





## **ProPress 316**

Viega ProPress 316 is engineered for commercial and industrial environments, such as breweries and other facilities. With applications ranging from industrial gases to caustic chemicals, Viega ProPress 316 is a complete solution, with pipe, valves and fittings. Viega ProPress fittings offer Smart Connect, a technology that provides installers added confidence in their ability to ensure secure connections.

#### **FEATURES AND BENEFITS**

- More than 200 different engineered fitting configurations for stainless 316
- Available in sizes 1/2" to 4"
- · Approved for more than 450 different applications

#### **CODES AND STANDARDS**

- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- ASME B31.3: Process Piping
- ASME B31.9: Building Services Piping
- ASTM A312: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes
- ASTM A403: Standard Specification for Wrought Austenitic Stainless Steel Pipe Fittings
- ASTM A554: Standard Specification for Welded Stainless Steel Mechanical Tubing
- · IACS UR P2: Rules for piping design, construction and testing
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics, and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- National Standard Plumbing Code (NSPC)
- · NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies

### LISTINGS AND CERTIFICATIONS

- ABS: American Bureau of Shipping Type Approval
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- Canadian Registration Number (CRN): 13492.5 A/B/C
- IAPMO file 3965 (ProPress 316)
- ICC-ES PMG Product Certificate PMG-1125 (ProPress 316)
- LR: Lloyd's Register Type Approval
- NSF/ANSI/CAN 61: (for fittings only)
- NSF/ANSI 372: (for fittings only)
- ANSI/UL852: Standard for Metallic Sprinkler Pipe for Fire Protection Services
- United States Coast Guard Acceptance Letter 2019-3650

#### **ZERO LEAD**

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (≤0.25% maximum weighted average lead content) and NSF/ANSI/CAN 61.

#### NOTE

A green dot on a Viega ProPress 316 fitting indicates Smart Connect technology with an EPDM sealing element.



## Viega ProPress adapter flange Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

#### Components

EPDM sealing element

## Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4059XL

Р	BP	BPd	Wt [lb]	Quantity	Part No	DG
21/2	4	51/2	9.014	1	81065	9
3	4	6	10.425	1	81070	9
4	8	71/2	14.150	1	81075	9

BP = bolt pattern

BPd = bolt pattern diameter

## Caps



## Viega ProPress cap

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

## Components

EPDM sealing element

Model 4056

Р	Wt [lb]	Quantity	Part No	DG
1/2	0.040	10	80355	9
3/4	0.077	10	80360	9
1	0.108	5	80365	9
1¼	0.152	1	80370	9
1½	0.258	1	80375	9
2	0.361	1	80380	9



## Viega ProPress cap

**Smart Connect technology** 

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection

#### Components

EPDM sealing element

#### Note

Must be installed with Viega ProPress XL-C rings and V2 actuator.

Model 4056.1XL

Р	Wt [lb]	Quantity	Part No	DG
21/2	0.780	1	80385	9
3	1.025	1	80390	9
4	1.527	1	80395	9

## **Unions**



## Viega ProPress union

Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection
- Ground joint

## Components

EPDM sealing elements

**Model 4060** 

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.319	5	81005	9
3/4	3/4	0.487	5	81010	9
1	1	0.793	5	81015	9
11⁄4	11⁄4	1.014	1	81020	9
1½	1½	1.913	1	81025	9
2	2	3.000	1	81030	9



# Viega ProPress di-electric union Smart Connect technology

- For use with Viega ProPress stainless tubing
- 316 stainless steel
- Press connection, female pipe thread

## Components

EPDM sealing element, EPDM flat gasket

**Model 4067** 

Р	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.793	1	80071*	9
3/4	3/4	1.159	1	80078*	9
1	1	1.049	1	80073*	9
11/4	11/4	1.635	1	80074*	9
1½	1½	1.847	1	80076*	9
2	2	3.196	1	80077*	9

<sup>\* =</sup> Available while supplies last