIAL CHARACTERISTICS	PRODUCT SUITABLE FOR DIRECT FOOD CONTACT
	/	SP8 COMPACTO	Information available on the Conformity Certificate of the product

RAW MATERIAL	AREA	TYPE	PRINT TYPE	COMPOSITION		PRODUCTION PROCESS
				PAPER	PLASTIC	
	Sidewall	Single PE coated paper	Flexo	92,69100%	7,30900%	Printing, cutting & forming
	Bottom	Single PE coated paper				

GENERAL CHARACTERISTICS		Target	Toler. (+/-)
	Long (mm)		
	Wide (mm)		
	Height (mm)	91,90	0,50
	Overall diameter (mm)	70,10	0,30
	Stacking increment (mm)	4,20	0,20
	Full Capacity (ml)	217,10	10,50
	Unit Weight (gr)	4,400	0,18

PACKAGING	Units / Box	1.000	PRODUCT DISTRIBUTION DRAWING	Bag / Film code	FPESTAN9	
	Units / Row	50		Bag / Film dimmensions	175x850	
	Rows / Box	20		Bag / Film MATERIALESP	Polyethylene LDPE	
	Auxiliaries			Bag / Film Printing	No	
	Box code	CJSP6JTL		Bag Weight empty (gr)	6,900	
	Box Long (mm)	390		Big Bag		
	Box Wide (mm)	258		Big Bag dimmensions		
	Box height (mm)	393		Big Bag MATERIALESP		
	Box Quality	Single Wall		Big Bag Printing	N	
	Box Printing	Huhtamaki without Green Dot		Big Bag Weight empty (gr)		
	Box Weight empty (gr)	386,937		Sleeve label	EAN Code	
				Plastic in Packaging	25,30600%	
	Identification & traceability			Packaging Details		
	Product description and case number in adhesive label. Date & hour production printed on the case			Vertical rows leaned on the bottom of the cup. Case closed with adhesive PP tape		

PALLETIZATION	Pallet dimension (mm)	800x1200	Type of Pallet	EUR Wood	PALLETIZATION DRAWING
	Box / Layer	9	Pallet weight (Kg)	25,000	
	Layer / Pallet	5	Pallet presentation	N:231 PLT EUR 	
	Additional boxes on top				
	Box / Pallet	45			
	Units / Pallet	45.000	Pallet Code	E:PLT MADERA 800x1200	
	Stackable Pallet	N	Pallet Covering	N	

TRANSPORT	BOX		CONDITIONS	PALLET		CONDITIONS
	Net Weight (Kg)	4,400	Cases should be stored undercover, in clean and dry conditions; extremes temperatures should be avoid	Net Weight (Kg)	198,000	Pallets should be stored NOT more than two pallets height
	Gross Weight (kg)	4,924		Gross Weight (kg)	246,580	
	Volume (m3)	0,039		Volume (m3)	2,030	
	Box height (mm)	393		Pallet height (mm)	2.115	

OBSERVATIONS	PROVISIONAL SPECIFICATION
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