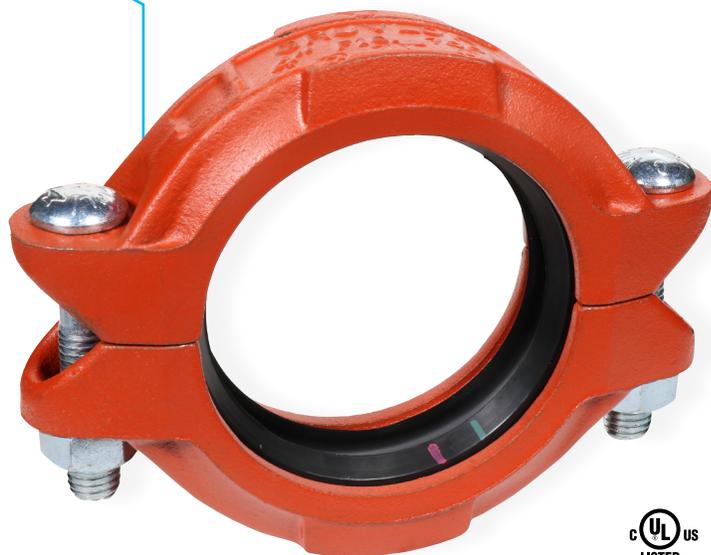


## Flexible Coupling Fig. 7001



The Gruvlok Fig. 7001 Coupling forms a flexible grooved end pipe joint connection with the versatility for a wide range of applications. Services include mechanical and plumbing, process piping, mining and oil field piping, and many others. The coupling design supplies optimum strength for working pressures to 1000 PSI (69 bar) without excessive casting weight.

The flexible design eases pipe and equipment installation while providing the designed-in benefit of reducing pipeline noise and vibration transmission without the addition of special components. To ease coupling handling and assembly and to assure consistent quality, sizes 1" through 14" couplings have two 180° segment housings, 16" have three 120° segment housings, and 18" through 24" sizes have four 90° segment housings, while the 28" O.D. and 30" O.D. couplings have six 60° segment housings. The 28" O.D. and 30" O.D. are weld-ring couplings.

For Listings/Approval Details and Limitations, visit our website at [www.asc-es.com](http://www.asc-es.com) or contact an ASC Engineered Solutions™ Sales Representative.

### Material Specifications

#### Bolts

SAE J429, Grade 5, Zinc Electroplated ISO 898-1, Class 8.8, Zinc Electroplated followed by a Yellow Chromate Dip

#### Heavy Hex Nuts

ASTM A563, Grade A, Zinc Electroplated ISO 898-2, Class 8.8, Zinc Electroplated followed by a Yellow Chromate Dip

#### Hardware Kits

304 Stainless Steel (available in sizes up to ¾")  
Kit includes:

- (2) Bolts per ASTM A193, Grade B8
- (2) Heavy Hex Nuts per ASTM A194, Grade 8 EcoGuard (available in sizes up to ¾")

Kit includes:

- (2) Bolts per SAE J429, Grade 5, with EcoGuard corrosion-resistant zinc flake coating
- (2) Heavy Hex Nuts per ASTM A563, Grade A, EcoGuard corrosion-resistant zinc flake coating

### Material Specifications (continued)

#### Housing

Ductile Iron conforming to ASTM A536, Grade 65-45-12

#### Coatings

- Rust inhibiting paint
- Color: Orange (standard)
- Hot Dipped Zinc Galvanized (optional)

#### Gaskets

Properties as designated in accordance with ASTM D2000

**Grade "EP" EPDM** (Green and Red color code)  
-40°F to 250°F (Service Temperature Range)  
(-40°C to 121°C)

Recommended for water service, diluted acids, alkalis solutions, oil-free air and many other chemical services. NOT FOR USE IN PETROLEUM APPLICATIONS.

For hot water applications the use of Gruvlok Extreme Temperature Lubricant is recommended. NSF-61 Certified for cold and hot water applications up through 12".

