





ProPress

Viega ProPress is the trusted copper press joining solution. Since its introduction in 1999, it has reduced overall job costs, saved time, and increased reliability on jobsites across the globe. Viega is the only company with Smart Connect technology, which provides installers added confidence in their ability to ensure secure connections. With system-matched tools, rings and jaws, press connections are made in seconds, making Viega ProPress suitable for virtually any type of project.

FEATURES AND BENEFITS

- Available in sizes 1/2" to 4"
- Customizable with three sealing elements: EPDM, HNBR and FKM
- More than 400 engineered fitting configurations for copper and Zero Lead bronze from ½" to 4"
- Approved for more than 250 different applications

CODES AND STANDARDS

- ASME B16.51: Copper and Copper Alloy Press-Connect Pressure Fittings
- ASME B31: Code for Pressure Piping
- ASME B31.1: Power Piping
- · ASME B31.3: Process Piping
- ASME B31.9: Building Service Piping
- ASTM F3226: Standard Specification for Metallic Press-Connect Fittings
- · CGA P-18: Standard for Bulk Inert Gas Systems
- CSA 6853 01: Low Lead Content Certification Program
- CSA B214: Installation code for hydronic heating systems
- IAPMO: California Plumbing Code (CPC)
- IAPMO: National Standard Plumbing Code (NSPC)
- IAPMO: PS-117: Press Connections
- IAPMO: Uniform Mechanical Code (UMC)
- IAPMO: Uniform Plumbing Code (UPC)
- IAPMO: Uniform Solar, Hydronics and Geothermal Code (USHGC)
- · IACS UR P2: Rules for piping design, construction and testing
- ICC: International Mechanical Code (IMC)
- ICC: International Plumbing Code (IPC)
- ICC: International Residential Code (IRC)
- ICC-ES LC1002: Press-connection Fittings for Potable Water Tube and Radiant Heating Systems
- National Building Code of Canada (NBCC)
- National Plumbing Code of Canada (NPCC)
- NFPA 13: Standard for the Installation of Sprinkler Systems
- NFPA 13D: Standard for the Installation of Sprinkler Systems in One- and Two-Family Dwellings and Manufactured Homes
- NFPA 13R: Standard for the Installation of Sprinkler Systems in Low-Rise Residential Occupancies
- NFPA 55: Compressed Gases and Cryogenic Fluids Code

LISTINGS AND CERTIFICATIONS

- · ABS: American Bureau of Shipping Type Approval
- ASTM B75: Standard Specification for Seamless Copper Tube
- ASTM B88: Standard Specification for Seamless Copper Water Tube
- BV: Bureau Veritas Type Approval
- Canadian Registration Number (CRN): 0A14541.5 A/B/C
- DNV GL: Det Norske Veritas Germanischer Lloyd Type Approval
- FM Class 1920: Pipe Couplings and Fittings for Aboveground Fire Protection Systems
- ICC-ES PMG-1037 (ProPress)
- LR: Lloyd's Register Type Approval
- NSF/ANSI/CAN 61: Drinking Water System Components

 Health Effects
- NSF/ANSI 372: Drinking Water System Components
 Lead Content
- RINA: Registro Italiano Navale
- ANSI/CAN/UL 213: Standard for Rubber Gasketed Fittings for Fire-Protection Service
- United States Coast Guard Acceptance Letter 2019-3650

ZERO LEAD

References to Zero Lead throughout this publication mean products meet the requirements of both NSF/ANSI 372 (≤0.25% maximum weighted average lead content) and NSF/ANSI/CAN 61.

NOTE

A green dot on a Viega ProPress fitting indicates Smart Connect technology with an EPDM sealing element.





