

PureFlow Press



3.1



PureFlow Press

Known for forward-thinking system solutions, Viega offers complete plumbing systems for potable water. By combining the highest-rated PEX tubing on the market (according to industry standards) with the revolutionary Viega ManaBloc and press manifolds, as well as press fittings, the Viega PureFlow System saves time, labor and cost. The first press system for the PEX market, Viega PureFlow Press fittings have factory-attached sleeves that improve consistency and reduce installation errors.

Available in high-performance polymer and Viega Zero Lead bronze, Viega PureFlow Press fittings are ideal for residential and commercial jobs. Viega also offers fittings for easy copper-to-PEX transitions; and system-matched tools and jaws make installation easy and consistent. Viega PureFlow also includes the versatile Viega FostaPEX multilayered tubing designed to be both highly flexible and form stable to retain its shape for plumbing and radiant heating applications.

FEATURES AND BENEFITS

- The original press fitting for PEX tubing
- Factory-assembled fittings with attached stainless steel sleeves reduce installation errors
- Available in sizes from 3/8" to 2"
- The only PEX fittings with Viega Smart Connect technology
- 25-year limited warranty

CODES AND STANDARDS

- CSA B214: Installation Code for Hydronic Heating Systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)

LISTINGS AND CERTIFICATIONS

- ASTM E84: Standard Test Method for Surface Burning Characteristics of Building Materials
- ASTM F2023: Standard Test Method for Evaluating the Oxidative Resistance of Cross-linked Polyethylene PEX Tubing and Systems to Hot Chlorinated Water
- ASTM F3347: Standard Specification for Metal Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F3348: Standard Specification for Plastic Press Insert Fittings with Factory Assembled Stainless Steel Press Sleeve for SDR9 Cross-linked Polyethylene (PEX) Tubing
- ASTM F876: Standard Specification for Cross-linked Polyethylene (PEX) Tubing
- ASTM F877: Standard Specification for Cross-linked Polyethylene (PEX) Water Distribution System
- AWWA C904: Cross-linked Polyethylene (PEX) Pressure Pipe for Water Service
- CAN/ULC S101: Standard Method of Test for Surface Burning Characteristics

- CAN/ULC S102.2: Standard Method of Test for Surface Burning Characteristics of Flooring, Floor Coverings, and Miscellaneous Materials and Assemblies
- CSA B137.5: Standard Specification for PEX Tubing Systems in Pressure Applications
- HUD MR1276: Housing and Urban Development Materials Release
- IAPMO file 3700 (Potable Water Distribution Manifold)
- IAPMO file 4030 Cross-linked Polyethylene Water Distribution System (PEX)
- IAPMO file 4874 (FostaPEX)
- ICC-ES PMG-1038 (PureFlow)
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NSF/ANSI 14: Plastics Piping System Components and Related Materials
- NSF/ANSI/CAN 61: Drinking Water Systems Components – Health Effects
- NSF/ANSI 372: Drinking Water Systems Components – Lead Content
- NSF/ANSI 359: Valves for Cross-linked Polyethylene (PEX) Water Distribution Tubing Systems
- UL/ANSI 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service
- UL/ANSI 263: Fire Tests of Building Construction and Materials
- UL 1821: Thermoplastic Sprinkler Pipe and Fittings for Fire Protection Service under Listings and Certifications
- UL 2846: Fire Test of Plastic Water Distribution Plumbing Pipe for Visible Flame and Smoke Characteristics

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (≤0.25% maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot on a Viega PureFlow Press polymer fitting indicates Smart Connect technology.



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.012	50	53115	2
1/2	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
3/8	white	0.017	25	53116	2
1/2	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
3/8	3 1/2	0.041	10	52500	2
1/2	3 1/2	0.058	10	52520	2



Tubing support Dual ceiling
 - Use with tubing insulator Model V5041.1
 - Steel
Model V5041.0

max d	Wt [lb]	Quantity	Part No	DG
1	0.200	25	45750	2



Tubing insulator
 - Use with tubing support dual ceiling Model V5041.0
 - Plastic
Model V5041.1

for d	Wt [lb]	Quantity	Part No	DG
1/2	0.020	100	45760	2



Bracket Telescoping
 - Suitable for Viega PureFlow Press 90° drop ear elbow Model 2825.5ZL
 - Steel
Model V5041.4