**Grade "T" Nitrile** (Orange color code)  
-20°F to 180°F (Service Temperature Range)  
(-29°C to 82°C)

Recommended for petroleum applications. Air with oil vapors and vegetable and mineral oils.

NOT FOR USE IN HOT WATER OR HOT AIR

**Grade "O" Fluoro-Elastomer** (Blue color code)  
Size Range: 1" - 12" (C style only)

20°F to 300°F (Service Temperature Range)  
(-7°C to 149°C)

Recommended for high temperature resistance to oxidizing acids, petroleum oils, hydraulic fluids, halogenated hydrocarbons and lubricants.

**Grade "L" Silicone** (Red color code)  
Size Range: 1" - 12" (C style only)

-40°F to 350°F (Service Temperature Range)  
(-40°C to 177°C)

Recommended for dry, hot air and some high temperature chemical services. Contact an ASC Engineered Solutions Representative for availability.

#### Gasket Type

- C Style (1" - 30")
- Flush Gap (1" - 24")

#### Lubrication

- Standard
- Gruvlok Xtreme (Do Not use with Grade "L")

#### Working Pressure, End Load, Pipe End Separation & Deflection from Center Line

Based on standard wall steel pipe with cut or roll grooves in accordance with Gruvlok specifications. See technical data section for design factors.

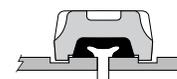


Fig. 7001 with Standard Gap Gasket

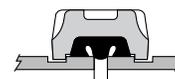
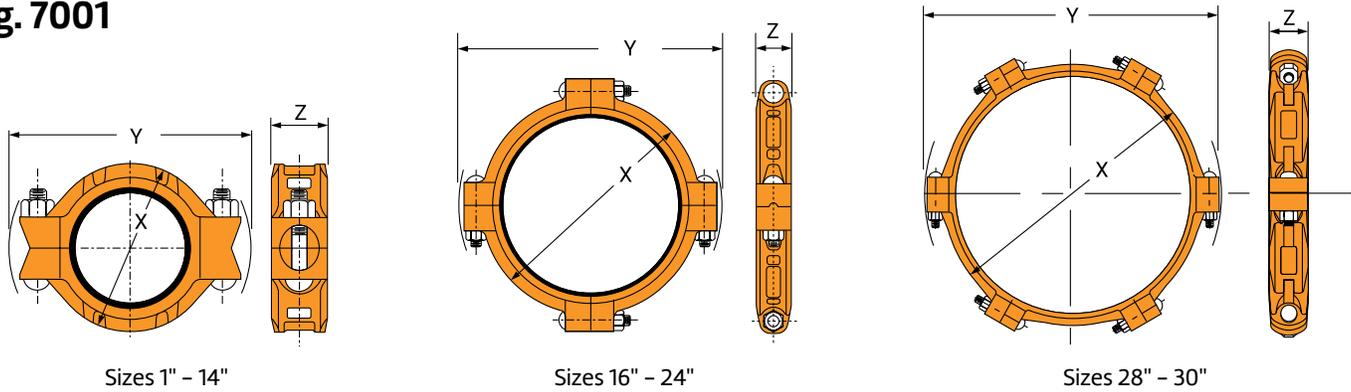


