



MISSION
RUBBER COMPANY

Mission Rubber Company LLC

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**Unshielded flexible
sewer couplings that
connect similar and
dissimilar pipe materials
and sizes**

MEETS:
ASTM C 425
ASTM C 1173
ASTM A240/A240M
CSA B602
UPC 4224



Flex-Seal® Sewer Coupling - Submittal MR06 Series

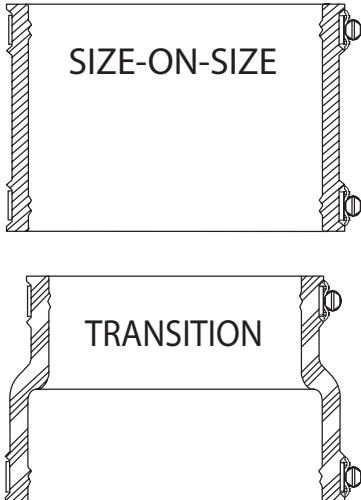
Performance Couplings for Similar and Dissimilar Pipe Sizes and Materials

PROJECT _____

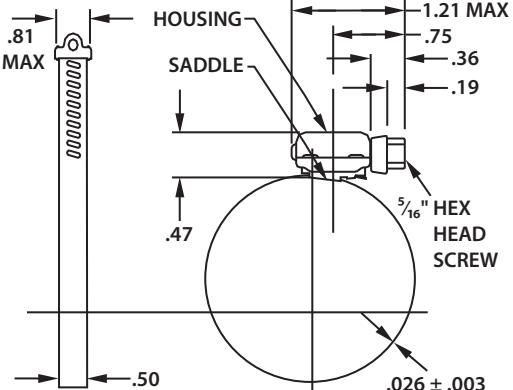
ENGINEER _____

CONTRACTOR _____

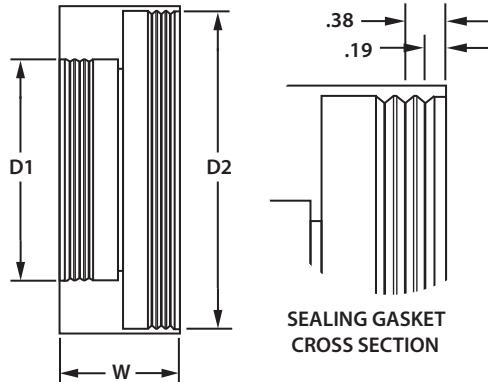
Worm Drive Clamp 300 series ASTM stainless steel
Gasket This gasket is fabricated from a compound with high-quality elastomeric properties to meet physical testing.



WORM DRIVE CLAMP DETAILS



SEALING GASKET DETAILS



MISSION REFERENCE MR06 SERIES	SEALING GASKET DIMENSIONS		
	D1	D2	W
MR06 43	3.50	6.00	4.00
MR06 44	4.50	6.00	4.00
MR06 64	4.50	8.12	6.00
MR06 66	6.62	8.12	6.00
MR06 86	6.62	10.50	6.00
MR06 88	8.40	10.50	6.00
MR06 1008	8.75	13.20	6.00
MR06 1010	10.85	13.20	6.00
MR06 1210	10.85	15.80	6.00
MR06 1212	12.90	15.80	6.00
MR06 1515	15.40	19.90	10.00
MR06 1818	18.80	22.60	10.00
MR06 2121	22.10	26.60	10.00
MR06 2424	25.10	30.60	10.00
MR06 2727	28.10	34.10	10.00

TEST	GASKET PHYSICAL TESTS (ASTM C 425)	ASTM C 425
Tensile Strength	1000 PSI minimum	D412
Elongation	250% minimum	D412
Durometer (Shore A)	55 minimum 70 maximum	D2240
Accelerated Aging	85% of original tensile strength 85% of original elongation All determined after oven aging at 70°C for 7 days	D573
Compression Set	20% maximum of original deflection	D395
Ozone Cracking	No visible cracking at 2X magnification of the gasket after 24 hours exposure in 0.5 PPHM ozone concentrations at 40°C. Testing and inspection to be on gasket which is loop-mounted to give approximately 20% elongation of outer surface.	D1149
Water Absorption	5% maximum by weight after 7 days at 70°F	D471

Used to Join - MR06 Series couplings are used to join concrete to cast iron or plastic.

Mission's Flex-Seal® Unshielded Coupling is a flexible sewer coupling designed to connect similar and dissimilar pipe materials and sizes. Coupling consists of two (2) 300 series stainless steel worm drive clamps over a molded one-piece elastomeric sealing gasket. MR06 Series couplings are available in sizes 4" to 27".

Leak-Proof Seal - Stainless steel clamps provide a positive seal when properly tightened to 60 in/lbs. of torque. Axially slotted clamps enable bands to tighten independently to accommodate variances in the outside diameters of the pipe to be joined, ensuring a water-tight, leak-proof and root-proof seal. Sealing "O" Rings are installed under each sealing clamp to prevent pipe slippage and create a more positive seal.

Corrosion Resistant - Use of 300 series stainless steel components are highly effective in a variety of environments; such as marine applications, poorly aerated or moist soils, contaminated ground conditions (particularly industrial fill sites) and where the ground water contains chloride, sulfates or bicarbonates.

Withstands Tension and Compression - Synthetic rubbers permit a substantial degree of distortion without change in basic physical resistance, unlike other manufacturers' thermoplastic coupling materials. Molded synthetic rubber gasket is strong, durable and resilient to ultraviolet rays, ozone, fungus growth, natural erosive properties and normal sewer gases. More pliable and easier to install in cold weather applications than an elastomeric PVC gasket.

Pre-Set Calibration - All Flex-Seal® Unshielded Couplings are designed to be installed with a pre-set torque wrench calibrated to 60 in/lbs. maximum to accommodate the 300 series stainless steel $\frac{5}{16}$ " hex head screw.