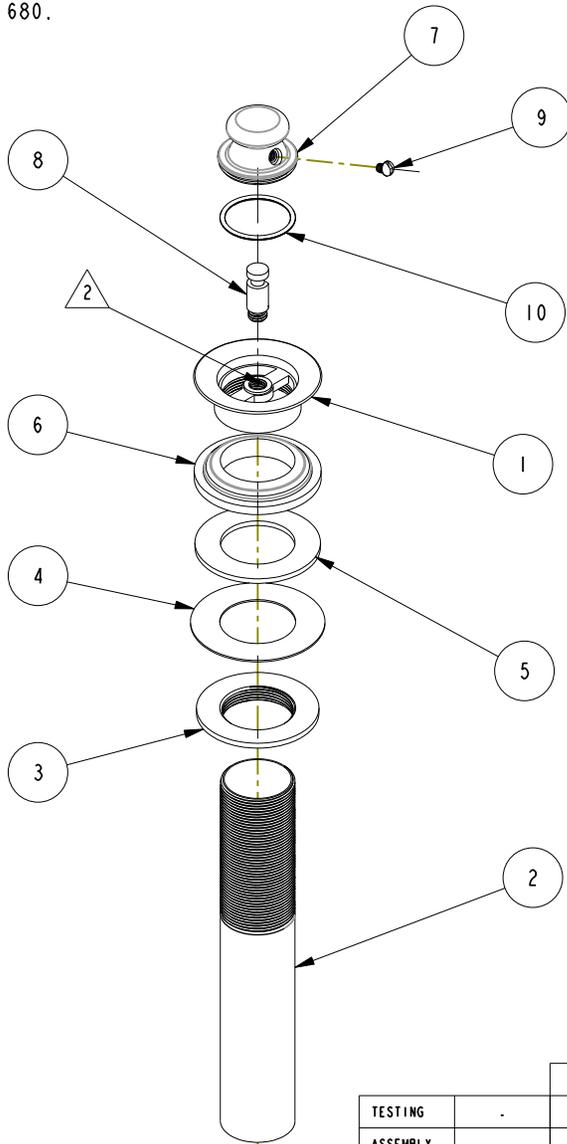


NOTES:

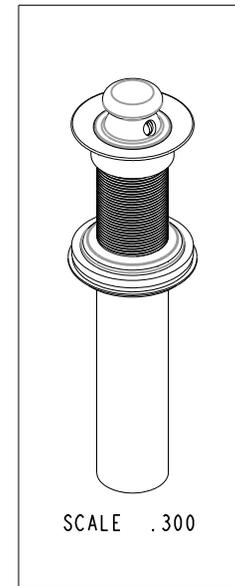
(N1) 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY LOCTITE 680.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	50333	FLANGE (320)	PART	1
2	50460	TAILPIECE FOR DRAIN ASSY	PART	1
3	10209	MNT'G NUT - DRAIN FL	PART	1
4	50029	WSHR, 1.34 ID X 2.25 OD X .05 THK.	PART	1
5	91196	WASHER - 1-1/4 ID X .094 THK	PART	1
6	91197	WASHER - 1-1/4 MOLDED	PART	1
7	50332	STOPPER (320)	PART	1
8	50334	POST (320)	PART	1
9	92072	SCRW, 8-32 X .219 SLT RND w/ Ø .250 HD PART	PART	1
10	91195	O-RING, 2 X 28MM ID, EPDM, 65-75 DURO	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-430011	10/19/21	N.S.
-	A	EO-0646	01/30/06	-

