

INSTALLATION INSTRUCTIONS

BAND-SEAL® SPECIALTY Couplings



For joining similar and dissimilar pipe sizes and pipe materials.

SC

SHIELDED TRANSITION COUPLING



Ends of cut pipe must be smooth and square.



Place Neoprene® gasket on cast iron (or other pipe material depending on application) pipe or fitting. Place stainless steel shield assembly over the end of other pipe.



Butt ends of pipe or fitting together inside the gasket until both are firmly seated against the center stop of gasket. Center the stainless steel shield assembly over the gasket.

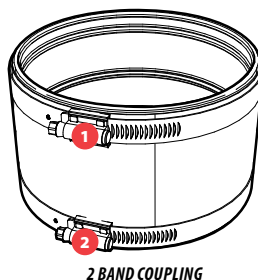


Tightening Guidelines: (see 2 Band and 4 Band below)

TIGHTENING GUIDELINES:

2 Band Coupling:

1. Take the slack out of each clamp by hand tightening **1** and **2**.
2. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in step 1.

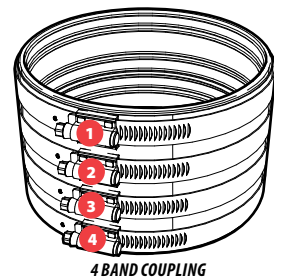


2 BAND COUPLING

TIGHTENING GUIDELINES:

4 Band Coupling:

1. Take the slack out of each clamp by hand tightening inner bands **2** and **3**.
2. Take the slack out of each clamp by hand tightening outer bands **1** and **4**.
3. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in steps 1. and 2. above.



4 BAND COUPLING



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