SAFETY DATA SHEET

1. Identification

Product identifier **Oatey No. 5 Paste Flux**

Other means of identification

SDS number 1610E

Synonyms Part Numbers: No 5-30011, 30013, 30014, 30038, 30041, 48307, 48420, 48421, 48422, 48423, 53017, 53060, 53200, Hot Weather - 30062

Recommended use Joining Copper Pipes. Joining Copper Tubing.

Recommended restrictions None known.

	Manufacturer	**Distributor**
Company Name	Oatey Co.	Oatey Canada Supply Chain Services Co.
Address	4700 West 160th St. Cleveland, OH 44135	145 Walker Drive Brampton, ON L6T 5P5, Canada

Telephone 216-267-7100

E-mail info@oatey.com

Transport Emergency Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

Emergency First Aid 1-877-740-5015

Contact person MSDS Coordinator

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 1B
Serious eye damage/eye irritation	Category 1

Environmental hazards Not classified.

Label elements

Signal word Danger

Hazard statement Causes severe skin burns and eye damage.

Precautionary statement

Prevention Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dusts or mists.

Response IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Petrolatum	8009-03-8	60-100

Zinc chloride	7646-85-7	10-30
Water	7732-18-5	3-7
Ammonium chloride	12125-02-9	1-5

All concentrations are in percent by weight (kg) unless ingredient is a gas. Gas concentrations are in percent by volume (l).

4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention immediately.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Call a physician or poison control center immediately. Remove contact lenses, if present and easy to do.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Do not breathe vapor.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Dike far ahead of spill for later disposal.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m3	Inhalable fraction.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	TWA	5 mg/m3	Inhalable fraction.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Petrolatum (CAS 8009-03-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	TWA	1 mg/m3	Fume.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Paste.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range 638 °F (336.67 °C)

Flash point 540.0 °F (282.2 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density > 1

Relative density 1.1

Solubility(ies)

Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	20000 - 40000 cP

Other information

Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC (Weight %)	29 g/l 3% by weight

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
Ammonium chloride (CAS 12125-02-9)		
Acute		
Oral		
LD50	Rat	1650 mg/kg
Zinc chloride (CAS 7646-85-7)		
Acute		
Oral		
LD50	Mouse	350 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

Ammonium chloride (CAS 12125-02-9)	Irritant
Zinc chloride (CAS 7646-85-7)	Irritant

Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity None known.

ACGIH Carcinogens

Petrolatum (CAS 8009-03-8)	A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

MINERAL OIL, EXCLUDING METAL WORKING FLUIDS, PURE, HIGHLY AND SEVERELY REFINED, INHALABLE FRACTION (CAS 8009-03-8)	Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Petrolatum (CAS 8009-03-8)	3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Zinc chloride (CAS 7646-85-7)			
Aquatic			
Crustacea	EC50	American or virginia oyster (Crassostrea virginica)	0.1511 - 0.2782 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.101 - 0.197 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other Information

Issue date 10-December-2015

Revision date -

Version # 01

Disclaimer

Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.