Fig. 7001 with Flush Gap Gasket



PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

## Flexible Coupling Fig. 7001



Nominal Size	O.D.	Max. Working Pressure†	Max. End Load	Nominal Range of Pipe End Separation	Deflection from C <sub>L</sub>		Coupling Dimensions			Bolt Dimensions*		Specified Torque §		Approx. Wt. Ea.
					Angular	Linear	X	Y	Z	Qty.	Size	Min.	Max.	
In./DN(mm)	In./mm	PSI/bar	Lbs./kN	In./mm	Degrees	In./ft-mm/m	In./mm	In./mm	In./mm		In./mm	ft.-Lbs/N-m	ft.-Lbs/N-m	Lbs./kg
1 25	1.315 33.4	1000 68.9	1,358 6.04	0 - 0.13 0 - 3.18	2.73	0.57 47.6	2½ 64	4½ 114	1⅞ 48	2	⅜ x 2¼ M10 x 57	30 40	45 60	1.3 0.6
1¼ 32	1.660 42.2	1000 68.9	2,164 9.63	0 - 0.13 0 - 3.18	2.17	0.45 37.6	2¾ 70	4½ 114	1⅞ 48	2	⅜ x 2¼ M10 x 57	30 40	45 60	1.4 0.6
1½ 40	1.900 48.3	1000 68.9	2,835 12.61	0 - 0.13 0 - 3.18	1.90	0.40 33.0	3 76	4⅞ 117	1⅞ 48	2	⅜ x 2¼ M10 x 57	30 40	45 60	1.5 0.7
2 50	2.375 60.3	1000 68.9	4,430 19.71	0 - 0.13 0 - 3.18	1.50	0.31 26.2	3⅝ 92	6⅞ 156	1⅞ 48	2	½ x 3 M12 x 76	80 110	100 150	3.1 1.4
2½ 65	2.875 73.0	1000 68.9	6,492 28.88	0 - 0.13 0 - 3.18	1.23	0.26 21.8	4¼ 108	6½ 165	1⅞ 48	2	½ x 3 M12 x 76	80 110	100 150	3.7 1.7
3 O.D. 76.1	2.996 76.1	1000 68.9	7,050 31.36	0 - 0.13 0 - 3.18	1.20	0.25 20.8	4¼ 108	6¾ 171	1⅞ 48	2	½ x 3 M12 x 76	80 110	100 150	4.3 2.0
3 80	3.500 88.9	1000 68.9	9,621 42.80	0 - 0.13 0 - 3.18	1.03	0.21 17.8	4⅞ 124	7⅞ 181	1⅞ 48	2	½ x 3 M12 x 76	80 110	100 150	4.3 2.0
3½ 90	4.000 101.6	1000 68.9	12,566 55.90	0 - 0.13 0 - 3.18	0.90	0.19 15.6	5¼ 133	8¼ 210	1⅞ 48	2	⅝ x 3½ M16 x 89	100 135	130 175	5.1 2.3
4 100	4.500 114.3	1000 68.9	15,904 70.75	0 - 0.25 0 - 6.35	1.60	0.33 27.7	6¼ 159	8¾ 222	2 51	2	⅝ x 3½ M16 x 89	100 135	130 175	6.8 3.1
5 125	5.563 141.3	1000 68.9	24,306 108.12	0 - 0.25 0 - 6.35	1.29	0.27 22.4	7¼ 184	11¼ 286	2 51	2	¾ x 4½ M20 x 110	130 175	180 245	9.6 4.4
6½ O.D. 165.1	6.500 165.1	1000 68.9	33,183 147.61	0 - 0.25 0 - 6.35	1.11	0.23 19.2	8¼ 210	11¾ 298	2 51	2	¾ x 4½ M20 x 110	130 175	180 245	11.8 5.4

