

# **CHECKLIST FOR KEEPING THE HEAT ON**

WARNING: This work must be performed by a qualified service or maintenance technician.

# **GENERAL MAINTENANCE**

- Check equipment for any physical damage that may have occured over the summer. This should include damage to sheet metal, fans and air movers, wiring, gas pipes, vent systems, and equipment supports.
- ☑ Look for cleanliness of heat exchanger and burners.
- Check to make certain the vent system has not been compromised and is in the proper working order.
- Check for obstructions that may be blocking the air inlet or discharge paths of the heat exchanger.

### **GAS SUPPLY**

☑ Check to make sure that gas mains are turned on.

- Check inlet pressure and manifold gas pressure to heating equipment to make sure it is properly set.
- Check gas regulators to be certain regulator vents are not plugged.
- ✓ If propane is being used, check main regulator on tanks for proper pressure settings and check for damage to regulators.
- Check propane tanks for proper size and liquid propane levels.

### **GAS CONTROLS**

- ✓ Inspect all gas connections for good tight fits. This includes pipe connections to the equipment as well as pilot tubing connections at the gas valve and at the pilot burner.
- ✓ Inspect the main burner gas orifices to make sure they are not blocked with spider webs. Check pilot orifice for obstructions if pilot cannot be lit or will not stay lit.
- ✓ After visual and physical inspection of the gas connection, turn on the gas and check for gas leaks using a water/soap solution.

Do not check for gas leaks with an open flame.

- ☑ Check electrical connections to gas valve.
- Check thermocouple, pilots, flame sensors, ignition cables, etc. for cleanliness and tightness of connections.

# **AIR MOVERS**

- ✓ Lubricate motor bearings if they are not the permanently lubricated type.
- ✓ With the power turned off, check to see that the motor shaft turns freely and does not bind. This can be done by rotating the fan or blower wheel by hand.
- Inspect the fan or blower wheel to make sure they are not damaged or binding.
- Check to make certain fan is not loose on motor shaft. If blower units are used, make certain the blower and motor pulleys are secure.
- On blower units, check for proper belt tension and also look for signs of belt wear.
- Check power connections to motor to ensure they are secure and have not vibrated loose over the past heating seasons.

**Note:** Equipment using belt drives should have the belt tension checked on initial start-up. Periodic inspection should be made during the heating season to ensure continued proper operation.

### **CONDENSATE REMOVAL & DISPOS. SYSTEMS**

If the units are gas-fired condensing units, check the following items:

- ☑ Make sure the condensate lines are clear of obstructions and free flowing.
- ☑ Assure the condensate drain line "P" trap has been primed and filled with water.
- Check the condensate overflow switch to make sure it is working properly.
- ✓ If the unit(s) has been provided with a condensate removal pump, check to make sure the pump is working properly and has not been damaged.

# **THERMOSTATS**

- ☑ Check for general cleanliness.
- Check wiring to and from thermostat.
- Check thermostat for proper temperature setting.

# **GAS BURNERS**

- ✓ Inspect the burner for general cleanliness. If the burner requires cleaning, clean with a stiff brush (not a wire brush).
- ✓ Inspect inside of burner tubes as much as possible. During the summer months it is not uncommon to find that spiders or mice have taken up residence inside the burner.
- ☑ Inspect burner for proper location making sure that it is properly aligned and securely fastened.

# **VENT SYSTEMS**

- Check to make certain vent system is clear and free of any obstructions.
- ☑ Be sure all connections are secure and tight.
- ✓ Inspect the entire vent system for signs of corrosion, damage, and all potential issues that could lead to vent products entering the heated space or vent products recirculating into combustion air.
- ☑ Clean vent pipe and clean out cap, if necessary.

- ☑ Make certain vent support system is secure and free of damage.
- Check joints of vent for signs of condensate leakage. Water marks down the outside of the vent pipe may indicate inadequate venting and/or improper vent insulation in unheated spaces. If water marks are observed, double check to make certain the proper vent system has been installed.
- ✓ If units are the power vented (power exhaust) type, check all the wiring connections to the power venter motor, and the vent system safety pressure switch. Also check the pressure switch sensing tube for blockage or damage. With the main gas turned off, cycle the thermostat to check the operation of the power venter, and verify the safety pressure switch is functioning.
- Check the exterior components of the vent system (exterior vent extensions, vent weather caps, combustion air intake weather caps, etc.) to assure they have not been compromised, they are in proper position, and that there are not any blockages at the air intakes or vent discharges of the venting system.

# **START-UP**

**Standing Pilot Systems** - Turn off the power to the unit. Turn on the gas to the unit. Turn the gas valve control knob to the "pilot" position. With the gas valve control knob in the "pilot" position, manually depress the knob and light the pilot. After 30 seconds, release the control knob and assure the pilot remains lit. Next turn the gas valve control knob to the "On" position. Restore power to the unit and cycle the unit via the unit thermostat to assure it operates correctly.