Viega ProPress ball valve

Smart Connect technology

- For non-potable application - Bronze/brass
- Press connection
- Full port

Components

EPDM sealing elements

Model 2973

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.595	1	24000	8
3/4	3/4	0.945	1	24005	8
1	1	1.390	1	24010	8
11/4	11/4	2.199	1	24015	8
1½	1½	3.049	1	24020	8
2	2	5.234	1	24025	8



Viega ProPress ball valve

Smart Connect technology

- For non-potable application
- Bronze/brass
- Press connection, female pipe thread
- Full port

Components

EPDM sealing element

Model 2973.1

Р	FPT	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.580	1	24030	8
3/4	3/4	0.910	1	24035	8
1	1	1.430	1	24040	8



Viega ProPress ball valve Smart Connect technology

- For non-potable application
- Bronze/brass
- Press connection, hose connection
- Full port

Components

EPDM sealing element

Note

NH threads (garden hose)

Model 2973.3

Р	Hose	Wt [lb]	Quantity	Part No	DG
1/2	3/4	0.695	1	24090	8
3/4	3/4	0.992	1	24095	8



Viega ProPress check valve

Smart Connect technology

Zero Lead

- For potable water applications

- Bronze
- Press connection
- Inline

Components

EPDM sealing elements

Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.180	1	79035	8
3/4	3/4	0.280	1	79040	8
1	1	0.454	1	79045	8
11⁄4	11/4	0.639	1	79050	8
1½	1½	0.961	1	79055	8
2	2	1.873	1	79060	8



Viega automatic recirculation balancing valve

Zero Lead

- For automatic balancing of hot water recirculation
- Suitable for Viega PureFlow Press tailpiece Model 2893ZL, Viega ProPress tailpiece Model 2957ZL
- Bronze
- Male BSP

Components

Stainless steel ball

Technical Data

Operating pressure 150 psi Operating temperature 180° F

Note

Integrated isolation

Adjustable setpoint

Adjustable bypass Model 2981.3ZL

BSP Thread	Wt [lb]	Quantity	Part No	DG
1 x 1	1.159	1	79901	8





New

Viega MegaPress 304 FKM 3-piece ball valve

Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel valve/304 stainless steel press ends
- Press connection

Components

FKM sealing elements, 304 locking handle

Model 4175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
2½	21/2	12.453	1	86650 ¹	14
3	3	18.624	1	866551	14
4	4	31.187	1	86660 ¹	14

1) Available soon!

Viega MegaPress 316 3-piece ball valve Smart Connect technology

- 316 stainless steel
- Press connections

Components

EPDM sealing elements, 304 locking handle **Model 5175.8**

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	1.717	1	86530	14
3/4	3/4	2.336	1	86535	14
1	1	3.714	1	86540	14
11/4	11⁄4	7.172	1	86545	14
1½	1½	8.265	1	86550	14
2	2	8.772	1	86555	14



New

Viega MegaPress 316 3-piece ball valve Smart Connect technology

- For use with Sch. 5 to Sch. 40 stainless steel pipe
- 316 stainless steel
- Press connections

Components

EPDM sealing elements, 304 locking handle

Model 5175.8XL

P1	P2	Wt [lb]	Quantity	Part No	DG
21/2	21/2	12.761	1	86665 ¹	14
3	3	18.800	1	86670 ¹	14
4	4	31.627	1	86675 ¹	14

1) Available soon!

Check valves



Viega ProPress check valve Smart Connect technology

Zero Lead

- For potable water applications
- Bronze
- Press connection
- Inline

Components

EPDM sealing elements

Model 2974ZL

P1	P2	Wt [lb]	Quantity	Part No	DG
1/2	1/2	0.180	1	79035	8
3/4	3/4	0.280	1	79040	8
1	1	0.454	1	79045	8
11/4	11/4	0.639	1	79050	8
1½	1½	0.961	1	79055	8
2	2	1.873	1	79060	8

Butterfly valves



Viega ProPress butterfly valve

- For non-potable application
- Suitable for Viega ProPress bolt set Model 2873.89
- Ductile iron
- Lug style

Components

Stainless steel disc and stem, EPDM liner

Model 2873.81

d	BP	Wt [lb]	Quantity	Part No	DG
21/2	4	8.283	1	22074	8
3	4	8.887	1	22075	8
4	8	14.656	1	22076	8

BP = bolt pattern