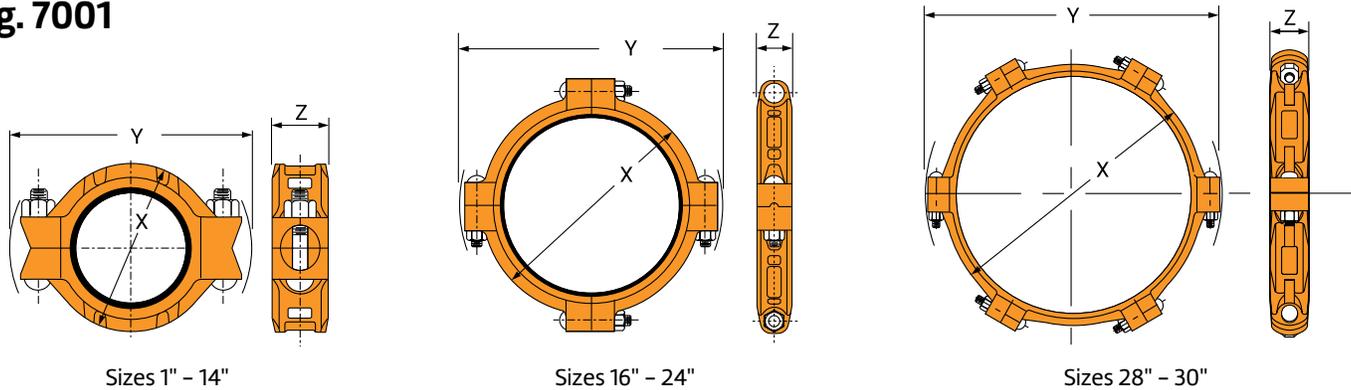
**Notes:**  
 Range of Pipe End Separation and Angular Deflection values are for roll grooved pipe and may be doubled for cut groove pipe. See the Technical Data Section of the Gruvlok Catalog.  
 For Misalignment, Deflection and Curve Layout Calculations, refer to the Technical Data Section of the Gruvlok Catalog.  
 † Maximum Working Pressure Rating is for schedule 40 steel pipe. For light wall, stainless steel, aluminum and ISO pipe pressure ratings, please refer to the technical data section.  
 For additional details see "Coupling Data Chart Notes" in the Introduction Section of the Gruvlok Catalog.  
 \* Available in ANSI or metric bolt sizes only as indicated.  
 § - For additional Bolt Torque information, see the Technical Data Section of the Gruvlok Catalog.  
 See Installation & Assembly directions on page 4.  
 Not for use in copper systems.



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## Flexible Coupling Fig. 7001



Nominal Size	O.D.	Max. Working Pressure†	Max. End Load	Nominal Range of Pipe End Separation	Deflection from C <sub>L</sub>		Coupling Dimensions			Bolt Dimensions*		Specified Torque §		Approx. Wt. Ea.
					Angular	Linear	X	Y	Z	Qty.	Size	Min.	Max.	
In./DN(mm)	In./mm	PSI/bar	Lbs./kN	In./mm	Degrees	In./ft-mm/m	In./mm	In./mm	In./mm		In./mm	ft.-Lbs./N-m	ft.-Lbs./N-m	Lbs./kg
6 150	6.625 168.3	1000 68.9	34,472 153.34	0 - 0.25 0 - 6.35	1.09	0.23 18.8	8 5/8 219	11 3/4 298	2 51	2	3/4 x 4 1/2 M20 x 110	130 175	180 245	11.8 5.4
8 200	8.625 219.1	800 55.2	46,741 207.91	0 - 0.25 0 - 6.35	0.82	0.17 14.5	11 279	14 3/8 365	2 3/8 60	2	7/8 x 5 1/2 M22 x 140	180 245	220 300	21.7 9.8
10 250	10.750 273.0	800 55.2	72,610 322.99	0 - 0.25 0 - 6.35	0.67	0.14 11.6	13 1/8 333	16 5/8 422	2 5/8 67	2	7/8 x 5 1/2 M22 x 140	180 245	220 300	27.0 12.2
12 300	12.750 323.9	800 55.2	102,141 454.35	0 - 0.25 0 - 6.35	0.56	0.12 9.7	15 1/2 394	18 5/8 473	2 5/8 67	2	7/8 x 6 M22 x 150	180 245	220 300	35.0 15.9
14 350	14.000 355.6	300 20.7	46,181 205.43	0 - 0.25 0 - 6.35	0.51	0.11 8.9	16 1/8 410	20 1/2 521	3 76	2	7/8 x 5 1/2 M22 x 140	180 245	220 300	37.0 16.8
16 400	16.000 406.4	300 20.7	60,319 268.31	0 - 0.25 0 - 6.35	0.44	0.09 7.9	18 1/8 460	22 7/8 581	3 76	4	1 x 4 *	200 -	250 -	50.0 22.7
18 450	18.000 457.2	300 20.7	76,341 339.58	0 - 0.25 0 - 6.35	0.40	0.08 6.9	21 1/8 537	25 3/8 645	3 1/8 79	4	1 x 4 *	200 -	250 -	72.0 32.7
20 500	20.000 508.0	300 20.7	94,248 419.23	0 - 0.25 0 - 6.35	0.36	0.08 6.3	23 584	28 1/4 718	3 3/8 79	4	1 1/8 x 4 1/2 *	225 -	275 -	82.0 37.2
24 600	24.000 609.6	300 20.7	135,717 603.70	0 - 0.25 0 - 6.35	0.29	0.06 5.2	27 686	32 3/8 822	3 1/8 79	4	1 1/8 x 4 1/2 *	225 -	275 -	90.0 40.8
28" I.D. 733.4	28.875 733.4	150 10.3	98,226 436.93	0 - 0.25 0 - 6.35	0.24	0.05 4.3	33 1/2 851	35 1/2 902	3 1/8 79	6	1 x 5 1/2 *	200 -	250 -	105.0 47.6
30" I.D. 787.4	31.00 787.4	150 10.3	113,215 503.61	0 - 0.25 0 - 6.35	0.22	0.05 4.0	33 3/4 857	38 1/4 972	3 3/8 92	6	1 x 5 1/2 *	200 -	250 -	137.0 62.1