**Intermittent Pilot System** - Turn off the power to the unit. Remove the wire lead from the "main valve" terminal of the gas valve and protect the wire to prevent shorting. Then turn the gas valve control knob to the "On" position. Turn on the gas to the unit and restore power. Cycle the unit via the thermostat and observe if a pilot flame has been established and if so, that it remains on. Next turn the thermostat down and observe if the pilot flame has been extinguished. After checking the electronic ignition pilot system functionality turn off the power to the unit and reconnect the wire lead to the "main valve" terminal of the gas valve. Restore power and again cycle the unit via the thermostat and observe that both pilot and main burner ignition occurs. After checking, reset the thermostat to the desired room temperature.

**Direct-Spark Systems** - Turn off the power and main gas to the unit. Remove the wire lead from the "main valve" terminal of the gas valve and protect the wire to prevent shorting. Then turn the gas valve control knob to the "On" position. Restore power to the unit, but do not restore the main gas. Cycle the unit via the thermostat and observe if the direct-ignition device is energized. (If the unit has a hot surface igniter a yellowish glow will appear in a few seconds. If the unit has a spark ignition type igniter, a sparking sound will be heard, and a blue spark may be observed and the igniter). After proving the igniter function, restore the main gas to the unit and again cycle the unit via the thermostat and observe that both the main burner ignition system is functioning and that main burner ignition occurs. After checking, reset the thermostat to the desired room temperature.

On all units, observe the burner flame to insure that it is burning clean and not wavering, rolling out, lifting or fluctuating. If an abnormal flame is observed, check the equipment installation and service manual or report it to your service technician.

### **RECORD KEEPING**

It is recommended that a record be kept of the date the heating equipment was last checked and serviced. Follow all instructions and cautions in the installation, operation, and service manuals originally provided with the equipment.

Job Name:	
Address:	
City & State:	
Service Company:	
Supply Voltage:	
Fan or Blower RPM:	

#### **INSPECT UNIT FOR DAMAGE**

Sheet Metal	
Fan	
Air Mover	
Gas Pipes	
Vent Systems	
Equipment Supports	

#### **INSPECT UNIT FOR DIRT AND DEBRIS**

Heat Exchanger	
Burner	

#### **INSPECT VENT/INLET AIR SYSTEM**

Combustion air system clear	
Heat exchanger clear	

#### **INSPECT AIR MOVER (POWER OFF)**

Lubricate motor bearings (if required)	
Motor shaft turns freely	
Fan or blower wheel not damaged or binding	
Fan is not loose on motor shaft	
Blower and motor pulleys are secure	
Proper belt tension. Replace worn belts	
Power connections to motor secure	

#### **INSPECT GAS BURNERS (GAS OFF)**

Burner clean. Clean if required	
Inside burner tubes free of insects and debris	
Burner in proper location and correctly aligned	
Burner fastened securely	

#### **INSPECT GAS CONTROLS (GAS OFF)**

Gas supply pipes to equipment damage-free	
Gas connections tight	
Pilot tubing connections tight at the gas valve	
Pilot tubing connections tight pilot burner	
Main burner gas orifices not blocked	
Pilot orifice not blocked	
Electrical connections to gas valve tight	
Thermocouple damage free, clean and tight	
Pilots damage free, clean and tight	
Flame sensors damage free, clean and tight	
Ignition cables damage free, clean and tight	

After inspection of gas controls turn on the gas and check for gas leaks using a water/soap solution. Do not check for leaks with an open flame.

All gas lines and connections are leak free

Date:	
Model No.:	
Serial No.:	

Supply Gas Pressure: Manifold Gas Pressure:

#### GAS SUPPLY

Gas mains are on	
Gas inlet pressure correct	
Gas manifold pressure correct	
Regulators are not damaged	
Gas regulator vents are not plugged	

#### If propane is used

Proper leve in propane tanks	
Main regulator proper pressure settings	

#### **VENT SYSTEM**

Inspect the entire vent system	
Vent system is clear and free of obstructions	
All connections are secure and tight	
Vent system free from corrosion and damage	
No leakage of vent products into space	
No recirculation of vent products into combusion air	
Vent support system is secure and free of damage	
No condensate leakage at vent joints. Water marks down the outside of the vent pipe may mean improper venting/insulation. If water marks are observed, check that proper vent system has been installed	
Vent pipe, vent cap, and cleanout cap clean	

#### **POWER VENTED (POWER EXHAUST) UNITS**

Power venter motor wiring connections tight	
Pressure switch sensing tube not blocked or damaged	
With the main gas turned off, cycle the thermostat to check the operation of the power venter, and verify the safety pressure switch is functioning correctly	
Vent system safety pressure switch working	

#### CHECK THE EXTERIOR COMPONENTS OF THE VENT SYSTEM

Burner clean. Clean if required	
Vent caps:	
Combustion air intake caps:	
Vent extensions:	

### If condensate removal pump is used

|--|

#### **THERMOSTATS**

Check for general cleanliness	
Check wiring to and from thermostat	
Check for proper temperature setting	



**Commercial Products Group** www.modinehvac.com or call 1.800.828.HEAT (4328)

### **Modine Manufacturing Company** 1500 DeKoven Avenue Racine, Wisconsin 53403-2552