

PureFlow Press



PureFlow Press

Known for forward-thinking system solutions, Viega offers complete plumbing systems for potable water. By combining the highest-rated PEX tubing on the market (according to industry standards) with the revolutionary Viega ManaBloc and press manifolds, as well as press fittings, the Viega PureFlow System saves time, labor and cost. The first press system for the PEX market, Viega PureFlow Press fittings have factory-attached sleeves that improve consistency and reduce installation errors.

Available in high-performance polymer and Viega Zero Lead bronze, Viega PureFlow Press fittings are ideal for residential and commercial jobs. Viega also offers fittings for easy copper-to-PEX transitions; and system-matched tools and jaws make installation easy and consistent. Viega PureFlow also includes the versatile Viega FostaPEX multilayered tubing designed to be both highly flexible and form stable to retain its shape for plumbing and radiant heating applications.

FEATURES AND BENEFITS

- The original press fitting for PEX tubing
- Factory-assembled fittings with attached stainless steel sleeves reduce installation errors
- Available in sizes from 3/8" to 2"
- The only PEX fittings with Viega Smart Connect technology
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics

- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- IAPMO file 3700 (Potable Water Distribution Manifold)
- IAPMO file 4030 Cross-linked Polyethylene Water Distribution System (PEX)
- IAPMO file 4874 (FostaPEX)
- ICC-ES PMG-1038 (PureFlow)
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI/CAN 61: Drinking Water Systems Components – Health Effects
- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- NSF/ANSI 359: Valves for Cross-linked Polyethylene (PEX) Water Distribution Tubing Systems
- UL/ANSI 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service
- UL/ANSI 263: Fire Tests of Building Construction and Materials
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service under Listings and Certifications
- UL 2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 ($\leq 0.25\%$ maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot on a Viega PureFlow Press polymer fitting indicates Smart Connect technology.


New
Viega ManaBloc port adapter
Zero Lead

- For connecting polybutylene (PB) distribution lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5613.8

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.093	6	50267	2
1/2	1/2	0.087	6	50266	2


New
Viega ManaBloc port adapter
Sweep

- For connecting polybutylene (PB) distribution lines to Viega Manabloc, use when replacing a previous generation ManaBloc (with external divider plate and different port spacing).
- Polymer
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5613.7

PB	Port	Wt [lb]	Quantity	Part No	DG
3/8	1/2	0.041	6	50265	2
1/2	1/2	0.042	6	50264	2


Viega PureFlow Press supply adapter
Smart Connect technology

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Polymer
- Press connection, Viega ManaBloc supply connection

Model V5613.2

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.098	5	49414	2
1	1	0.118	5	49416	2


Viega PureFlow Press supply adapter
Zero Lead

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Bronze
- Press connection, Viega ManaBloc supply connection

Model 2877.8ZL

P	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.214	5	96141	2
1	1	0.236	5	96161	2


Viega PureFlow ManaBloc supply adapter
Zero Lead

- For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
- Equipped with insert stiffener Model V5086
- Brass
- Compression, Viega ManaBloc supply connection

Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2


Viega PureFlow ManaBloc supply adapter
Zero Lead

- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Male pipe thread, Viega ManaBloc supply connection

Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2


Viega PureFlow Crimp supply adapter

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- PolyAlloy
- Crimp connection, Viega ManaBloc supply connection

Model V5213

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.095	5	50141	2
1	1	0.100	5	50151	2


Viega PureFlow Crimp supply adapter
Zero Lead

- For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Crimp connection, Viega ManaBloc supply connection

Model V5034ZL

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.198	5	46414	2
1	1	0.206	5	46416	2


Ferrule

- For Viega ManaBloc compression connections, risers, Valves
- Plastic

Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2


Insert stiffener

- For Viega ManaBloc compression connections, risers
- Stainless steel

Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2


Viega PureFlow ManaBloc supply adapter
Zero Lead

- For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
- Equipped with insert stiffener Model V5086
- Brass
- Compression, Viega ManaBloc supply connection

Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2


Viega PureFlow ManaBloc supply adapter
Zero Lead

- For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
- Brass
- Male pipe thread, Viega ManaBloc supply connection

Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2


Viega ManaBloc supply adapter
Zero Lead

- For connecting polybutylene (PB) supply lines to Viega Manabloc
- Brass
- Polybutylene (PB) connection, Viega ManaBloc connection

Note

Does not include ring for PB connection

Model V5035ZL

PB	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.036	1	50268	2
1	1	0.036	1	50269	2

New