**Notes:**  
 Range of Pipe End Separation and Angular Deflection values are for roll grooved pipe and may be doubled for cut groove pipe. See the Technical Data Section of the Gruvlok Catalog.  
 For Misalignment, Deflection and Curve Layout Calculations, refer to the Technical Data Section of the Gruvlok Catalog.  
 † Maximum Working Pressure Rating is for schedule 40 steel pipe. For light wall, stainless steel, aluminum and ISO pipe pressure ratings, please refer to the technical data section.  
 For additional details see "Coupling Data Chart Notes" in the Introduction Section of the Gruvlok Catalog.  
 \* Available in ANSI or metric bolt sizes only as indicated.  
 § - For additional Bolt Torque information, see the Technical Data Section of the Gruvlok Catalog.  
 See Installation & Assembly directions on next page.  
 Not for use in copper systems.



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## Fig. 7001 Flexible Coupling

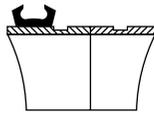
### 1 Check & Lubricate Gasket

Check gasket to be sure it is compatible for the intended service. Apply a thin coating of Gruvlok® lubricant to the exterior surface and sealing lips of the gasket. Be careful that foreign particles do not adhere to lubricated surfaces.

### 2 Gasket Installation

Slip the gasket over the pipe end making sure the gasket lip does not overhang the pipe end.

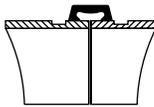
On couplings 10" and larger it may be easier to turn the gasket inside out then lubricate and slide the gasket over the pipe end as shown.



### 3 Alignment

After aligning the two pipe ends, pull the gasket into position centering it between the grooves on each pipe. Gasket should not extend into the groove on either pipe.

On couplings 10" and larger, flip or roll the gasket into centered position.



### 4 Housings

Place the coupling housing halves over the gasket making sure the housing keys engage the grooves. Insert bolts and turn nuts finger tight.

### 5 Tighten Nuts

Tighten the nuts alternately and equally to the specified bolt torque. The housing bolt pads must make metal-to-metal contact.

**Caution:** Uneven tightening may cause the gasket to pinch.



### 6 Assembly is Complete

Visually inspect the pipe joint to assure the coupling keys are fully engaged in the pipe grooves and the bolt pads are in firm even metal-to-metal contact on both sides of the coupling.



**Note:** The housings for sizes 16" and larger are cast in four or more segments.

**To Install:** Loosely pre-assemble the segments into two "Housing Halves" making sure that the alignment tang(s) and slot(s) on the bolt pad(s) are properly mated. Install the "Housing Halves" as shown in steps 4 & 5. The coupling is properly installed when all bolt pads are firmly together - Metal-to-Metal.

**Caution:** Proper torquing of coupling bolts is required to obtain specified performance. Over torquing the bolts may result in damage to the bolt and/or casting which could result in pipe joint separation. Under torquing the bolts may result in lower pressure retention capabilities, lower bend load capabilities, joint leakage and pipe joint separation. Pipe joint separation may result in significant property damage and serious injury.



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