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

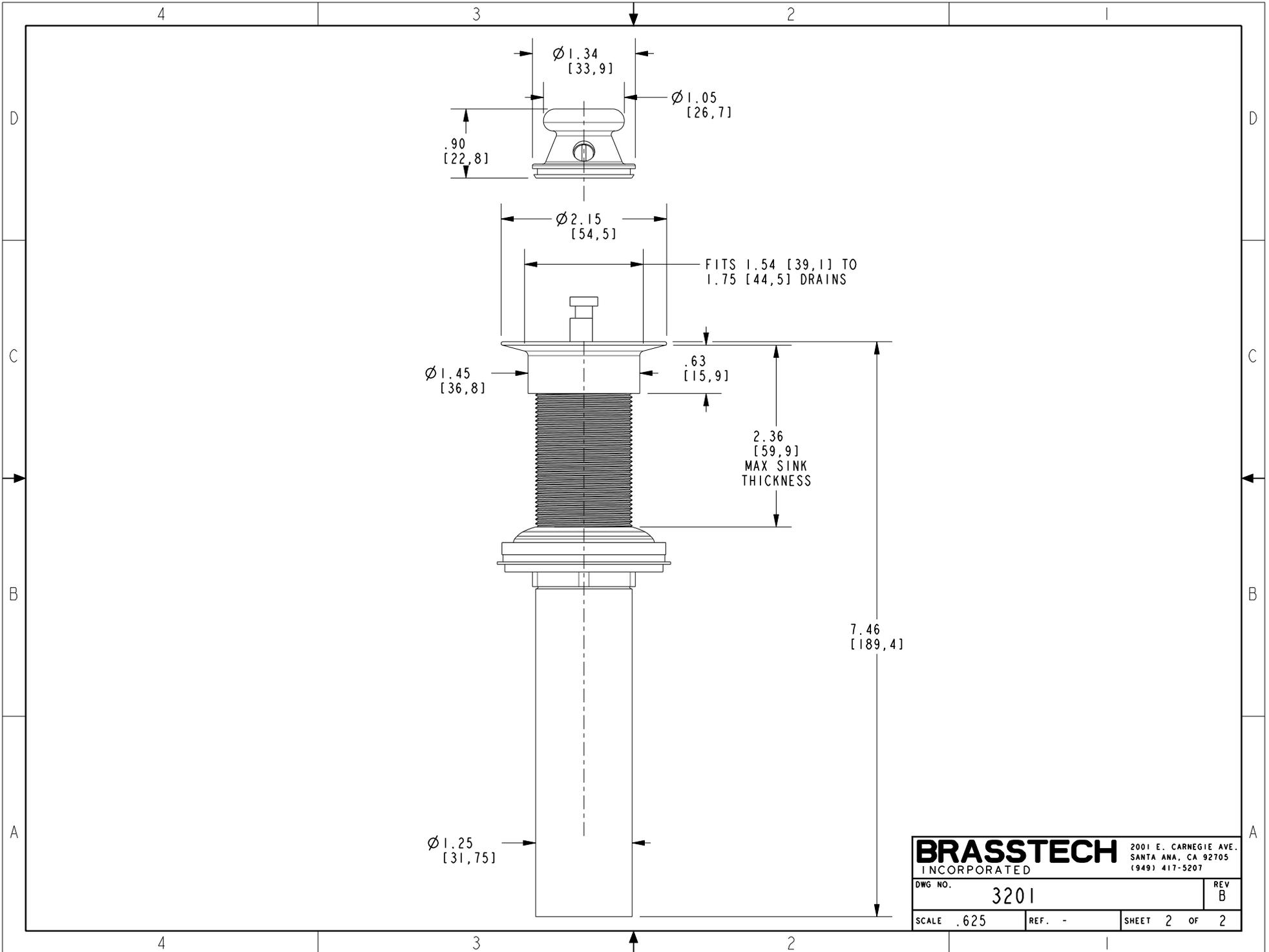
UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5] ±1°
	.XX ±.06 [1.5]
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL	
DRAWN	HMS 10/19/21
CHECKED	N. SANTOS 10/19/21
APPROVED	N. SANTOS 10/19/21

BRASSTECH 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
INCORPORATED

DRAIN - LIFT & TURN NO OVERFLOW

DWG NO. **3201** REV B

SCALE .313 REF. - SHEET 1 OF 2



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INCORPORATED		SANTA ANA, CA 92705
		(949) 417-5207
DWG NO.	3201	REV B
SCALE .625	REF. -	SHEET 2 OF 2