L [in]	Wt [lb]	Quantity	Part No	DG
14.5-24		50	45790	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
1/2	18	0.560	50	51022	2



Viega PureFlow Crimp supply adapter
 - For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - PolyAlloy
 - Crimp connection, Viega ManaBloc supply connection
Model V5213

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.095	5	50141	2
1	1	0.100	5	50151	2



Viega PureFlow Crimp supply adapter Zero Lead
 - For connecting PEX supply lines to Viega ManaBloc and Viega MiniBloc
 - Brass
 - Crimp connection, Viega ManaBloc supply connection
Model V5034ZL

Crimp	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.198	5	46414	2
1	1	0.206	5	46416	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/8	1/4	0.001	100	53000	2
1/4	3/8	0.001	100	53005	2
3/8	1/2	0.001	50	53015	2
1/2	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
1/4	3/8	0.003	100	56100	2
3/8	1/2	0.003	50	56110	2
1/2	5/8	0.005	50	56120	2
3/4	7/8	0.010	50	56140	2



Viega PureFlow ManaBloc supply adapter Zero Lead
 - For connecting CTS-sized supply lines to Viega ManaBloc or Viega MiniBloc
 - Equipped with insert stiffener Model V5086
 - Brass
 - Compression, Viega ManaBloc supply connection
Model V5032ZL

CTS	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.395	5	46346	2



Viega PureFlow ManaBloc supply adapter Zero Lead
 - For connecting FPT supply lines to Viega ManaBloc and Viega MiniBloc
 - Brass
 - Male pipe thread, Viega ManaBloc supply connection
Model V5033ZL

MPT	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.329	5	46646	2
1	1	0.399	5	46656	2



Viega ManaBloc supply adapter Zero Lead
 - For connecting polybutylene (PB) supply lines to Viega Manabloc
 - Brass
 - Polybutylene (PB) connection, Viega ManaBloc connection
Note
 Does not include ring for PB connection
Model V5035ZL

PB	Supply	Wt [lb]	Quantity	Part No	DG
3/4	1	0.036	1	50268	2
1	1	0.036	1	50269	2

New



Closest riser
 - Does not include ballcock nut Model V5089.1
 - Equipped with ferrule Model V5085
 - PEX
Model V5081

CTS	O.D.	L [in]	Wt [lb]	Quantity	Part No	DG
¼	3/8	12	0.031	100	57112	2
¼	3/8	20	0.050	100	57120	2



Lav nut
 - Suitable for lav riser Model V5080
Model V5089

FPT	Wt [lb]	Quantity	Part No	DG
½	0.017	100	33705	2



Ballcock nut
 - Suitable for closet riser Model V5081
 - Plastic
Model V5089.1

FPT	Wt [lb]	Quantity	Part No	DG
¾	0.023	100	53017	2



Ferrule
 - For Viega ManaBloc compression connections, risers, Valves
 - Plastic
Model V5085

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
⅛	¼	0.001	100	53000	2
¼	3/8	0.001	100	53005	2
¾	½	0.001	50	53015	2
½	5/8	0.001	100	53020	2



Insert stiffener
 - For Viega ManaBloc compression connections, risers
 - Stainless steel
Model V5086

CTS	O.D.	Wt [lb]	Quantity	Part No	DG
¼	3/8	0.003	100	56100	2
¾	½	0.003	50	56110	2
½	5/8	0.005	50	56120	2
¾	7/8	0.010	50	56140	2



Escutcheon Single
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088

d	Version	Wt [lb]	Quantity	Part No	DG
¾	white	0.012	50	53115	2
½	white	0.012	50	53120	2



Escutcheon Double
 - Not suitable for Viega FostaPEX
 - Plastic
Model V5088.1

d	Version	Wt [lb]	Quantity	Part No	DG
¾	white	0.017	25	53116	2
½	white	0.016	25	53121	2



Sleeve
 - Not suitable for use with Viega FostaPEX
 - Chrome-plated brass
 - Finishing
Model 2800.5US

d	L [in]	Wt [lb]	Quantity	Part No	DG
¾	3½	0.041	10	52500	2
½	3½	0.058	10	52520	2



Bracket
 - For mounting on 16" center studs
 - Use with bend support snap in Model 2850.3US, tubing clamp stub-out Model V5041.2
 - Steel
 - Mounting holes on 2" centers
Model 2850.4US

d	L [in]	Wt [lb]	Quantity	Part No	DG
½	18	0.560	50	51022	2