Additional Warranty Exclusions and Limitations for Pool/Spa Use

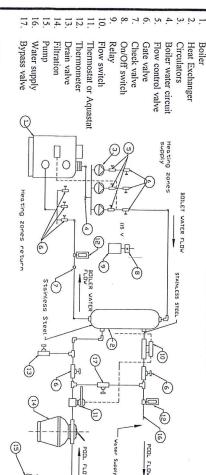
 IBC does not warrant heat exchangers exposed to corrosive water/elements harmful to the structural integrity and durability of the product.
 (Please refer to recommended chemical levels for Stainless Steel models in Table 1)

Chloride	Copper	Bromine	Total Dissolved Solids	A lk a linity	Calcium Hardness	PH	Free Chlorine	Chemical	
I acc than I AO nnm	0 ppm	2.0 - 4.0 ppm	Less than 1,000 ppm	100 - 150 ppm	200 - 400 ppm	7.2 to 7.8	1.0 - 3.0 ppm	Levels	

Table 1. Recommended Chemical Levels for Stainless Steel Models

- 2. Stainless Steel heat exchangers cannot be used with seawater or salt water. (Not applicable for Titanium heat exchangers.)
- The warranty is void and shall not apply if units fail due to faulty installation and operation of chlorinator.
- Chlorinators must feed downstream of the heat exchanger and have an anti-siphoning device to prevent chemical back up in the heat exchanger when the pump is shut off.
- 5. When adjusting chlorinator feeder, or when shock-chlorinating the pool, isolate the heat exchanger (by closing isolation valves and opening the bypass line) until the chlorine level in the pool returns to the proper level.
- 6. When filing a warranty claim, IBC reserves the right to request a water sample analysis from an independent laboratory. If the claim is deemed valid, IBC will reimburse the purchaser for the cost of the analysis.

Sample Installation Diagram



NOTE:

- Damage to the heat exchanger due to improper water chemistry is not covered under the warranty
- Chlorine feeder must be installed after (downstream of) the heat exchanger and be installed with an anti-siphoning valve to prevent chlorine from backing up into the heat exchanger.
- This is only a conceptual drawing. A qualified installer must determine whether this system setup will work in each application. Installer must also ensure compliance with code requirements



IBC TECHNOLOGIES LIMITED WARRANTY INFORMATION

IBC warranty obligations are limited to the terms set forth below

IBC warrants to the original purchaser that this product will be free of manufacturing defects in material and workmanship for a period of one (1) year from the original purchase date, or eighteen (18) months from IBC's original invoice, whichever expires first. The original purchase date as used herein shall mean the date stated in the vendor's original invoice.

IBC will, at its option, repair or replace this product without charge if it is found to be defective during the limited warranty period specified above. If IBC chooses, at its discretion, to replace any product for which there is a valid warranty claim, IBC shall replace the product with the same model or, if such model is not available, with a model which is, in IBC's reasonable judgment, the nearest compatible model available at the time of replacement. Note that each purchaser is limited to one (1) product replacement during the warranty period of the original claim.

NOT UNDER COVERAGE BY THIS WARRANTY

This limited warranty covers defects encountered in normal use of the product while operating according to the specifications set forth by IBC. The warranty is void and shall not apply to the following, including, but not limited to:

- The failure or malfunction results from improper or negligent operation, abuse, misuse or maintenance or unauthorized alteration.
- Malfunctions resulting from, or repairs necessitated by, uses of the product for purposes other than that for which it was designed, or resulting from flood, fire, wind, lightning, freezing, or any other natural disaster, an act of God, an act of destruction, theft, or accident.
- Damages to the product that occur during shipment.
- Damages caused by improper or faulty installation.
- Products exposed to corrosive elements harmful to the structural integrity and durability of the product.
- 6. Products installed outside of Canada and the United States.

IBC shall not be liable for any direct, special, incidental, or consequential damages caused by the use, misuse, or inability to use this product. IBC is under no legal obligations to rectify, including but not limited to, lost profits, downtime, goodwill, damages to or replacement of equipment and property. Purchaser assumes all risk and liability for loss, damage or injury to purchaser and purchaser's property and to others and their property arising out of the use, misuse or inability to use this product.

This limited warranty shall not extend to anyone other than the original purchaser of the product.

MAKING A WARRANTY CLAIM

To file a claim under this warranty, the purchaser must do the following during the warranty period: Before returning the product to IBC for warranty service, the purchaser must complete the Warranty Claims Form (attached) and fax it to IBC. Upon preliminary assessment of the claim, IBC will send the purchaser a Request for Inspection Form, along with an Inspection Tag and a Return Goods Authorization (RGA) number. The Inspection Tag and RGA number must be clearly displayed and attached to the product on its return to IBC before it can be processed. Proper packing of the product in the original container, or equivalent, is the responsibility of the purchaser. This warranty does not cover expenses or labour for disassembly, removal, shipment, reassembly or reinstallation; the purchaser will be responsible for such costs.

IBC RESERVES THE RIGHT TO CHANGE SPECIFICATIONS OR DISCONTINUE MODELS WITHOUT NOTICE.



For Office Use	
Date Claim Received:	
RGA#:	

WARRANTY CLAIMS FORM

original purchase date, or purchase date as used he	or eighteen (18) me erein shall mean the e specifications se	onths from IBC's one date stated in the tforth by IBC duri	orkmanship for a period of one (1) original invoice, whichever expires evendor's original invoice. Should ng the warranty period, IBC will a	first. The original the product fail to						
If you wish to make a war To make multiple claims		-	orm. Incomplete forms will not be dividual unit.	processed.						
Name:										
Company:										
Address:										
Telephone: Fax:										
Product Information:										
Model Name: Comments:										
Serial Number:			_ (indicate source/symptoms of	(indicate source/symptoms of defect)						
Purchased From:			-							
Vendor Invoice #:			_							
Vendor Invoice Date:	Vendor Invoice Date:									
IBC's Quotation #:(if applicable)										
Product Operating Cor	nditions:		For pool/spa use, please conthe following table:	nplete						
	Tube Side	Shell Side	Chemical	Levels						
Temperature In			Free Chlorine							
			рН							
Temperature Out			Calcium Hardness							
			Alkalinity							
Flow			Total Dissolved Solids							
☐ kg/s ☐ USGPM			Bromine							
Operating Fluids			Copper Chloride							

Thank you for your assistance. Please fax this form back to IBC. You will be contacted once the information has been reviewed.

> **IBC's FAX NUMBER** (920) 783-8339

Other (specify)